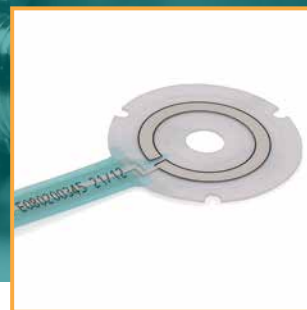


# LINEAR AND ROTARY SENSORS



FIRST IN SENSORS

metallux USA, Inc.

# TRUST THE X!



## Welcome to Metallux USA, Inc.

Metallux USA, Inc. is the sole distributor of products for Metallux AG in Germany. A company that is internationally renowned for its sensor products.

We are located in Western New York State in the city of Rochester on the southern shore of Lake Ontario. The City is the home of internationally-recognized academic institutions like the University of Rochester and Rochester Institute of Technology. Metallux USA, by virtue of our sole relationship status with Germany, allows us to possess a direct line of communication with the head office in Germany. This line provides customer and potential customers the ability to receive prompt and accurate answers to all of their technical inquire.


Whether you are interested in industrial joysticks, pressure sensors, linear or rotary measurement sensors, high voltage and power or brake resistor, Metallux USA Inc. is always your first choice for a successful, satisfactory and well executed solution for all your sensor applications.

 BERND H. OBERASCHER  
President Metallux USA, Inc.



 **OUR GUIDELINE:** Fair partnership will ensure a successful and lasting business relationship. We pride ourselves in individual and direct consultation resulting in an innovative product range and reliability.



 Whether standard or customised solution: Our linear and rotary sensors are used in a wide range of fields, including automotive and medical technology.

**POL**Potentiometers  
POL 220 – POL 230

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**POL**Potentiometers  
POL 120 – POL 200, POL 790

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# CONDUCTIVE PLASTIC POTENTIOMETER POL 220



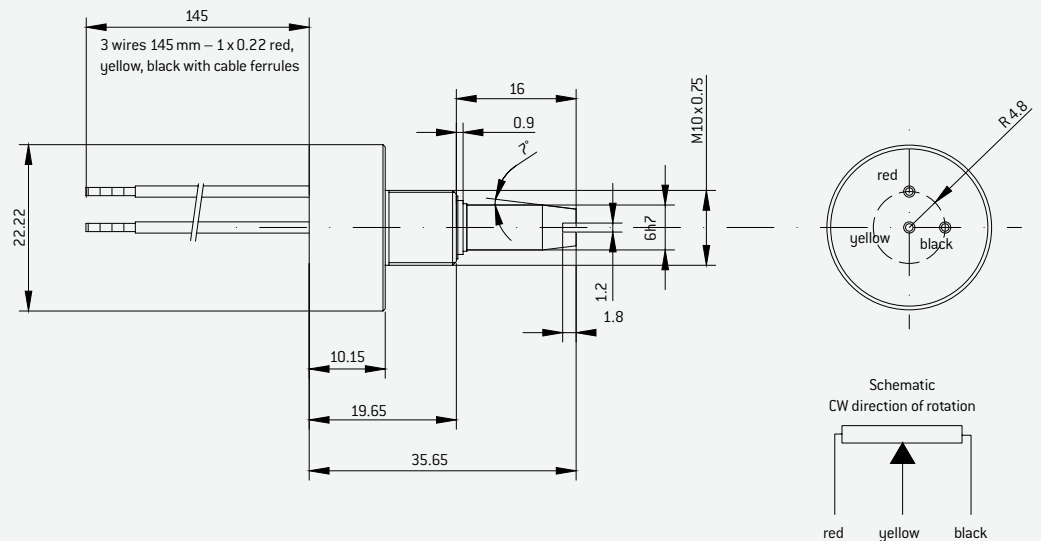
The Metallux single-turn precision potentiometer POL 220 is housed in robust aluminum housing with slide bearings; the cable or wires of the potentiometer are sealed. The potentiometer shaft is available in diameters of 3–6.35 mm. The POL 220 excels with a long lifetime and good linearity.

## FEATURES

- Long lifetime
- Good linearity

## APPLICATIONS

- Valve controls
- Joysticks
- Steering angle measurement
- Servo systems



## ELECTRICAL SPECIFICATIONS

Resistance range [Rn]	5 kΩ*
Resistance tolerance	± 20%
Electrical angle	320°*
Independent linearity	± 2%*
Resolution	nearly infinite
Maximum wiper current	5 mA in case of malfunction
Wiper load	> 100 x Rn
Insulation resistance	10 GΩ at 500 VDC
Dielectric strength	1000 VAC

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

## MECHANICAL SPECIFICATIONS

Lifetime	10 million cycles
Mechanical positioning range	360° continuous rotation
Protection class	IP 63
Torque	< 0.3 Ncm
Bearings	Slide bearings

## AMBIENT CONDITIONS

Operating temperature	–25°C...+85°C
-----------------------	---------------

## MATERIAL

Housing	Anodised aluminium
Axis	Stainless steel
Connectors	Cable strand with end sleeves

## SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection	Protection class
H060400003	POL 220	5K	320°	3 x wire	IP 63

# CONDUCTIVE PLASTIC PRECISION POTENTIOMETER POL 230

with ball bearings



The single-turn precision potentiometer with conductive plastic technology and a servo flange features a robust aluminum housing as well as ball bearings to protect it from high mechanical stress. The cable, wire or pin connection is sealed. The axis diameter can be selected from a range of 3 – 6.35 mm. The POL 230 also features a long lifetime and good linearity.

**FEATURES**

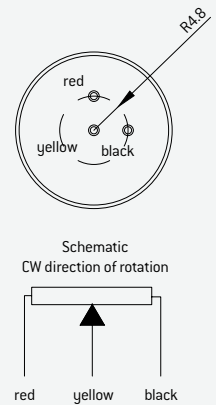
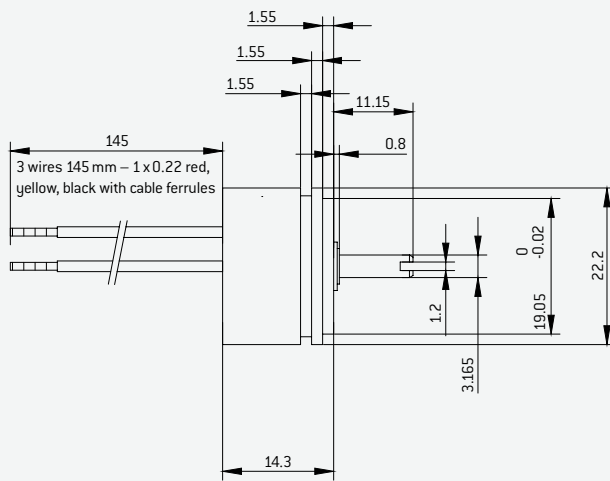
- Long lifetime
- Good linearity

**APPLICATIONS**

- High quality measuring systems
- Servo systems
- Drives

**SPECIAL FEATURES:**

- 2x ball bearing
- Diameter: 22 mm
- Lifetime: 20 million cycles, redundant versions, special versions possible



**ELECTRICAL SPECIFICATIONS**

<b>Resistance range (Rn)</b>	5 kΩ *
<b>Resistance tolerance</b>	± 20%
<b>Electrical angle</b>	340° *
<b>Independent linearity</b>	± 2% *
<b>Resolution</b>	nearly infinite
<b>Maximum wiper current</b>	5 mA in case of malfunction
<b>Wiper load</b>	> 100 x Rn
<b>Insulation resistance</b>	10 GΩ at 500 VDC
<b>Dielectric strength</b>	1000 VAC

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

**MECHANICAL SPECIFICATIONS**

<b>Lifetime</b>	20 million cycles
<b>Mechanical positioning range</b>	360° continuous rotation
<b>Protection class</b>	IP 63
<b>Torque</b>	< 0.2 Ncm
<b>Bearings</b>	Ball bearing

**AMBIENT CONDITIONS**

<b>Operating temperature</b>	-25°C ... +85°C
------------------------------	-----------------

**MATERIALS**

<b>Housing</b>	Anodised aluminium
<b>Axis</b>	Stainless steel
<b>Connectors</b>	Flex cable with end sleeve

**SAMPLE ORDER**

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection	Protection class
H060423003	POL 230	5 K	340°	3 x wire	IP 63

# CONDUCTIVE PLASTIC POTENTIOMETER POL 120



The Metallux single-turn potentiometer POL 120, with its robust design, is one of the smallest conductive plastic potentiometers ( $\varnothing 13 \text{ mm}$ ) and features a long lifetime, a wire outlet and good linearity. The servo flange makes precision installation possible.

