Data Sheet

Quantim[®] Series

Coriolis Mass Flow

Low Flow Coriolis Mass Flow Measurement and Control

Overview

Brooks Instrument's Quantim[®] Series is the smallest, lowest flow Coriolis meter and controller available on the market. With a footprint the size of a handheld organizer, you can fit this instrument into any tight space. The heart of the device is a patented Coriolis sensor design which measures low flows independent of the fluid type or process variables. With a range of 0.001 to more than 27 kg/hr, you can measure mass or volume flow and density or temperature all in one compact package. Quantim offers unsurpassed accuracy and unmatched zero stability in demanding low flow applications.

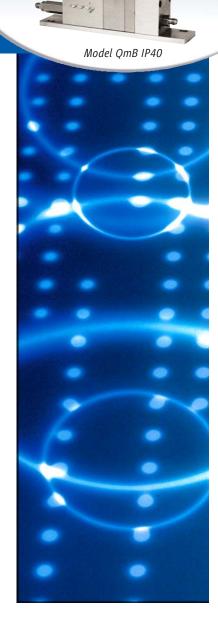
Most critical processes require control as well as measurement, and Quantim offers an optional integrally mounted, in-line control valve. No remote electronics are required as all the transmitting and control electronics are contained within the product housing. A remote valve configuration is also available.

Available with a variety of options and global approvals the Brooks Quantim Coriolis mass flow meters and controllers provide unsurpassed performance, solving specific challenges in demanding low-flow applications.

Product Description

The Quantim family of Coriolis mass flow meters and flow controllers uses a proven mass flow measurement technology to provide direct mass flow measurement and control of liquids and gases that has been employed in a wide variety of markets and applications for more than 15 years. Brooks Quantim products are the smallest and lowest flow Coriolis mass flow meters and controllers available on the market. Coriolis mass flow devices have the option of using an integrally mounted or remote control valve in a miniaturized configuration. They can simultaneously measure mass or volumetric flow and fluid density or temperature.





BROOKS

Product Description

Precision for Even the Most Delicate or Lowest-Flow Processes

Quantim's Coriolis technology allows for precise, direct mass measurements even for very low flow processes. This technology enables for measurement accuracies within 0.2% of the rate for stainless steel construction and 0.5% of the rate for Alloy C-22 construction. Quantim is the lowest coriolis flow controller available. The configuration with the lowest flow capability allows for measurement down to 0.001kg/hr, which is perfect for extremely sensitive processes and costly components in any setting.

Process Flexibility

The Coriolis Effect is the deflection of moving objects with respect to a reference point, utilizing this effect allows measurement of flow while negating the need for calibration to a specific fluid or process conditions. The Coriolis technology gives Quantim its' industry-leading accuracy, and allows the direct measurement of mass flow. This allows Quantim to transition between process fluids without the need for recalibration, assuming the fluid change doesn't fall out of specification for the valve assembly.

Material Selection for Any Application

Quantim has material options to allow the best possible match for your needs. Quantim offers both stainless steel and Hastelloy as materials for sensor construction. This accommodates for processes with more corrosive fluids, and reduces maintenance due to corrosion of the mass flow meter/controller. Even more variety can be found in seal choices. Customers have the choice of using Viton[®] fluoroelastomer, Buna, Kalrez[®], EPDM, and Nickel as their seals.

