Data Sheet

SLA5810/20/40 SLAMf10/20 Series

Pressure Controller (Thermal Mass Flow)

Elastomer Sealed, Digital, Upstream, Downstream, and Remote Transducer Pressure Controllers

Overview

The SLA Series pressure controllers and pressure controlling flowmeters have gained broad acceptance as the standard for accuracy, stability and reliability. These products have a wide pressure measurement and control range and are suitable for a broad range of operating conditions making them well suited for applications in thin film processes, chemical and petrochemical research, laboratory, analytical, fuel cell and life science among others.

Highlights of the SLA Series pressure controller product include: industry leading long term stability, accuracy backed by superior metrology systems and methods using primary flow calibration systems directly traceable to international standards, and a broad range of analog and digital I/O options to suit virtually any application. An independent diagnostic/service port permits users to troubleshoot or change process conditions without removing the pressure controller from service. This product is also available with a NEMA 4X/IP66 approved enclosure, making it perfect for hosedown/washdown applications.

Product Description

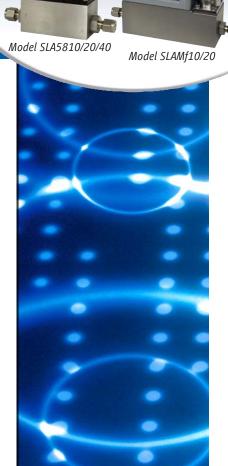
Based on the core control technology present in our industry-leading thermal mass flow controllers, Brooks' SLA Pressure Controllers are able to control the pressure of a gas based on a set point signal by replacing the thermal mass flow sensor with a pressure sensor. It utilizes closed-loop control, which eliminates the droop and hysteresis associated with traditional mechanical spring diaphragm pressure regulators. With the wide range of options and features available, the SLA Pressure Controller Series provides users with a single platform to support a broad range of applications.

Features and Benefits

Features	Benefits
Closed loop control	Eliminates droop & hysteresis associated with traditional mechanical spring diaphragm pressure regulators
User accessible service port	Simplified installation, start-up, troubleshooting and access to diagnostics provides maximum uptime
Wide pressure range capabilities	Ability to control up to 4500 psig, giving it one of the widest pressure ranges on the market today
Advanced diagnostics	Ensures device is operating within user specified limits for high process yield and maximum uptime
Superior valve technology	Minimum leak-by, maximum turndown, fast response reduces overall gas panel cost and increases throughput
Adaptable mechanical configurations	Easily retrofit to existing systems
Primary standard calibration systems	Ensures measurement accuracy is traceable to international standards
Simple modular design	Easy-to-service elastomer sealed design provides options for factory or field service maximizing uptime and reducing total cost of ownership
IP66/NEMA 4X rated enclosure	Weatherproof protection optional for "Hosedown" applications such as: Food, Beverage, Pharmaceutical & Biotech
Hazardous area approvals	Designed to operate in non-incendive (Division 2/Zone 2) environments







Product Description

Flexible Pressure Control Capabilities

Brooks' Pressure Controllers can be built for both upstream pressure control and downstream pressure control. These designations are determined by the location of the vessel where the pressure is being controlled. Our upstream pressure controllers can also be considered back pressure regulators, and our downstream pressure controllers can also be considered pressure regulators. In addition, a remote transducer configuration can be used to combine the benefits of pressure control and flow measurement.

Advanced Diagnostics

Pressure Controllers can be some of the most complex components in a gas delivery system, but they are typically critical to the tool's success. When dealing with highly toxic or corrosive gases, removing the pressure controller to determine if it is faulty should be the last resort. In response to this, Brooks pioneered smarter products with embedded self test routines and introduced an independent diagnostic/service port and software to provide the user with a simple interface, for troubleshooting without disturbing pressure controller operation.

Wide Pressure Range

The SLA Pressure Controller Series covers an extremely broad range of pressures. Brooks Pressure Controllers can control pressures ranging from sub-atmosphere all the way to 4500 psi (310 bar), giving it the widest pressure range on the market today! Even with major changes to the flowrate, Brooks Pressure Controllers are able to maintain stable pressure which keeps processes running smoothly and efficiently.