## FEATURES

- Servo flange acc. to international standards
- Long lifetime

- Good linearity
- Size  $\varnothing 13 \text{ mm}$

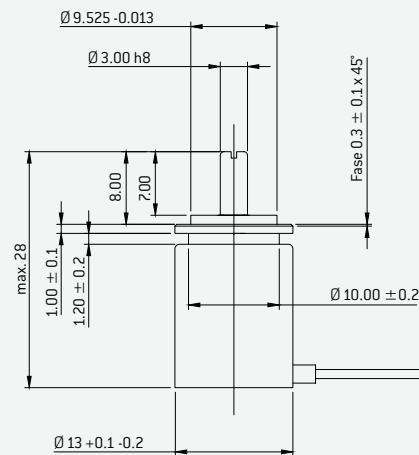
## APPLICATIONS

- Valve controls
- Joysticks

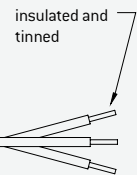
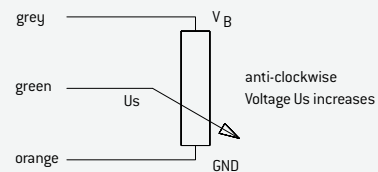
- Steering angle measurement
- Servo systems

## SPECIAL FEATURES

- Diameter: 13 mm
- Lifetime: 3 million cycles
- Connection: Cable wires



## Potentiometer connector assignments



## ELECTRICAL SPECIFICATIONS

Resistance range [Rn]	10 k $\Omega$ *
Resistance tolerance	$\pm 20\%$
Electrical angle	308° *
Independent linearity	$\pm 2.5\%$
Load capacity	0.5 W at 70°C
Resolution	nearly infinite
Maximum wiper current	5 mA in case of malfunction
Wiper load	> 100 x Rn
Insulation resistance	10 G $\Omega$ at 500 VDC
Dielectric strength	1000 VAC

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

## MECHANICAL SPECIFICATIONS

Lifetime	3 million cycles
Mechanical positioning range	Continuous rotation
Protection class	IP 65
Torque	< 0.7 Ncm
Bearings	Slide bearings

## AMBIENT CONDITIONS

Operating temperature	-25°C...+85°C
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## MATERIAL

Housing	Brass (nickel plated)
Axis	Stainless steel
Connectors	Tinned cable wires

## SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection	Protection class
E050200015	POL 120	10K	308°	3x wire	IP 65

# CONDUCTIVE PLASTIC POTENTIOMETER POL 200



The special features of this single-turn potentiometer include plastic housing with injected metal thread and integrated slide bearings. The materials of axis and bearing are chosen to ensure a long lifetime.

## FEATURES

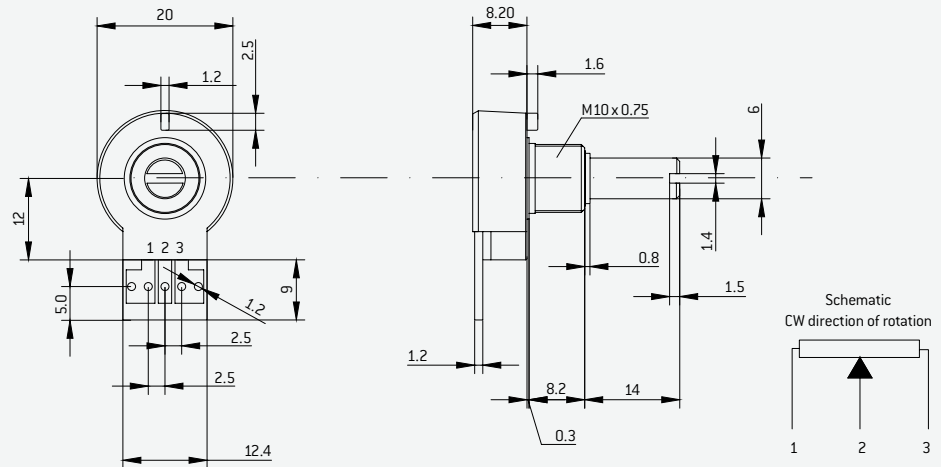
- Long lifetime
- Good linearity

## APPLICATIONS

- Valve controls
- Joysticks

## SPECIAL FEATURES

- Diameter: 20 mm
- Lifetime: 1 million cycles
- Option: Continuous axis



## ELECTRICAL SPECIFICATIONS

<b>Resistance range (Rn)</b>	10 kΩ *
<b>Resistance tolerance</b>	± 20%
<b>Electrical angle</b>	320° *
<b>Independent linearity</b>	± 2% *
<b>Resolution</b>	nearly infinite
<b>Maximum wiper current</b>	5 mA in case of malfunction
<b>Wiper load</b>	> 100 x Rn
<b>Insulation resistance</b>	10 GΩ at 500 VDC
<b>Dielectric strength</b>	1000 VAC

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

## MECHANICAL SPECIFICATIONS

<b>Lifetime</b>	1 million cycles
<b>Mechanical positioning range</b>	Continuous rotation
<b>Protection class</b>	IP 50
<b>Torque</b>	< 0.7 Ncm
<b>Bearings</b>	Slide bearings

## AMBIENT CONDITIONS

<b>Operating temperature</b>	-25°C ... +85°C
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## MATERIAL

<b>Housing</b>	Thermoplastic
<b>Axis</b>	Stainless steel
<b>Connectors</b>	Gold-plated solder pads

## SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection	Protection class
H060420000	POL 200	10 K	320°	Solder pad	IP 50

# CONDUCTIVE PLASTIC POTENTIOMETER POL 790



The Metallux conductive plastic precision potentiometer POL 790 is extremely robust and features excellent linearity, outstanding resolution and repeatability. The POL 790 is also available with plastic housing.

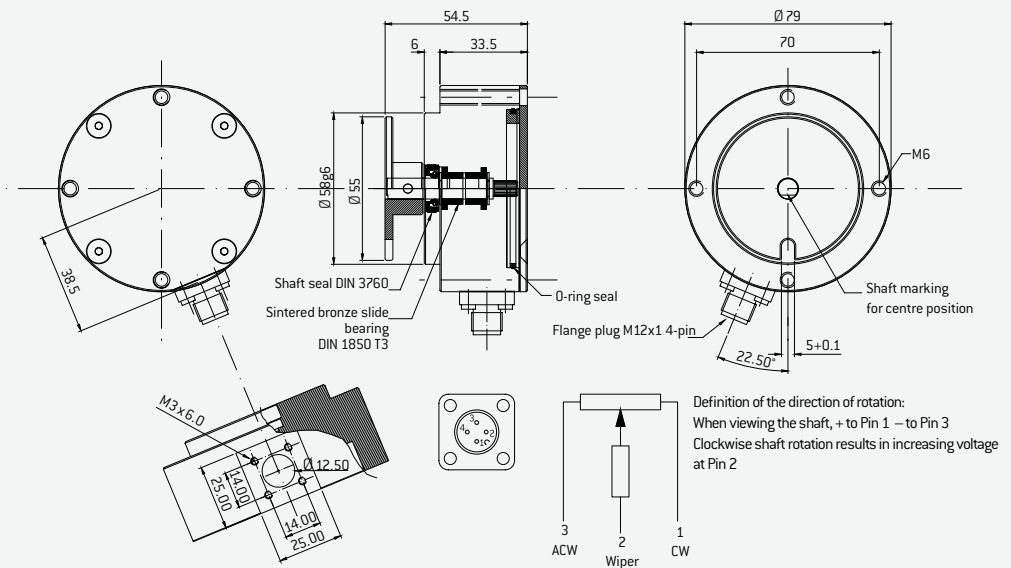
## FEATURES

- Extremely robust
- Extremely good linearity

- Excellent resolution and repeatability

## APPLICATIONS

- Steering angle measurement on special vehicles
- Axis position sensing in robotics
- Servo systems



