

Tecnoil Valve Model ON-OFF/L Ratings ANSI 150-2500

Application

Tecnoil Valve Model ON-OFF/L has been designed to be used in the field of energy and oil/gas for temperatures up to 220°C. A wide range of materials offers a choice to suit the individual application. The smooth body flowpath reduces turbulence, minimising the effects of erosion and noise.

Design Features

- Globe and angle body, cast or forged.
- Screwed-in seat trims or Quick-change.
- Trim type: ON-OFF
- Both balanced and unbalanced trim designs available with soft seat insert option.

Benefits

- Top-entry servicing with immediate access to plug and seat.
- Reduced inspection and maintenance costs.
- Trims compact and easy to install.
- Excellent flow capacity and control rangeability.
- Reduces potential erosion and noise problems.

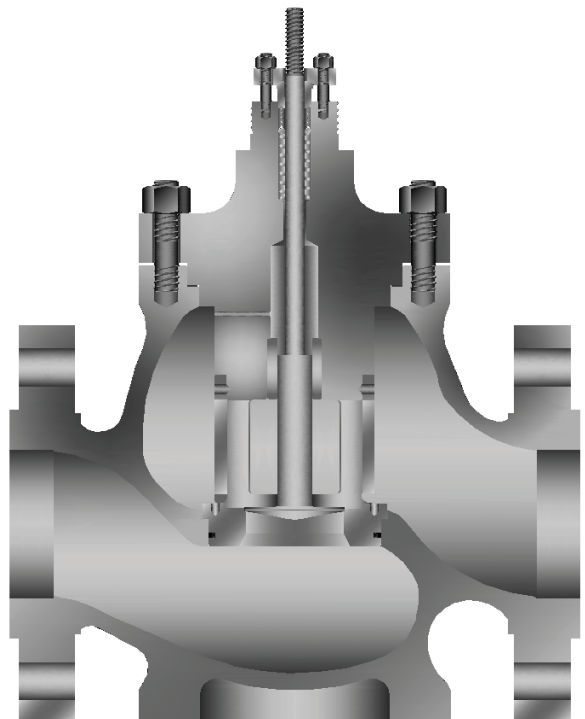


Fig. 1 Tecnoil Valve Model ON-OFF/L

ENGINEERING DATA - TECNOIL VALVE Model ON-OFF/L Valves

General

The Model ON-OFF/L range of valves has been developed to provide a cost effective, reliable and easily maintained control valve capable of working in rigorous environments.

Quick-change trim provides for easily accessible seat and trim components to minimize fitting and parts replacement times. Stem guided ON-OFF trim gives excellent rigidity and resistance to vibrations.

End Connection Sizes/Types:

1 in. (25 mm) – 24 in. (600 mm)

Integral Flanges, Socket weld ends.

For further information, contact the factory.

Design Standard:

ANSI B16.34.

Valve Body Ratings:

ANSI 150 - ANSI 2500.

Body Configurations:

Globe, Angle.

Body Face to Face Dimensions:

See table page. 9.

Bonnet Styles:

Standard.

For further information, contact the factory.

Standard Bonnet Packing:

Teflon/Chevrons.

Trim type:

ON-OFF

Inherent Trim Characteristic:

Quick opening.

Plug Options:

Balanced, Unbalanced.

Plug/Seat Leakage Class:

Class IV ANSI/FCI 70.2 as standard.

Options:

- Class V
- Class VI with soft insert.

Paint:

A wide range of paint finishes are available.

Inspection and Testing:

Inspection & Testing to Tecnoil Valve's standard as well as to almost all international standards / customer's requirements.

Actuation:

Various types of actuation are available, including: pneumatic piston and diaphragm spring, direct and reverse action. In addition electric and hydraulic actuators are available.

Instruments:

A wide range of control instruments are available, including: Air-filter Regulators, Solenoid valves, etc...

