

# **Closed Loop Stepping System**

- Miniaturized Compact Size
- Closed Loop System
- No Gain Tuning
- No Hunting
- High Resolution
- Fast Response













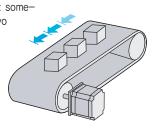
**Closed Loop Stepping System** 



## No Gain Tuning

Conventional servo systems, to ensure machine performance, smoothness, positional error and low servo noise, require the adjustment of its servo's gains as an initial crucial step. Even systems that employ auto-tuning require manual tweaking after the system is installed, especially if more that one axis are interdependent. Ezi-SERVO® employs the best characteristics of stepper and closed loop motion controls and algorithms to eliminate the need of tedious gain tuning required for conventional closed loop servo systems. This means that Ezi-SERVO® is optimized for the application and ready to work right out of the box! The Ezi-SERVO® system employs the unique characteristics of the closed loop stepping motor control, eliminating these cumbersome steps and giving the engineer a high performance servo system without wasting setup time. Ezi-SERVO® is especially well suited for low stiffness loads (for example

a belt and pulley system) that sometime require conventional servo systems to inertia match with the added expense and bulk of a gearbox, Ezi-SERVO® also performs exceptionally, even under heavy loads and high speeds!



# 3

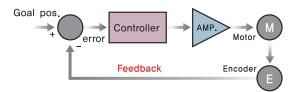
### No Hunting

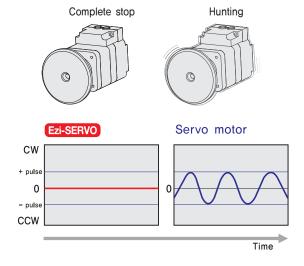
Traditional servo motor drives overshoot their position and try to correct by overshooting the opposite direction, especially in high gain applications. This is called null hunt and is especially prevalent in systems that the break away or static friction is significantly higher than the running friction. The cure is lowering the gain, which affects accuracy or using Ezi–SERVO® Motion Control System! Ezi–SERVO® utilizes the unique characteristics of stepping motors and locks itself into the desired target position, eliminating Null Hunt. This feature is especially useful in applications such as nanotech manufacturing, semiconductor fabrication, vision systems and ink jet printing in which system oscillation and vibration could be a problem.

# 1 Close

### **Closed Loop System**

Ezi-SERVO® is an innovative closed loop stepping motor and controller that utilizes a high-resolution motor mounted encoder to constantly monitor the motor shaft position. The encoder feedback feature allows the Ezi-SERVO® to update the current motor shaft position information every 25 micro seconds. This allows the Ezi-SERVO® drive to compensate for the loss of position, ensuring accurate positioning. For example, due to a sudden load change, a conventional stepper motor and drive could lose a step creating a positioning error and a great deal of cost to the end user!

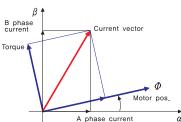




## 4 Smooth and Accurate

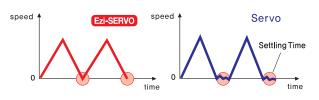
Ezi-SERVO $^{\circledR}$  is a high-precision servo drive, using a high-resolution encoder with 32,000 pulses/revolution. Unlike a conventional Microstep drive, the on-board high performance DSP

(Digital Signal Processor) performs vector control and filtering, producing a smooth rotational control with minimum ripples.



## 5 Fast Response

Similar to conventional stepping motors, Ezi-SERVO<sup>®</sup> instantly synchronizes with command pulses providing fast positional response. Ezi-SERVO<sup>®</sup> is the optimum choice when zero-speed stability and rapid motions within a short distance are required. Traditional servo motor systems have a natural delay between the commanding input signals and the resultant motion because of the constant monitoring of the current position, necessitating in a waiting time until it settles, called settling time.



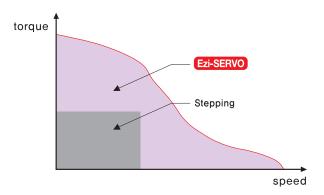
## 6 High Resolution

The unit of the position command can be divided precisely. (Max, 32,000 pulses/revolution)



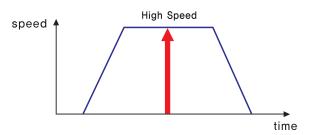
## 7 High Torque

Compared with common step motors and drives, Ezi–SERVO<sup>®</sup> motion control systems can maintain a high torque state over relatively long period of time. This means that Ezi–SERVO continuously operates without loss of position under 100% of the load. Unlike conventional Microstep drives, Ezi–SERVO<sup>®</sup> exploits continuous high–torque operation during high–speed motion due to its innovative optimum current phase control.



## 8 High Speed

The Ezi–SERVO $^{\otimes}$  functions well at high speed without the loss of Synchronism or positioning error. Ezi–SERVO $^{\otimes}$ 's ability of continuous monitoring of current position enables the stepping motor to generate high–torque, even under a 100% load condition.