## ELECTRICAL SPECIFICATIONS

Resistance range [Rn]	5 kΩ*
Resistance tolerance	± 20%
Electrical angle	350°*
Independent linearity	± 2%*
Maximum wiper current	5 mA in case of malfunction
Wiper load	> 100 x Rn
Insulation resistance	10 GΩ at 500 VDC
Dielectric strength	1000 VAC

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

## MECHANICAL SPECIFICATIONS

Lifetime	10 million cycles
Mechanical positioning range	360° continuous rotation
Protection class	IP 67
Bearings	2 fold sinterbronze friction bearing DIN 1850
Shaft diameter	8 mm

## AMBIENT CONDITIONS

Operating temperature	-25°C...+85°C
-----------------------	---------------

## MATERIALS

Housing	Anodised aluminium
Axis	Stainless steel
Electrical connectors	Plug connector type M12x1 4-pole

## SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection	Protection class
E050200416	POL 790	5K	350°	Flange connector M12x1	IP 67



# CONDUCTIVE PLASTIC, HOLLOW SHAFT POTENTIOMETER HWL 60



The Metallux hollow shaft potentiometer with conductive plastic technology features a long lifetime, a simple design and customised connectors.

## FEATURES

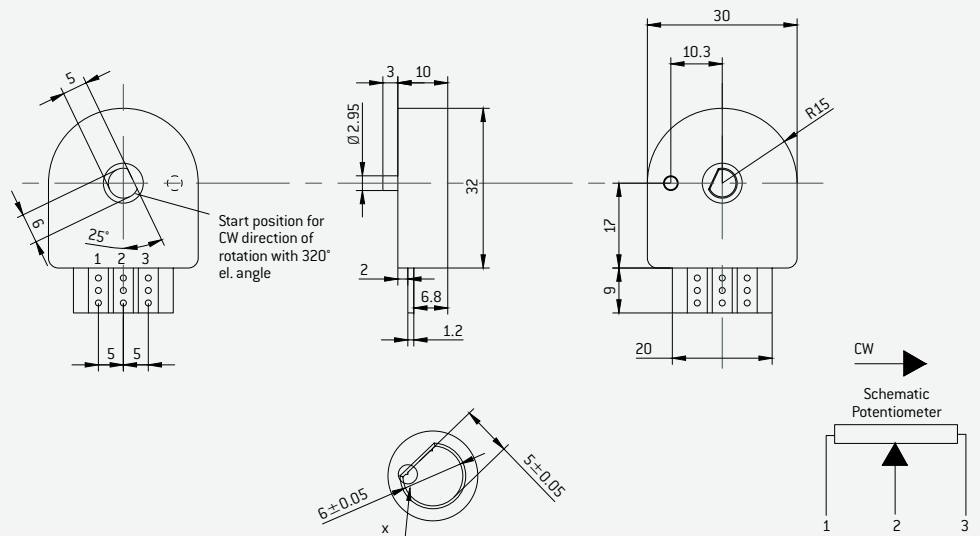
- Customised connectors
- Long lifetime

## APPLICATIONS

- Flap positioning
- Valve controls
- Joysticks
- Steering angle measurement

## SPECIAL FEATURES

- Redundancy possible
- Lifetime: 3 million cycles
- Special versions possible



## ELECTRICAL SPECIFICATIONS

<b>Resistance range (Rn)</b>	10 k $\Omega$ *
<b>Resistance tolerance</b>	$\pm 20\%$
<b>Electrical angle</b>	320° *
<b>Independent linearity</b>	$\pm 2\%$ *
<b>Resolution</b>	nearly infinite
<b>Maximum wiper current</b>	5 mA in case of malfunction
<b>Wiper load</b>	> 100 x Rn
<b>Insulation resistance</b>	10 G $\Omega$ at 500 VDC
<b>Dielectric strength</b>	1000 VAC

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

## MECHANICAL SPECIFICATIONS

<b>Lifetime</b>	3 million cycles
<b>Mechanical positioning range</b>	continuous rotation
<b>Protection class</b>	IP 50
<b>Torque</b>	< 0.7 Ncm
<b>Bearings</b>	floating
<b>Geometry of the bore</b>	D-profile

## AMBIENT CONDITIONS

<b>Operating temperature</b>	-25°C ... +85°C
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## MATERIAL

<b>Housing</b>	Thermoplastic
<b>Connectors</b>	Gold-plated solder pads

## SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection	Protection class
H060360013	HWL 60	10 K	320°	Solder pads	IP 50

# CONDUCTIVE PLASTIC HOLLOW SHAFT SENSOR PGL 60



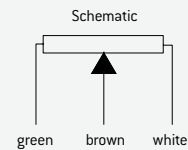
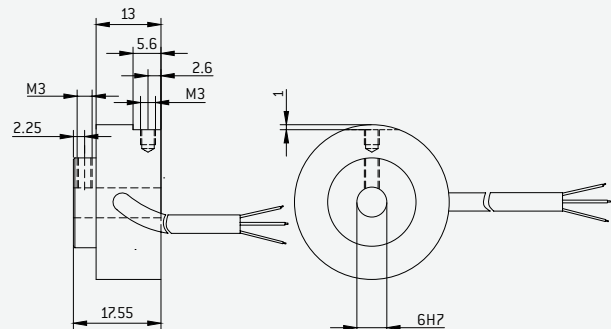
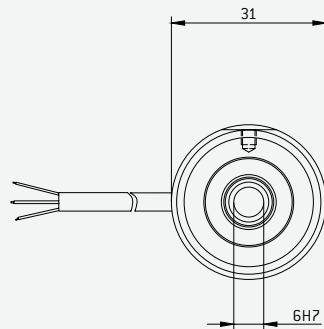
Extremely robust, with good linearity, excellent resolution and repeatability: These are the defining characteristics of the Metallux conductive plastic hollow shaft precision potentiometer PGL 60.

