

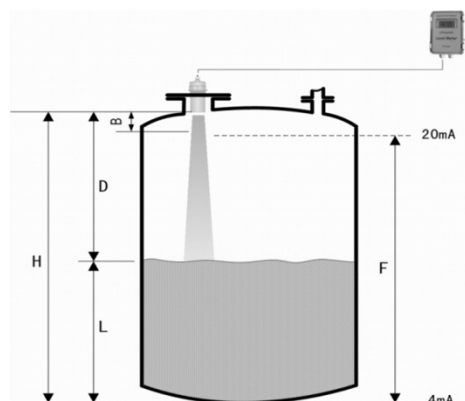
## HL Series Ultrasonic Level Meter



HL Ultrasonic level meter for continuous non-contact level measurement in liquids and solids. It consists of probe and host, both of which are plastic leak-proof structure. The HL series can be widely applied to the metallurgical, chemical, electricity and oil industries.

### Principle

The sensor of the meter pulses in the direction of the product surface. There, they are reflected back and received by the sensor. The meter measures the time  $t$  between pulse transmission and reception. The meter uses the time  $t$  (and the velocity of sound  $c$ ) to calculate the distance  $D$  between the sensor membrane and the product surface:  $d = c \cdot t / 2$ . As the device knows the installation height  $H$  from a user entry, it can calculate the level as follows:  $L = H - D$ .



B: blanking distance  
 D: distance value  
 L: level value  
 H: installation height  
 F: full span value  
 $L = H - D$

An integrated temperature sensor compensates for changes in the velocity of sound caused by temperature changes. Calibration Enter the empty distance  $H$  and the span  $F$  to calibrate the device.

**Blanking distance:** Span  $F$  may not extend into the blanking distance  $B$ . Level echo from the blanking distance cannot be evaluated due to the transient characteristics of the sensor.

## Technical Specifications

### Level Range:

0-4m, Blank distance : 0.20m  
 0-6m, Blank distance : 0.25m  
 0-8m, Blank distance : 0.30m  
 0-12m, Blank distance : 0.50m  
 0-20m, Blank distance : 0.80m  
 0-30m, Blank distance : 1.20m  
 0-40m,Blank distance : 1.5 m

**Accuracy:** 0.2% of span

**Output:** 4-20mA

**Output Load:** 0-500  $\Omega$

**Display:** 4 Digits LCD(All types have displays)

**Temperature compensations:** Automatic

**Pressure Rating:** 0.1Mpa

**Cable Gland:** PG13.5

**Beam Angle:** 8°, 5°(3db)

**Sensor Material:** ABS &PVC or PTFE

**Protection level:** IP67

**Installation:** Thread, Flange, Bracket

**Parameter setting:** 3 Induction buttons

**Temperature Range :** -40 ~75°C ,HLT1 -20 ~75°C

**Sampling time:** 1second (adjustable)

## Meter Types

Type	HLT, 2-wire,	HLN,3-wire	HLU,4-wire,	HLT1,2-wire*2
<b>Construction</b>	Compact	Compact	Compact	Compact
<b>Power</b>	DC20-32V, ≥30mA	DC20-32V, ≥60mA	DC20-32V,≥60mA; AC85-265V≥ 50mA	DC21-27V,≥ 35mA
<b>Explosion Proof</b>	No			Yes,Exia IICT6
<b>Housing Material</b>	ABS or Aluminum			Aluminum
<b>Relay</b>	No	2 (High &Low)*1		NO
<b>Display</b>	With integral display			

Type	HLR,RS485,	HLF Standard	HLM Functions
<b>Construction</b>	Compact	Remote	Remote
<b>Power</b>	DC24(±10%),≥ 60mA	DC24(±10%),0.1A;AC85-265V,≥ 50mA	
<b>Housing Material</b>	ABS or Aluminum	ABS	ABS
<b>Relay</b>	No	2 (High &Low) *1	2,4,6 Relays
<b>Communication</b>	RS485,Modbus	RS485 option	RS485/Hart
<b>Display</b>	With integral display	With Remote Display	

\*1 Relay output specifications: 5V 250VAC/30VDC

\*2 HLT1 only have 0-4m and 0-8m level range.