## Part Numbering Ezi-SERVO-MI-20S-A-Closed Loop Stepping System Name Motor Flange Size 20:20mm 25: 25mm 28: 28mm 35:35mm 42:42mm Motor Length S: Single M: Middle L: Large XL: Extra Large **Encoder Resolution** A: 10,000/Rev. B: 20,000/Rev. C: 32,000/Rev. D: 16,000/Rev. F: 4,000/Rev.

### Combination List of Ezi-SERVO MINI

Unit Part Number	Motor Model Number	Drive Model Number
Ezi-SERVO-MI-20M-F	EzM-20M-F	EzS-PD-MI-20M-F
Ezi-SERVO-MI-20L-F	EzM-20L-F	EzS-PD-MI-20L-F
Ezi-SERVO-MI-25S-F-L	EzM-25S-L-F	EzS-PD-MI-25S-F
Ezi-SERVO-MI-25M-F-L	EzM-25M-L-F	EzS-PD-MI-25M-F
Ezi-SERVO-MI-25L-F-L	EzM-25L-L-F	EzS-PD-MI-25L-F
Ezi-SERVO-MI-28S-D	EzM-28S-D	EzS-PD-MI-28S-D
Ezi-SERVO-MI-28M-D	EzM-28M-D	EzS-PD-MI-28M-D
Ezi-SERVO-MI-28L-D	EzM-28L-D	EzS-PD-MI-28L-D
Ezi-SERVO-MI-35S-D	EzM-35S-D	EzS-PD-MI-35S-D
Ezi-SERVO-MI-35M-D	EzM-35M-D	EzS-PD-MI-35M-D
Ezi-SERVO-MI-35L-D	EzM-35L-D	EzS-PD-MI-35L-D
Ezi-SERVO-MI-35XL-D	EzM-35XL-D	EzS-PD-MI-35XL-D
Ezi-SERVO-MI-42S-A	EzM-42S-A	EzS-PD-MI-42S-A
Ezi-SERVO-MI-42S-B	EzM-42S-B	EzS-PD-MI-42S-B
Ezi-SERVO-MI-42S-C	EzM-42S-C	EzS-PD-MI-42S-C
Ezi-SERVO-MI-42M-A	EzM-42M-A	EzS-PD-MI-42M-A
Ezi-SERVO-MI-42M-B	EzM-42M-B	EzS-PD-MI-42M-B
Ezi-SERVO-MI-42M-C	EzM-42M-C	EzS-PD-MI-42M-C
Ezi-SERVO-MI-42L-A	EzM-42L-A	EzS-PD-MI-42L-A
Ezi-SERVO-MI-42L-B	EzM-42L-B	EzS-PD-MI-42L-B
Ezi-SERVO-MI-42L-C	EzM-42L-C	EzS-PD-MI-42L-C
Ezi-SERVO-MI-42XL-A	EzM-42XL-A	EzS-PD-MI-42XL-A
Ezi-SERVO-MI-42XL-B	EzM-42XL-B	EzS-PD-MI-42XL-B
Ezi-SERVO-MI-42XL-C	EzM-42XL-C	EzS-PD-MI-42XL-C

## Advantages over Open-loop Control Stepping Drive

1. Reliable positioning without loss of synchronism.

User Code

- 2. Holding stable position and automatically recovering to the original position even after experiencing positioning error due to external forces, such as mechanical vibration or vertical positional holding.
- 3. Ezi-SERVO<sup>®</sup> utilizes 100% of the full range of rated motor torque, contrary to a conventional open-loop stepping driver that can use up to 50% of the rated motor torque due to the loss of synchronism.
- 4. Capability to operate at high speed due to load-dependant current control, open-loop stepper drivers use a constant current control at all speed ranges without considering load variations.

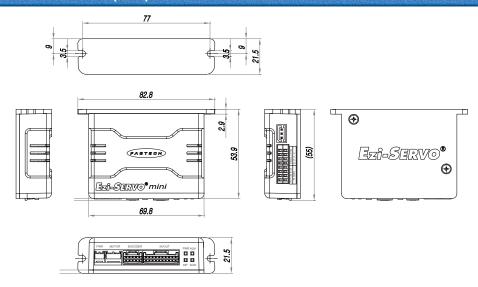
### Advantages over Servo Motor Controller

- 1. No gain tuning (Automatic adjustment of gain in response to a load change,)
- 2. Maintains the stable holding position without oscillation after completing positioning.
- 3. Fast positioning due to the independent control by on-board DSP.
- 4. Continuous operation during rapid short-stroke movement due to instantaneous positioning.