## FEATURES

- Hollow shaft
- Extremely robust
- Extremely good linearity
- Excellent resolution and repeatability

## APPLICATIONS

- Steering angle measurement on special vehicles
- Axis position sensing in robotics
- Servo systems



## ELECTRICAL SPECIFICATIONS

<b>Resistance range (Rn)</b>	10 kΩ *
<b>Resistance tolerance</b>	± 20%
<b>Electrical angle</b>	up to 320° *
<b>Independent linearity</b>	± 2%
<b>Maximum wiper current</b>	5 mA in case of malfunction
<b>Wiper load</b>	> 100 x Rn
<b>Insulation resistance</b>	10 GΩ at 500 VDC
<b>Dielectric strength</b>	1000 VAC

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

## MECHANICAL SPECIFICATIONS

<b>Lifetime</b>	10 million cycles
<b>Mechanical positioning range</b>	360° continuous rotation
<b>Protection class</b>	IP 63
<b>Bearings</b>	Ball bearing

## AMBIENT CONDITIONS

<b>Operating temperature</b>	-25°C ... +85°C
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## MATERIAL

<b>Housing</b>	Anodised aluminium
<b>Electrical connectors</b>	Cable 1 m stripped and tinned

## SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection	Protection class
H060502320	PGL 60	10 K	320° *	Cable connection	IP 63

# POTENTIOMETRIC CONDUCTIVE PLASTIC LINEAR POSITION SENSOR

## WPL-OS (without push rod)



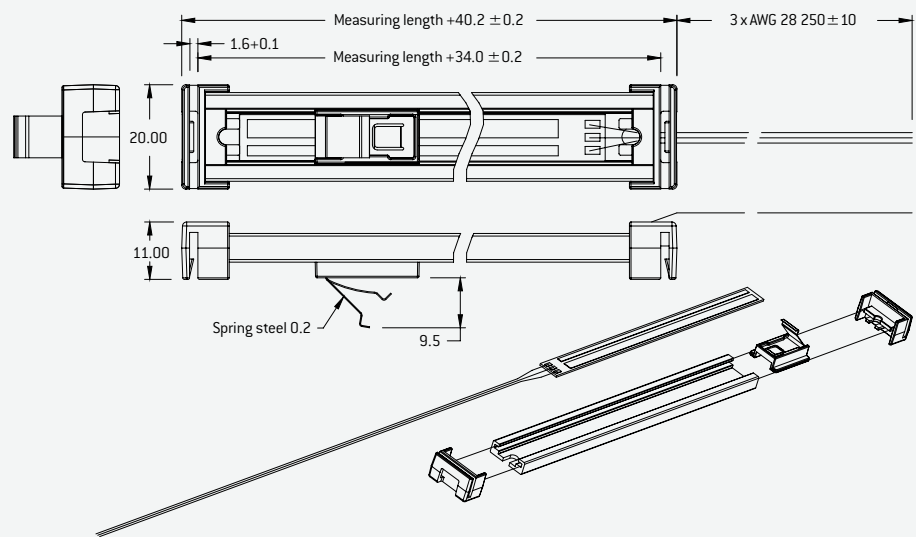
Our Metallux linear position sensor WPL-OS without push rod and using conductive plastic technology offers a wide range of integration possibilities as well as an easy installation. The electrical measuring range runs from 30 mm to 300 mm. With linearisation, it is possible to achieve a linearity of up to  $\pm 0,25\%$ .

### FEATURES

- Wide range of possibilities for integration
- Easy installation

### APPLICATIONS

- Medical technology
- Cylinder stroke measurement
- Flap control
- Valve control



### ELEKTRISCHE DATEN

<b>Resistance range (Rn)</b>	5 k $\Omega$ / 100mm *
<b>Resistance tolerance</b>	$\pm 20\%$
<b>Electrical stroke</b>	30...300mm *
<b>Independent linearity</b>	$\pm 2\%$ untrimmed $\pm 0,25\%$ trimmed (Option) *
<b>Resolution</b>	nearly infinite
<b>Maximum wiper current</b>	5 mA in case of malfunction
<b>Wiper load</b>	$> 100 \times R_n$
<b>Insulation resistance</b>	10 G $\Omega$ at 500 VDC
<b>Dielectric strength</b>	700 VAC

### MECHANICAL SPECIFICATIONS

**Lifetime** 10 million cycles

### AMBIENT CONDITIONS

**Operating temperature**  $-25^\circ\text{C} \dots 85^\circ\text{C}$

### MATERIALS

**Guidance** Anodised aluminium

**Connectors** Flat flexible cable \*

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

### SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection
E050245727	WPL-OS	5 K	105 mm	3 x wire

# POTENTIOMETRIC CONDUCTIVE PLASTIC LINEAR POSITION SENSOR WPL



As an absolute linear position sensor with robust design and a 3 or 4 mm push rod, the Metallux linear position sensor features conductive plastic technology, a long lifetime and easy installation. The mechanical coupling is by threaded connectors. The measuring range is from 25 mm to 300 mm. Customised versions according to customer specific requirements can be offered.

## FEATURES

- Long lifetime
- Easy mounting

## APPLICATIONS

- Displacement probes
- Cylinder stroke measurement
- Foot pedal position
- Valve control



## ELECTRICAL SPECIFICATIONS

<b>Resistance range (Rn)</b>	1k $\Omega$ per 10 mm *
<b>Resistance tolerance</b>	$\pm$ 20%
<b>Electrical stroke</b>	25 ... 300 mm *
<b>Independent linearity</b>	$\pm$ 2%
<b>Resolution</b>	Nearly infinite
<b>Maximum wiper current</b>	5 mA in case of malfunction
<b>Wiper load</b>	> 100 x Rn
<b>Insulation resistance</b>	10 G $\Omega$ at 500 VDC
<b>Dielectric strength</b>	700 VAC

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

## MECHANICAL SPECIFICATIONS

<b>Lifetime</b>	5 million cycles
<b>Protection class</b>	IP 63
<b>Adjustable force</b>	2 – 8 N spring force < 0.5 N without spring

## AMBIENT CONDITIONS

<b>Operating temperature</b>	– 25°C ... +65°C
------------------------------	------------------

## MATERIALS

<b>Housing</b>	Aluminium
<b>Push rod</b>	Stainless steel
<b>1 m connectors</b>	Flexible cable 3x 0.14 mm <sup>2</sup>

## CUSTOMIZED ORDER

# POTENTIOMETRIC CONDUCTIVE PLASTIC LINEAR POSITION SENSOR

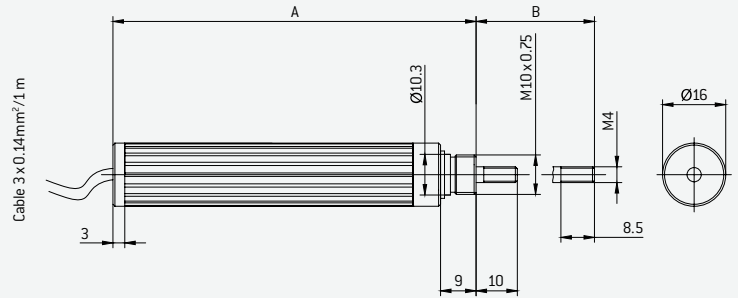
## WPL (2)



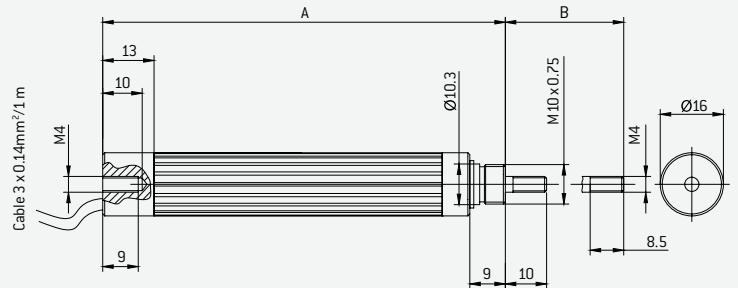
The potentiometric conductive plastic position sensor WPL is available in different designs. Customized modifications can be realized at any time.

On request available with return spring.

