

MAIN EXPORT COUNTRIES:



The company under the name **JSC "Precizika Metrology"** began work after the change of name of the Lithuanian - American Joint Venture "Brown & Sharpe - Precizika". The company has a proud history of old traditions in the leadership of design and production of metrological equipment. Its workforce has been involved for over fifty years in the supply of measuring technology and systems to automate factories as well as in the development of optical scale manufacturing technology.

In 2000, the production process was certified to fully meeting the requirements of EN ISO 9002:1994, in 2003 – EN ISO 9001:2000.

The company's goal is to consistently supply high quality products and services to meet customer demands on a timely basis. The company's main products are linear and angular glass scale gratings, and the linear and rotary displacement measuring systems.

JSC "Precizika Metrology" represents worldwide known companies and suppliers of measuring equipment, CNC centers, executes installation and services of them, trains the users, and executes upgrading of used CMM and manual cutting machine-tools.

A36

PHOTOELECTRIC ROTARY ENCODER



Photoelectric rotary encoder A36 is used to establish an informational link between the key machine components, industrial robots, comparators and DCC, NC or Digital Readout Units. It provides information about the value and direction of motion. The encoder is used in automatic control, on-line gauging, process monitoring systems, etc. Three versions of output signals are available:

- A36-A - sinusoidal signals, with amplitude approx. 11 μ App;
- A36-AV - sinusoidal signals, with amplitude approx. 1 Vpp;
- A36-F - square-wave signals TTL or HTL.



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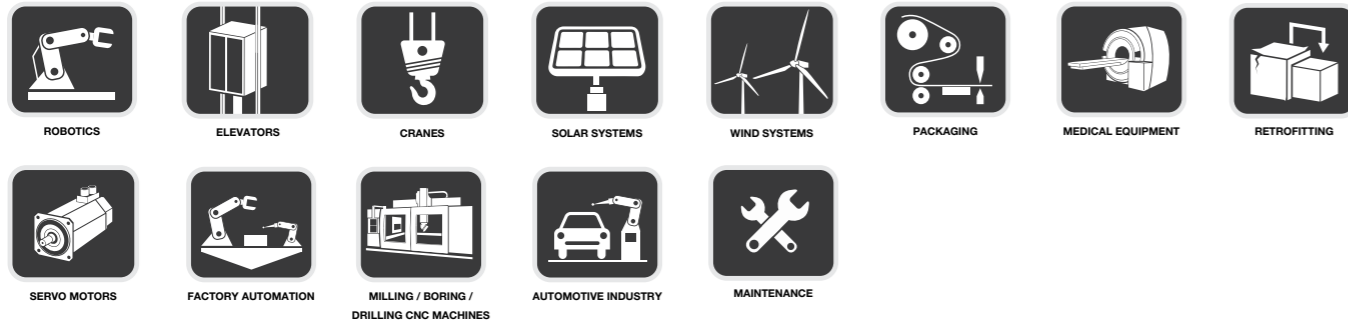
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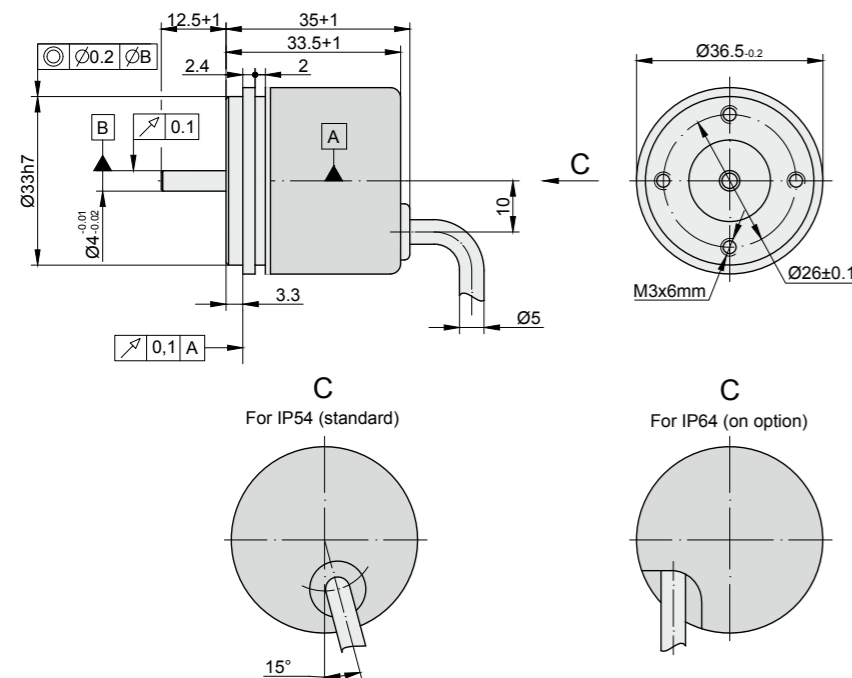
A36

