

# AEROSPACE and DEFENSE

SINCE 1920

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 **SINFONIA**

SINFONIA TECHNOLOGY CO., LTD.  
Former SHINKO ELECTRIC CO., LTD.

# Company Profile

<b>Founded</b>	May, 1917
<b>Incorporated</b>	August, 1949
<b>Capital</b>	¥10.156 billion (Approx. US\$ 82million as of March 2017)
<b>Annual sales</b>	¥84.2 billion (Approx. US\$ 760million in FY2016)
<b>No. of employees</b>	Consolidated 3,663 (as of March 2017)
<b>Head office</b>	Shiba NBF Tower, 1-30, Shibadaimon 1-chome, Minato-ku, Tokyo, Japan
<b>Production plants</b>	Toyohashi, Ise and Toba
<b>President</b>	Kozo Furutani



# Aerospace Equipment Division Outline

Established	1920
No. of employees	450
Sales offices	Tokyo, Nagoya
Manufacturing plant	Ise Plant

# Aerospace Equipment Division History



- 1920** ▶ Windmill-type generator for aircraft use developed. (First in Japan)
- 1936** ▶ Engine-driven generator for aircraft use developed.
- 1937** ▶ Japanese aircraft 'Kamikaze' that flew between Tokyo and London equipped with SINFONIA TECHNOLOGY power generator.
- 1952** ▶ Production of aircraft equipment resumed after WW II.
- 1960** ▶ Began production of ground support equipment (GSE).
- 1967** ▶ New factory opened at Ise Works for production of aircraft equipment.
- 1979** ▶ Began development of the avionic products for F-15 aircraft.
- 1987** ▶ Prototype VSCF power system built.
- 1987** ▶ Power system developed for use in Space Shuttle experiments.
- 1988** ▶ Clean room facility built in Aircraft Equipment Division for thin-film integrated circuit production.
- 1991** ▶ New building opened for aerospace equipment/systems production.
- 1995** ▶ TVC actuator for use in M-V rocket developed. VSCF power system development completed.
- 1998** ▶ First delivery of the production units of EPGS (including VSCF) and Data Transfer Equipment for F-2 aircraft.
  - ▶ Development of a various on-board electrical equipment for OH-1 observation helicopter
- 1999** ▶ First delivery of TVC electro-mechanical actuators for H-IIA space rocket (SRB).
- 2000** ▶ VSCF electrical power generating system for use on US-2 aircraft developed.
- 2001** ▶ Starter-generation system for use on T-7 trainer aircraft developed.
- 2006** ▶ Development of a higher capacity EPGS for F-15J Modernization program.
- 2007** ▶ C-X/P-X equipment developed.
- 2008** ▶ Development of Ventilation Fan for HTV space transport vehicle .



# Offices and Plants



## SINFONIA TECHNOLOGY (SHANGHAI) CO., LTD.

### Business Content

Sales of electromagnetic clutches and brakes, sales and procurement of vibrating equipment, after-sales service, and engineering



## SINFONIA TECHNOLOGY (SHANGHAI) CO., LTD. Guangzhou Office



## SINFONIA MICROTEC DONGGUAN FACTORY

### Main Products

Micro-clutches for OA equipment



## SINFONIA MICROTEC (VIETNAM) CO., LTD.

## SINFONIA TECHNOLOGY (SINGAPORE) PTE. LTD.



### Business Contents

Sales, after-sales service, engineering, etc. of electrical machine products

## PT SINFONIA TECHNOLOGY INDONESIA



### Business Contents

Sales, after-sales service, engineering, etc. of electrical machine products



## SINFONIA TECHNOLOGY (SHANGHAI) CO., LTD. Tianjin Sales Office

## Tianjin Shinko Electric Co., Ltd.



### Main Products

Clutches and brakes for general industrial machinery  
Microclutches and brakes for OA equipment

## TOKYO HEADQUARTERS



## TOYOHASHI PLANT



### Main Products

Electrical equipment for industrial and public service applications; cogeneration systems; metal thermal processors; semiconductor manufacturing equipment; vibratory conveyor systems; parts feeders; computer controllers

## ISE PLANT



### Main Products

Color printers; vending machines, prepaid card, machines; industrial vehicles; aerospace equipment; electromagnetic clutches / brakes; reciprocal motors

## TOBA FACTORY



### Main Products

AC / DC servomotors; small DC motors; small motors for special applications

## SINFONIA TECHNOLOGY (AMERICA) INC.

## SINFONIA TECHNOLOGY (THAILAND) CO., LTD.



### Main Products

Parts Feeders, Vibrating Equipment, Controllers, Semiconductor-related Manufacturing Equipment