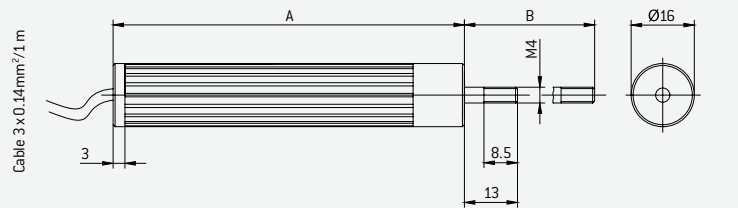
WPL-LH-SGZ-XXX							
	25	50	75	100	150	250	300
El. stroke [mm]	25	50	75	100	150	250	300
Mech. stroke [mm]	26	51	76	101	151	251	301
Dim. A [mm]	77	102	127	152	202	302	352
Dim. B [mm]	36	61	86	111	161	261	311
Resistance ± 20% [kOhm]	10	10	10	10	10	17	21



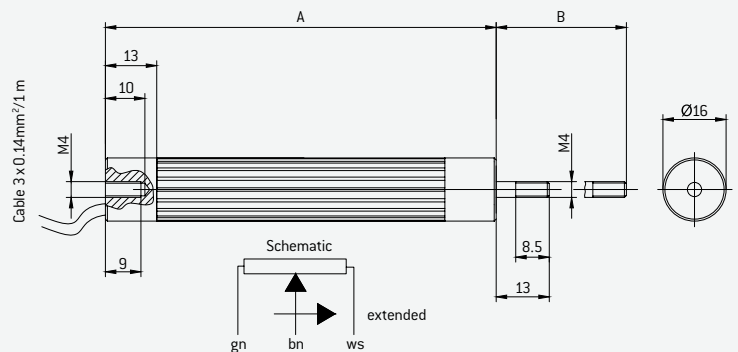
WPL-LH-SEZ-XXX							
	25	50	75	100	150	250	300
El. stroke [mm]	25	50	75	100	150	250	300
Mech. stroke [mm]	26	51	76	101	151	251	301
Dim. A [mm]	67	92	117	142	192	292	342
Dim. B [mm]	36	61	86	111	161	261	311
Resistance ± 20% [kOhm]	10	10	10	10	10	17	21



WPL-LH-SE-XXX							
	25	50	75	100	150	250	300
El. stroke [mm]	25	50	75	100	150	250	300
Mech. stroke [mm]	26	51	76	101	151	251	301
Dim. A [mm]	64	89	114	139	189	289	339
Dim. B [mm]	39	64	89	114	164	264	314
Resistance ± 20% [kOhm]	10	10	10	10	10	17	21



WPL-LH-SE-XXX							
	25	50	75	100	150	250	300
El. stroke [mm]	25	50	75	100	150	250	300
Mech. stroke [mm]	26	51	76	101	151	251	301
Dim. A [mm]	74	99	124	149	199	299	349
Dim. B [mm]	39	64	89	114	164	264	314
Resistance ± 20% [kOhm]	10	10	10	10	10	17	21



# POTENTIOMETER ELEMENT FOR ROTARY POSITION SENSING



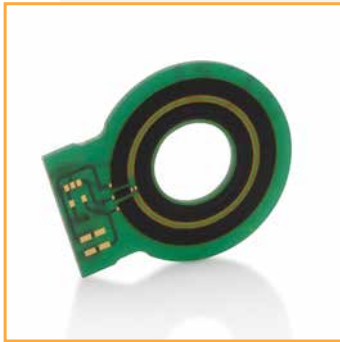
These Metallux potentiometer elements for rotary position sensing feature customised designs, efficient integration in existing installation spaces and a long lifetime. Linearisation with accuracy of up to  $\pm 0.25\%$  is possible.

## FEATURES

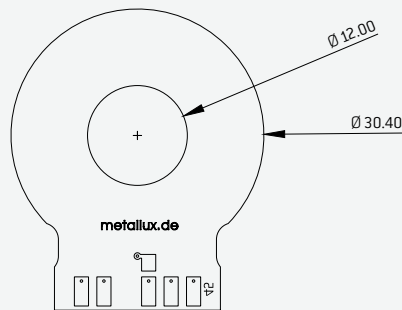
- Customised designs
- Various materials

## APPLICATIONS

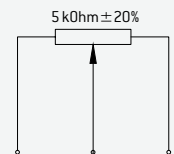
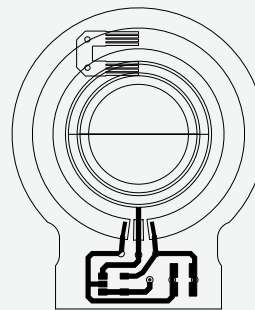
- Rotary position sensing
- Automotive
- Industrial applications
- Aerospace



View of the front



View of the back



## ELECTRICAL SPECIFICATIONS

<b>Resistance range (Rn)</b>	5 k $\Omega$ *
<b>Resistance tolerance</b>	$\pm 20\%$
<b>electrical angle</b>	25° – 355° *
<b>Independent linearity</b>	$\pm 2\%$ *
<b>Resolution</b>	Nearly infinite
<b>Maximum wiper current</b>	5 mA in case of malfunction
<b>Wiper load</b>	> 100 x Rn

## MECHANICAL SPECIFICATIONS

<b>Lifetime</b>	Up to 50 million cycles
<b>Wiper</b>	Metallux PC Board system with bimetal wiper

## AMBIENT CONDITIONS

<b>Operating temperature</b>	–40°C ... +125° on FR4-carrier
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## MATERIALS

<b>Substrates</b>	FR4, FR5, Polymer, Ceramic, Polyimid
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Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

## CUSTOMIZED ORDER

# POTENTIOMETER ELEMENT FOR LINEAR POSITION SENSING



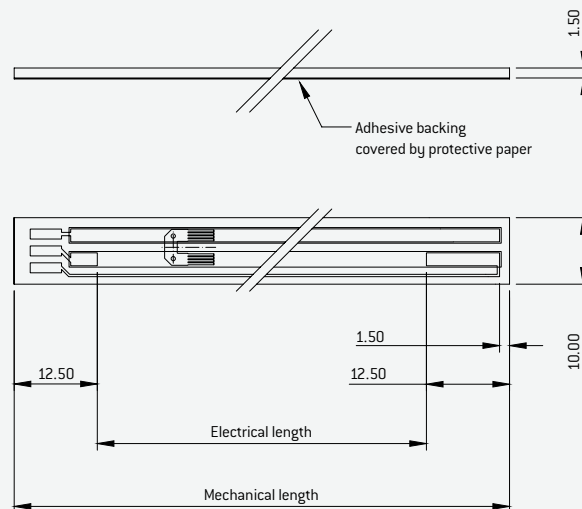
Our Metallux potentiometer elements are ideal for position sensing. We custom manufacture these elements according to the customer's specific requirements. They are also easy to integrate into existing installation spaces and feature an extremely long lifetime. Linearisation with accuracy of up to  $\pm 0,25\%$  is possible.

## FEATURES

- Customised designs
- Various materials

## APPLICATIONS

- Linear position sensing
- Automotive
- Industrial applications
- Aerospace



## ELECTRICAL SPECIFICATIONS

<b>Resistance range (Rn)</b>	5 k $\Omega$ *
<b>Resistance tolerance</b>	$\pm 20\%$
<b>Electrical positioning range</b>	20 – 500 mm
<b>Independent linearity</b>	$\pm 2\%$ untrimmed $\pm 0,25\%$ trimmed [Option]
<b>Resolution</b>	nearly infinite
<b>Maximum wiper current</b>	5 mA in case of malfunction
<b>Wiper load</b>	$> 100 \times R_n$

## MECHANICAL SPECIFICATIONS

<b>Lifetime</b>	up to 50 million cycles
<b>Wiper</b>	Metallux PC Board system with bimetal wiper

## AMBIENT CONDITIONS

FR4, polymer, ceramic	$-40^{\circ}\text{C} \dots +125^{\circ}$ on FR4-carrier
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## MATERIAL

<b>Substrates</b>	FR4, FR5, Polymer, Ceramic, Polyimid
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Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

