



High Power Contacts - Up to 850A

Designed to meet the harshest military requirements where high power and shielding are needed.

3 aluminum shell sizes available

- Size 19 (450 A max); size 23 (650 A max); size 25 (850 A max) - at 40°C.
Finishes: cadmium or zinc nickel.
Threaded coupling.

Superior contact technology equipped with a silver plated braid

- No micro disconnect under vibration.
High contact endurance.
Low contact resistance.

Modular design for easy installation

- Removable backshell: straight, right angle or threaded contact.
Backshell termination: shrink boot.
Possible to crimp various cables from 50 to 185 mm².

Safety

- Pin contact is equipped with a plastic cap to prevent electrical shock.
Recessed engagement point to prevent electric arc during mating/unmating.

This insert arrangement is not qualified to MIL-DTL-38999 or listed on QPL-38999.

Description

- Threaded coupling connector with single power contact
- Aluminum shell
- 3 shell sizes available:
 - size 19: Up to 450 A at 40°C
 - size 23: Up to 650 A at 40°C
 - size 25: Up to 850 A at 40°C
- Silver plated contact
- Pin contact is equipped with a plastic cap to prevent electrical shock
- Modular design:
 - . Removable backshell: straight, right angle or threaded contact
 - . Backshell termination: shrink boot

Technical features

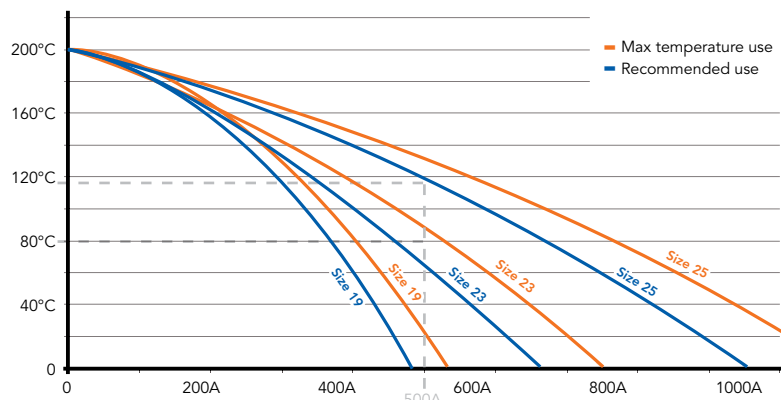
Mechanical

- **Shell:** Aluminum alloy
- **Shell plating:**
 - Black zinc nickel (Z)
 - Cadmium olive drab (W)
- **Insulator:** Thermoplastic
- **Grommet and interfacial seal:** Silicone elastomer
- **Contact body:** Copper alloy
- **Endurance:** 500 mating/unmating operations
- **Vibration:**
 - According Def Stan 00-35
 - 4.2 g rms vert - 6h/3 axes

Electrical

- **Test voltage** > 1500 V
- **Shell to shell continuity** (no backshell) < 2.5 mΩ
- **EMI** 85 dB @ 1GHz (F)

Connector rating



Example for 500A:

Shell size 25 with contact diameter 20: max temperature 135°C; recommended 120°C
 Shell size 23 with contact diameter 18: max temperature 90°C; recommended 80°C
 Shell size 19 with contact diameter 14: not recommended

Wire must be compatible with current and temperature used for the connector.

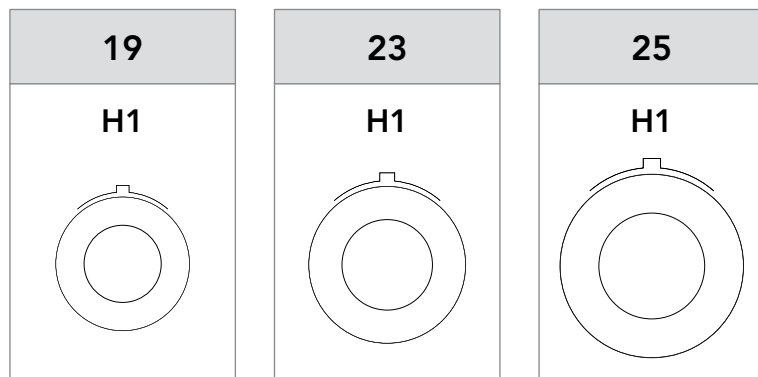
Environmental

- **Temperature range:** -65°C +175°C
- **Sealing:** IP67 on mated connector (1 meter/30 min)
- **Salt spray:** 500 hours

Resistance to fluids

- **According to MIL-DTL-38999 standard**
 - . Gasoline: JP5 (OTAN F44)
 - . Mineral hydraulic fluid: MIL-H-5606 (OTAN H515)
 - . Synthetic hydraulic fluid: Skydrol 500 B4
- **LD4 (SAE AS 1241)**
 - . Mineral lubricating: MIL-L-7870A (OTAN 0142)
 - . Synthetic lubricating: MIL-L-23699 (OTAN 0156), MIL-L-7808
 - . Cleaning fluid: MIL-C-87936 diluted
 - . De-icing fluid: MIL-A-8243
 - . Extinguishing fluid: Bromochloromethane
 - . Cooling fluid: Coolanol

Contact layouts



Other size: Please consult us.