Broad Array of Communication Options

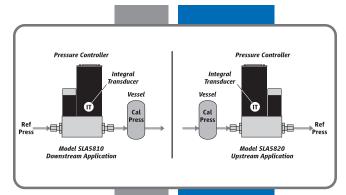
Brooks offers traditional analog options as well as RS-485 digital communications ("S-protocol", based on HART) Brooks also offers control interfaces via digital network protocols like DeviceNet (DeviceNet not available on SLAMf 10/20), a high speed (up to 500k baud) digital communication network, and Profibus. Brooks' communication capabilities and device-profiles have been certified by the ODVA (Open DeviceNet Vendor's Association) and the ITK (Interoperability Test Kit). Other network protocols are in development. Talk to your Brooks representative about your specific needs.

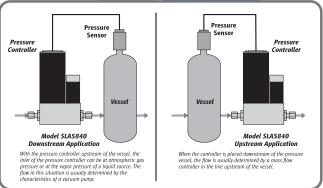
Wash-down Enclosure

The SLAMf Series comes equipped with an IP66 / NEMA4X rated enclosure. This makes these instruments perfect for wash-down or outdoor environments. So no matter how harsh the surroundings, the SLAMf Series keeps the process under control.

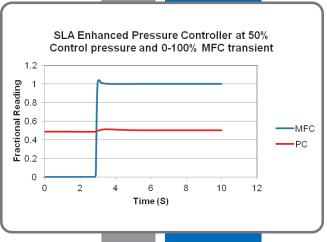
Hazardous Area Approvals

Brooks SLA Pressure Controller products come with various levels of Hazardous Area Approvals. The SLA5800 Series Pressure Controllers are approved for Class I, Division 2/Zone 2 areas, while the SLAMF Series Pressure Controllers have enclosures that can be used in Class II & Class III, Division 2/Zone 2.









Product Specifications

Flow Ranges and Pressure Ratings:

Pressure Controller Model	Pressure Controller Control Mode	Flow Ranges N2 Eq. Ratings (lpm)				Maximum Full Scale Pressure	Pressure Equipment Directive (PED)
		Min. F.S.	Max. F.S.	Standard	Standard	Module H Category	
SLA5810/SLAMf10	Downstream	0.003	50*	1 psi	1500 psia/103 bara	Sound Engineering	
	(Pressure Regulator)	0.1	10	1500 psi	4500 psia/310 bara	Practices (SEP)	
SLA5820/SLAMf20 Upstream (Back Pressure Regulator)		0.003	50*	1 psi	1500 psia/103 bara	Sound Engineering	
		0.1	10	1500 psi	4500 psia/310 bara	Practices (SEP)	
SLA5840 Remote Transducer Upstream or Downstream		0.003	50	10 psi	1500 psia/103 bara	Sound Engineering	
		0.1	10	1500 psi	4500 psia/310 bara	Practices (SEP)	

^{*} Consult sales agent or Brooks Instrument for flow limitations < 10 psi F.S. pressure

Dorformanco	SLA5810/20 & SLAMf10/20	SLA5840	
Performance	SLASOIU/ZU & SLAMIIIU/ZU	3LA304U	
Pressure Accuracy	$\pm 0.25\%$ of Transducer F.S., F.S. > 300 psia	Dependent on Remote Pressure Transducer	
(Including Linearity and Hysteresis)	+0.12% of Transducer F.S., F.S. \leq 300 psia	·	
through Emerity and Hysteresis,			
Flow Accuracy (N2 equivalent)	N/A	±0.9% of S.P. (20-100% F.S.)	
, , , , , , , , , , , , , , , , , , , ,		±0.18% of F.S. (2-20% F.S., 1-20% F.S. from 1-50 lpm)	
Control Range	20:1 Typical - Ap	olication specific	
Repeatability & Reproducibility	0.20%	n S.P.	
nepeatability a neproducibility	0.20 //	3.11.	
Linearity	Included in accuracy		
Response Time (Settling time within	System dependent <1 second		
±2% F.S. for 0-100% command step)			
Zero Stability	< ± 0.001% F.S. per 30 days Dependent on Remote Pressure Transdu		
Temperature Coefficient	±0.1% of F.S. per °C Dependent on Remote Pressure Transducer		
Pressure Coefficient	N/A ±0.03% per psi (0-200 psi N2)		
(Flow Measurement Only)	.4//	20.03 % pc. ps. (0 200 ps. N2)	
Attitude Consistivity	The accuracy of the Processes	Consor is not attitude dependent	
Attitude Sensitivity	The accuracy of the Pressure Sensor is not attitude dependent		

