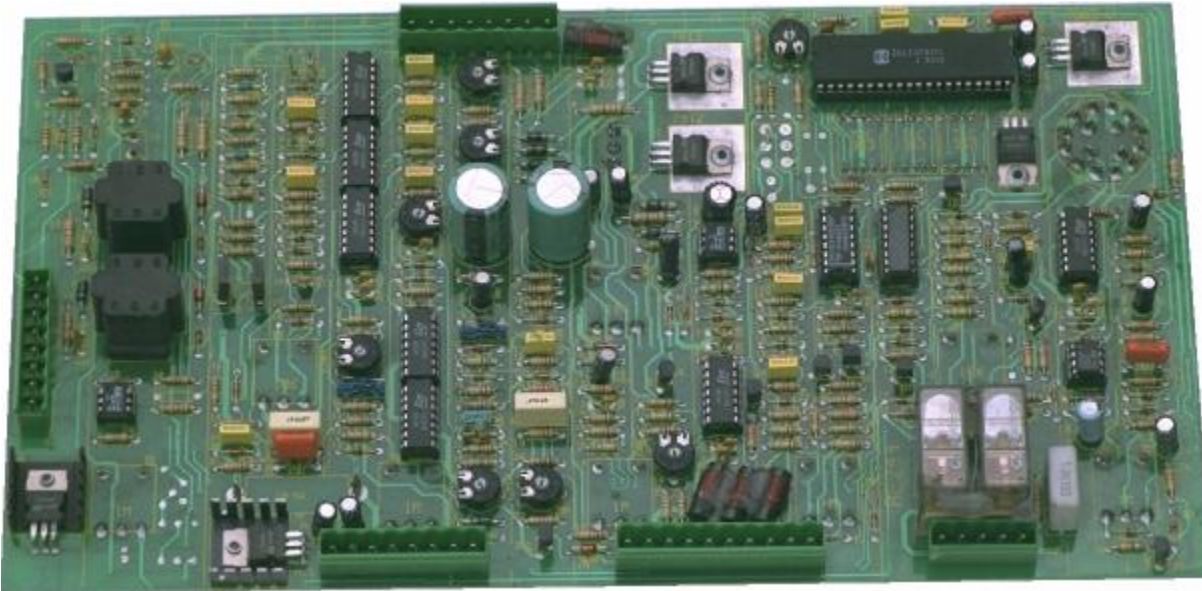


RE 211

CONTROL CARD FOR AN HALF CONTROLLED BRIDGE IN A PHASES TIG-ELECTRODE MACHINE.



Operative characteristics:

- Constant current with hot start and arc force control.
- Current feed-back by Hall-sensor.

Functions:

- Pregas , initial current , slope-up , welding current , slope-down , final current , post-gas.
- Spot timer and pulses enabling by switch.
- Command for voltage booster.
- Command for HF.
- Local or remote control.
- Amperometer , switch , selecting function commutator , potentiometers all soldered directly on PCB.