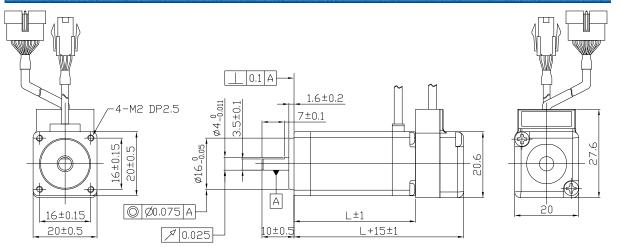
## Specifications

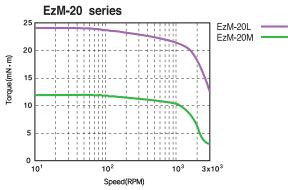
	Motor Model	EzM-20 series	EzM-25 series	EzM-28 series	EzM-35 series	EzM-42 series		
	Driver Model	EzS-PD-MI-20 series	EzS-PD-MI-25 series	EzS-PD-MI-28 series	EzS-PD-MI-35 series	EzS-PD-MI-42 series		
	Input Voltage 24VDC±10%							
С	Control Method	Closed loop control v	vith 32bit DSP					
Curr	ent Consumption	Max 500mA (Except	motor current)					
ng on	Ambient Temperature	In Use : 0~50°C In Storage : -20~70°	С					
Operating Condition	Humidity	In Use: 35~85% (No In Storage: 10~90%	0,					
	Vib. Resist.	0.5G						
	Rotation Speed	0~3,000rpm						
	Resolution(P/R)	20,000/Rev. Encoder model: 500 1,000 1,600 2,000 3,500 5,000 6,400 7,200 10,000 20,000 32,000 (Selectable with DIP switch)  Pulse over Current Error, Over Speed Error, Position tracking Error, Over load Error, Over temperature Error, Over regenerated voltage Error, Motor connect Error, Encoder connect Error, Motor voltage Error						
	Max. Input Pulse Frequency							
Function	Protection Functions							
	LED Display	Power status, In-Posi	tion status, Servo On	status, Alarm status,				
	In-Position Selection	0~F (Selectable with	DIP switch)					
	Position Gain Selection	0∼F (Selectable with	DIP switch)					
	Pulse Input Method	1-Pulse / 2-Pulse (S	1-Pulse / 2-Pulse (Selectable with DIP switch)					
	Rotational Direction	CW / CCW (Selectable with DIP switch)						
	Speed/Position Control Command	Pulse train input						
Ole I	Input Signals	· .		arm reset (Photocouple	er input)			
I/0 Signal	Output Signals	In-Position, Alarm (Ph Encoder signal (A+, A		26C31 of Equivalent) (L	ine Driver output)			

## Drive Dimension (mm)



MODEL		UNIT	EzM-20M-F	EzM-20L-F	
DRIVE METHOD			BI-POLAR	BI-POLAR	
NUMBER OF PHASES			2	2	
VOLTAGE		VDC	2 <u>.</u> 9	3.25	
CURRENT per PHASE		А	0.5	0.5	
RESISTANCE per PHASE		Ohm	5.8	6.5	
INDUCTANCE per PHASE		mH	2.5	5.0	
HOLDING TORQUE		N·m	0.013	0.025	
ROTOR INERTIA		g·cm²	2.5	5.0	
WEIGHTS		g	50	80	
LENGTH (L)		mm	28	38	
ALLOWABLE OVERHUNG LOAD	3mm	N	18	18	
(DISTANCE FROM END OF SHAFT)	8mm	IN	30	30	
ALLOWABLE THRUST LOAD		N	Lower than motor weight		
INSULATION RESISTANCE		MOhm	100min. (at 500VDC)		
INSULATION CLASS			CLASS B (130°C)		
OPERATING TEMPERATURE		°C	0 to	55	





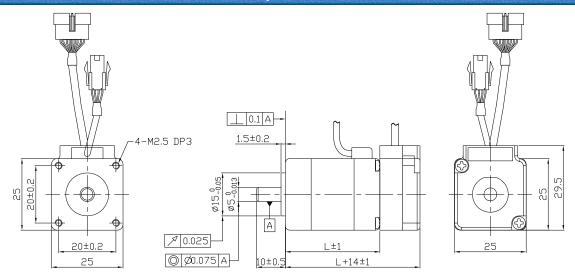
#### **\*\*Measured Condition**

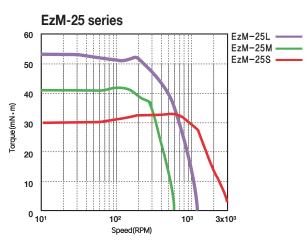
Drive = Ezi-SERVO MINI

Motor Voltage = 24VDC Motor Current = Rated Current(Refer to Motor Specification)

