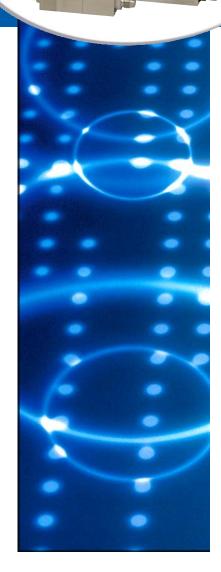
**Data Sheet** 

# GF80/GF81

**Thermal Mass Flow** 



BROOK

Model GF80

# Metal Seal Digital Mass Flow Controllers and Meters

### **Overview**

Model GF81

Brooks<sup>®</sup> GF80 and GF81 thermal mass flow controllers (MFCs) and thermal mass flow meters (MFMs) achieve unprecedented performance, reliability, and flexibility in many gas flow measurement and control applications.

At the heart of the GF80 is Brooks' patented 4<sup>th</sup> generation MultiFlo<sup>™</sup> capable device. MultiFlo overcomes a long-standing limitation of many thermal MFCs – when changing gas types, a simple correction factor, such as the ratio of heat capacities between the calibration gas and new gas, cannot account for accuracy-robbing viscosity and density differences. The Brooks MultiFlo database is built on thousands of native gas runs to establish correction functions that account for both thermal and physical differences among gases making the GF80 Series among the most accurate and flexible MFCs/MFMs available today.

The Brooks GF80/GF81 Series is the perfect choice for customers who use thermal mass flow controllers or thermal mass flow meters on a variety of gases, who need to change gas type frequently, or who need to re-range while preserving gas measurement and control accuracy. Some examples:

- OEMs will reduce the number of gas and range-specific MFCs that they inventory
- Solar, biotech, CVD, plasma, glass, web coating, nanotechnology, vacuum processing and similar large users of mass flow meters and mass flow controllers will greatly reduce their gas- and range-specific spares inventory
- R&D, research, and laboratory users can quickly change experiment conditions and achieve much better actual process gas accuracy vs. traditional mass flow devices

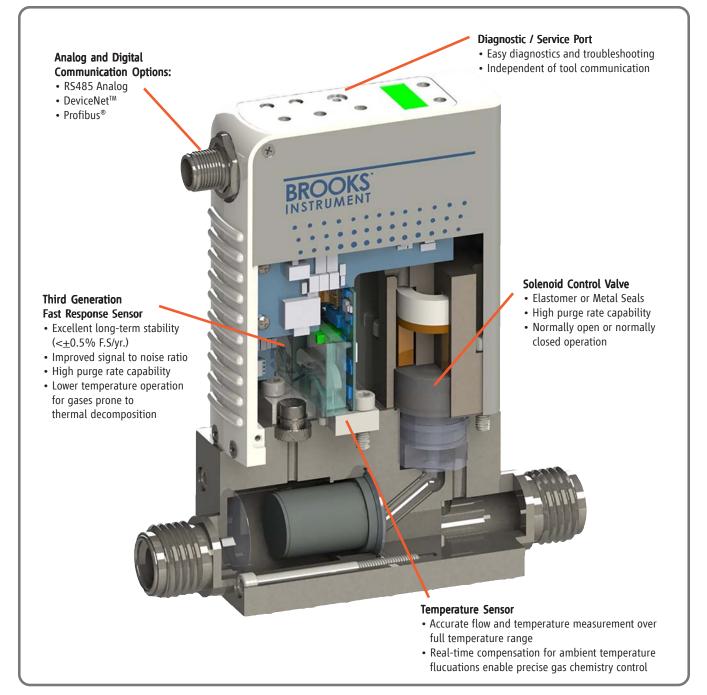
MultiFlo programming is simple and fast – a new gas and range can be programmed under 60 seconds plus the device can be programmed without removing it from service or disconnecting the device from any process or tool control system.

# **Product Description**

The Brooks GF80/GF81 Series features a corrosion-resistant Hastelloy C-22 sensor for durable, long-term operation. Sub-1 second settling times and 1% of set point accuracy ensure that the GF80/GF81 will provide reliable flow measurement or flow control in demanding gas flow applications. Both GF80 and GF81 achieve excellent internal to external leak integrity for challenging process gases as found in CVD, solar, and other processes. With a wide range of digital and analog I/O options available, the GF80/GF81 represents an extremely powerful, yet easy, upgrade for existing MFCs or MFMs.



