

# [ Standard Specifications for PSC7000 Servo Controller ]

| Items                    |  | Specifications  |  |
|--------------------------|--|---|--|
| DSPM Card Specifications | Processing Form  | Multi-tasks and real time processing  |  |
|                          | DSP  | TMS320VC33PGE-150 (TEXAS INSTRUMENT, 75MHz)   |  |
|                          | User Memory  | Main Memory   | SRAM CY7C1062AV33-8BGC (Cypress) X1,512K long word   |
|                          |  | Backup Memory   | SRAM HM62V16514LTTI-5 (Renesas) X1,512K word   |
|                          |  | Flash Memory  | S29PL064J60BF1120A (SPANSION) X1,4M X 16bit  |
|                          | Battery for Memory Backup  | CR2032  |  |
|                          | Loading for User Tasks   | Built-in flash memory, compactFlash memory card   |  |
|                          | Programming Language   | Real time BASIC language, Control block language, PC ladder language  |  |
|                          | Scanning time  | Set up minimum scanning time at 50 or 62.5 microseconds   |  |
|                          | Processing Speed   | BASIC Tasks   | Addition of real numbers (32 bits): 0.67 microseconds  |
| PC Ladder Tasks          |  | Both of contact and coil: 0.013 microseconds  |  |
| Control Blocks           |  | Addition of real numbers (32 bits): 0.013 -0.08 microseconds  |  |
| Power Supply             | Supply 5V and 3.3V from cPCI backplane   |   |  |
| MCIM Card Specifications | Analog Output  | Numbers of Channels   | 5 Channels (Common to COMMON)  |
|                          |  | Output Type   | Resolution: +/-13 bits   |
|                          |  | Output Characteristics  | Gain error: +/-55 LSB (least significant bit), Offset error: +/-11 LSB, Low pass filter: 1.6 KHz       |
|                          | PG Input   | Numbers of Channels   | 5 channels (A, B, and Z phases), Totally 15 input  |
|                          |  | Input Type  | 5V differential input or 12V emitter follower, Totem pole, Open collector input photocoupler isolation |
|                          |  | Max. Frequency  | 300 KHz (per single phase), 1.2 MPPS   |
|                          | Latch Input  | Numbers of Channels   | 5 channels (MARK and ORG), Totally 10 input  |
|                          |  | Input Type  | 12 -24 V input   |
|                          |  | Input Characteristics   | 0.1 milliseconds delay   |
|                          | Connectors   | 80 pins, Screw-locked type  |  |
| Power Supply             | Supply 5V and 3.3V from cPCI backplane   |   |  |
| cPCI Slots               | Prepare three slots on control card, Two slots exclusively prepared for DSP card and MCIM card.    |   |  |
| Auxiliary Memory         | Standard compactFlash memory card (conform to PC card ATA): 256MB/CFI-256MDG, and 512MB/Cfi-512MDG |   |  |
| LED                      | Show battery OK with green color   | Light on Battery voltage 2V or over   |  |
|                          | Show CPU OK with green color   | Light when watchdog timer is normal.  |  |
|                          | Dot Matrix 20x7  | Display current coneditions   |  |
|                          | CF Access Display with red color   | Light when having access to compactFlash card   |  |
| Power Supply             | 5V   | Supply from power card via PSC backplane ( +/-15V is not used).   |  |
| Power Capacity           | 5V,4A  | DSPM-2A (x1 ), MCIM-1 (x2), Fully light dot matrix LED, 10V for all channels on analog output, Maximum slot consumed current on CF card |  |
| System Switch            |  | Switching Disable, Enable, Reset among AutoRun  |  |
| External Connection      | USB Port   | Connect with the programming terminals (USB2.0)   |  |
|                          | Ethernet (Option)  | Programming terminal or the like.   |  |
| Boundary Dimensions      |  | W65 x H220 x D250 mm  |  |
| Operation Environment    | Temperature during storage   | -20 to 85 degree C  |  |
|                          | Temperature for operation  | 0 to 55 degree C  |  |
| Model                    |  | PSC7000 Control Card  |  |

⚠ Attention for safer handling and operation of the drives: Please read the instruction manuals for the drives prior to their operation.



