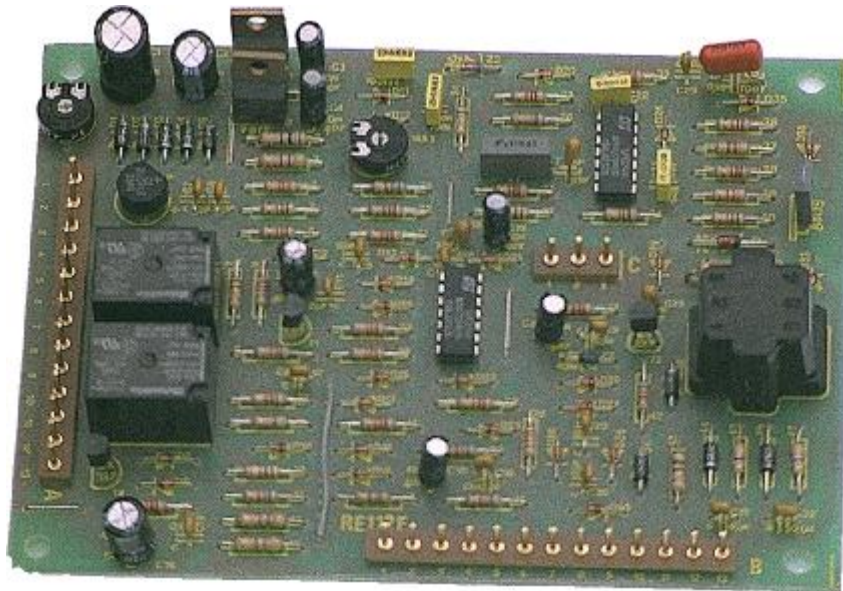


# RE 112

## CONTROL CARD FOR SINGLE PHASE ac/dc TIG-ELECTRODE WELDING MACHINE



### Features:

- Current control through external potentiometer or analogic reference.
- Welding characteristic : constant current.
- Working cycle: pregas , start current with initial peak, slope-up , welding , slope down , post-gas (all over mentioned function are adjustable through external potentiometers ).

-HF: continuous in ac , only to start in dc.