# **Features and Benefits**



Features	Benefits
Metal Seal	High internal to external leak integrity. No periodic replacement of aging seals necessary
Adaptable Mechanical Configurations	Compact footprint enables easy retrofit to existing systems
Metrology	Measurement accuracy is traceable to international standards
MultiFlo Gas and Range Programmabilty with Advanced Diagnostics and User Accessible Service Port	Select new gas calibrations and full-scale ranges without the trouble and cost of removing the mass flow controller from the gas line. Convenient interface to diagnostics port for maximum uptime.
Corrosion resistant Hastelloy® Sensor	Provides unmatched long-term sensor stability ensuring maximum yield and throughput.

### **Product Description (Continued)**

#### MultiFlo™ Gas and Range Configurability

A major advancement over traditional single point gas conversion factors, Brooks MultiFlo technology delivers up to a three-times improvement in process gas accuracy. This is achieved through advanced gas modeling plus extensive actual gas testing protocols that provide extremely accurate compensation. MultiFlo also allows the device to be quickly and easily configured for another gas and/or flow range without sacrificing accuracy or range-ability. Selecting a new gas automatically creates a new calibration curve, establishes optimized PID settings for dynamic control, compensates for gas density and viscosity effects, and ensures smooth, overshoot-free transitions between flow rates with excellent steady state stability.

Brooks MultiFlo technology offers unparalleled flexibility; a single device can be configured for thousands of different gas and flow range configurations.

Re-programming is simple and fast; a new gas and range can be programmed in under 60 seconds. Brooks provides an enormous gas database to ensure the maximal value of MultiFlo is realized:

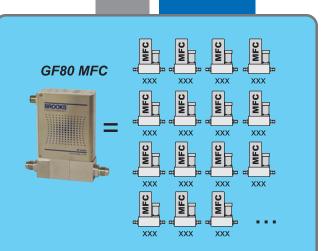
- Dramatically reduces inventory or spares expense
- The MFC full scale flow range can be scaled down typically by a factor of 3:1 with no impact on accuracy, turndown or leak-by specifications for tremendous process flexibility
- Native gas calibration is not required
- Maximum flexibility for research applications

#### MultiFlo<sup>™</sup> Configurator Accessories

MultiFlo kits are available in the following configurations:

<b>778Z010ZZZ</b> A331710003 214F027AAA	<b>Basic MultiFlo Configurator Kit</b> Cable Assembly 2.5mm USB-RS485 converter with DB-9 female
778Z012ZZZ	GFOxx RS485 Analog/Profibus® MultiFlo Configurator Kit w/Power Supply 24 Vdc
A331710003	Cable Assembly 2.5mm
214F027AAA	USB-RS485 converter with DB-9 female
641Z117AAA	Power Supply 24 Vdc with DB-15 female
641Z117AAA 778Z014ZZZ	Power Supply 24 Vdc with DB-15 female GF0xx DeviceNet™ MultiFlo
•	
•	GF0xx DeviceNet™ MultiFlo
778Z014ZZZ	GF0xx DeviceNet™ MultiFlo Configurator Kit w/Power Supply 24 Vdc
<b>778Z014ZZZ</b> A331710003	GF0xx DeviceNet™ MultiFlo Configurator Kit w/Power Supply 24 Vdc Cable Assembly 2.5mm

\*MultiFlo configurator software is available on the Brooks Instrument website at: <u>www.BrooksInstrument.com/MultiFlo</u>



MultiFlo<sup>™</sup> technology allows your GF80 to be programmed for thousands of different gases and flow ranges

# of	Gf80	Competitor A 2 Models	Competitor B 4 Models
Platforms	Range	Range	Range
1	3 - 10	10	1 - 5
2	11 - 30	17.5	6 - 14
3	31 - 92	30	15 - 27
4	93 - 280	55	28 - 38
5	281 - 860	100	39 - 71
6	861 - 2,600	175	72 - 103
7	2,601 - 7,200	300	104 - 192
8	7,201 - 15,000	550	193 - 279
9	15,001 - 30,000	1,000	280 - 754
10	30,001 - 40,000	1,750	755 - 2,037
11	40,001 - 55,000	3,000	2,038 - 5,500
12		5,500	5,501 - 11,000
13		10,000	11,001 - 30,000
14		22,000	30,0001 - 50,000
15		30,000	
16		50,000	

The Brooks Advantage! Fewer platforms means more process flexibility and lower cost of spares.