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MODEL	UNIT	EzM-25S-F-L	EzM-25M-F-L	EzM-25L-F-L	
DRIVE METHOD			BI-POLAR	BI-POLAR	BI-POLAR
NUMBER OF PHASES			2	2	2
VOLTAGE		VDC	2,66	9.87	3.654
CURRENT per PHASE		А	0.7	0.21	0.63
RESISTANCE per PHASE		Ohm	3,8	47	5.8
INDUCTANCE per PHASE		mH	2.0	30	5.4
HOLDING TORQUE	HOLDING TORQUE		0.033	0.049	0.062
ROTOR INERTIA		g·cm²	2	3	7
WEIGHTS		g	85	100	120
LENGTH (L)		mm	23.5	27.5	33
ALLOWABLE OVERHUNG LOAD	3mm	N	30	30	30
(DISTANCE FROM END OF SHAFT)	STANCE FROM END OF SHAFT) 8mm		38	38	38
ALLOWABLE THRUST LOAD	N	Lower than motor weight			
INSULATION RESISTANCE	MOhm	100min. (at 500VDC)			
INSULATION CLASS				CLASS B (130℃)	
OPERATING TEMPERATURE		°C		0 to 55	





#### \*Measured Condition

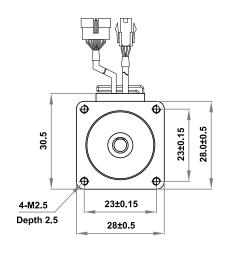
Motor Voltage = 24VDC

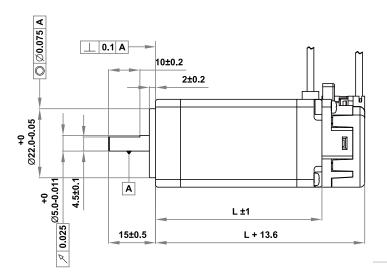
Motor Current = Rated Current(Refer to Motor Specification)

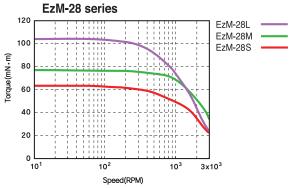
Drive = Ezi-SERVO MINI

MIN	
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MODEL	MODEL		EzM-28S-D	EzM-28M-D	EzM-28L-D
DRIVE METHOD			BI-POLAR	BI-POLAR	BI-POLAR
NUMBER OF PHASES			2	2	2
VOLTAGE		VDC	3.04	3.04	3.42
CURRENT per PHASE		Α	0.95	0.95	0.95
RESISTANCE per PHASE		Ohm	3.2	3.2	3.6
INDUCTANCE per PHASE		mH	2.0	5.0	5.8
HOLDING TORQUE		N·m	0.065	0.08	0.11
ROTOR INERTIA		g·cm²	9	13	18
WEIGHTS		g	110	140	200
LENGTH (L)		mm	32	45	52
ALLOWABLE OVERHUNG	3mm		30	30	30
LOAD (DISTANCE FROM	8mm	N	38	38	38
END OF SHAFT)	13mm		53	53	53
ALLOWABLE THRUST LOAD N			Lower than motor weight		
INSULATION RESISTANCE MOhm			100min. (at 500VDC)		
INSULATION CLASS			CLASS B (130℃)		
OPERATING TEMPERATURE		°C		0 to 55	







#### **\*Measured Condition**

Motor Voltage = 24VDC

Motor Current = Rated Current(Refer to Motor Specification)

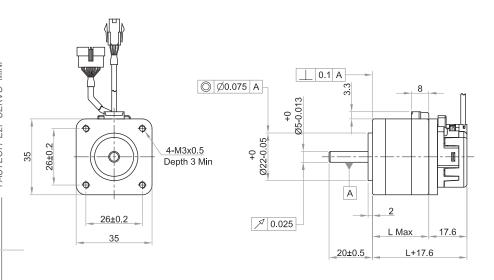
Drive = Ezi-SERVO MINI

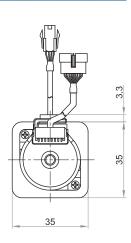
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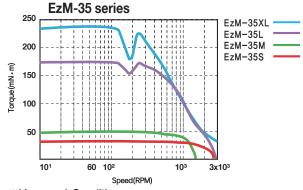
## Motor Specifications

MODEL	MODEL		EzM-35S-D	EzM-35M-D	EzM-35L-D	EzM-35XL-D
DRIVE METHOD			BI-POLAR	BI-POLAR	BI-POLAR	BI-POLAR
NUMBER OF PHASES			2	2	2	2
VOLTAGE		VDC	2,28	2,88	4.59	5,39
CURRENT per PHASE		А	0.6	0.6	0.85	0.7
RESISTANCE per PHASE		Ohm	3.8	4.8	5.4	7.7
INDUCTANCE per PHASE		mH	3.2	6.1	6.5	8.4
HOLDING TORQUE	HOLDING TORQUE		0.034	0.050	0.176	0.225
ROTOR INERTIA	ROTOR INERTIA		5	8	11	32
WEIGHTS	WEIGHTS		165	180	260	360
LENGTH (L)		mm	22	26	38	53
ALLOWARIE OVERHING	3mm		22	22	22	22
ALLOWABLE OVERHUNG LOAD (DISTANCE FROM	8mm	N	26	26	26	26
END OF SHAFT)	13mm	IN IN	33	33	33	33
	18mm		46	46	46	46
ALLOWABLE THRUST LOAD N			Lower than motor weight			
INSULATION RESISTANCE MOhm			100min. (at 500VDC)			
INSULATION CLASS			CLASS B (130℃)			
OPERATING TEMPERATURE		°C		0 to	55	