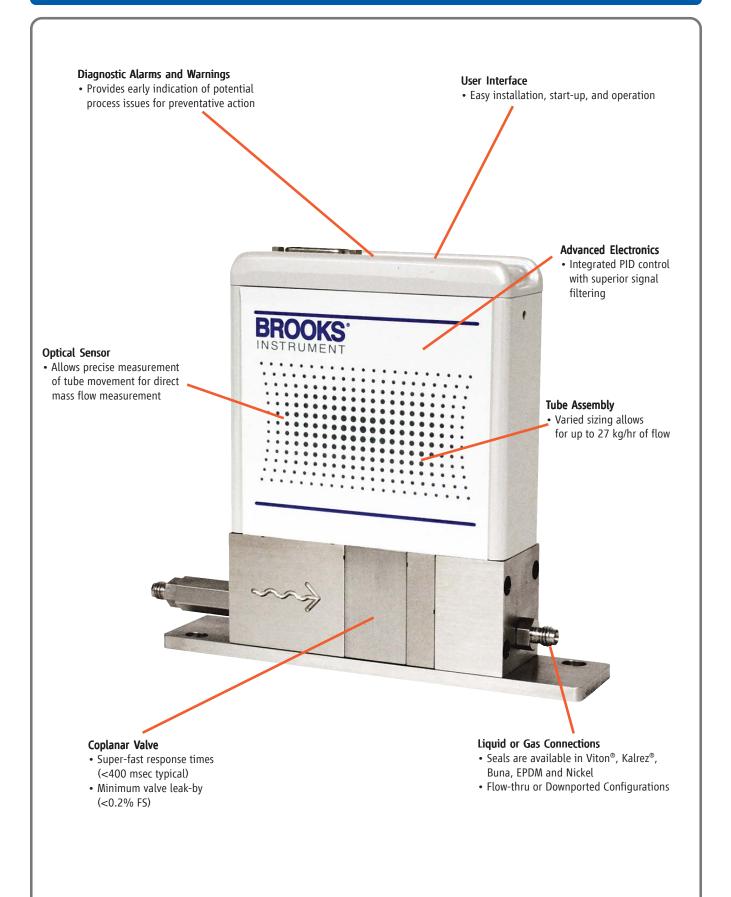
Enclosures to Meet Any Need

Different enclosure types enable equipment to be installed in any environment from an indoor non-hazardous area to an outdoor explosion risk area. Quantim is available in four different enclosure types. The IP40 is a basic enclosure, desired for most enclosed environments. IP66 is weather/waterproof, as well as Class 1, Division 2, Zone 2 certified for hazardous locations. The IP66XP is Division 1, Zone 1 certified for explosive environments. No matter the environment, Quantim can be tailored to fit your needs.

Features	Benefits
Integrated sensor, valve and PID control all in one small package	Simplifies purchase, installation, and start up by having everything available from one supplier in a single compact unit
Low mass tube drive and optical sensing	Enables accuracy at extreme low flow
Multivariable outputs and true mass measurement	Improves and simplifies process monitoring and diagnostics, further reducing cost of ownership
Diagnostic alarms and warnings	Provides early indication of potential process issues so preventative actions can be taken
Industry leading mass flow measurement precision	Process chemistry and/or process conditions can be altered without the need to change or recalibrate the measurement system, providing the user with maximum flexibility
No internal moving parts	Minimizes maintenance requirements and overall cost of ownership
Small physical size	Easily integrated into most intricate process systems
Gas and liquid measurement and control capability in one package	The ultimate in process flexibilty
Variety of options, enclosure types and area classifications available	The right product for your application

Features and Benefits

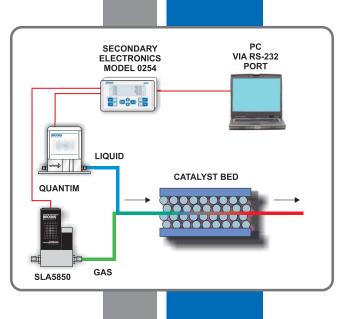
Features and Benefits



Product Applications

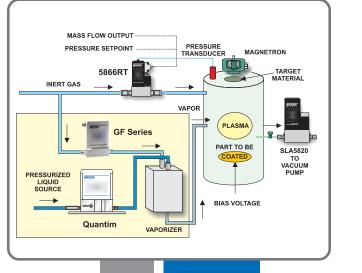
Catalyst Research

The Quantim coriolis mass flow controllers have been selected by many companies participating in catalyst research due to the precise measurement requirements for accurately calculated conversion rate and selectivity, which allows for successful scaling up of processes. Quantim is preferred due to its exceptional precision, wide dynamic range, and super stability. The coriolis technology within Quantim makes them extremely well suited for critical measurements where the composition or thermal properties of feeds vary. It is also available for extremely high pressure service, with appropriate area classifications, and wetted materials.



Vacuum Process

Brooks offers many exceptionally performing products for CVD, ALD, etch, diffusion, and other vacuum operations. The Quantim coriolis mass flow controller provides precision, accuracy, and repeatability for liquid precursor applications.

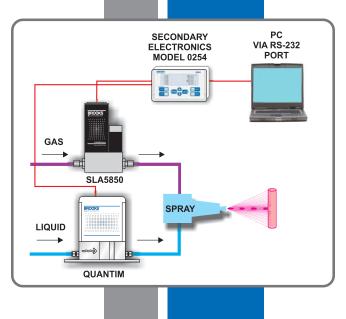


Precision Coating

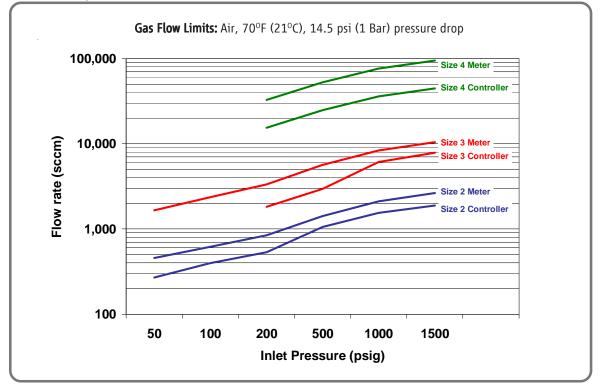
Many coating processes use liquids that are sprayed onto substrates. The liquid delivery rate to the spray nozzles controls the film thickness on the substrate, while gas flow determines droplet size and spray pattern.