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## PSC7000 PROGRAMMABLE SERVO CONTROLLER

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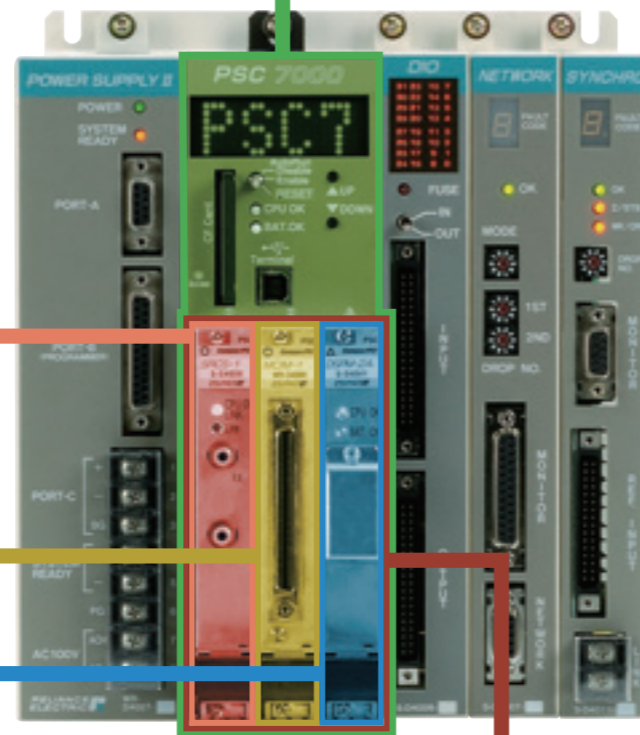
## Advanced servo controller of Reliance Electric

Limitless expansion capability given to programmable servo controller

PSC7000 series servo controllers are the enhanced servo controllers compatible with the present PSC series servo controllers. When combined with the latest VZ7000 series servo drives in Reliance Electric, the PSC 7000 series servo controllers can provide the most suitable solution for multi-axes synchronous control applications and servo applications.

### PSC7000 control card

The PSC7000 control card is a card putting together necessary primary functions into one card in order to realize servo controlling. Upon using high speed processors, the user can realize servo control for the whole system, which is capable of arbitrarily programming by the user. The PSC7000 control card provides input and output circuits necessary for servo controlling such as feedback input and analog input.



### SERCOS module

The SERCOS module can realize the SERCOS communication between the controllers the drives.

### PG module

The PG module has independently 5 channel each of input and output circuits (PG input and analog output) per one card. One PG module can control independently 5 axes, the maximum two sets of the PG modules can be mounted on the PSC7000 control card. Consequently, the maximum 10 axes can be controlled.

### DSP module

The DSP module with built-in high speed processors executes the servo control programs. At least one DSP module is necessary in the PSC7000 control card.

### Slots for module cards (conform to CompactPCI standard)

Three slots capable of mounting various modules are arranged on the lower part of the PSC7000 control card. Various modules such as the DSP module and PG module can be mounted into the slots as the need arises. (Note: The PIMG and CompactPCI are the registered trademarks of the PCI Industrial Computers Manufacturers Group)

### High speed synchronous communication between drives

High speed synchronous communication between drives is attained with the SERCOS communication.

### High speed operation

High speed operation at 150MFLOPS is attained by means of high speed DSP.

### Multi-axis application

Applicable to high speed synchronous communication with the maximum 10 axes per one rack (in case of PG input and analog output).

Applicable to high speed synchronous communication with the maximum 224 axes, as 32 axes per one rack (in case of the SERCOS communication).

### Applicable to various signal feedback control.

Realize high performance control systems using SERCOS communication, Synchlink communication, resolver and high resolution encoders or the like as well as conventional PG signal feedback control.

### Applicable to various networks

Applicable to various networks such as DCSnet, CC-Link, and DeviceNet.

### Connection of. USB2.0 and Ethernet

Attain quick connection with the PC while programming and servicing the PSC7000 controller, and shorten required time for downloading and uploading of the application programs. Realize real-time observation for the internal states of the drives by means of oscilloscope functions for high speed sampling when debugging the application programs of the PSC7000 controller.