PLANT

BANGKOK SALES OFFICE

# Core Business Unit





# Production Facilities



## Aerospace Production Facilities

<b>Established:</b>	December, 1991
<b>Site area:</b>	6,850m <sup>2</sup>
<b>Floor area:</b>	20,720m <sup>2</sup>
<b>Layout:</b>	Ground floor: Machinery; testing; shipping 2nd floor: Assembly; clean room manufacture; special processing 3rd floor: Administration; Engineering center
<b>Main features:</b>	Fully air-conditioned environment Anti-dust environment Isolated high-accuracy machining room Clean room facilities (class 100 & 10,000) Complete facilities for development tests

# **Certificate for AEROSPACE GROUP**

**ISO9001, ISO14001, JISQ9100\*, ISO27001**

\* JISQ9100 is equivalent to AS9100

**Civil Aircraft**  
In process for;  
RTCA DO-178  
RTCA DO-254  
Nadcap

**Qualified Supplier For;**  
Japan Ministry of Defense  
Prime Contractors  
Aviation Authorities  
Major Aircraft /  
Engine Manufacturers Worldwide



**Aerospave Facility  
in Ise Plant**



# Products

<b>Electrical Power Systems</b>	AC systems DC systems Starter-generating systems Primary/secondary power management Power converters/inverters	IDG; VSCF, VF  A/D, D/A, A/A
<b>Avionics</b>	Warning & monitoring equipment Stores management systems Data transfer equipment De-icing & anti-icing equipment Servo control equipment Sensors	
<b>Actuation Equipment</b>	Actuators Servo actuators Hoists & winches	Linear/rotary Linear/rotary Electrical/hydraulic
<b>Engine Accessories</b>	Sensors Recorders Electric starters Dedicated alternators Fuel shut-off valves	Speed detectors Event history recorders
<b>Space Equipment</b>	Servo actuators Power supply equipment Ventilation fan	Thrust vector control; canard fin control
<b>Testing &amp; Training Equipment.</b>	LRU test equipment Maintenance training equipment	Generators; GCU; actuators; etc
<b>Ground Support Equipment</b>	Ground power vehicles Lifting trucks Frequency converters	M-G; CVCF

# Electrical Power System

**Dominant source of electrical generation, distribution and conversion equipment for Japanese military aircraft**

## GENERATION

- AC GENERATOR
- DC GENERATOR
- LINE CONTACTOR
- OVER CURRENT PROTECTION UNIT
- BUS POWER CONTROL UNIT

## DISTRUBUTION

- SECONDARY POWER DISTRIBUTION
  - LOAD/ UTILITY MANAGEMENT CENTER
  - SSPC MODULE

## POWER CONVERSION

- INVERTER
- CONVERTER



# Electrical Power System Generation

## ● AC GENERATOR

- Constant Frequency / Variable Frequency
- Power Range: 5~250kW (115/200 Vac)
- Input Speed Range: 6,000-24,000rpm
- R&D: Brushless Starter Generator:  
Target 200kW(115/200Vac)



C-2 5kVA  
Hydraulic Generator



P-1/C-2 90kVA T-IDG

## ● AC GENERATOR CONTROLLER

- High Performance of Protection by Analog/ Digital Control
- MIL-STD-1553/RS422/ARINC-429 Network
- Enhanced BIT by Digital Control Technology



Brushless Starter Generator  
(Concept)



US-2  
40 kVA VSCF

# Electrical Power System Generation

## ● DC GENERATOR

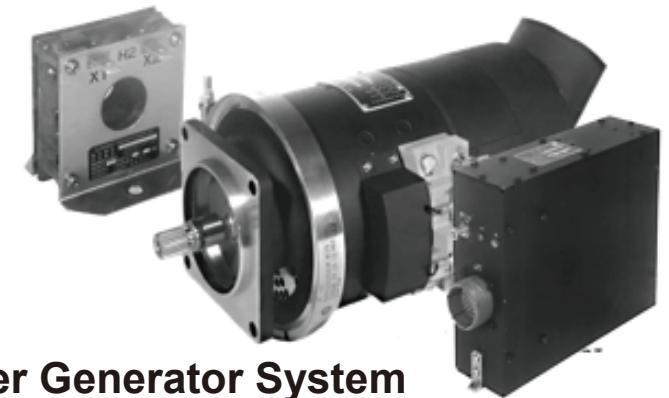
- Starter Generator (Brush Type)
- Power Range: 4.5~9kW (28Vdc)
- Input Speed Range: 4,000-12,000rpm
- R&D: Brushless Starter Generator: 28Vdc, 270Vdc



**Starter Generator System  
(28Vdc 300Amp)**

## ● DC GENERATOR CONTROLLER

- High Reliability Voltage Regulation
- Soft Start by Field Weak Control
- Parallel Operation (2 Gen average load)  
by Equalizing Function