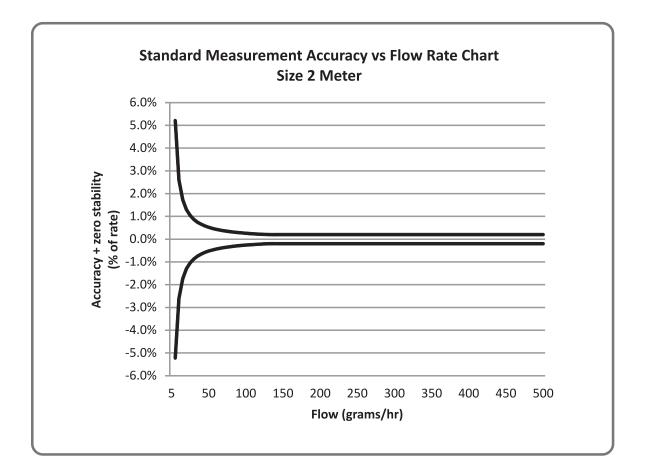
The Quantim mass flow controller is perfect for controlling the liquid flow rate to the spray nozzle. In addition, the instantaneous density output available from the Quantim Series can be employed diagnostically to detect the presence of gas bubbles in the liquid stream.

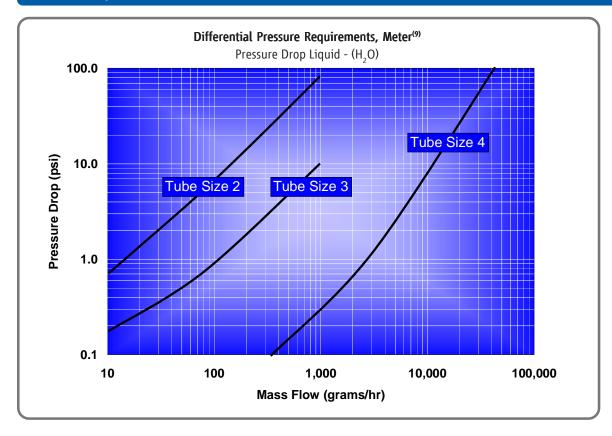
The Brooks Model 0254 secondary electronics may be used to provide power, local display, and setpoint for both flow devices. The liquid density measurement, used for quality control, is also displayed. A totalizer function may be used to track liquid inventory to ensure that the process supply does not run low.