Ratings

Operating Temperature Range	-14 to 65°C (7 to 149°F)**	
Transducer Pressure Ratings	15 psia/1.03 bara for < 15 psia full scale 15 psig/1.03 barg for < 15 psig full scale 100 psia/6.9 bara for < 100 psia full scale 100 psig/6.9 barg for 15-100 psig full scale 300 psia/20.7 bara for 100-300 psia full scale 300 psig/20.7 barg for 100-300 psig full scale 3000 psia/206.9 bara for 300-3000 psia full scale 4500 psia/310.3 bara for 3000-4500 psia full scale	Dependent on Remote Pressure Transducer
Leak Intenrity (external)	1v10-9 atm	cc/sec He

Mechanical

nechanicat					
Valve Type	Normally Closed, Normally Open				
Primary Wetted Materials	316L Stainless Steel, High Alloy Stainless Steel, Viton® fluoroelastomers.				
	Optional Buna-N, Kalrez®, Teflon®/Kalrez®, and EPDM				

Diagnostics

Status Lights	MFC Health, Network Status		
Alarms*	Sensor Output, Control Valve Output, Over Temperature, Power Surge/Sag, Network Interruption		
Diagnostic/Service Port	RS485 via 2.5 mm jack (Located under the top cover in SLAMf version)		

 $^{{}^{\}star} A larm \ modes \ are \ dependent \ on \ the \ communications \ interface. \ These \ are \ described \ in \ the \ corresponding \ digital \ communication \ interface \ manual.$

^{**}Hazardous area certifications have a temperature range limitation of 0-65°C.

Electrical Specifications

Communication Protocol	RS485	Profibus®	DeviceNet® ***
Electrical Connection (SLA58xx)	1 x 15-pin Male Sub-D, (A)	1 x 15-pin Male Sub-D 1 x 9-pin Female Sub-D	1 M12 with threaded coupling nut (B)
Electrical Connection (SLAMf)	PG11 Cable Gland, 1/2" NPT (F) C	N/A	
Analog I/O	0-5 V, 1-5 V, 0-10) V, 0-20 mA, 4-20 mA	N/A
Power Max./Purge	From +13.5 \	/dc to +27 Vdc	From +11 Vdc to +25 Vdc
Power Requirements Watts, Max.		0.032": 8.7 Watts 0.032": 5.2 Watts	Valve Orifice > 0.032": 10 Watts Valve Orifice ≤ 0.032": 7 Watts
Voltage Set Point Input Specifications			
Nominal Range	0-5 Vdc, 1-5 V	/dc or 0-10 Vdc	N/A
Full Range	(-0.5)-	-11 Vdc	N/A
Absolute Max.	18 V (witho	out damage)	N/A
Input Impedence	>990	kOhms	N/A
Current Set Point Input Specifications			
Nominal Range	4-20 mA	or 0-20 mA	N/A
Full Range	0-27	2 mA	N/A
Absolute Max.	24 mA (with	out damage)	N/A
Input Impedence	100	Ohms	N/A
Flow Output (Voltage) Specifications			
Nominal Range	0-5 Vdc, 1-5 Vdc or 0-10 Vdc		N/A
Full Range	(-1)-11 Vdc		N/A
Min Load Resistance	2 kOhms		N/A
Flow Output (Current) Specifications			
Nominal Range	0-20 mA	or 4-20 mA	N/A
Full Range	0-27	2 mA	N/A
Max. Load	380 Ohms		N/A
Analog I/O Alarm Ouput*			
Туре	Open C	Collector	N/A
Max. Closed (On) Current	25	mA	N/A
Max. Open (Off) Leakage	1	μΑ	N/A
Max. Open (Off) Voltage	30	Vdc	N/A
Analog I/O Valve Override Signal Specification	ns**		
Floating/Unconnected	Instrument controls valve to command set point		N/A
VOR < 0.3 Vdc	Valve Closed		N/A
0.3 Vdc < VOR < 4.8 Vdc	Unde	N/A	
VOR > 4.8 Vdc	Valve	N/A	
Input Impedence	60 k	Ohms	N/A
Absolute Max. Input	(-25 Vdc) < VOR <	N/A	

^{*}The Alarm Output is an open collector or "contact type" that is CLOSED (on) whenever an alarm is active.