Main Materials:

Body / Bonnet:

Material Group or Common Name	Nominal Type	UNS	Forging Spec	Casting Spec. Equivalent	DIN W. No
Carbon steel	C-Mn-Fe	K03504	A105N	A216-WCB; A216 WCC	1.0460
Low Temperature Carbon Steel	C-Mn-Fe	K03011	A350-LF2	A352-LCA A352-LCB A352-LCC	1.0566
Low Alloy Steel	1.1/4Cr-1/2Mo	K11572	A182-F11 cl2	A217-WC6	1.7335
	2.1/4Cr-1Mo	K21590	A182-F22 cl3	A217-WC9	1.7380
Stainless steel	304: 18Cr-8Ni	S30400	A182-F304	A351-CF8	1.4301
	304L: 18Cr-8Ni	S30403	A182-F304L	A351-CF3	1.4306
	316: 16Cr-12Ni-2Mo	S31600	A182-F316	A351-CF8M	1.4401
	316L: 16Cr-12Ni-2Mo	S31603	A182-F316L	A351-CF3M	1.4404
	316Ti	S31635	-	-	1.4571
	347: 18Cr-10Ni-Cb(Nb)	S34700	A182-F347	A351-CF8C	1.4550
	22Cr-5Ni-3Mo-N	S31803 S32205	A182-F51	A890-gr4A* A351-CD3MN	1.4462
	25Cr-7Ni-3.5Mo-N-Cu-W	S32760	A182-F55	A995-CD3MWCuN	-
Inconel 625	60Ni-22Cr-9Mo-3.5Cb	N06625	B564-N06625	A494-CW-6MC*	2.4856
-	-	C95800	-	B148-C95800	-

* = no longer referenced in ANSI B16.34 2009

Trim:

- 17-4 PH
- SS 316
- SS 316 + Stellite
- SS 410
- SS 410 + Stellite
- SS 420
- SS 304
- SS 304 + Stellite
- A182 F51
- A182 F53
- AISI 440C
- AL-Bronze
- INCONEL 625
- MONEL

. For further information, contact the factory.

VALVE BODY STYLE OPTIONS

The Tecnoil Valve Model CH/L provides two basic body styles: globe and angle. Many parts are interchangeable, with the exception of the valve bodies. The angle type has an optional venturi seat which may be specified in order to provide additional protection to the valve outlet.



Fig. 2 Globe Valve Body with Flanged Connections



Fig. 3 Angle Valve Body with Butt Welded Connections

BONNET AND PACKING OPTIONS

Only forged, usually constructed in the same material as the valve body.