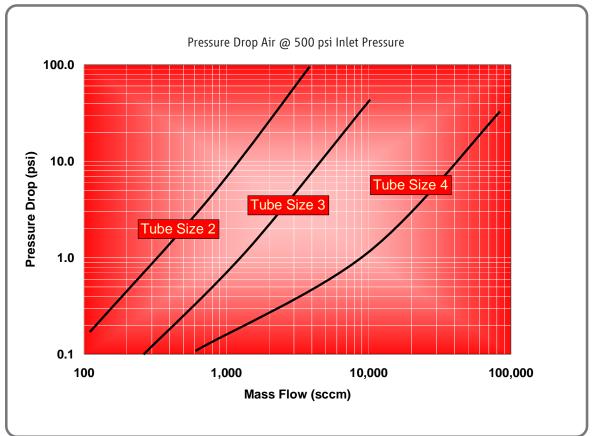


Performance Specifications









Performance

		MBC (Controller)	1		QMBM (Meter)						
Tube Size:	2	3	4	2	3	4					
lominal Flow Range: .iquid (kg/hr) ⁽⁵⁾ :	0.15	0.78	7.97	0.19	1.00	13.50					
Gas (kg/hr):	0.15	0.214	1.796	0.103	0.405	3.840					
Gas (sccm) ⁽²⁾ :	1051	2955	24787	1432	5595	53116					
Ainimum Measurable Flow Liquid (kg/hr)	0.001	0.010	0.100	0.001	0.010	0.100					
ero Stability:											
Stainless Steel Sensor (kg/hr):	0.00026	QMBC (Controller)	0.00026	M (Meter) 0.0020	0.0120						
Alloy C-22 Sensor (kg/hr):	0.0004 0.0030 0.0240 0.0004 0.0030 0.0240										
Repeatability & Reproducibility:	<u>+</u> 0.05%	or <u>+</u> [0.5 x (zero st	ability/flowrate) x 10	0]% of rate which	ever is greater						
Response Time (Settling Time):											
2% F.S. of final value, (per SEMI Guideline E17-91)		Stainless Steel: <2 se Alloy C-22: <12 se			<0.5 seconds <0.5 seconds						
		•									
Flow Accuracy (Standard Flow):	Standard Fl	ow Accuracy or [(ze	ero stability/flow rate) x 100]% of rate, Gas: 0.5% of rate	whichever is greater						
Hastelloy Sensor:				Gas: 0.5% of rate							
			,								
tings Operating Temperature Range:			0 to 6	SO°C							
Temperature Accuracy:			± 0.1								
Differential Pressure Range:	Liquid: 10 to 200 psi Gas: 10 to 150 psi										
Doncity Pango:				•							
Density Range:			0 to 0.3 and 0								
Density Accuracy:			± 0.00	5 g/cc							
Maximum Operating Pressure:											
Standard: Optional:	500 psi 1500 psi										
Optional:			4500								
Leak Integrity (external):		Elastom	er: Outboard 1 x 10 ⁻	⁹ atm. cc/sec heli	um (max)						
			al Seal: 1 x 10 ⁻¹⁰ atm								
echanical											
Materials of Construction											
Process Wetted:	316L, 316L VAR, High alloy ferritic stainless and 17-7PH										
Optional: Process Seals:	Alloy C-22 sensor tube										
	Elastomer Seal: Viton®fluoroelastomers, Buna, Kalrez or EPDM Metal Seal: stainless steel and nickel										
Housing:			P40: polyurethane p	ainted aluminum							
Liousnig.	IP40: polyurethane painted aluminum IP66: polyurethane painted aluminum										
	IP66XP: aluminum										
Inlet Filter:	Tube size 2 controller: 1 micron or 10 micron inlet filter recommended										
	Tube size 3 or 4: 10, 20, 30 & 40 micron filters available										
Weight:	Housing IP40: 1.6 kg or 3.5 lbs.										
	Housing IP66: 1.9 kg or 4.2 lbs. Housing IP66XP: 24 kg or 52 lbs.										
				-							
Moisture Content:			ss than -40°C (-40°F) Imination. Then vacu								
Process Fitting Options:			omm tube compressio								
	1/1		port ANSI/ISA 76.00								
Electrical Connections:	IP40: 15 pin D-Type connector (See Figure 3).										
		IP66	: Unpluggable Termii	nal Block 28-16 Aw	vg.						
	IF		ring access to IP40 d								
Dimensions:			(See Figures 1	through 7)							
agnostics											
aynostics			Status and A	Alarm LEDs							
Status Lights:											
Status Lights: Alarms:		M El	Density, Volumetric		Chue Flaw						

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Electrical

4-20 mA and 0-5 Vdc active output represents mass flow or volume flow ⁽³⁾							
And simultaneously available 4-20 mA or 0-5 Vdc active ouput represents on-line density or temperature information							
Alarm output, max. voltage 30 Vdc, max. current 100 mA							
Command (setpoint) that drives the control valve, either 4-20 mA or 0-5 Vdc input signals							
Valve Override Function:							
Left floating/unconnected - instrument controls flow at setpoint							
Connected to signal at or above 5.0 volts - valve is forced open							
Connected to signal at or below 0.0 volts - valve is forced closed							
Voltage: +14 to 27 Vdc ⁽¹²⁾							
Controller: 300 mA to 400 mA							
Meter: 100 mA to 150 mA							
Controller: 715 @ 14 Vdc							
Meter: 470 mA @ 14 Vdc							
Controller: 10.0 W							
Meter: 6.6 W							

Additional Functions and Outputs

Damping:	Factory set time constant from 0 to 10 seconds							
LED's:	'STAT' solid green: system operative							
	'AL' solid red: system fault							
Pushbutton:	'ZERO' setting pushbutton							