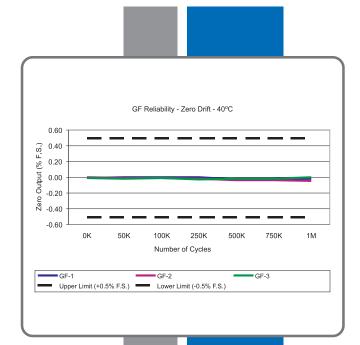


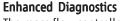
### **Product Description (Continued)**

#### Advanced Thermal Flow Measurement Sensor

Brooks' proprietary sensor technology combines:

- Improved signal to noise performance for improved accuracy at low setpoints
- Improved reproducibility at elevated temperatures through new isothermal packaging, onboard conditioning electronics with ambient temperature sensing and compensation
- Improved long-term stability through an enhanced sensor manufacturing process
- Highly corrosion resistant Hastelloy C-22 sensor tube
- Optimized temperature profile for gases prone to thermal decomposition



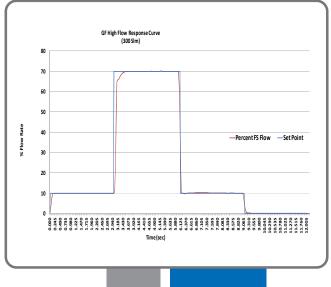


The mass flow controller remains one of the most complex and critical component in gas delivery systems; removing the mass flow controller to determine if it is faulty should be the last resort. In response to this fact, Brooks pioneered smarter mass flow controllers with embedded self test routines and introduced an independent diagnostic/service port to provide the user with access to diagnostic data for troubleshooting without interrupting flow controller operation.



#### **Precise Flow Control**

Speed of response and gas stability are often critical requirements for advanced process control applications. GF81 addresses traditional hi-flow control issues such as overshoot/ undershoot and long flow stabilization times with its ultrafast <1 second flow settling time eliminating wasted gas and process variability.

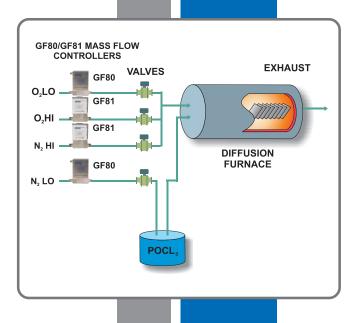


### **Product Applications**

#### Solar Cell / CVD

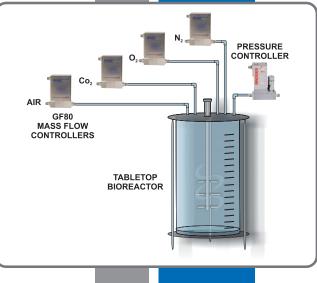
Developed to meet the diverse process requirements for solar cells, fiber optics, and the glass and metal coatings markets, the GF80 and GF81 mass flow controllers offer a single platform solution for diffusion furnaces, thin film deposition, and other difficult applications.

With the GF80/GF81 offering metal seals, this single platform can cover complex gas distribution systems. The MultiFlo feature can minimze costly inventory while providing industry leading actual gas accuracy.



#### **Table Top Bioreactors**

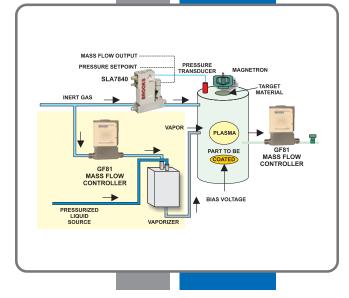
Brooks has earned the leading reputation in controlling gas flows for bioreactor applications. The GF80 mass flow controllers are perfect for controlling dissolved oxygen and pH. The MultiFlo capability can greatly simplify spares inventory and the ordering process. With multiple digital protocol communication options and other advanced features, the GF80 is an ideal device for the bioreactor process.



#### Vacuum Processes

Brooks offers many products that deliver exceptional performance for vacuum processes. The GF80/GF81 mass flow controllers are no exception. With high flow and low flow options, several digital communication protocols offerings, and the MultiFlo capability, the GF80/GF81 can serve a wide variety of vacuum porcesses.

With other products like the XacTorr<sup>®</sup> capacitance manometer and SLA7800 Series pressure controllers, the GF80/GF81 makes Brooks a one-stop-shop for instrumentation in vacuum processes.