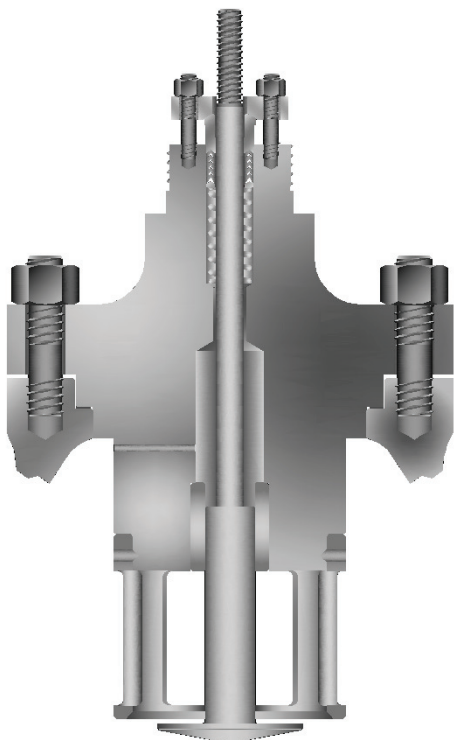


Fig. 4 Standard bonnet with retainer for unbalanced trim

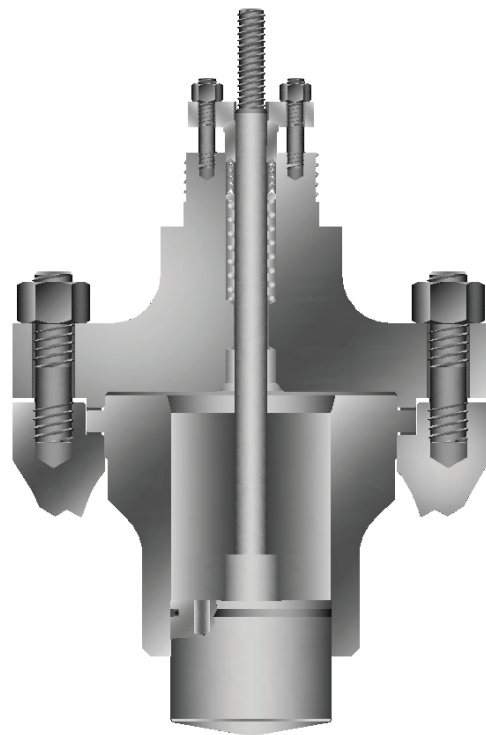


Fig. 5 Standard bonnet for balanced trim

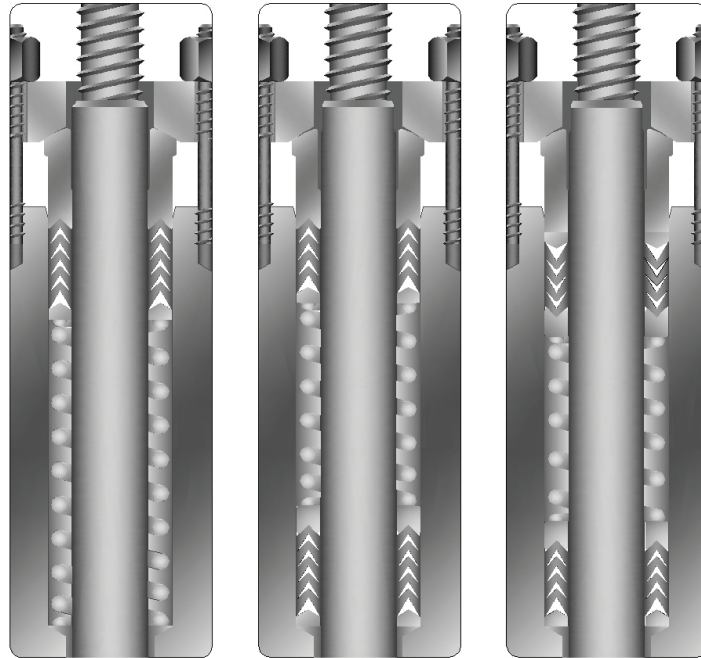


Fig. 6 PTFE Packing Options: Single, Double and Vacuum type

STANDARD TRIM AVAILABLE

ON-OFF Trim

ON-OFF trims are available in balanced and unbalanced configurations, used for modulating and ON/OFF service.

- **Valve Size Options**
Up to 24 in. ANSI 150-2500.
For larger sizes, consult the factory.
- **Plug Options**
Balanced and Unbalanced, with metal to metal seating faces.
- **Characteristics Available**
Quick opening.
- **Direction of flow**
Either direction, dependent upon application.
- **Hard Trim Options**
 - Heat hardening.
 - Stellite coating on seat and/or plug.
 - Solid stellite seat and plug.
- **Soft seating**
Soft seat insert.