Certifications, Approvals and Compliance

	US and Canada	
IP40 Series:	Europe	UL Recognized E73889, Vol 3, Section 3. Non Incendive, Class I Division 2 Groups A, B, C and D; T4 per UL 1604, UL 508, and CSA 22.2 No. 213 1987; C-22.2 No. 14-M91 Ex nC IIC T4 per CSA E79-15
		KEMA 04ATEX1241 X II3G Ex nA II T4 per EN 60070-15: 2003
IP66 Series:	US and Canada Europe	UL Recognized E73889, Vol 1, Section 26 (conduit entry) UL E73889, Vol. 3, Section 3 (cable gland entry) Non Incendive, Class I Division 2 Groups A, B, C and D; Dust Ignition-Proof, Class II, Division 2, Groups F and G; Suitable for Class III, Division 2, T4 per UL 1604, UL 508, and CSA 22.2 No. 213 1987; C-22.2 No. 14-M91 Ex nC IIC T4 per CSA E79-15 Class 1, Zone 2, AEx nC IIC T4 per ANSI/UL 60079-15 ATEX 4 IECEX II 3 G Ex nA II T4 and II 3D T 135°C per EN 60079-0: 2006, EN 60079-15: 2005, EN 61241-0: 2006, EN 61241-1: 2004, IEC 60079-0: 2004, IEC 60079-15: 2005, IEC 61241-0: 2004, IEC 61241-1: 2004
IP66XP Series:	US and Canada Europe	UL Recognized E73889, Vol 1, Section 21. UL E73889, Vol. 3, Section 3 (cable gland entry) Explosion-Proof, Class I Division 1 Groups C and D; Dust Ignition-Proof, Class I, Division 1, Groups E, F and G; Suitable for Class III, Division 1, T4 per ANSI/UL 1203 and CSA 22.2 No. 30 Class 1 Zone 1, ex d IIB per CSA E600 79-0, CSA E60079-1 Class 1 Zone 1, AEx d IIB per UL 60079-0, UL 60079-1 II 2 G Ex d IIB T6 and II 2 D T 85°C per EN 60079-0: 2006, EN 60079-1: 2007, EN 61241-0: 2006, EN 61241-1: 2004
Environmental Compliance		EMC Directive 2004/108/EC per EN 61326-1: 2006
Pressure Effects Compliance		Pressure Equipment Directive 97/23/EC "Sound Engineering Practice"

Notes

- ⁽¹⁾ The nominal flow rate is the flow rate at which water at reference conditions causes approximately 1 bar of pressure drop or the laminar to turbulent transition flow whichever is lower. Maximum flow rate is twice nominal flow rate or the laminar to turbulent transition flow whichever is lower.
- ⁽²⁾ Standard volumetric conditions are 14.696 psia and 70°F.
- (3) Actual volumetric flow is a function of the mass flow and the density measurements; therefore the accuracy of actual volumetric flow is a function of the mass flow and density accuracy.
- (4) Accuracy includes combined repeatability, linearity, and hysteresis. Specifications are based on reference test conditions of water/nitrogen at 68 to 77°F (20 to 25°C) and 15 to 30 psig (1 to 2 bar).
- ⁽⁵⁾ Differential pressures are based on reference conditions of water and air at 68 to 77°F (20 to 25°C).
- (6) The density measurement at temperatures other than 21°C (70°F) has an additional error of approximately 0.0005 grams/cc per °C.
- (7) A temperature rise of up to 20°C (68°F) from internal heating can occur in an open environment where ambient temperature is 23°C (73°F). The device temperature is affected by the ambient and process temperature as well as warming when the device is powered. The device should be maintained in the specified temperature range at all times.

Product Dimensions - QmB IP40 - Downported

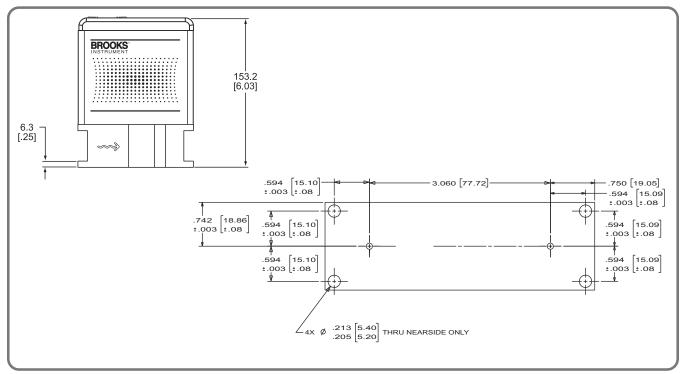


Figure 1 Dimensional Drawing QmB IP40 Downported

Quantim Patent Numbers as follo	ows:
ArgentinaAR026329B1,	AR021594B1
Australia	
Canada	
China	ZL00817949.2, 171140
Federation of Russia	
Germany	
Hong Kong	HK1051720
India	
Indonesia	
Japan	1111950, 3904926

Malaysia MY-128330-A Mexico 242129, 244688, 231280 Singapore 122105, 123306, 88632, 81430 South Korea 678430 Switzerland 127118 UK 2092458 US 5555190, 5687100, 5929344, 6226195, 6476522, 6487507,
5555190, 5687100, 5929344, 6226195, 6476522, 6487507,
Counterparts in other countries and other patents pending