## Motor Dimension [mm] and Torque Characteristics







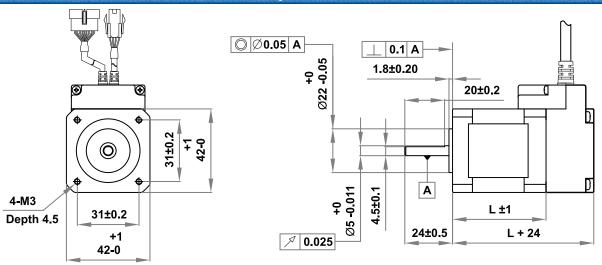
#### \*Measured Condition

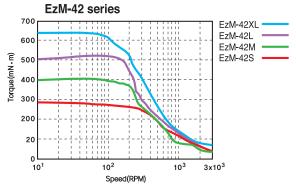
Motor Voltage = 24VDC

Motor Current = Rated Current(Refer to Motor Specification)

Drive = Ezi-SERVO MINI

MODEL		UNIT	EzM-42S-A EzM-42S-B EzM-42S-C	EzM-42M-A EzM-42M-B EzM-42M-C	EzM-42L-A EzM-42L-B EzM-42L-C	EzM-42XL-A EzM-42XL-B EzM-42XL-C
DRIVE METHOD			BI-POLAR	BI-POLAR	BI-POLAR	BI-POLAR
NUMBER OF PHASE	S		2	2	2	2
VOLTAGE		VDC	3,36	4.32	4.56	7.2
CURRENT per PHAS	SE	А	1.2	1.2	1.2	1.2
RESISTANCE per PH	HASE	Ohm	2.8	3.6	3.8	6.0
INDUCTANCE per Ph	IDUCTANCE per PHASE		2,5	7.2	8.0	15.6
HOLDING TORQUE		N·m	0.32	0.44	0.5	0.65
ROTOR INERTIA		g·cm²	35	54	77	114
WEIGHTS		g	220	280	350	500
LENGTH (L)		mm	33	39	47	59
ALLOWABLE	3mm		22	22	22	22
OVERHUNG LOAD	8mm	N	26	26	26	26
(DISTANCE FROM	13mm	IN	33	33	33	33
END OF SHAFT)	18mm		46	46	46	46
ALLOWABLE THRUST	ALLOWABLE THRUST LOAD N		Lower than motor weight			
INSULATION RESISTA	ANCE	MOhm		100min. (a	t 500VDC)	
INSULATION CLASS				CLASS E	3 (130℃)	-
OPERATING TEMPER	ATURE	°C		0 to	55	





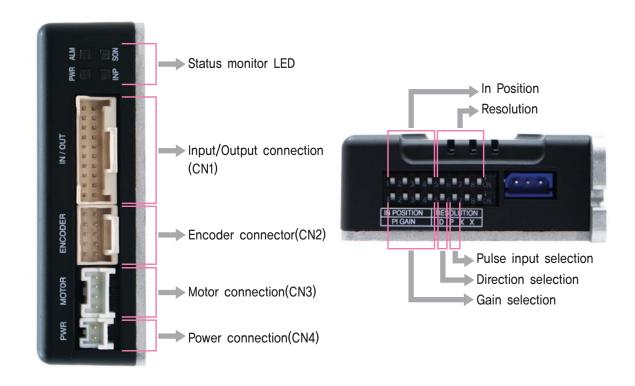
#### **\*Measured Condition**

Motor Voltage = 24VDC

 $Motor \ Current = \ Rated \ Current(Refer \ to \ Motor \ Specification)$ 

Drive = Ezi-SERVO MINI

## Setting and Operating



#### 1. Status Monitor LED

Indication	Color	Function	ON/OFF Condition
PWR	Green	Power Input Indication	LED is turned ON when power is applied
INP	Yellow	Complete Positioning Motion	Lights On when Positioning error reaches within the preset pulse selected by DIP switch
SON	Orange	Servo On / Off Indication	Servo On: Lights On, Servo Off: Lights Off
ALM	Red	Alarm Indication	Flash when protection function is activated (Identifiable which protection mode is activated by counting the blinking times)