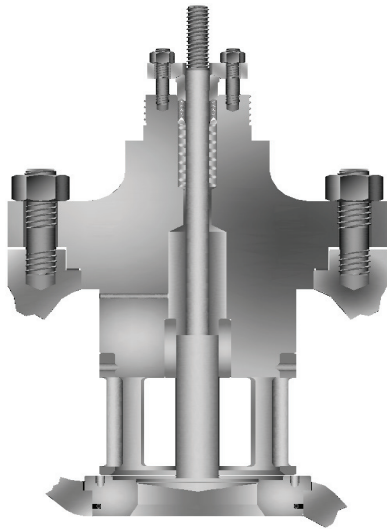


Fig. 7 Quick-change seat – Unbalanced trim

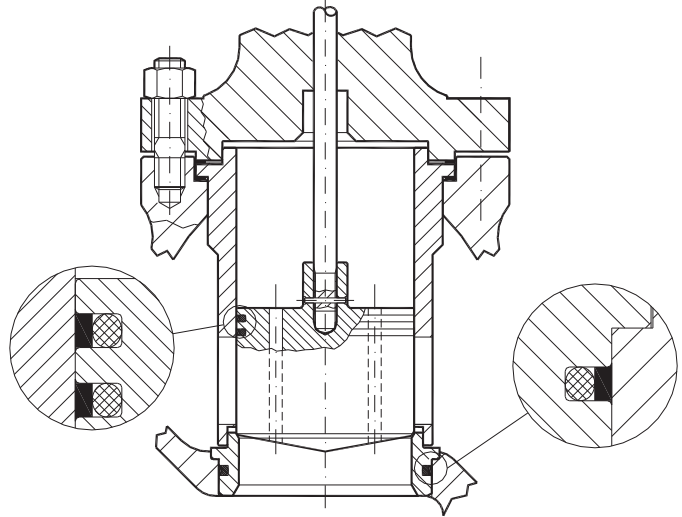


Fig. 8 Quick-change seat – Balanced trim

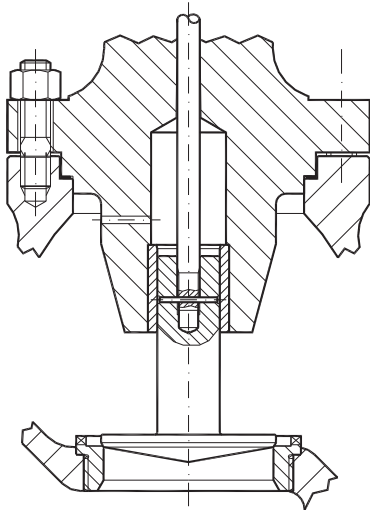


Fig. 9 Threaded seat – Unbalanced trim

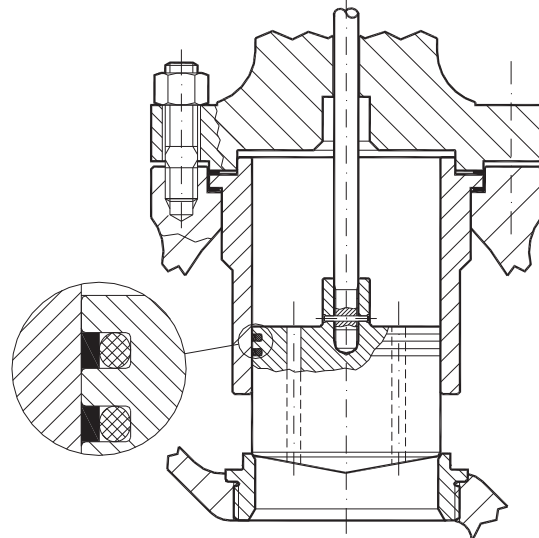


Fig. 10 Threaded seat – Balanced trim

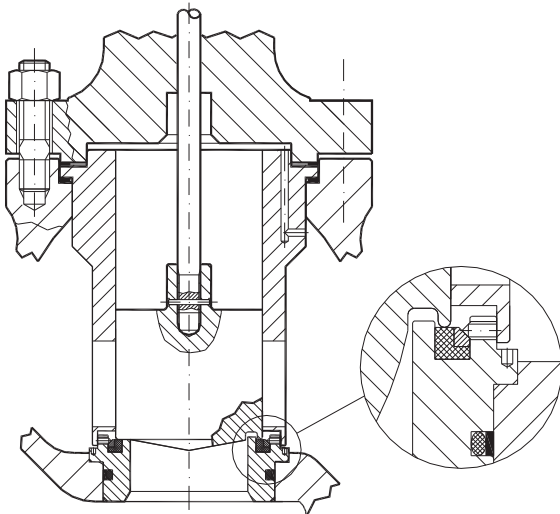


Fig. 11 Quick-change seat – Soft seat insert – Unbalanced trim