Ordering information

Basic Series			8D	0	25	W	H1	P	N	R1	A
Style:											
0: Square flange receptacle											
5: Plug (available with backshell D1, R1, G0 & W0 Types)											
7: Jam nut receptacle											
Shell size: 19, 23, 25											
Plating:											
Z: Zinc Nickel											
W: Olive green cadmium											
H1: Single power											
Contact style:											
P: Pin contact											
S: Socket contact											
Orientation: N, A, B, C, D, E											
Backshell type:											
D1: Straight backshell shrink boot & EMI (crimp version)											
R1: Right angle backshell shrink boot & EMI (crimp version)											
G0: Backshell low profile (threaded termination)											
W0: Without backshell (threaded termination)											
Specification for backshells D1 & R1 Types (crimp version):											
Specification	Shell size	Admissible cable (mm)		Barrel diameter (mm ^{±0.05})							
		Outer Ø max	Nominal core Ø								
A	19	17	10.15	10.8							
B	19	17	11.1	11.8							
C	19	17	12	12.5							
D	23	22	14.05	15							
E	23	22	16.3	17							
	25	26.5									
F	25	26.5	19	20.5							
Specification for backshells G0 & W0 Types (only threaded termination):											
Specification	Shell size	Thread									
C	19, 23 & 25	M12									
Note: Plug not available with backshell W0 Type. Other thread, please consult us.											

Note: For other configuration, please consult us.

Backshell type

Description		
D1: Straight backshell shrink boot & EMI (crimp version)	G0: Backshell low profile (threaded termination)	R1: Right angle backshell shrink boot & EMI (crimp version)
	W0: Without backshell (threaded termination)	

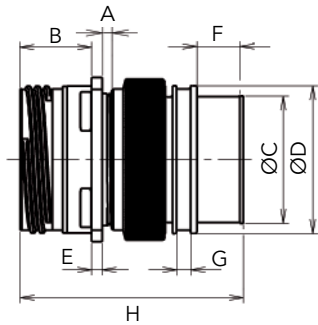
Dimensions

Plug & receptacles									
8D0 Square flange receptacle			8D5 Plug			8D7 Jam nut receptacle			
Shell size	A ± 0.1	B ± 0.1	C ± 0.1	D ± 0.1	E ± 0.1	F Max	ØG Max	H ± 0.25	ØJ ± 0.25
19	36.5	26.97	29.36	3.29	4.98	41	38.5	45.95	49.15
23	42.9	31.75	34.93	3.96	6.2	47	44.9	52.35	55.55
25	46	34.93	38.1			52	48	55.55	58.65

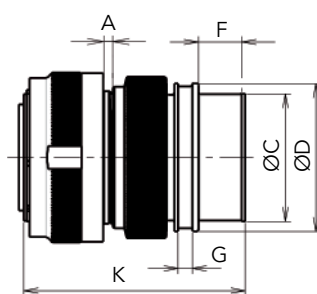
Note: All dimensions are in millimeters (mm)

Backshell D1 type

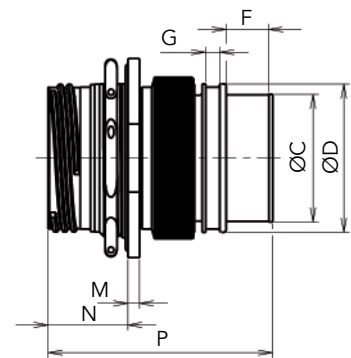
With 8D0
(square flange receptacle)



With 8D5
(plug)



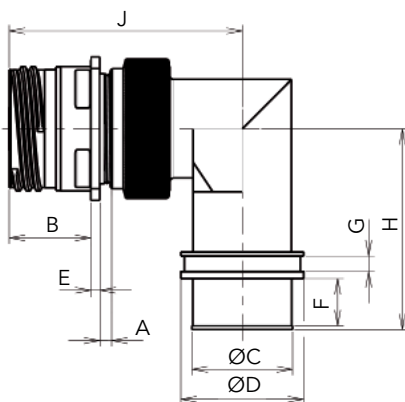
With 8D7
(jam nut receptacle)