# Product Specifications

Performance	GF80	GF81					
Full Scale Flow Range (N <sub>2</sub> Eq.)	3 sccm to 55 slm	51 - 300 slm					
Flow Accuracy	±1% S.P. 35-100%, ±0.35% F.S. 2-35%	±1% S.P. 35-100% , ±0.35% F.S. 5-35%					
Repeatability & Reproducibility	< ± 0.2% S.P.	0.15% S.P.					
Linearity	<u>+</u> 0.5% F.S. (incl	uded in accuracy)					
Response Time (Settling Time)	Normally Closed Valve < 1 sec. (within 2% for steps 0-10 through 0-100%)	< 1 second					
Control Range	2-100%	5% - 100%					
MultiFlo	optional	N/A					
Number of Bins	11 bins	4 bins					
Valve Shut Down	< 1% of F.S.	<4% of Standard Configuration F.S. @ 30 psig/atm out $N_2$ eq.					
Zero Stability	< ± 0.5% F	.S. per year					
Pressure Coefficient	0.03% per ps	i (0-50psi N <sub>2</sub> )					
Attitude Sensitivity	<0.25% span change @ 90°	after rezeroing (N <sub>2</sub> @ 50 psi)					
Auto Zero:	Optional: (When Auto Zero is enabled the device performs the zero function once every time the set point returns to zero. To accomplish, simply provide a zero set point.)						
Auto shut-off:	The Auto Shut-off feature closes the GF80 valve The Auto Shut-off feature closes the GF80 valve   when the set point drops below 1.5% of full scale when the set point drops below 2% of full scale						
Available Gases:	MultiFlo Capable	N <sub>2</sub> , H <sub>2</sub> , Ar, He, O <sub>2</sub> , NH <sub>3</sub> (consult factory for other gases)					

#### Ratings

Operating Temperature Range	5-50°C (41-122°F)							
Maximum Operating Pressure*	150 psig (10 bar)	Controller: 75 psig (5 bar) / Meter: 150 psig (10 bar)						
Differential Pressure Range*	3-860 sccm = 7-45 psid,	30 - 90 psid						
	861-7200 sccm = 15-45 psid,							
	7201-50000 sccm = 25-45 psid Typical pressure drop, high density gases like Argon							
	gas applications require an additional							
	10 psid differential pressure							
Leak Integrity (External)	1x10 <sup>-10</sup> atm. cc/sec He							

#### Mechanical

Valve Type	Normally Closed, Meter							
Primary Wetted Materials	316 Stainless Steel, Hastelloy C-22, 17-7 PH, 43055 316 Stainless Steel, Hastelloy C-22, KM							
External Seals	316 Stainless Steel							
Internal Seals/Valve Seat	316 Stainless Steel							
Surface Finish	16μ inch Ra							

#### **Diagnostics & Display**

Status Lights:	MFC Health, Network Status
Alarms*:	Sensor Output, Control Valve Output, Over Temperature, Power Surge/Sag, Network Interruption
Diagnostic / Service Port:	RS485 via 2.5mm jack

#### Compliance

Environmental Compliance:	CE: EN6126: 2006 (FCC Part 15 & Canada IC-subset of CE testing)
	Safety EN61010-1
	RoHS

\* Note: Application specific lower supply pressure and/or lower differential pressure operation available through Brooks Customer Special Request (CSR) process.

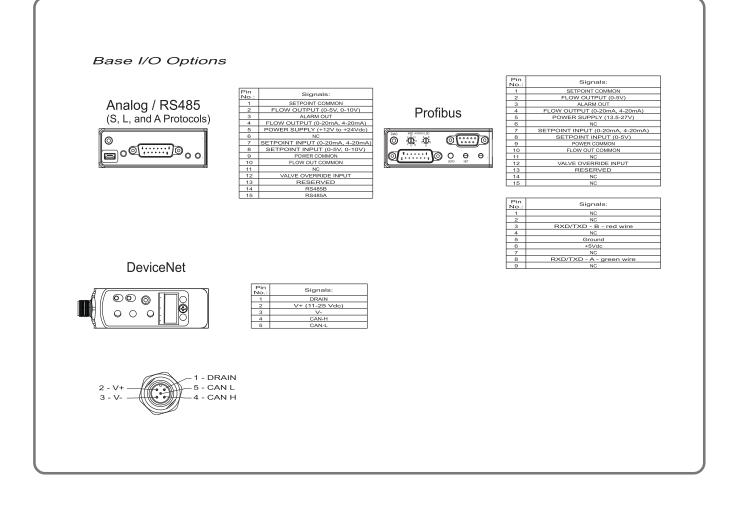
# Product Specifications (Continued)