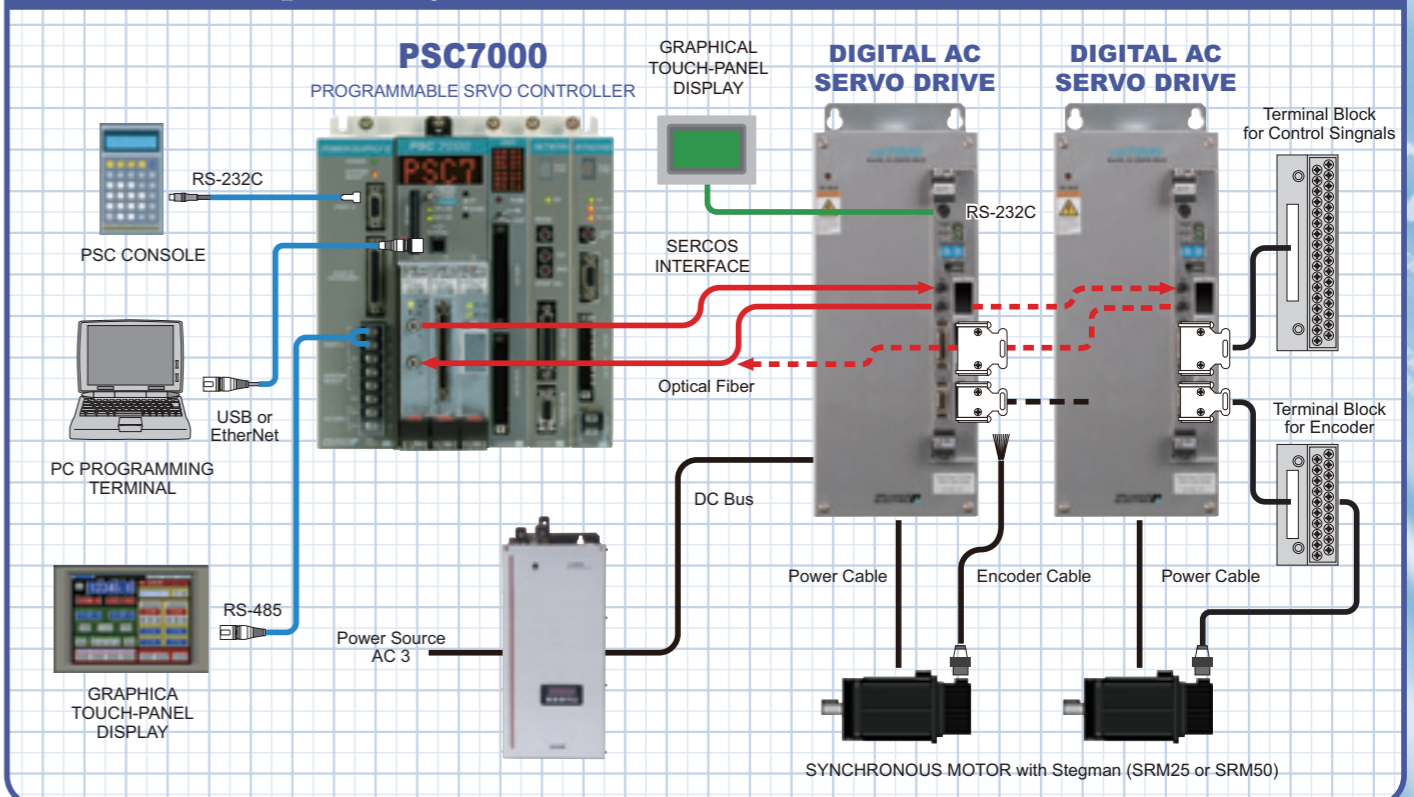
### Compactflash card

Use compact, large capacity compactflash cards capable of accessing at high speed in the PSC7000 controller as record media of the application programs. Realize to store failure information and production records at an application level.

### Watch function

Keep records of time when any failure happens in the system.

### One example of system formation



Features for  
PSC7000  
Servo Controller