The Alarm Output may be set to indicate any one of various alarm conditions.

** The Valve Override Signal (VOR) is implemented as an analog input which measures the voltage at the input and controls the valve based upon the measured reading as shown in this section. *** Available on SLA5810/20/40 only.

Certifications

Certifications - SLA58XX

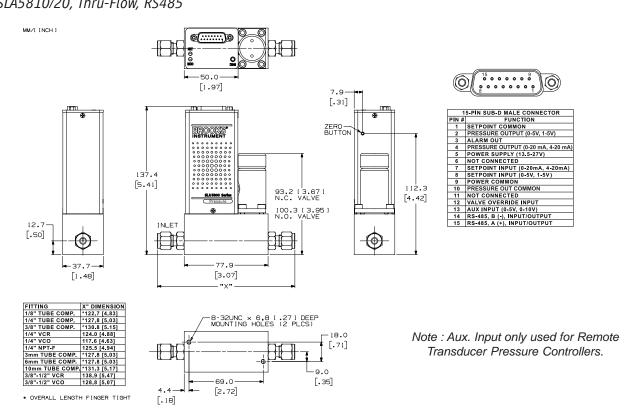
			Applicable	
Mark	Agency	Certification	Standard	Details
c FU °us	UL (Recogonized)	Class I, Div 2, Group A, B, C, D Class I, Zone 2, IIC T4 Class II, Zone 22	UL & CSA Standards	E73889 Vol 3, Sec 4
ATEX II 3 G Ex nA IIC T4 Gc		EN60079-0:2012 EN 60079-15:2010	KEMA 04ATEX 1118X	
	IECEx	II 3 G Ex nA IIC T4 Gc	IEC 60079-0:2011 IEC 60079-15:2010	IECEx DEK 14.0072X
KOSHA Ex nA IIC T4			15-AV4BO-0641 15-AV4BO-0640	
CE EMC Directive 2014/30/EU Directive 2011/65/EU		EN:61326-1:2013	EMC RoHS	

Certifications - SLAMfxx

Mark	Agency	Certification	Applicable Standard	Details
c Al °us	UL (Recogonized)	Class I, Div 2, Group A, B, C, D Class I, Zone 2, IIC T4 Class II, Zone 22 IP66 Class I, Div 2, Group A, B, C, D	UL & CSA Standards	E73889 Vol 3, Sec 4
C UL US	UL (Listed)	Class I, Zone 2, IIC T4 Class II, Zone 22 IP66	UL & CSA Standards	E73889 Vol 1, Sec 25
€x>	ATEX	II 3 G Ex nA IIC T4 Gc II 3 D Ex tc IIIC T 85 °C Dc	EN 60079-0 : 2012 + A11 : 2013 EN 60079-15 : 2010 EN 60079-31 : 2014	KEMA 04ATEX1290 X
	IECEx	Ex nA IIC T4 Gc Ex tc IIIC T 85 °C Dc IP66	IEC 60079-0 : 2011 + Corr. 2012 + Cor. 2013 IEC 60079-15 : 2010 IEC 60079-31 : 2013	IEC KEM 07.0043X
S s	KOSHA	Ex nA IIC T4 Ex tD A22 IP66 T85°C	The Ministry of Employment and Labor Notice No. 2013-34 Article 34 of the Industrial Safety and Health	15-AV4BO-0638 15-AV4BO-0639 16-AV4BO-0328X 16-AV4BO-0327X
C€	CE	EMC Directive 2014/30/EU Directive 2011/65/EU	EN:61326-1:2013	EMC RoHS