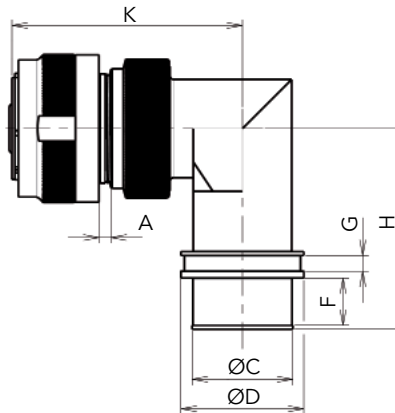
Shell size	A Max	B Max	ØC ± 0.1	ØD ± 0.1	E ± 0.1	F ± 0.2	G ± 0.2	H Max	K Max	M ± 0.25	N Max	P Max
19	2.65	20.9	25.6	31.6	2.26	12	4	62.5	62	3.25	22.8	63
23		20.1	32.4	38.6	2.97							
25			35.6	42.1								

Backshell R1 type

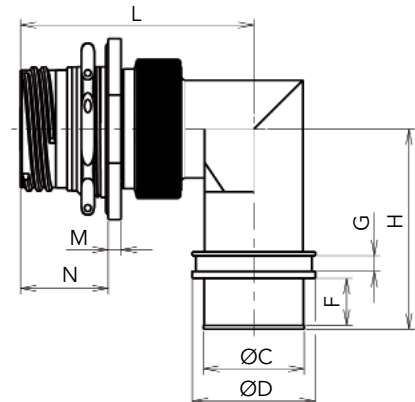
With 8D0
(square flange receptacle)



With 8D5
(plug)



With 8D7
(jam nut receptacle)

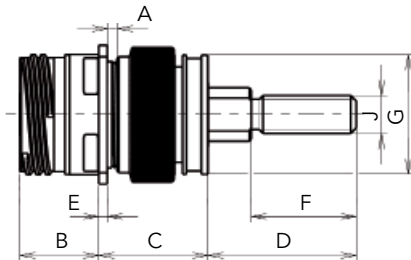


Shell size	A Max	B Max	ØC±0.1	ØD±0.1	E±0.1	F±0.2	G±0.2	H Max	J Max	K Max	L Max	M±0.25	N Max		
19	2.85	20.9	25.6	31.3	2.26	12	4	51.1	59.8	59.3	59.8	3.25	22.8		
23		20.1	32.4	38.1	2.97			54.4	63.2	62.7	63.2				
25			35.6	41.3				56.1	64.8	64.3	64.8				

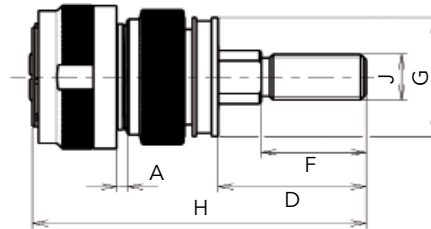
Note: All dimensions are in millimeters (mm)

Backshell G0 type

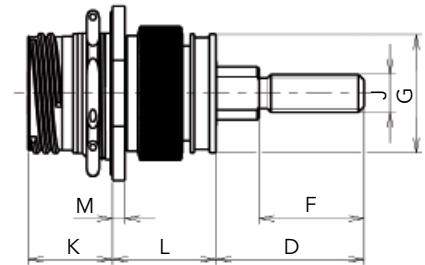
With 8D0
(square flange receptacle)



With 8D5
(plug)



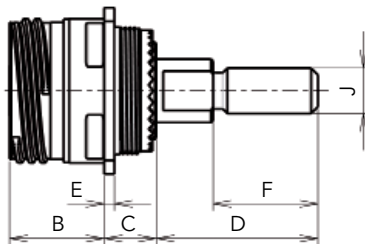
With 8D7
(jam nut receptacle)



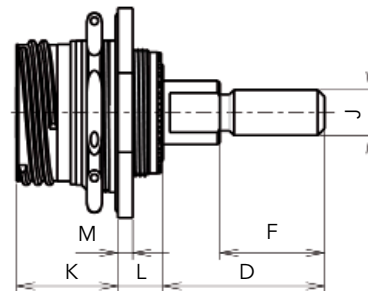
Shell size	A Max	B Max	C Max	D Max	E ± 0.1	F ± 0.2	$\varnothing G \pm 0.1$	H Max	J Max	K Max	L Max	M ± 0.25
19	2.65	20.9	29	39.4	2.26	25	31.3	88.1	M12 x 1.75	22.6	27.6	3.25
23		20.1	29.8		2.97		38.1				28.4	
25							41.3					

Backshell W0 type

With 8D0
(square flange receptacle)



With 8D7
(jam nut receptacle)



Shell size	B Max	C Max	D Max	E ± 0.1	F ± 0.2	J Max	K Max	L Max	M ± 0.25
19	20.9	14	40	2.26	25	M12 x 1.75	22.6	12	3.25
23	20.1			2.97					
25									

Note: All dimensions are in millimeters (mm)

For further information contact us at contactmilaero@souriau.com
or visit our web site www.souriau.com