Communication Protocol	RS485*	Profibus®	DeviceNet™				
Electrical Connection	1 x 15-pin Male Sub-D, (A)	1 x 15-pin Male Sub-D/ 1 x 9-pin Female Sub-D	1 x M12 with threaded coupling nut (B)				
Analog I/O	0-5 V, 0-10 V, 0-20 mA, 4-20 mA	0-5 V, 0-20 mA, 4-20 mA					
GF80 Power Max./Purge	From +12 Vdc to +24 Vdc: 7 Watt/8 Watt	From +13.5 Vdc to +27 Vdc: 7 Watt/8 Watt	From +11 Vdc to +25 Vdc: 13.6 Watt/15.0Wat				
GF81 Power Max./Purge	From +12 Vdc to +24 Vdc: 3.3 Watt/10.2 Watt	From +13.5 Vdc to +27 Vdc: 3.3 Watt/10.2 Watt	From +11 Vdc to +25 Vdc: 3.3 Watt/10.2 Wat				
Voltage Set Point Input Specification							
Nominal Range	0-5 Vdc or 0-10 Vdc	0-5 Vdc	N/A				
Full Range	0-11 Vdc	0-5.5 Vdc	N/A				
Absolute Max.	25 V (witho	out damage)	N/A				
Input Impedence	192 k	Chms	N/A				
Required Max. Sink Current	0.00	2 mA	N/A				
Current Set Point							
Nominal Range	4-20 mA c	or 0-20 mA	N/A				
Full Range	0-22	0-22 mA					
Absolute Max.	25 mA (with	iout damage)	N/A				
Input Impedence	250 Ohms	125 Ohms	N/A				
Flow Output (Voltage) Specifications							
Nominal Range	0-5 Vdc or 0-10 Vdc	0-5 Vdc	N/A				
Full Range	(-0.5)-11 Vdc	0-5.5 Vdc	N/A				
Min Load Resistance	1 kOhms	1 kOhms	N/A				
Flow Output (Current) Specifications							
Nominal Range	0-20 mA c	or 4-20 mA	N/A				
Full Range	0-22 mA (@ 0-20 mA); 3.	8-22 mA (@ 4-20 mA)	N/A				
Max. Load	400 Ohms (for supply v	oltage: 12-24 Vdc	N/A				
Analog I/O Alarm Ouput**							
Туре	Open C	Open Collector					
Max. Closed (On) Current	25	mA	N/A				
Max. Open (Off) Leakage	1	μΑ	N/A				
Max. Open (Off) Voltage	30	30 Vdc					
Analog I/O Valve Override Signal Specif	ications***						
Floating/Unconnected	Instrument controls valve to	o command set point	N/A				
VOR < 1.40 Vdc	Valve	Closed	N/A				
1.70 Vdc < VOR < 2.90 Vdc	Valve	Normal	N/A				
VOR > 3.20 Vdc	Valve	Open	N/A				
Input Impedence	800 k	cOhms	N/A				
Absolute Max. Input	(-25 Vdc) < VOB < 25	Vdc (without damage)	N/A				

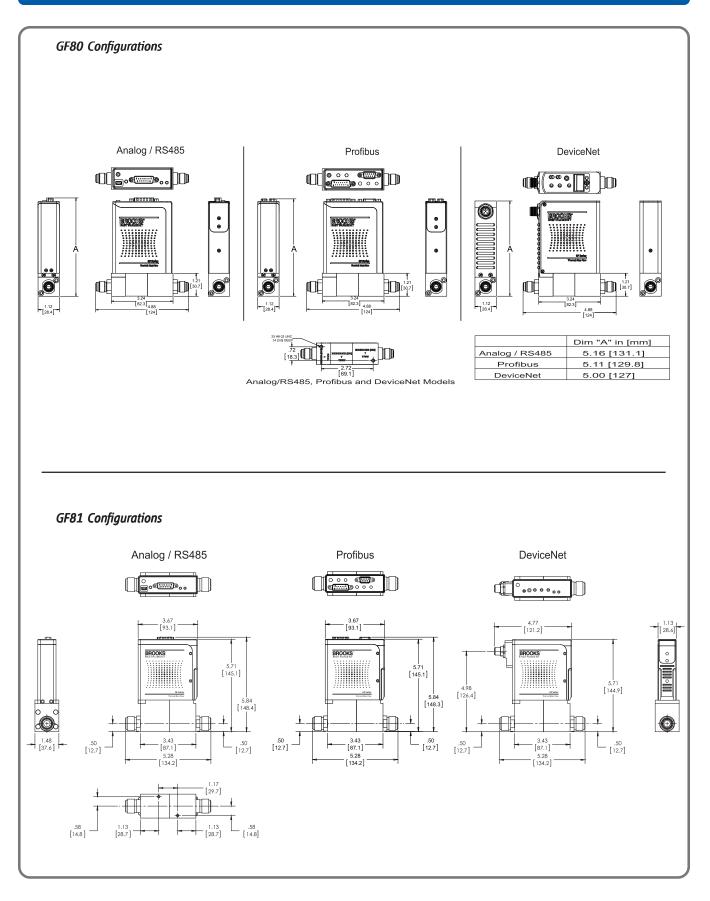
S-Protocol is a RS485 communication based on HART<sup>®</sup> command set. L-Protocol is a RS485 communication compatible with legacy Unit<sup>®</sup> and Celerity<sup>®</sup> devices. A-Protocol is a RS485 communication compatible with Aera<sup>®</sup> mass flow devices. \*\*The Alarm Output is an open collector or "contact type" that is CLOSED (on) whenever an alarm is active. The Alarm Output may be set to indicate any one of various alarm conditions.