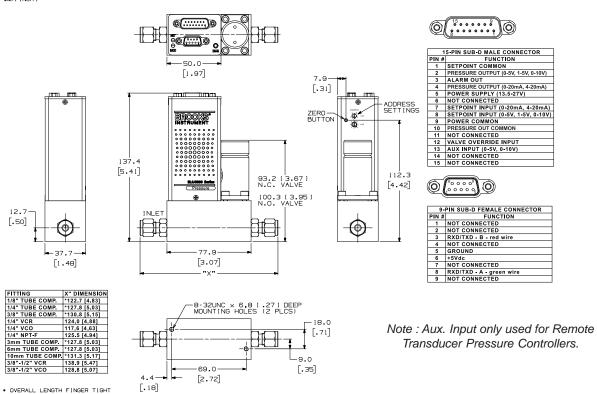
Product Dimensions



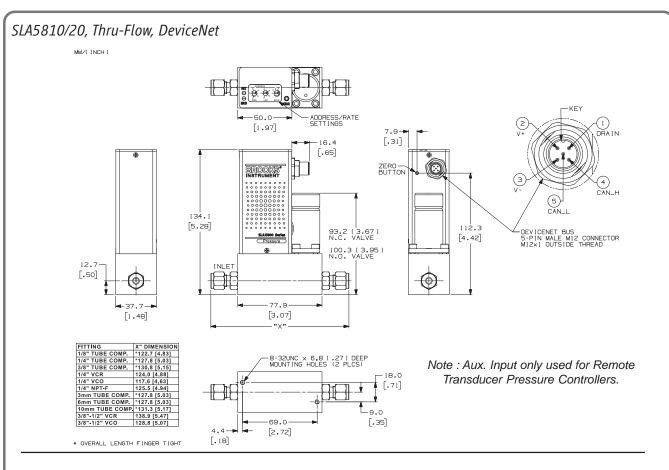


SLA5810/20, Thru-Flow, Profibus



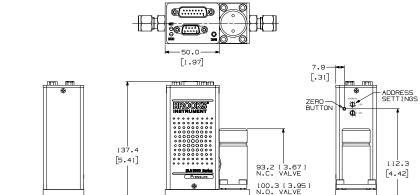


Product Dimensions (continued)



SLA5840, Thru-Flow, Profibus

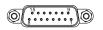
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INLET



15-PIN SUB-D MALE CONNECTOR				
PIN#	FUNCTION			
1	SETPOINT COMMON			
2	FLOW OUTPUT (0-5V, 1-5V, 0-10V)			
3	ALARM OUT			
4	FLOW OUTPUT (0-20mA, 4-20mA)			
5	POWER SUPPLY (13.5-27V)			
6	NOT CONNECTED			
7	SETPOINT INPUT (0-20mA, 4-20mA)			
8	SETPOINT INPUT (0-5V, 1-5V, 0-10V)			
9	POWER COMMON			
10	FLOW OUT COMMON			
11	NOT CONNECTED			
12	VALVE OVERRIDE INPUT			
13	AUX INPUT (0-5V, 0-10V)			
14	NOT CONNECTED			
15	NOT CONNECTED			



9-PIN SUB-D FEMALE CONNECTOR		
PIN#	FUNCTION	
1	NOT CONNECTED	
2	NOT CONNECTED	
3	RXD/TXD - B - red wire	
4	NOT CONNECTED	
5	GROUND	
6	+5Vdc	
7	NOT CONNECTED	
8	RXD/TXD - A - green wire	
9	NOT CONNECTED	

FITTING X* DIMENSION 118** TUBE COMP. 1122.7 (4.83) 118** TUBE COMP. 1127.8 (5.03) 318** TUBE COMP. 1130.8 (5.15) 114** VGR 1124.0 (4.88) 114** VGR 1124.0 (4.88) 114** NGR 125.5 (4.94) 3mm TUBE COMP. 127.8 (5.03) 6mm TUBE COMP. 127.8 (5.03) 10mm TUBE COMP. 1137.3 (5.17) 318**-112** VCO 128.8 (5.07)