## CUSTOMIZED ORDER

# METAPOT LINEAR MEMBRANE SENSOR MTP-L



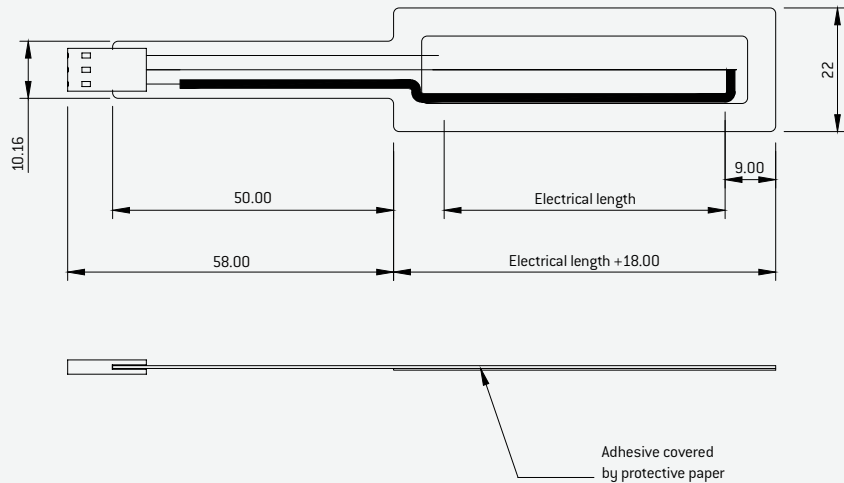
The linear membrane sensors are well suited for precision position sensing applications in a variety of industries. The MTP-L membrane sensors are non-wearing, easy to install and offer wide possibilities for integration, as well as an IP65 protection class.

## FEATURES

- Wide range of possibilities for integration
- Simple mounting
- Electrical measuring range of 30 – 500 mm

## APPLICATIONS

- Medical technology
- Cylinder stroke measurement
- Flap control
- Valve control



## ELECTRICAL SPECIFICATIONS

<b>Resistance range (Rn)</b>	2.5 kΩ per 100 mm distance
<b>Resistance tolerance</b>	± 30%
<b>Electrical distance</b>	30 – 500 mm
<b>Independent linearity</b>	± 2% **
<b>Resolution</b>	< 0,05mm **
<b>Maximum wiper current</b>	5 mA in case of malfunction
<b>Wiper load</b>	> 100 x Rn

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request. \*\* Specifications may deviate according to temperature and installation conditions.

## MECHANICAL SPECIFICATIONS

<b>Lifetime</b>	> 5 million cycles **
<b>Travel speed</b>	0.1 m/s **
<b>Max. sensor thickness</b>	0.5 mm
<b>Actuation force</b>	1 – 3 N **
<b>Wiper</b>	See page 22

## AMBIENT CONDITIONS

<b>Operating temperature</b>	– 25°C ... +85°C **
<b>Protection class</b>	IP65, electrical connection and plug excluded

## MATERIALS

<b>Substrates</b>	PET polyester film, FR4
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## ELECTRICAL CONNECTION

Female crimp contacts, Crimpflex solder pads \*

## SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection
E080200099	MTP	2,5K	100 mm	Female crimp contacts



# METAPOT ROTARY MEMBRANE SENSOR MTP-R



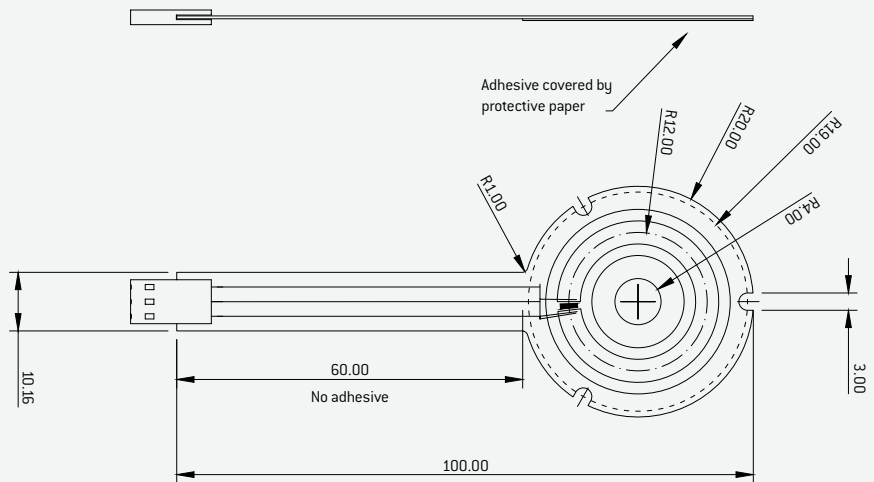
MetaPot membrane sensors are flat, non-wearing and with an IP65 protection class, offer a favourably priced alternative to other sensor systems. The rotary membrane sensors are ideal for use in precision positioning applications in many applications.

### FEATURES

- Extremely flat
- IP 65
- Adhesive backing
- Long lifetime

### APPLICATIONS

- Rotary position sensing
- Servo systems
- Industrial applications
- Automotive



### ELECTRICAL SPECIFICATIONS

<b>Resistance range (Rn)</b>	2.5 kΩ / 25 mm perimeter
<b>Resistance tolerance</b>	± 30%
<b>Electrical angle</b>	25° – 345°
<b>Independent linearity</b>	± 2% **
<b>Resolution</b>	< 0.05 mm perimeter **
<b>Maximum wiper current</b>	5 mA in case of malfunction
<b>Wiper load</b>	> 100 x Rn

### MECHANICAL SPECIFICATIONS

<b>Lifetime</b>	> 5 million cycles **
<b>Max. travel speed</b>	0.1 m/s **
<b>Sensor thickness</b>	0.5 mm
<b>Actuation force</b>	1 – 3 N **
<b>Wiper</b>	see page 22

### AMBIENT CONDITIONS

<b>Operating temperature</b>	– 25°C ... +85°C **
<b>Protection class</b>	IP65, electrical connection and plug excluded

### MATERIALS

<b>Substrates</b>	PET polyester film, FR4
<b>Electrical connectors</b>	Female crimp contacts, Crimpflex solder tabs *

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request. \*\* Specifications may deviate according to temperature and installation conditions.

### SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection
E080200345	MTP-R	2,5K	345°*	Female crimp contacts

# MEMBRANE SENSOR MTP-LX



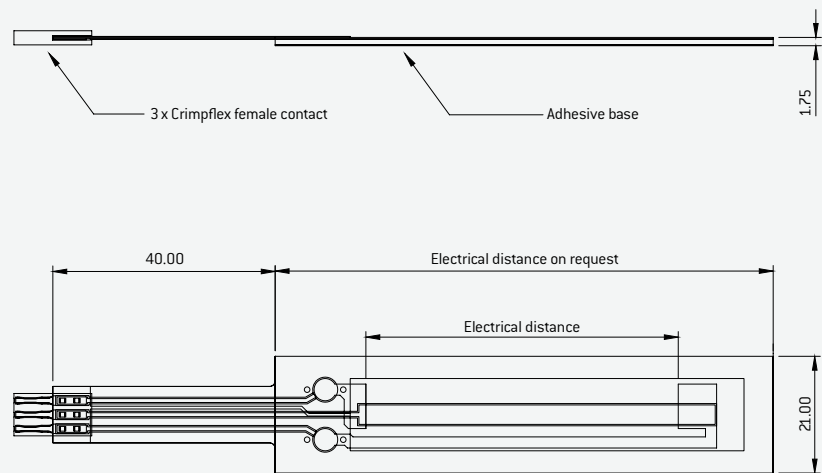
Together with the long lifetime, special features of the Metallux MTP-LX membrane sensors include excellent linearity of up to  $< \pm 0.3\%$  and temperature resistance up to  $105^{\circ}\text{C}$ . They are very robust, feature a flat shape and also offer resistance to dust, soiling and liquids.