#### ◆ Protection functions and LED flash times

	<b>5</b>	<b>Q</b> 1111
Times	Protection	Conditions
1	Over Current	The current through power devices in inverter exceeds the limit value
2	Over Speed	Motor speed exceed 3,000rpm
3	Position Tracking Error	Position error value is higher than 90° in motor run state
4	Over Load Error	The motor is continuously operated more than 5 second under a load exceeding the max, torque
5	Over Temperature Error	Inside temperature of drive exceeds 85℃
6	Over Regeneratived Voltage Error	Back-EMF more than 50V
7	Motor Connect Error	The power is ON without connection of the motor cable to drive
8	Encoder Connect Error	Cable connection error with Encoder connector in drive
9	Motor Voltage Error	Motor voltage less than 20V
10	In-Position Error	After operation is finished, a position error occurs
11	System Error	Error occurs in drive system
12	ROM Error	Error occurs in parameter storage device(ROM)
15	Position Overflow Error	Position error value is higher than 90° in motor stop state

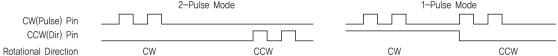
0.5 s 2.0 s

Alarm LED flash

(ex: Position tracking error)

#### 2. Pulse Input Selection Switch

li	ndication	Switch Name	Functions
	2P/1P	Selecting Pulse Input Mode	Selectable 1-Pulse input mode or 2-Pulse input mode as Pulse input signal.  ON: 1-Pulse mode OFF: 2-Pulse mode   **Default: 2-Pulse mode**
		2-Puls	ie Mode 1-Pulse Mode



#### 3. Rotational Direction Selection Switch

Indication	Switch Name	Functions		
DIR Switching Rotational		Based on CW(+Dir signal) input to driver.		
DIIX	Direction	ON : CCW(-Direction) OFF : CW(+Direction)	*Default : CW mode	





Direction selection switch: OFF

CW Dir.

#### 4. Resolution Selection Switch

The Number of pulse per revolution.

	Switch	Position		Pulse/	Switch Position				Pulse/
8	7	6	5	Revolution	8	7	6	5	Revolution
ON	ON	ON	ON	4,000 or 16,000*1	OFF	ON	ON	ON	7,200
ON	ON	ON	OFF	500	OFF	ON	ON	OFF	10,000*2
ON	ON	OFF	ON	1,000	OFF	ON	OFF	ON	NC
ON	ON	OFF	OFF	1,600	OFF	ON	OFF	OFF	NC
ON	OFF	ON	ON	2,000	OFF	OFF	ON	ON	NC
ON	OFF	ON	OFF	3,600	OFF	OFF	ON	OFF	NC
ON	OFF	OFF	ON	5,000	OFF	OFF	OFF	ON	NC
ON	OFF	OFF	OFF	6,400	OFF	OFF	OFF	OFF	NC

<sup>\*1:</sup> Resolution value depend on encoder type.(Refer to the Manual)

#### 5. Position Controller Gain Selection Switch

The Position Controller Gain Switch allows for the correction of the motor position deviation after stopping caused by load and friction. Depending on the motor load, the user may have to select a different gain position to stabilize and to correct positional error quickly.

To tune the controller

- 1. Set the switch to "ON" position.
- 2. Start to rotate the switch until system becomes stable.
- 3. Rotate the switch 1~2 position to reach better performance.

	Switch	Position		Time Constant of the	Proportional Gain*1
4	3	2	1	Integral part	Proportional Gain*
ON	ON	ON	ON	1	1
ON	ON	ON	OFF	1	2
ON	ON	OFF	ON	1	3
ON	ON	OFF	OFF	1	4* <sup>2</sup>
ON	OFF	ON	ON	1	5
ON	OFF	ON	OFF	1	6
ON	OFF	OFF	ON	2	1
ON	OFF	OFF	OFF	2	2
OFF	ON	ON	ON	2	3
OFF	ON	ON	OFF	2	4
OFF	ON	OFF	ON	2	5
OFF	ON	OFF	ON	3	1
OFF	OFF	ON	ON	3	2
OFF	OFF	ON	OFF	3	3
OFF	OFF	OFF	ON	3	4
OFF	OFF	OFF	OFF	3	5

<sup>\*1 :</sup> Value in the columns are in relative units. They only show the parameter changes depending on the switch's position.

<sup>\*2 :</sup> Default = 10,000

<sup>\*2 :</sup> Default = ON ON OFF OFF

#### 6. In-Position Value Setting Switch

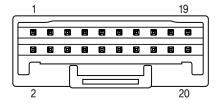
To select the output condition of In-position signal. In-position output signal is generated when the pulse number of positional error is lower than selected In-position value set by this switch after positioning command is executed.