\*\*\* The Valve Override Signal (VOR) is implemented as an analog input which measures the voltage at the input and controls the valve based upon the measured reading as shown in this section.

# **Electrical Interface Options**



# **Product Dimensions**



# Model Code - GF80

Code D	escription	Code Option	Option De	scription								
l.	Base Model Code	GF080		ge Flow (0-5	5 slpm)							
	Configura hility		Multiple Ce	andria Chamain				h	J			
١١.	Configurability	C X		pable. Standa o Capable. Sp				be selected	1			
				o Capable. Sp	Jecinic yashia	inge requir	eu					
III.	Special Application	XX	Standard									
IV.	Valve Configuration	C	Normally C	osed Valve								
		M	Meter (No Valve)									
٧.	Gas or SH MultiFlo Bin	XXXX XXXX	Specific Ga	5 Code & Ran	ae ie "000	)4" – Arao	n and "010	1″ – 10 slr	m			
•••		SH40 010C	Standard Co	onfiguration a	#40, 3-10 so	cm Nitroa	en Equivale	nt (0° C Re	ference)			
		SH41 030C	Standard Co	onfiguration a	#41, 11-30	sccm Nitrog	gen Équival	ent (0° C F	Reference)			
		SH42 092C	Standard Co	onfiguration a	#42, 31-92	sccm Nitrog	gen Equival	ent (0° C F	Reference)			
		SH43 280C		onfiguration a						\ \		
		SH44 860C SH45 2.6L		onfiguration a								
		SH46 7.2L		onfiguration								
		SH47 015L		onfiguration								
		SH48 030L	Standard Co	onfiguration a	#48, 15001 <sup>.</sup>	-30000 scc	m Nitrogen	Equivalent	t (0° C Ref	erence)		
		SH49 040L		onfiguration a								
		SH50 055L	Standard Co	onfiguration a	#50, 40001 <sup>.</sup>	-55000 scc	m Nitrogen	Equivalent	t (0° C Ref	erence)		
VI.	Fitting	VX	1/4″ VCR									
VII.	Downstream Condition	A	Atmosphere	j								
		V	Vacuum									
		P	Positive Pre	ssure								
VIII.	External Seals, Valve Seat	S	Seal Metal	Seat Metal (	316 SS)							
IX.	Communications / Connector	P5	Profibus / A	nalog (Input	0-5 V: Outp	ut 0-5 V)· (	-Pin Fema	e D conn	/ 15-Pin M	ale D conn		
17.	connuncations / connector	PO		nalog (Input							conn.	
		P4	Profibus / A	nalog (Input	4-20 mA; 0	utput 4-20	mA); 9-Pin	Female D	conn. / 15	-Pin Male D	conn.	
		S5	RS485: (S-Pr	otocol)/Analog	(Input 0-5 V;	Output 0-5	V)15-Pin Ma	ile D (Brooks	<sup>®</sup> Protocol)			
		<u>\$1</u>		otocol)/Analog								
		50 54		otocol)/Analog otocol)/Analog								
		 		tocol)/Analog								
		Lī		otocol)/Analog								
		LO	RS485 (L-Pro	otocol)/Analog	(Input 0-20 m	nA; Output 0	-20 mA); 15	-Pin Male D	(Celerity®/Le	egacy Protoco	ol)	
		L4	RS485 (L-Pro	otocol)/Analog	(Input 4-20 m	nA; Output 4	-20 mA); 15 Standard Co	-Pin Male D	(Celerity®/Le	egacy Protoco	ol)	
						Devicenter		migulatio	Poll IO	Poll IO	Poll IO	External
					Power On	Full Scale	Full Scale	Full Scale	Instance	Instance	State	Baud
			I/O	Connector	State	Setting	Setting	Setting		Consumer		Rate
		DO		5 Pin Micro	Idle	Count	Integer	6000h	2	7	Executing	500KB
		D1 D2		5 Pin Micro 5 Pin Micro	Idle Idle	Count SCCM	Integer Float	<u>6000h</u> 7FFFh	21 13	7 19	Executing Executing	500KB 500KB
		D2 D3		5 Pin Micro	Idle	Count	Integer	6000h	22	19	Executing	500KB
		D3		5 Pin Micro		Count	Integer	6000h	22	8	Executing	500KB
		D5	DeviceNet	5 Pin Micro	Idle	Count	Integer	6000h	6	8	Executing	500KB
		D6		5 Pin Micro	Idle	Count	Integer	7FFFh	3	7	Executing	500KB
		D7 D8		5 Pin Micro 5 Pin Micro	Idle Idle	Count	Integer	7FFFh 6000h	6	8	Executing Executing	500KB 500KB
		D8 D9		5 Pin Micro 5 Pin Micro		Count Count	Integer Integer	6000h	2	7	Executing	500KB
		DA		5 Pin Micro		Count	Integer	7FFFh	22	7	Executing	500KB
		DB	DeviceNet	5 Pin Micro	Idle	Count	Integer	6000h	22	8	Executing	500KB
		DC		5 Pin Micro		Count	Integer	7FFFh	3	7	Idle	500KB
		DD		5 Pin Micro		Count	Integer	7FFFh	22	8	Executing	500KB
		DE DX		5 Pin Micro 5 Pin Micro			Float	6000h	15	19	Executing	500KB
Х.	Customer Special Request	XXXX		pecial Reques		,						
XI.	Auto Shut-Off	A X		Off (Included)								
				Off (Not Inclu								
XII.	Auto Zero	X	Auto Zero (	Not Included)								
XIII.	Reference Temperature	00C	0ºC Referer									
		15C	15°C Refere	ence								
			2005 2 1									
		20C 70F	20°C Refere		Deferrer							