## FEATURES

- Protection class IP 67
- Resistant to dust, soiling and liquids

## APPLICATIONS

- Mirror systems
- Adjustment systems in car and truck seats
- Controls for car windows and roofs
- Medical technology
- Solar panel positioning
- Robotic systems



## ELECTRICAL SPECIFICATIONS

**Resistance range (Rn)** 4 k $\Omega$  per 100 mm distance \*

**Independent linearity** Up to  $< \pm 0.3\%$  \*\*

## MECHANICAL SPECIFICATIONS

**Electrical distance** 50 ... 500 mm in gradation of 50 mm

**Element length** 90 ... 550 mm

**Position transducer (accessories)** Mechanical wiper pin as M6 threaded part with spring-loaded ball

**Position transducer contact force**  $2 \pm 1 \text{ N}$  \*

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## OPERATIONAL CONDITIONS

**Temperature range** Standard:  $-25^{\circ}\text{C} \dots +105^{\circ}\text{C}$ ,  
 $-40^{\circ}\text{C} \dots +125^{\circ}\text{C}$  with limited performance specifications

**Operational humidity** 0 – 95% R.H.

**Vibration acc. to DIN IEC 68T2-6** 5 – 2000 Hz

**Shock acc. to DIN IEC 68T2-27** 50 g, 11 ms

**Lifetime**  $25 \times 10^6$  cycles

**Travel speed** 1.0 m/s

**Protection class acc. to DIN EN 60529** IP 67, electrical connection and plug excluded

**Options for fastening** Optional adhesive film on back

## ELECTRICAL CONNECTION

Standard Flex with 40 mm and 3 female crimp contacts, customer-specific connectors upon request

## SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection
E080400100	MTP-LX	4 k $\Omega$ *	106.4 mm	Female crimp contacts

# CONTACTLESS LINEAR MEMBRANE SENSOR MMP



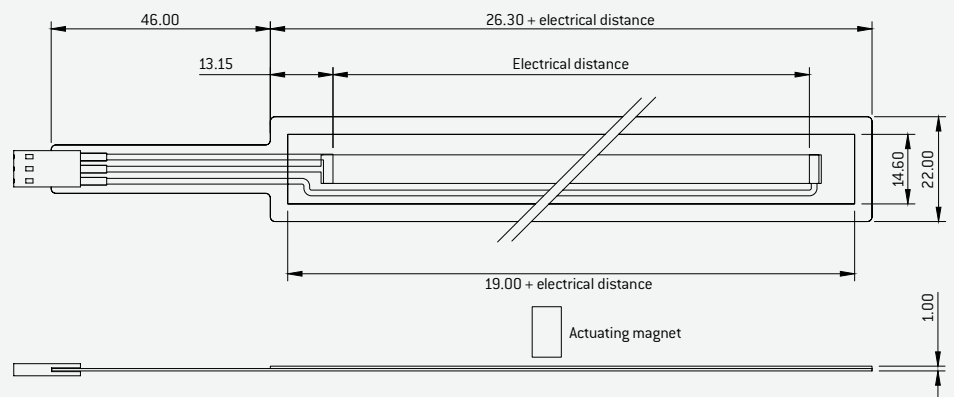
The technology of the MMP series is based on the MTP series. The linear, contactless Metallux membrane sensors can be used for position sensing in a wide range of applications. The contactless measurement is performed by means of a layer of metal foil integrated in the sensor and a magnet positioned at a set distance from the sensor.

## FEATURES

- Contactless magnetic coupling
- Flat design
- IP 65, electrical connection and plug excluded
- Long lifetime

## APPLICATIONS

- Linear position sensing, for instance in cylinders
- Servo systems
- Industrial applications



## ELECTRICAL SPECIFICATIONS

<b>Resistance range (Rn)</b>	2.5 k $\Omega$ /100 mm distance
<b>Resistance tolerance</b>	$\pm$ 30%
<b>Electrical distance</b>	50 – 500 mm
<b>Independent linearity</b>	$\pm$ 2% **
<b>Resolution</b>	< 0.1mm **
<b>Load resistance</b>	> 100* Rn
<b>Max. load current in case of fault</b>	5 mA

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request. \*\* Specifications may deviate according to temperature and installation conditions.

## MECHANICAL SPECIFICATIONS

<b>Lifetime</b>	50 million cycles
<b>Travel speed</b>	$\leq$ 3 m/s *
<b>Cable connection</b>	L: 46 mm; W: 10.16 mm
<b>Max. measuring distance from magnet to sensor</b>	2 mm
<b>Type of mount</b>	Adhesive film

## AMBIENT CONDITIONS

<b>Operating temperature</b>	$-10^{\circ}\text{C} \dots +70^{\circ}\text{C}$ **
<b>Protection class</b>	IP 65, electrical connection and plug excluded

## MATERIALS

<b>Substrates</b>	PET, PEEK, FR4
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## ELECTRICAL CONNECTION

Female crimp contacts, Crimpflex solder pads \*

## SAMPLE ORDER

Part no.	Type series	Resistance range	Elect. measuring range	Elect. connection
E090100100	MMP	2.5 K	100 mm	Female crimp contacts

# HALL POTENTIOMETER POH 120



The POH 120 is small and robust and features a freely programmable rotary angle. The measurement principle is via Hall effect as absolute measuring rotary sensor even after blackout. The POH series is available with a decoupled axis or integrated axis.

## FEATURES

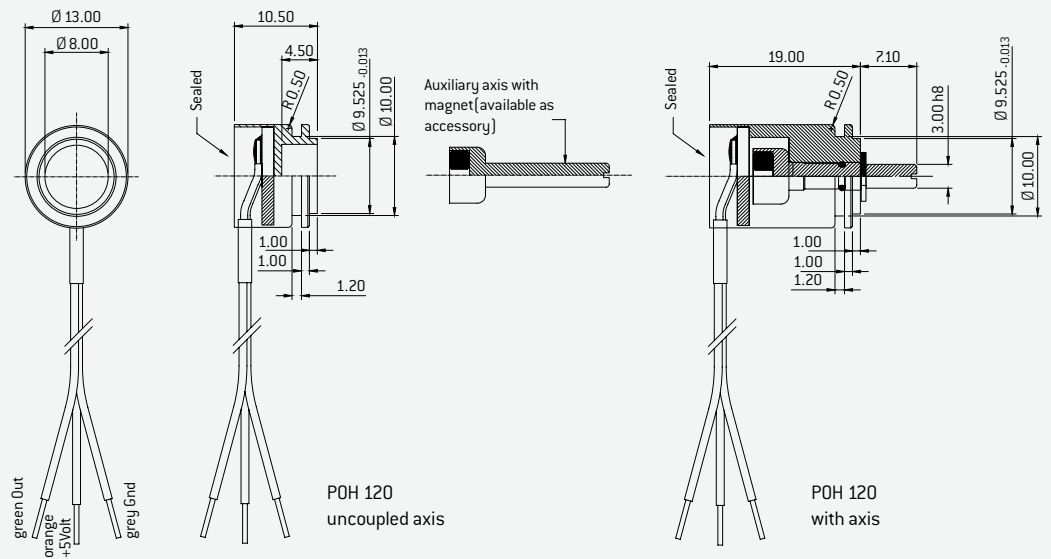
- Long lifetime
- Size  $\varnothing$  13 mm

## APPLICATIONS

- Valve controls
- Joysticks
- Steering angle measurement
- Servo systems

## SPECIAL FEATURES

- Hall sensor
- Compensation for play and tolerance by decoupled axis possible
- Freely programmable angles possible
- load free engine when axis is uncoupled



## ELECTRICAL SPECIFICATIONS

<b>Measuring range</b>	0 – 360° programmable
<b>Independent linearity</b>	± 0.5%
<b>Resolution</b>	12 bit < 0.1°
<b>Supply voltage (Vs)</b>	5 (± 10%) VDC
<b>Output signal</b>	10% ... 90% of Vs
<b>Current consumption without load (typical)</b>	18 mA
<b>Min. ohmic load at output</b>	10 kOhm
<b>Max. capacitive load at output</b>	10 nF
<b>Electrical connection</b>	Tinned cable wires
<b>Operating temperature</b>	–40°C ... +85°C *

## MECHANICAL SPECIFICATIONS

<b>Mechanical positioning range</b>	360° continuous rotation
<b>Bearings</b>	Slide bearings / uncoupled load free
<b>Min. lifetime (mechanical)</b>	200 million cycles
<b>Protection class</b>	IP 65 with axis / IP 67 uncoupled load free

## MATERIALS

<b>Housing material</b>	Stainless steel
<b>Axis material</b>	Brass (nickel plated)

## AMBIENT CONDITIONS

<b>Operating temperature</b>	–40°C ... +85°C *
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Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

## SAMPLE ORDER

	Part no.	Type series	Elect. measuring range	Elect. connection
POH 120 with axis	E050200120	POH	360°	Wire connection
POH 120 with uncoupled axis	E050200121	POH	360°	Wire connection

# CONTACTLESS ROTARY SENSOR HMS 220



These contactless, absolute measuring rotary sensors based on the Hall effect are designed with robust housings. The Metallux series of rotary sensors HMS 220 features a long lifetime, excellent linearity and a robust design.