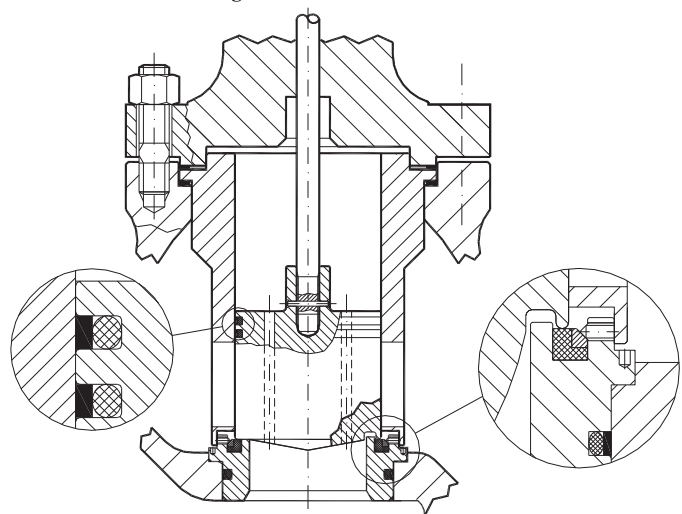


Fig. 12 Quick-change seat – Soft seat insert – Balanced trim

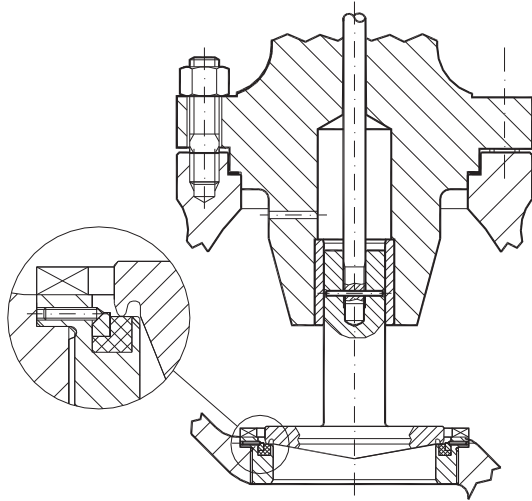


Fig. 13 Threaded seat - Balanced trim

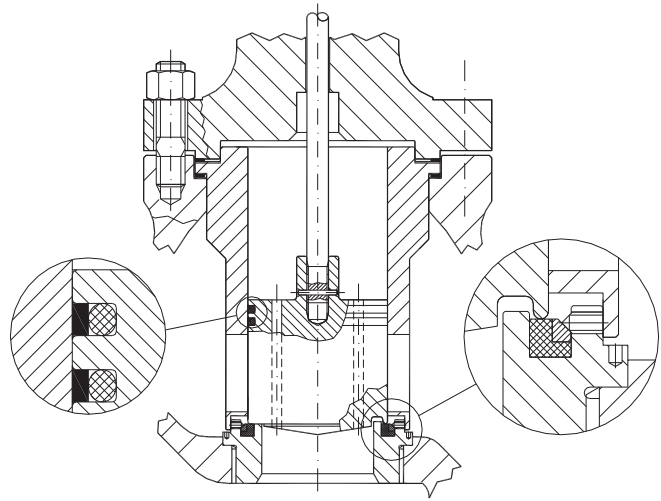


Fig. 14 Threaded seat – Soft seat insert –Balanced trim

TECNOIL VALVE Model ON-OFF/L – DESIGN Cv Values

Flow Coefficient Cv

The Cv values detailed in the table are at the maximum rated valve travel.