. OVERALL LENGTH FINGER TIGHT

- 37.7-

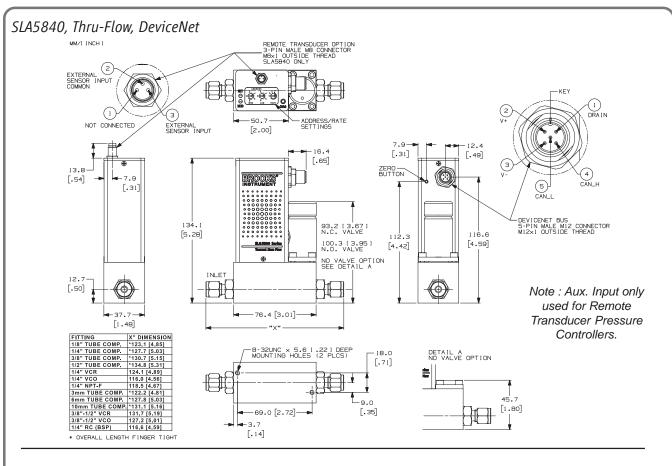
[1.48]

8-32UNC × 6.8 [.27] DEEP MOUNTING HOLES (2 PLCS) 18.0 [.71] 4.4 [2.72]

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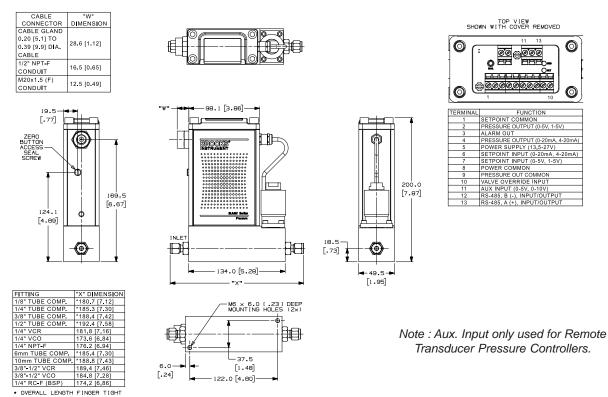
Note : Aux. Input only used for Remote Transducer Pressure Controllers.

Product Dimensions (continued)

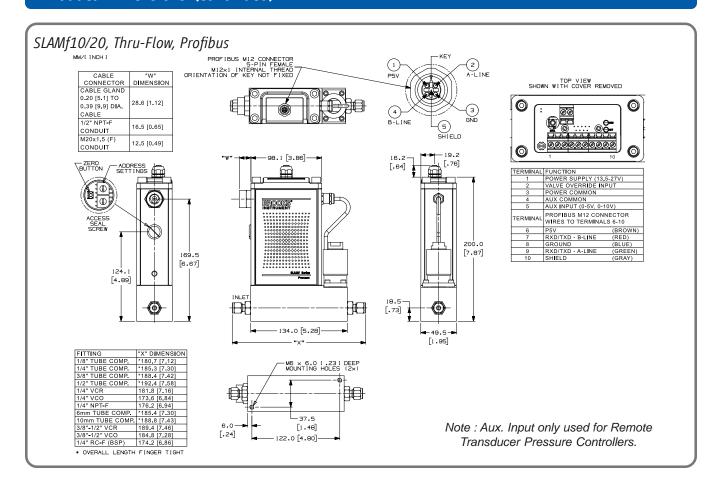


SLAMf10/20, Thru-Flow, RS485





Product Dimensions (continued)