### FEATURES

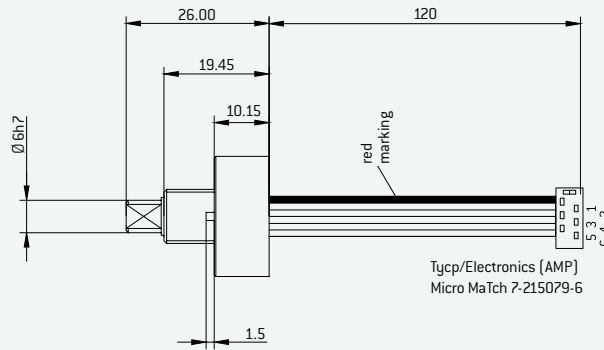
- Long lifetime
- Good linearity
- Robust design

### APPLICATIONS

- Joysticks
- Valve controls
- Steering angle measurement
- Servo systems

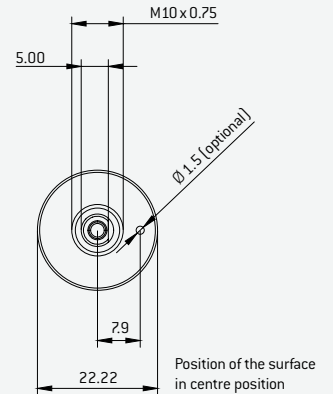
### SPECIAL FEATURES

- Hall sensor
- Freely programmable angles possible
- absolute measuring rotary sensors even after blackout



Plug connection, analogue output  
Pin 1 VDD 5V  
Pin 2 GND  
Pin 3 OUTPUT analogue

Plug connection of SPI  
Pin 1 VDD 5V  
Pin 2 GND  
Pin 3 OUTPUT In / Out  
Pin 4 Serial clock  
Pin 5 Slave select  
Pin 6 n.c.



### ELECTRICAL SPECIFICATIONS

<b>Measuring range</b>	0 – 360° programmable
<b>Independent linearity</b>	± 0.5%
<b>Resolution</b>	12 bit <0,1°
<b>Supply voltage (Vs)</b>	5 (± 10%) VDC
<b>Output signal</b>	10% ... 90% of Vs *
<b>Current consumption without load [typical]</b>	18 mA
<b>Min. ohmic load at output</b>	10 kOhm
<b>Max. capacitive load at output</b>	10 nF
<b>Electrical connection</b>	Tinned cable wires

Mechanical and electrical characteristics are customizable. Specifications are subject to change without notice. \* Others on request.

### MECHANICAL SPECIFICATIONS

<b>Mechanical positioning range</b>	Continuous rotation
<b>Bearings</b>	Double ball bearing
<b>Min. lifetime (mechanical)</b>	200 million cycles

### MATERIALS

<b>Housing material</b>	Anodised aluminium
<b>Axis material</b>	Stainless steel

### AMBIENT CONDITIONS

<b>Operating temperature</b>	– 40°C ... +85°C *
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### OPTIONS

<b>Electrical angle</b>	Programmable from 0° ... 360°
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### SAMPLE ORDER

Part no.	Type series	Elect. measuring range	Elect. connection
H061500286	HMS	360°	Wire connection

# ASSEMBLY: CONTACT-FREE MEMBRANE SENSORS AND MAGNET



Proper installation of our products is important for ensuring reliable operation and a long lifetime. Please note the installation criteria listed below.



## PREPARING THE SURFACE

- The surface on which the membrane sensor is to be mounted has to be free of moisture, oil, grease and dust.  
Avoid change in temperature between the membrane sensor and the supporting surface.
- In addition, the surface should be flat in order to ensure faultless mounting and operation of the membrane sensor.
- Depending on the material of the supporting surface, isopropanol or butanone may be used as a cleaning agent.

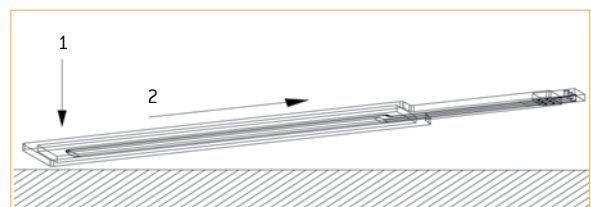
## MOUNTING THE MEMBRANE SENSOR

- Remove the protection paper from the adhesive film and place the membrane sensor at the desired position.  
Take care not to warp the sensor (bending or twisting).
- Gently press on one side of the membrane sensor (see point 1 in the drawing).
- Applying even pressure, move across the membrane sensor from the point of application until the sensor lies flush against the surface, without air bubbles (see point 2 in the drawing).

## MOUNTING THE MAGNET FOR CONTACTLESS MEMBRANE SENSORS

**In order to ensure proper actuation of the MMP, the magnet has to be mounted as follows:**

- In order for the measuring signal to be faultless, the magnet needs to be centred above the MMP.
- The magnet should be positioned at a distance of  $< 2.0$  mm from the surface of the MMP.
- The magnet should be securely, permanently fixed in place. The magnet can be glued on or sealed in.



# MOUNTING RECOMMENDATION FOR MTP



Selecting the correct type of actuation and the correct materials is essential for ensuring the operational reliability of our MetaPot membrane sensors. Below, you will find the most important information for mounting. Our development team will be happy to assist you with your application.



MATERIALS	BALL	SPRING FORCE
POM / Stainless steel	R 8 – 10 mm	0.5 N – ...5 N *

\* **Contact force:** The contact force is the force required in order to establish the first electrical contact.  
**Optimal spring force:** = 1.5 x contact force

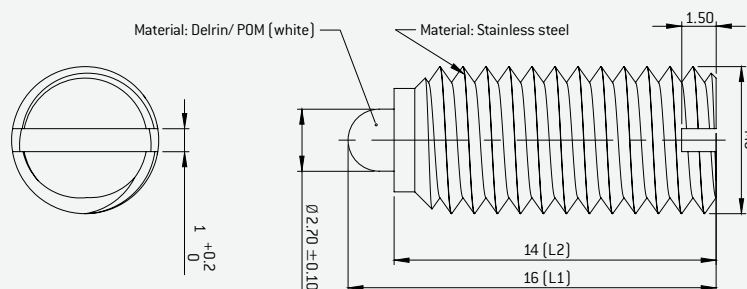
**EXAMPLE:**

<b>Contact force = 40 g</b>	[40g x 1.5 = 60g]
<b>Optimal spring force</b>	60g ± about 0.6N

**FACTORS THAT INFLUENCE THE SPRING FORCE:**

- Active measuring width
- Film material
- Travel speed

**STANDARD OPERATION SPRING LOADED PIN FOR MTP/MTP-LX ARTICLE NO. H959000000**



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