RECOMMENDED APPLICATIONS



MECHANICAL DATA

Line number on disc (z)	100; 200; 250; 360; 500; 1000; 1024; 1500; 2000; 2500; 3600	Rotor moment of inertia	< 2 gcm ²
Number of output pulses per revolution	Z x k, where k=1,2,3,4,5,8,10	Protection (IEC 529)	IP54 IP64
Maximum shaft speed	10000 rpm	Maximum weight without cable	0.07 kg
Maximum shaft load:		Operating temperature	-10...+70 °C
- axial	5N	Storage temperature	-30...+80 °C
- radial (at shaft end)	10N	Maximum humidity (non-condensing)	98 %
Accuracy (T ₁ -period of lines on disc in arc. sec)	±0.1T ₁ arc. sec	Permissible vibration (55 to 2000 Hz)	≤ 100 m/s ²
Starting torque at 20°C	≤ 0.002 Nm	Permissible shock (11 ms)	≤ 300 m/s ²



ELECTRICAL DATA

VERSION	A36-A ~ 11 μApp	A36-AV ~ 1 μApp	A36-F □ TTL; □ HTL
Supply voltage	+5 V ± 5%	+5 V ± 5%	+5 V ± 5%; +(10 to 30) V
Max. supply current (without load)	80 mA	120 mA	120 mA
Light source	LED	LED	LED
Incremental signals	Two sinusoidal I ₁ and I ₂ Amplitude at 1 kΩ load: - I ₁ = 7-16 μA - I ₂ = 7-16 μA	Differential sine +A/-A and +B/-B Amplitude at 120 Ω load: - A = 0.6-1.2 V - B = 0.6-1.2 V	Differential square-wave U1/U1̄ and U2/U2̄. Signal levels at 20 mA load current: - low (logic "0") ≤ 0.5 V at U _p =+5 V - low (logic "0") ≤ 1.5 V at U _p =10 to 30 V - high (logic "1") ≥ 2.4 V at U _p =+5 V - high (logic "1") ≥ (U _p -2) V at U _p =10 to 30 V
Reference signal	One quasi-triangular I ₀ peak per revolution. Signal magnitude at 1 kΩ load: - I ₀ = 2-8 μA (usable component)	One quasi-triangular +R and its complementary -R per revolution. Signals magnitude at 120Ω load - R = 0.2-0.8 V (usable component)	One differential square-wave U0/U0̄ per revolution. Signal levels at 20 mA load current: - low (logic "0") < 0.5 V at U _p =+5 V - low (logic "0") < 1.5 V at U _p =10 to 30 V - high (logic "1") > 2.4 V at U _p =+5 V - high (logic "1") > (U _p -2) V at U _p =10 to 30 V
Maximum operating frequency	(-3 dB) ≥ 160 kHz	(-3 dB) ≥ 160 kHz	(160 x k) kHz, k-interpolation factor
Direction of signals	I ₂ lags I ₁ for clockwise rotation (viewed from shaft side)	+B lags +A for clockwise rotation (viewed from shaft side)	U2 lags U1 with clockwise rotation (viewed from shaft side)
Maximum rise and fall time	-	-	< 0.5 μs
Standard cable length	1 m, without connector	1 m, without connector	1 m, without connector
Maximum cable length	5 m	25 m	25 m
Output signals			

Note:

- Maximum working rotation speed (with proper encoder counting) is limited by maximum operating frequency and maximum mechanical rotation speed.
- If cable extension is used, power supply conductor cross-section should not be smaller than 0.5 mm²

ACCESSORIES

CONNECTORS FOR CABLE	B12 12-pin round connector	C9 9-pin round connector	C12 12-pin round connector	D9 9-pin flat connector	D15 15-pin flat connector	RS10 10-pin round connector	ONC 10-pin round connector
DIGITAL READOUT DEVICES	CS3000			CS5500			
COUPLING	SC30						
EXTERNAL INTERPOLATOR	NK						

ORDER FORM

OUTPUT SIGNAL VERSION:	PULSE NUMBER PER REVOLUTION:	(OPTIONAL) LINE NUMBER ON DISC (Z):	SUPPLY VOLTAGE:	CABLE LENGTH AND OUTLET:	CONNECTOR TYPE:	COUPLING:
A AV F	100 ... 36000	100 ... 3600 <small>*only for A36-F</small>	05V - +5V 30V - 10 to 30V* <small>*only for A36-F with HTL output signals</small>	A01 - 1m (A- axial) A02 - 2m R01 - 1m (R- radial) R02 - 2m ...	W - without connector B12 - round, 12 pins C9 - round, 9 pins C12 - round, 12 pins D9 - flat, 9 pins D15 - flat, 15 pins RS10 - round, 10 pins ONC - round, 10 pins	0 - without coupling 1 - with coupling
ORDER EXAMPLES:	1) A36-F-2500-05V-A01/W-0 2) A36-F-36000/3600-05V-A02/C12-1					