Model Code

Code 1	Description	Code Option	Option Description
I.	Base Model Numbers	SLA	Smart Link Advantage
II.	Package / Finish Specifications	58	Standard Elastomer Series
	ruckage / rimsii specifications	MF	Standard Elastomer Series (NEMA 4X/IP66 Housing)
		-	
III.	Function	1	Downstream Pressure Controller
		2	Upstream Pressure Controller
		4	Remote Transducer Pressure Controller (SLA58xx only)
IV.	Gas or Range	0	3 ccm - 50 lpm
V.	Digital I/O Communication	A	None (select applicable analog I/O)
••	(SLA58xx Pressure Controllers)	D	DeviceNet I/O (with 5-pin micro connector) (Only on SLA5810/20/40)
	(SEASONNA TESSATE CONTROLLES)	P	Profibus (2x sub-D)
		S	RS485 (select applicable analog I/O)
	Di il Luo e		
٧.	Digital I/O Communication	A	None (select applicable analog I/O)
	(SLAMfxx Pressure Controllers)	P	Profibus (5-pin female M12, M20 x 1.5 conduit)
		R	Profibus (5-pin female M12, PG11 cable gland) Profibus (5-pin female M12, 1/2" NPT (F) conduit)
		S T	RS485 (select applicable analog I/O)
) 3	
VI.	Mechanical Connection	1A	Without adapters (SLAxx10, 20 - 7/16" - 20 UNF; SLA5840 - 9/16" - 18 UNF)
		1B	1/4" tube compression
		10	1/8" tube compression
		1D	3/8" tube compression
		1E	1/4" VCR
		1F	1/4" VCO
		1G	1/4" NPT
		1H	6mm tube compression
		1]	10mm tube compression
		1L	3/8"-1/2" VCR
		1M	3/8"-1/2" VCO
		1P	1/2" tube compression
		1T	1/4" RC (BSP)
		1Y	3mm tube compression
VII.	O-ring Material	Α	Viton
		В	Buna
		С	PTFE
		D	Kalrez
		E	EPDM
]	FDA/USP Class VI - Viton
		L	FDA/USP Class VI - EPDM
VIII	. Valve Seat	В	Viton
		С	Buna
		D	Kalrez
		E	EPDM
		F	PTFE
		G	Metal (SLA5810/20/40 Only)
IX.	Valve Type	1	Normally closed (≤ 1500 psi)
	••	4	Normally closed High Pressure (1500 - 4500 psi)
		5	Normally open (SLA5810/20 Only) (≤ 1500 psi)

Model Code (continued)

Code I	Description	Code Option	Option Description
X.	Analog I/O	Α	None - Digital Communications only
	Communications	В	0-5 Volt 0-5 Volt
	(SLA58xx Pressure Controllers)	С	4-20 mA 4-20 mA
		L	1-5 Volt 1-5 Volt
		M	0-20 mA
		0	0-10 Volt
		1	0-5 Volt 4-20 mA
		2	0-5 Volt 0-20 mA
		3	4-20 mA 0-5 Volt
		4	0-20 mA
		9	0-10 Volt
X.	Analog I/O	Α	None - Digital Communications only
	Communications	E	4-20 mA 0-5 Volt PG11 Gland
	(SLAMfxx Pressure Controllers)	F	0-5 Volt 0-5 Volt PG11 Gland
		G	4-20 mA
		Н	0-5 Volt 4-20 mA PG11 Gland
		1	0-5 Volt 0-20 mA PG11 Gland
		J	0-5 Volt 0-5 Volt 1/2" NPT (F) Conduit
		K	4-20 mA 4-20 mA 1/2" NPT (F) Conduit
		N	0-5 Volt 4-20 mA M20 x 1.5 Conduit
		0	0-5 Volt
		P	4-20 mA
		Q	0-20 mA
		R	1-5 Volt 1-5 Volt PG11 Gland
		S	0-20 mA
		T	1-5 Volt 1-5 Volt 1/2" NPT (F) Conduit
		U	0-20 mA
		V	0-5 Volt 0-5 Volt M20 x 1.5 Conduit
		W	1-5 Volt 1-5 Volt M20 x 1.5 Conduit
		Х	0-20 mA
		Y	4-20 mA
		Z	0-20 mA 0-5 Volt PG11 Gland
		5	0-5 Volt 4-20 mA 1/2" NPT (F) Conduit
		6	0-5 Volt 0-20 mA 1/2" NPT (F) Conduit
		7	4-20 mA
		8	0-20 mA
XI.	Power Supply Inputs	1	+15 Vdc
AI.	Tower supply illputs	2	24 Vdc
			24 VUL
XII.	Output Enhancements	A	Standard response
XIII.	. Certification	1	Safe Area
1		2	For Zone II Atex/IECEx

Sample Standard Model Code

1	II	Ш	IV	٧	VI	VII	VIII	IX	Х	XI	XII	XIII
SLA	58	5	0	Α	1A	Α	В	1	В	1	Α	1

Brooks Service and Support

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration and is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards. Visit www.BrooksInstrument.com to locate the service location nearest to you.

START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

SEMINARS AND TRAINING

Brooks Instrument can provide seminars and dedicated training to engineers, end users, and maintenance persons. Please contact your nearest sales representative for more details.

Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice.

TRADEMARKS

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