Valve Size		Travel mm	Cv *		
inches	mm		ANSI 150-600	ANSI 900-1500	ANSI 2500
1	25	25	14.5	13	9
1 ½	40	25	30	25	16
2	50	25	55	50	32
3	80	40	120	102	70
4	100	50	210	175	110
6	150	60	440	362	240
8	200	80	700	555	375
10	250	100	1100	850	595
12	300	100	1450	1000	810
14	350	130	2050	1270	-
16	400	130	2450	1850	-
18	450	150	3250	2000	-
20	500	170	3800	2800	-
24	600	200	5400	4500	-

*Values for specific customer applications can be designed into the valve - consult factory.
Multi-cage trim CV values are excluded from the table - consult factory.

SEAT LEAKAGE

Seat leakage rates are normally measured in accordance with the ANSI/FCI 70-2 specification, using the leakage class designation. The following table defines the achievable leakage class with the plug/seat design available in the Model ON-OFF/L.

American National Standard Control valve seat leakage ANSI/FCI 70-2		
Leakage class	Valve type	Maximum seat leakage.
Class IV	Single seat control valve with metal to metal seats.	0,01% of rated valve capacity.
Class V	Single seat control valve with metal to metal seats having exceptional seat tightness or resilient seat dependant on application.	0,0005 ml/min per inch of orifice diameter per psi differential.
Class VI	Single seat control valve with resilient seating.	Bubble "tight".

TECNOIL VALVE Model ON-OFF/L - DIMENSIONS

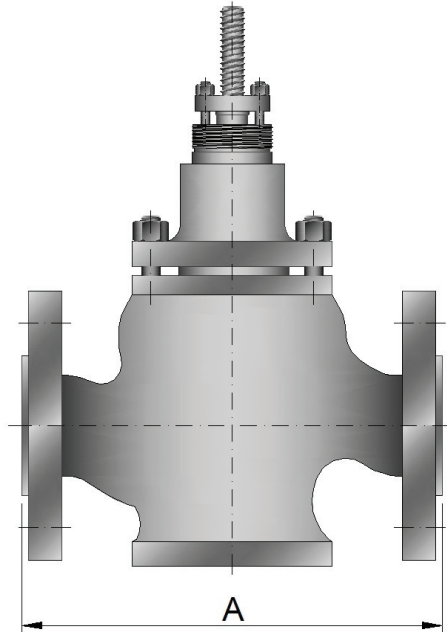


Fig. 15 Face to face dimensions

Valve size		A - Face to Face											
inches	mm	ANSI 150		ANSI 300		ANSI 600		ANSI 900		ANSI 1500		ANSI 2500	
		RF	RJ	RF	RJ	RF	RJ	RF	RJ	RF	RJ	RF	RJ
1"	25	184	197	197	210	210	210	-	-	254	254	308	308
1 1/2"	40	222	235	235	248	251	251	-	-	305	305	384	387
2"	50	254	267	267	283	286	289	-	-	368	371	451	454
3"	80	298	311	318	334	337	340	381	384	470	473	578	584
4"	100	352	365	368	384	394	397	457	460	546	549	673	683
6"	150	451	464	473	489	508	511	610	613	705	711	914	927
8"	200	543	556	568	584	610	613	737	740	832	842	1022	1038
10"	250	673	686	708	724	752	755	838	841	991	1001	1270	1292
12"	300	737	750	775	791	819	822	965	968	1130	1146	1422	1444
14"	350	889	902	927	943	972	975	1029	1039	1257	1276	-	-
16"	400	1016	1029	1057	1073	1108	1111	1130	1140	1384	1406	-	-
18"	450	1096	1109	1143	1159	1202	1205	1219	1232	1537	1559	-	-
20"	500	1202	1215	1254	1273	1318	1324	1321	1334	1664	1686	-	-
24"	600	1416	1429	1475	1497	1550	1560	1549	1568	1943	1971	-	-