## Model Selections

Item	Code	Specifications
<b>General</b>	HL	HL Ultrasonic Level meter
<b>Types</b>	T	2-wire series, compact version
	N	3-wire series, compact version
	R	RS485 series, compact version
	U	4-wire series, compact version
	T1	ExiaIICT6 ,2-wire series, intrinsically safe explosion-proof
	F	Standard series, remote version, standard 10m cable
	M	Multi-functional series, remote version, standard 10m cable
<b>Range</b>	04	0-4m
	06	0-6m
	08	0-8m
	12	0-12m
	20	0-20m
	30	0-30m
	40	0-40m
<b>Housing Colors &amp;Material</b>	P	Plastic (all)
	G	Aluminum, green color (only for HLT, HLN, HLR series)
	B	Aluminum, blue color (for all compact series except HLR series)
	K	Aluminum, blue & gray (only for HLT series)
	V	Aluminum, white (only for HLT series)
<b>Wet part Material</b>	S	ABS&PVC ((Simple anti-corrosion)
	F	PTFE (Strict anti-corrosion)
<b>Process connection</b>	1	G1½ screw (only for the range less than 6m)
	2	G2 screw (only for the range less than 8m)
	3	DN50 flange (only for the range less than 6m)
	4	DN65 flange (only for the range less than 8m)
	5	DN80 flange (only for the range less than 12m)
	6	DN100 flange(all)
	7	DN150 flange(all)
	8	DN200 flange(all)
<b>Output</b>	C0	4-20mA(All)
	C2	RS485-Modbus protocol(only for HLR and remote series)
	C3	RS485-Profibus-DP protocol(only for HLM series)
	C4	Hart protocol (only for HLU, HLM series)
<b>Switch Output</b>	0	None
	2	2 SPDT (only for HLU HLF HLM HLG series)
	4	4 SPDT(only for HLM series)
	6	6 SPDT (only for HLM series)
<b>Power supply</b>	D	DC24V
	A	AC220V

## Colors & Dimensions



Plastic White housing  
For All compact series

Aluminum, green color  
For HLT,HLN,HLR series

Aluminum, blue color  
For HLT,HLN,HLU series



Aluminum, blue & gray  
For HLT series



Aluminum, white  
FOR HLT series



Aluminum, white  
For HLT1 Explosion proof



Plastic housing  
HLF series



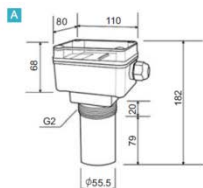
Plastic housing  
HLM series

## Dimensions

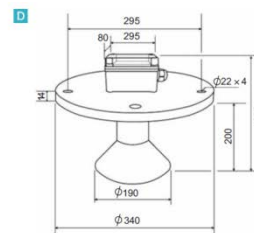
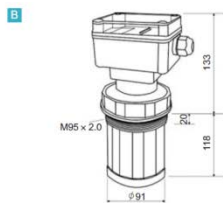
### White Plastic Housing



- A** Range:4m 6m 8m
- B** Range:10m 12m
- D** Range:20m 30m 40m



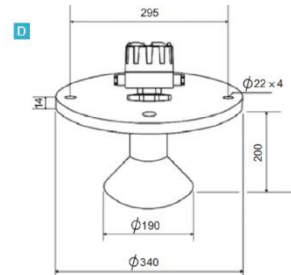
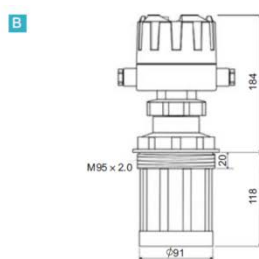
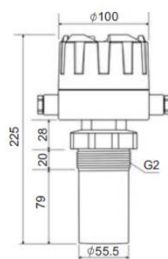
G2:大径59.614 小径56.656 螺距2.309(国际)