	Switch	Position		In-Position Value[Pulse]	Switch Position			In-Position Value[Pulse]	
4	3	2	1	Fast Response	4	3	2	1	Accurate Response
ON	ON	ON	ON	0*1	OFF	ON	ON	ON	0
ON	ON	ON	OFF	1	OFF	ON	ON	OFF	1
ON	ON	OFF	ON	2	OFF	ON	OFF	ON	2
ON	ON	OFF	OFF	3	OFF	ON	OFF	OFF	3
ON	OFF	ON	ON	4	OFF	OFF	ON	ON	4
ON	OFF	ON	OFF	5	OFF	OFF	ON	OFF	5
ON	OFF	OFF	ON	6	OFF	OFF	OFF	ON	6
ON	OFF	OFF	OFF	7	OFF	OFF	OFF	OFF	7

<sup>\*1 :</sup> Default = 0

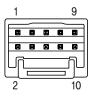
### 7. Input/Output Signal(CN1)

NO.	Function	1/0
1	CW+(Pulse+)	Input
2	CW-(Pulse-)	Input
3	CCW+(Dir+)	Input
4	CCW-(Dir-)	Input
5	A+	Output
6	A-	Output
7	B+	Output
8	B-	Output
9	Z+	Output
10	Z-	Output
11	Alarm	Output
12	In-Position	Output
13	Servo On/Off	Input
14	Alarm Reset	Input
15	NC	
16	BRAKE+	Output
17	BRAKE-	Output
18	S-GND	Output
19	24VDC GND	Input
20	24VDC	Input



### 8. Encoder Connector(CN2)

NO.	Function	1/0
1	A+	Input
2	A-	Input
3	B+	Input
4	B-	Input
5	Z+	Input
6	Z-	Input
7	5VDC	Output
8	5VDC GND	Output
9	Frame GND	
10	Frame GND	



### 9. Motor Connector(CN3)

NO.	Function		
1	B Phase		
2	/B Phase		
3	/A Phase		
4	A Phase		

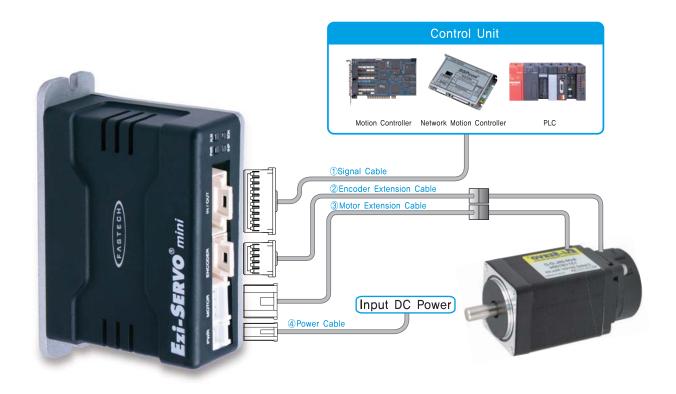


### 10. Power Connector(CN4)

NO.	Function	<u>F</u>
1	24VDC ±10%	
2	GND	1
2	GND	1

<sup>\*\*</sup>Please refer to User Manual for setup.

## System Configuration



Туре	Signal Cable	Encoder Cable	Motor Cable	Power Cable
Standard Length	_	30cm	30cm	-
Max. Length	20m	20m	20m	2m

### 1. Cable Option

#### **1**Signal Cable

Available to connect between Control System and Ezi-SERVO MINI.

ltem	Length[m]	Remark
CSVI-S-DDDF	000	Normal Cable Robot Cable

 $\hfill\square$  is for Cable Length. The unit is 1m and Max. 20m length.

#### **2**Encoder Extension Cable

Available to extended connection between Encoder and Ezi-SERVO MINI.

ltem	Length[m]	Remark
CSVI-E-DDDF	000	Normal Cable
CSVI-E-00M	000	Robot Cable

 $\square$  is for Cable Length. The unit is 1m and Max. 20m length.

#### 3 Motor Extension Cable

Available to extended connection between Motor and Ezi-SERVO MINI.

Item	Length[m]	Remark	
CMNB-M-DDF	000	Normal Cable	
CMNB-M-	000	Robot Cable	

 $\square$  is for Cable Length. The unit is 1m and Max. 20m length.

#### 4 Power Cable

Available to connect between Power and Ezi-SERVO MINI.