Product Dimensions - QmBIP40 - Thru-Flow

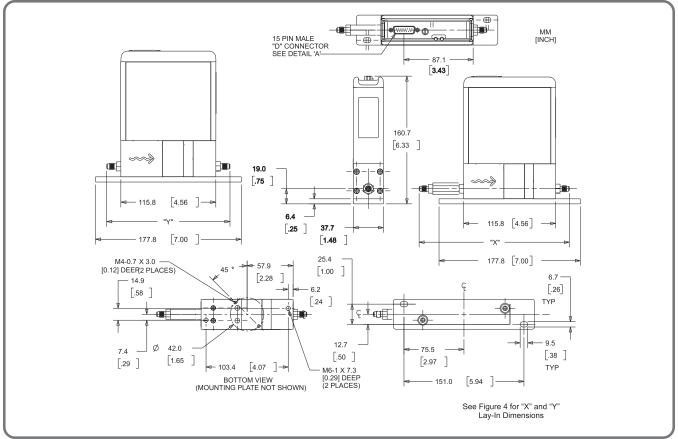


Figure 2 Dimensional Drawing QmB IP40

	$O(1 \cdots 0 \otimes 8) O$
PIN #	FUNCTION
1	SETPOINT COMMON
2	*0-5 VDC FLOW SIGNAL OUTPUT
3	(TTL) OPEN COLLECTOR ALARM OUTPUT
4	*4-20 MA FLOW SIGNAL OUTPUT
5	+14.0 VDC TO +27 VDC POWER SUPPLY
6	NOT USED
7	4-20 MA SETPOINT INPUT (+)
8	0-5 VDC SETPOINT INPUT (+)
9	POWER SUPPLY COMMON
10	SIGNAL OUTPUT COMMON
11	+5 VOLT REFERENCE OUTPUT
12	VALVE OVERRIDE INPUT
13	*4-20 MA OR 0-5 VDC DENSITY OR TEMPERATURE
14	NOT USED
15	NOT USED
*DO NOT /	APPLY POWER TO THESE PINS.

Figure 3 D-Connector Electrical Pin Connections

AY-IN DIMENSIONS	INTLOIV		REMOTE							
FITTING	"X" Dimension	"Y" Dimension	"X" Dimension	"Y" Dimension						
1/16" Tube Compression	184.1 [7.25]* 167.3 [6.59]**	151.9 [5.98]* 135.1 [5.32]**	340.1 [13.39] 323.3 [12.73]	307.9 [12.12] 291.1 [11.46]						
1/8" Tube Compression	192.7 [7.59]* 167.3 [6.59]**	160.5 [6.32]* 135.1 [5.32]**	348.7 [13.73] 323.3 [12.73]	316.5 [12.46] 291.1 [11.46]						
1/4" Tube Compression	197.3 [7.77]* 166.8 [6.57]**	165.1 [6.50]* 134.6 [5.30]**	353.6 [13.92] 323.1 [12.72]	321.4 [12.65] 290.9 [11.45]						
6 mm Tube Compression	197.6 [7.78]* 167.0 [6.78]**	165.4 [6.51]* 134.8 [5.31]**	353.9 [13.93] 323.2 [12.72]	321.7 [12.67] 291.0 [11.46]						
1/8" NPT (F)	179.9 [7.08]	147.7 [5.81]	335.9 [13.22]	303.7 [11.96]						
1/4" NPT (F)	189.3 [7.45]	157.1 [6.19]	345.3 [13.59]	313.1 [12.33]						
1/8" VCR	182.6 [7.19]	150.4 [5.92]	338.6 [13.33]	306.4 [12.06]						
1/4" VCR	200.9 [7.91]	168.7 [6.64]	356.2 [14.02]	324.0 [12.76]						
1/4" VCO	188.2 [7.41]	156.0 [6.14]	344.2 [13.55]	312.0 [12.28]						
3.2MM UPG	N/A	150.3 [5.92]	N/A	N/A						
ANSI/ISA 76.00.02	N/A	Contact Factory	Not Ava	ailable						
* OVERALL LENGTH FINGER TIGHT MM ** OVERALL LENGTH DIMENSION IS TO THE INTERNAL [INCH] TUBE LOCATING SHOULDER										