#### Example Model Code

Enality to the																
1			IV		V		VI	VII	VIII	IX		Х	XI	XII		XIII
GF080	С	XX	С	-	0013300C	-	T2	Α	S	P5	-	XXXX	X	х	-	20C

# Model Code - GF81

Code D	<b>escription</b> Base Model Code	Code Option GF081	Option Description Metal/Hi-flow (51-300 slpm N2 Eq)								
١١.	Configurability	X	Specific Gas & Range Required								
.	Special Application	XX	Standard								
IV.	Valve Configuration	C	Normally Closed Valve								
		Ň	Meter (No Valve)								
٧.	Gas or Range	XXXX XXXX	Specific Gas Code & Range, example: "0007" = Hydrogen and "200L" = 200 slpm								
VI.	Fitting	V1	1 -1/2" body width, 1/2" VCR, 134.2 mm								
VII.	Downstream Condition	A	Atmospheric								
		V P	Vacuum Positive Pressure								
VIII.	External Seal/Valve Seat	S	Metal Seal/Metal Seat								
IX.	Communications/	P5	Profibus/Analog (Input 0-5 V; Output 0-5 V); 9-Pin Female D conn./15-Pin Male D conn.								
	Connector	PO	Profibus/Analog (Input 0-20 mA; Output 0-20 mA); 9-Pin Female D conn./15-Pin Male D conn.								
		P4 L5	Profibus/Analog (Input 4-20 mA; Output 4-20 mA); 9-Pin Female D conn./15-Pin Male D conn. RS485 (L-Protocol)/Analog (Input 0-5 V; Output 0-5 V); 15-Pin Male D (Pin alignment with Brooks® SLA SII)								
		LI	RS485 (L-Protocol)/Analog (Input 0-10 V; Output 0-10 V); 15-Pin Male D (Pin alignment with Celerity® Power)								
		LO	RS485 (L-Protocol)/Analog (Input 0-20 mA; Output 0-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII)								
		L4 A5	RS485 (L-Protocol)/Analog (Input 4-20 mA; Output 4-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII) RS485 (A-Protocol)/Analog (Input 0-5 V; Output 0-5 V); 15-Pin Male D (Pin alignment with Brooks® SLA SII)								
		AI	RS485 (A-Protocol)/Analog (Input 0-3 V, Output 0-3 V), IS-Pin Male D (Pin alignment with Brooks® SLA SII)								
		A0	RS485 (A-Protocol)/Analog (Input 0-20 mA; Output 0-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII)								
		A4	RS485 (A-Protocol)/Analog (Input 4-20 mA; Output 4-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII)								
		S5 S1	RS485 (S-Protocol)/Analog (Input 0-5 V; Output 0-5 V); 15-Pin Male D (Pin alignment with Brooks® SLA SII) RS485 (S-Protocol)/Analog (Input 0-10 V; Output 0-10 V); 15-Pin Male D (Pin alignment with Brooks® SLA SII)								
		50	RS485 (S-Protocol)/Analog (Input 0-20 mA; Output 0-10 V), 15-Pin Male D (In alignment with Brooks® SLA SII)								
		<b>S4</b>	RS485 (S-Protocol)/Analog (Input 4-20 mA; Output 4-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII)								
			DeviceNet Standard Configuration Parameters								