Item	Length[m]	Remark
CMNB-P-00F	000	Normal Cable
CMNB-P-		Robot Cable

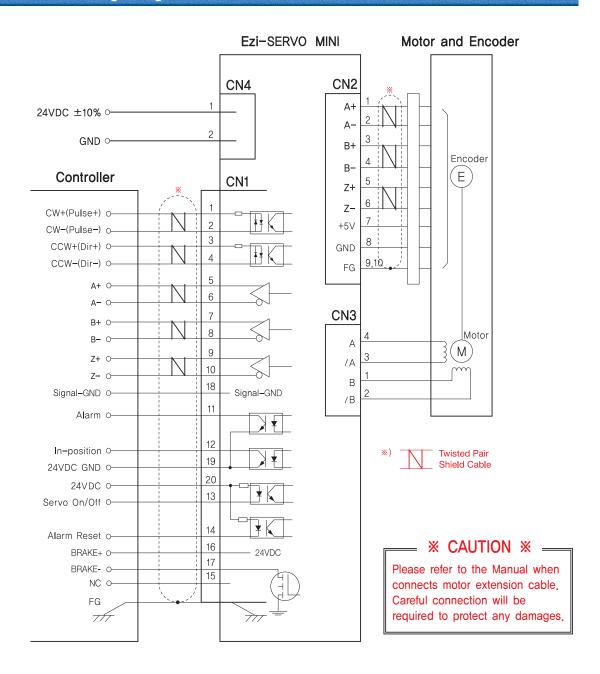
 $\hfill\square$  is for Cable Length. The unit is 1m and Max. 2m length.

### 2. Connector for Cabling

ITEM		Specification	Marker
Signal Connector (CN1)	Housing	501646-2000	MOLEX
	Terminal	501648-1000(AWG 26~28)	MOLEX
Encoder Connector (CN2)	Housing	501646-1000	MOLEX
	Terminal	501648-1000(AWG 26~28)	MOLEX
Motor Connector (CN3)	Housing	PAP-04V-S	JST
	Terminal	SPHD-001T-P0.5	JST
Power Connector (CN4)	Housing	PAP-02V-S	JST
	Terminal	SPHD-001T-P0.5	JST

<sup>\*\*</sup>These connectors are serviced together with Ezi-SERVO MINI except when purchasing option cables,

### • External Wiring Diagram



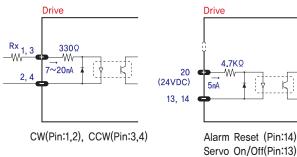
<sup>\*</sup>Above connector is the most suitable product for Ezi-SERVO MINI, Another equivalent connector can be used.

### Control Signal Input/Output Description



### Input Signal

Input signals of the drive are all photocoupler protected. The signal shows the status of internal photocouplers [ON: conduction], [OFF: Non-conduction], not displaying the voltage levels of the signal.



#### ♦ CW, CCW Input

This signal can be used to receive a positioning pulse command from a user host motion controller. The user can select 1-pulse input mode or 2-pulse input mode (refer to switch No.1, SW1).

The input schematic of CW, CCW is designed for 5V TTL level. When using 5V level as an input signal, the resistor Rx is not used and connect to the driver directly.

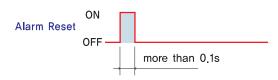
When the level of input signal is more than 5V, Rx resistor is required. If the resistor is absent, the drive will be damaged! If the input signal level is 12V, Rx value is 680ohm and 24V, Rx value is 1,8Kohm.

#### ◆ Servo On/Off Input

This input can be used only to adjust the position by manually moving the motor shaft from the load-side. By setting the signal [ON], the driver cuts off the power supply to the motor. Then, one can manually adjust output position. When setting the signal back to [OFF], the driver resumes the power to the motor and recovers the holding torque. When driving a motor, one needs to set the signal [OFF].

#### ◆ Alarm Reset Input

When a protection mode has been activated, a signal to this alarm reset input cancels the Alarm output.

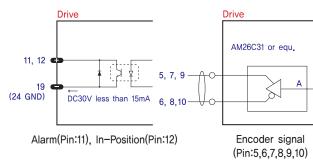


\*\* By setting the alarm reset input signal [ON], cancel the Alarm output. Before cancel the Alarm output, have to remove the source of alarm.

# 2

### **Output Signal**

Output signals from the driver are photocoupler protected: Alarm, In-Position and the Line Driver Outputs (encoder signal). In the case of photocoupler outputs, the signal indicates the status of internal photocouplers [ON: conduction], [OFF: Non-conduction], not displaying the voltage levels of the signal.



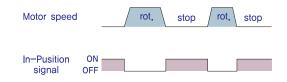
#### ◆ Alarm Output

The Alarm output indicates [ON] when the driver is in a normal operation. If a protection mode has been activated, it goes [OFF]. A host controller needs to detect this signal and stop sending a motor driving command. When the driver detects an abnormal operation such as overload or over current of the motor, it sets the Alarm output to [OFF], flashes the Alarm LED, disconnect the power to a motor and stops the motor simultaneously.

[Caution] Only at the Alarm output port, the photocoupler isolation is in reverse. When the driver is in normal operation the Alarm output is [ON]. On the contrary when the driver is in abnormal operation that start protection mode, the Alarm output is [OFF].

#### ♦ In-Position Output

In-Position signal is [ON] when positioning is completed. This signal is [ON] when the motor position error is within the value set by the switch SW4.



#### ◆ Encoder Signal Output

The encoder signal is a line driver output. This can be used to confirm the stop position.

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