Figure 4 Lay-In Dimensions Integral and Remote Valves

Product Dimensions - QmB IP40 with Remote Valve & QmB IP66

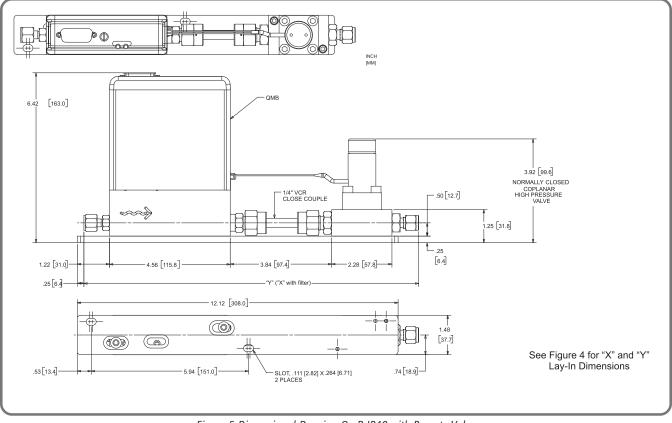


Figure 5 Dimensional Drawing QmB IP40 with Remote Valve

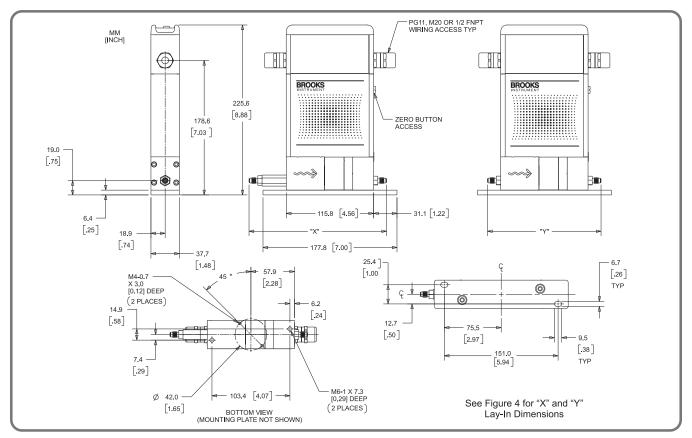


Figure 6 Dimensional Drawing QmB IP66

Product Dimensions - QmB IP66XP

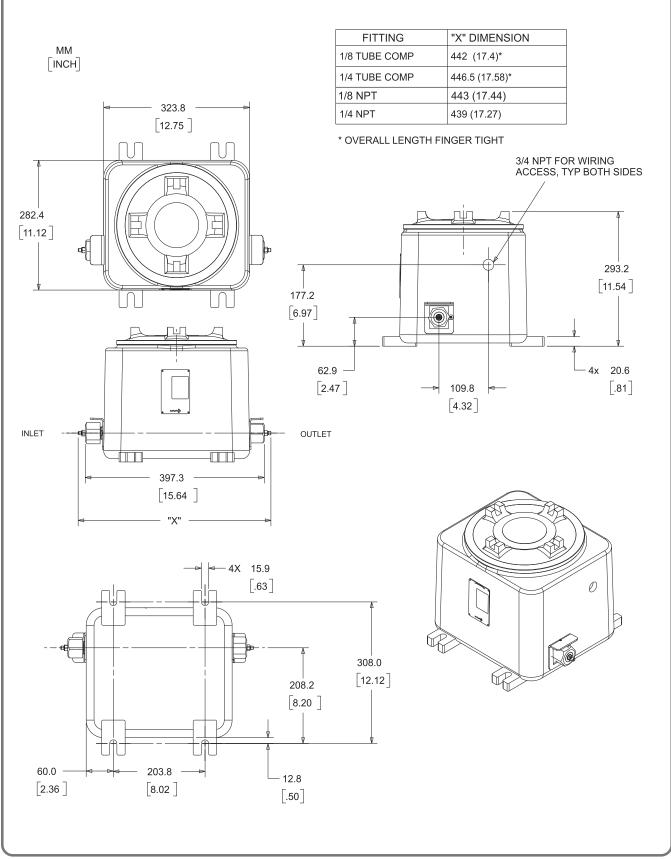


Figure 7 Dimensional Drawing QmB IP66XP

Model Code

Code Description	Code Option	Option Description							
I. Base Model Code	QMBC	flow controller							
	QMBM	flow meter							
II. Tube Size		meter nom			nominal flow				
	2	liqud 190 grams/hr	gas 1432 sccm	liquid 150 grams/hr	gas 1051 sccm				
	3	1.00 kg/hr	5.595 slpm	780 grams/hr	2.96 slpm				
	4	13.5 kg/hr	53.12 slpm	7.97 kg/hr	24.79 slpm				
III. Fluid Type	G	0.25	Noto: coloct p	rimary fluid type I	Isor can switch from				
	L	gas Note: select primary fluid type. User can switch from liquidliquid to gas and vice-versa. Rezeroing is required.							
IV. Pressure Transducer	1	no transdu	cer						
V. Valve Type	A		roduct type = flow n	neter)					
	B		osed internal valve						
	C	remote nor	mally closed high pr	essure					
VI. Accuracy	2			uid & stainless ste					
	3	optional 0.		uid & stainless ste	el				
	3	standard 0 optional 1.		s or Hastelloy s or Hastelloy					
	4								
VII. Enclosure		Туре	Area Class	sification					
	A	NEMA 1/ IP							
	B C	NEMA 1/ IP		v 2 Zone 2					
	C	NEMA 4X/ IP66 NEMA 4X/ IP66 Class 1 Div 2 Zone 2							
	E	NEMA 4X/							
VIII. Surface Finish	1	standard su							
	-								
IX. Sensor Tube Material	A B	stainless st	<u>eel 316L</u> (tubes only)						
	1								
X. Maximum Pressure Rating	1	35 bar or 5							
	2	100 bar or 300 bar or	C-22 (meter)						
XI. Maximum Temperature Rating									
		65 Deg. C (149 Deg F)							
XII. Process Connections	1A		ody connections 5/1						
	1B 1C		compression fittings	5					
	10		compression fittings						
	1G		compression fittings						
	1]	1/8" NPT							
	1K	1/4" NPT							
	11	1/8" VCR 1/4" VCR							
	1M 1P	1/4 VCR							
	11		ANSI/ISA - 76.00.02						
	2A	3.2mm UP							
XIII. Electrical I/O - Communications		Primary Ou		condary Output					
	<u>A</u>	0-5 Vdc		4-20 mA					
	B C	4-20 mA		4-20 mA					
	<u> н</u>	0-5 Vdc HART/4-20		D-5 Vdc HART/4-20mA					
XIV. Electrical Connection	1	15 pin D-type	Enclosure NEA	MA 1/ IP40					
	3	PG11 cable gland	Enclosure NEA	-					
	4	1/2" FNPT conduit	Enclosure NEA						
	6	M20 FNPT conduit	Enclosure NEA						
	8	3/4" FNPT conduit	Enclosure NEA	NA 4X/ IP66XP					
XV. Seals		Sensor	Valve Stem	Fitting	Orifice Seal				