### Blue Aluminum Housing



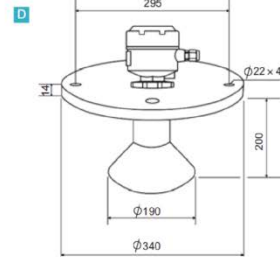
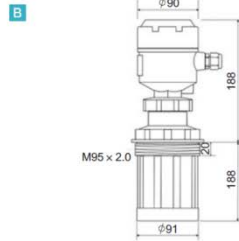
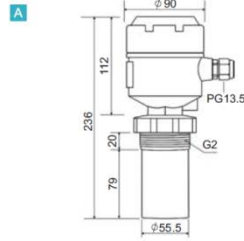
- A** Range:4m 6m 8m
- B** Range:10m 12m
- D** Range:20m 30m 40m



**Green Aluminum Housing**



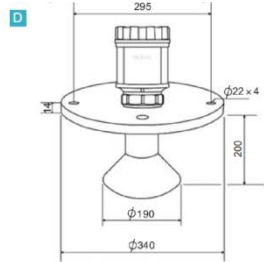
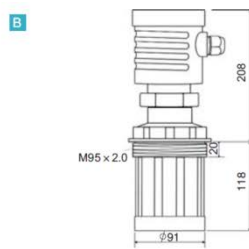
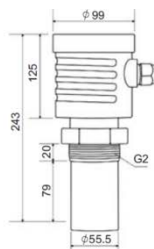
- A** Range:4m 6m 8m
- B** Range:10m 12m
- D** Range:20m 30m 40m



**Blue & Gray Aluminum Housing**



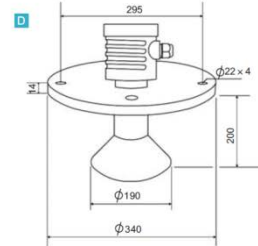
- A** Range:4m 6m 8m
- B** Range:10m 12m
- D** Range:20m 30m 40m



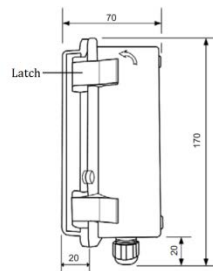
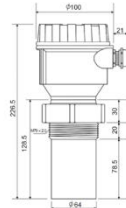
**White Aluminum Housing**



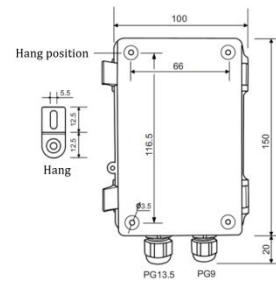
- A** Range:4m 6m 8m
- B** Range:10m 12m
- D** Range:20m 30m 40m



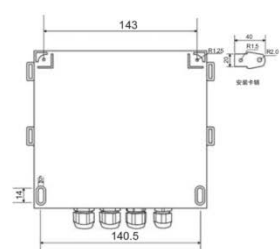
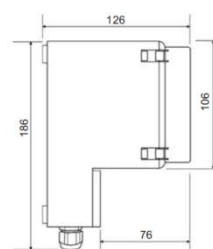
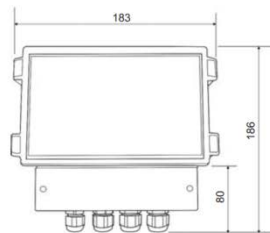
**Explosion proof Housing**



**Standard Remote Display**



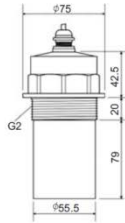
**Multi-Functional Display**



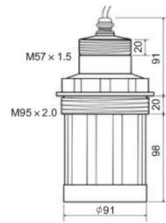
**Remote Type sensors**



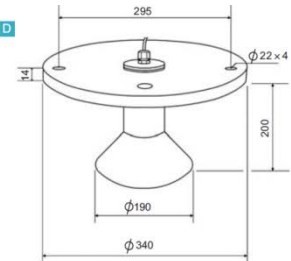
**A**



**B**



**D**



- A** Range:4m 6m 8m
- B** Range:10m 12m
- D** Range:20m 30m 40m