**Starter Generator System  
(28Vdc 200Amp)**



# Electrical Power System Generation

## ● LINE CONTACTOR

- Bus Tie Relay Unit  
Rated point : 28Vdc 200A

## ● OVER CURRENT PROTECTION UNIT

- Rated point : 200Vac 500A

## ● BUS POWER CONTROL UNIT

- High Performance Protection  
by Analog/ Digital Control
- MIL-STD-1553/RS422/ARINC-429 Network
- High Performance Bit  
by Digital Control Technology



Bus Tie Relay



Over Current Protection Unit



Bus Power Control Unit

# Electrical Power System Distribution

## ● SECONDARY POWER DISTRIBUTION

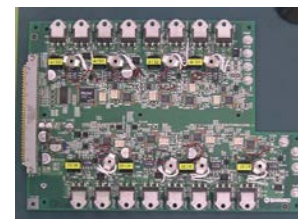
- Load/Utility Management Center
  - Indigenous SSPC
  - Control Panel
  - Arc Fault Detection
- SSPC Module
  - MCPCM (Multi-Channel Power Controller Module)



P-1 / C-2 Load Management Center

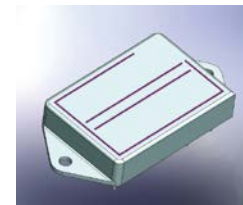


DC MCPCM  
28Vdc 15Amp max

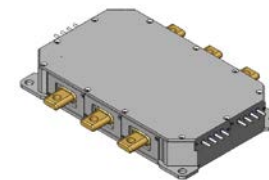


AC MCPCM  
115Vac 15Amp max

- R&D: High Power SSPC
  - Modular/Stand Alone
  - High Voltage/Current:  
Target 270Vdc 70Amp max



Modular  
(Concept)



Stand Alone  
(Concept)



# Electrical Power System

## Power Conversion

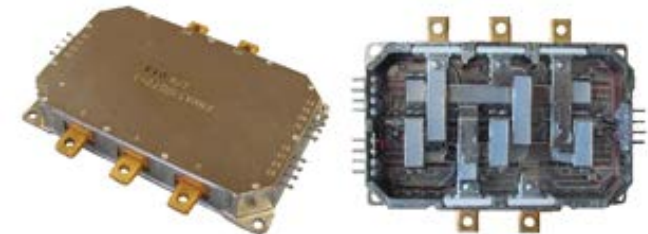
<b>Inverters</b>	<b>Up to 750VA</b>
<b>Transformer Rectifier</b>	<b>Up to 4.5kVA</b>
<b>AC-AC Converter</b>	<b>Up to 3.5kVA</b>
<b>VSCF Converter</b>	<b>Up to 40kVA(120kVA R&amp;D)</b>
<b>Motor-Controller</b>	<b>Up to 30kVA(R&amp;D)</b>
<b>IGBT Power Module</b>	<b>Up to 400Amp</b>



**750 VA Inverter**



**40KVA VSCF Converter**



**400A IGBT Power Module**

# Electro Mechanical Actuation System

**Most reliable source of Electro-Mechanical Actuation (EMA) System for Japanese launch vehicles, aircraft, missiles, torpedoes etc.**

- Thrust Vector Control
- Fin Control
- Flight Surface Control



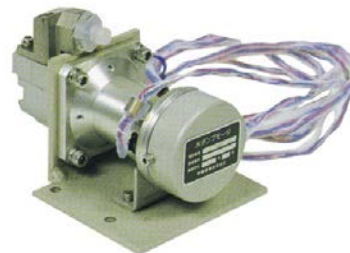
**LNG Proto-Type**



**H-IIA/B 2nd Stage**



**HTV Ventilation Fan**



**JEM Lab Pump Motor**



**H-IIA/B SRB-A**



# Stores Management System

## Dominant source of Store Management System for Japanese military aircraft

- MIL-STD-1760 compliance
- Typical stores include;  
AIM-7, AIM-9, AIM-120  
AAM-3, AAM-4, AAM-5  
ASM-1, ASM-2  
AGM-84, AGM-65  
MK-46, Type 97 Torpedo  
MK-84  
Hydra-70, Guns  
Sonobuoys, Mines, Life Saving Kit



**F-15 Programmable Armament Control System  
(Integral type)**



**P-1 Stores Management System  
(Distribution type)**



**F-2 Data Transfer  
Equipment**

# Hoist & Winches

## Leading manufacturer of Rescue Hoists and Cargo Winches for Japanese military aircraft

- Electrical
- Hydraulic
- Up to 250ft/min Reel-In Speed
- Up to 300ft Cable Length



Image courtesy of  
Japan Maritime Self-Defense Force



Hoist and Winches



Integrated Motor/Controller Package



# Aircraft / Airport Ground Support Equipment

Major source for Japanese military and airlines fleets for a various ground support equipment



**Belt loader(EV)**



**Passenger Step**



**Ground Power Unit  
for Aircraft Maintenance**



**High-Lift Loader**

Sinfonia Technology Proprietary Information