	A	Viton	Viton	Viton	Stainless Steel				
	B C	Buna Kalrez 4079	Buna Kalrez 4079	Buna Kalrez 4079	Stainless Steel Stainless Steel				
	D	Kalrez 6375	Kalrez 6375	Kalrez 6375	Stainless Steel				
	E	EPDM	EPDM	EPDM	Stainless Steel				
	F	Nickel	Nickel	Viton	Stainless Steel				
	G	Nickel	Nickel	Buna	Stainless Steel				

Stainless Steel Buna (Model Code continued on next page)

Model Code (Continued)

XV. Seals (continued)		Sensor	Valve Stem	Fitting	Orifice Seal				
	Н	Nickel	Nickel	Kalrez	Stainless Steel				
]	Nickel	Nickel	EPDM	Stainless Steel				
	K	Nickel	Nickel	Nickel	Stainless Steel				
XVI. Valve Seat Material	1	none		(meter)					
	7	material 17-7PH Stainless Steel (controller)							
XVII. Special Processing	A	none							
	В	certified material 2.2 EN 10204							
	C	certified material 3.1 EN 10204							
	D	cleaning for oxygen service							
	E	cleaning for oxygen service + certified material 2.2 EN 10204							
	F	cleaning for oxygen service + certified material 3.1 EN 10204							
XVIII. Quality Certifications	1	none							
Contractions	2	calibration certificate traceble to NIST							
	3	calibration measurement capability certificate (NVLAP)							
	4	certificate of conformance							
	5	calibration certificate traceble to NIST + certificate of conformance							
	6	calibration measurement capability certificate + certificate of conformance							
XIX. Inline Filter	A	none (m	netal seal or downpo	rt)					
	В	inline filter cartridge filter, 10 micron (recommended for QMBC2)							
	С	inline filter cartridge filter, 20 micron							
	D		ridge filter, 30 micro						
	E		ridge filter, 40 micro						
	F	inline filter cart	ridge filter, 1 micror	(recommended	for QMBC2)				
XX. OEM Code	A	Brooks							
	N	no logo							

Sample Model Code

I	Ш	III	IV	۷	VI	VII	VIII	IX	X	XI	XII	XIII	XIV	XV	XVI	XVII	XVIII	XIX	XX
QMBC	2	G	1	A	2	A	1	Α	1	Α	1A	Α	1	A	1	Α	1	A	A

Brooks Service and Support

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration and is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards. *Visit www.BrooksInstrument.com to locate the service location nearest to you.*

START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

CUSTOMER SEMINARS AND TRAINING

Brooks Instrument can provide customer seminars and dedicated training to engineers, end users, and maintenance persons. *Please contact your nearest sales representative for more details.*

Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice. TRADEMARKS

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Global Headquarters

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