			Power On Full Scale Full Scale Full Scale Instance State Baud								
			I/O Connector State Setting Setting Setting Producer Consumer Transition Rate								
		DO	DeviceNet 5 Pin Micro Idle Count Integer 6000h 2 7 Executing 500KB								
		D1 D2	DeviceNet 5 Pin Micro Idle Count Integer 6000h 21 7 Executing 500KB   DeviceNet 5 Pin Micro Idle SCCM Float 7FFFh 13 19 Executing 500KB								
		D3	DeviceNet 5 Pin Micro Idle Count Integer 6000h 22 7 Executing 500KB								
		D4	DeviceNet 5 Pin Micro Executing Count Integer 6000h 22 8 Executing 500KB								
		D5	DeviceNet 5 Pin Micro Idle Count Integer 6000h 6 8 Executing 500KB								
		D6 D7	DeviceNet 5 Pin Micro Idle Count Integer 7FFFh 3 7 Executing 500KB   DeviceNet 5 Pin Micro Idle Count Integer 7FFFh 6 8 Executing 500KB								
		D8	DeviceNet 5 Pin Micro Idle Count Integer 6000h 3 7 Executing 500KB								
		D9	DeviceNet 5 Pin Micro Executing Count Integer 6000h 2 7 Executing 500KB								
		DA DB	DeviceNet 5 Pin Micro Idle Count Integer 7FFFh 22 7 Executing 500KB   DeviceNet 5 Pin Micro Idle Count Integer 6000h 22 8 Executing 500KB								
		DC	DeviceNet 5 Pin Micro Idle Count Integer 7FFFh 3 7 Idle 500KB								
		DD	DeviceNet 5 Pin Micro Executing Count Integer 7FFFh 22 8 Executing 500KB								
		DE	DeviceNet 5 Pin Micro Executing Sccm Float 6000h 15 19 Executing 500KB								
	Customer Conside Domost	DX XXXX	DeviceNet 5 Pin Micro To be defined by CSR								
Χ.	Customer Special Request		Customer Special Request Number								
XI.	Auto Shut-Off	A X	Auto Shut-Off (Included) Auto Shut-Off (Not Included)								
XII.	Auto Zero-Off	X	Auto Zero (Not Included)								
XII.	Reference Temperature	00C	0 Deg C Reference								
		150	15 Deg C Reference								
		20C 70F	20 Deg C Reference 21.1 Deg C/70 Deg F Reference								
L		101									

#### Example Model Code

i			IV		٧		VI	VII	VIII	IX		X	XI	XII		XIII
GF081	. X	XX	С	-	0013 100L	-	V1	Α	5	P5	-	XXXX	Α	Х	-	00C

### **Brooks Service and Support**

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration and is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards.

Visit www.BrooksInstrument.com to locate the service location nearest to you.

#### START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

#### CUSTOMER SEMINARS AND TRAINING

Brooks Instrument can provide customer seminars and dedicated training to engineers, end users, and maintenance persons.

Please contact your nearest sales representative for more details.

Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice.

#### TRADEMARKS

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