

INDUSTRIAL PARTS CATALOG SANDBLASTING EQUIPMENT

(Cabinets, portable sandblasters and accessories...)

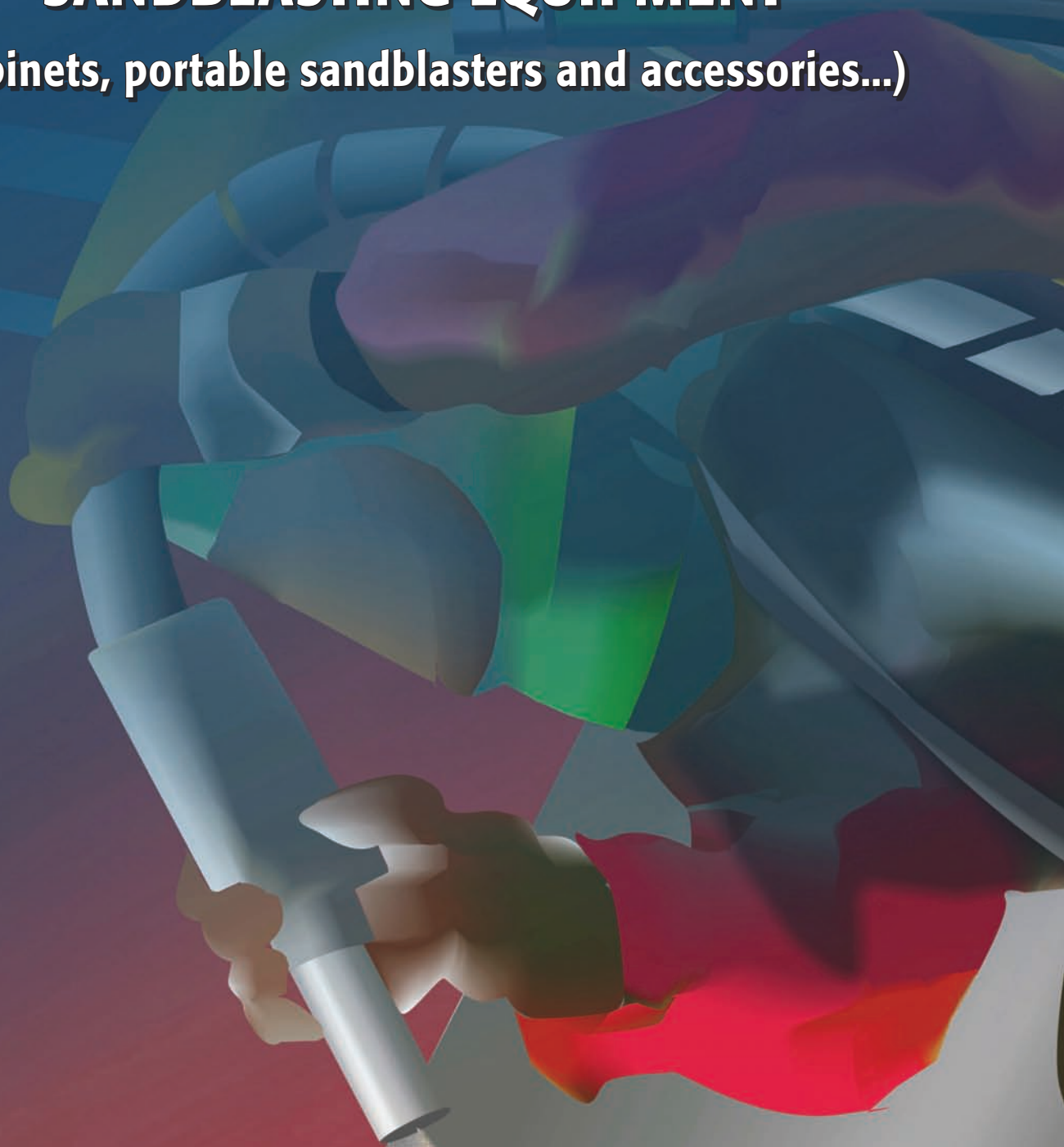


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BLAST CABINETS

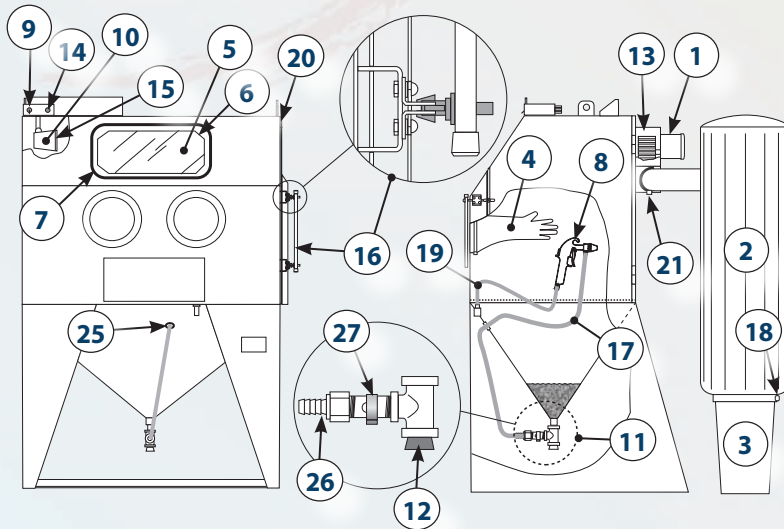
RECYCLERS

AND

DUST COLLECTORS



BLAST CABINET ECONO 26 TO 48



BLAST CABINET

1	616306	1/3 hp electric motor 120V AC, 60 Hz, 3450 rpm
2	601315	DB-13 dust bag
3	601310	Dust pail
4	603212	E3 nylon sleeve gloves, 8" ID x 30" long (sold in pairs only)
5	610205	22" x 14" laminated window
6	613026	RPW 26 self-adhesive plastic shield, 20 3/4" x 12 7/8"
7	610207	E3 window's rubber gasket
8	610101	G15-CN1-5, complete gun with 5/16" nozzle (standard)
9	617014	On / Off power switch
10	617126	250 W halogen flood light (pyroceram glass non-included)
	617127	250 W halogen light bulb (for flood light 250W)
11	608010	AR 3/4 abrasive regulator
12	618226	Rubber plug for AR 3/4 abrasive regulator
13	610523	1/3 hp ECONOBLAST® turbine, 1/2" shaft
14	616935	AGC 10 amp. 250 V fuse
	616907	Fuse holder
15	610213	Pyroceram glass 5 1/2" x 4" (before 2008)
	610206	Pyroceram glass (since 2008)
16	610288	Standard CANABLAST® complete door lock
	910223	Toggle stem
17	606104	1/2" diam. PVC abrasive conveying hose (sold per foot)
18	624137	T188 (11 1/4") clamp for pail
19	606103	3 / 8" Ø air hose (sold per foot)
20	618321	Rubber door gasket type D (sold per foot)
21	624117	T64 (4") Ø clamp
22	624128	T128 (8") Ø clamp for gloves
23	610452	ECONO 26" X 36" expanded steel floor
	610453	ECONO 28" X 44" expanded steel floor
	610451	ECONO 36" X 36" expanded steel floor
	610454	ECONO 36" X 48" expanded steel floor
24	610229	8" Ø glove flange (sold by unit)
25	618126	Grommet
26	632960	PL adaptor 3/4" FPT x 1/2" B
27	608011	AR 3/4 clip

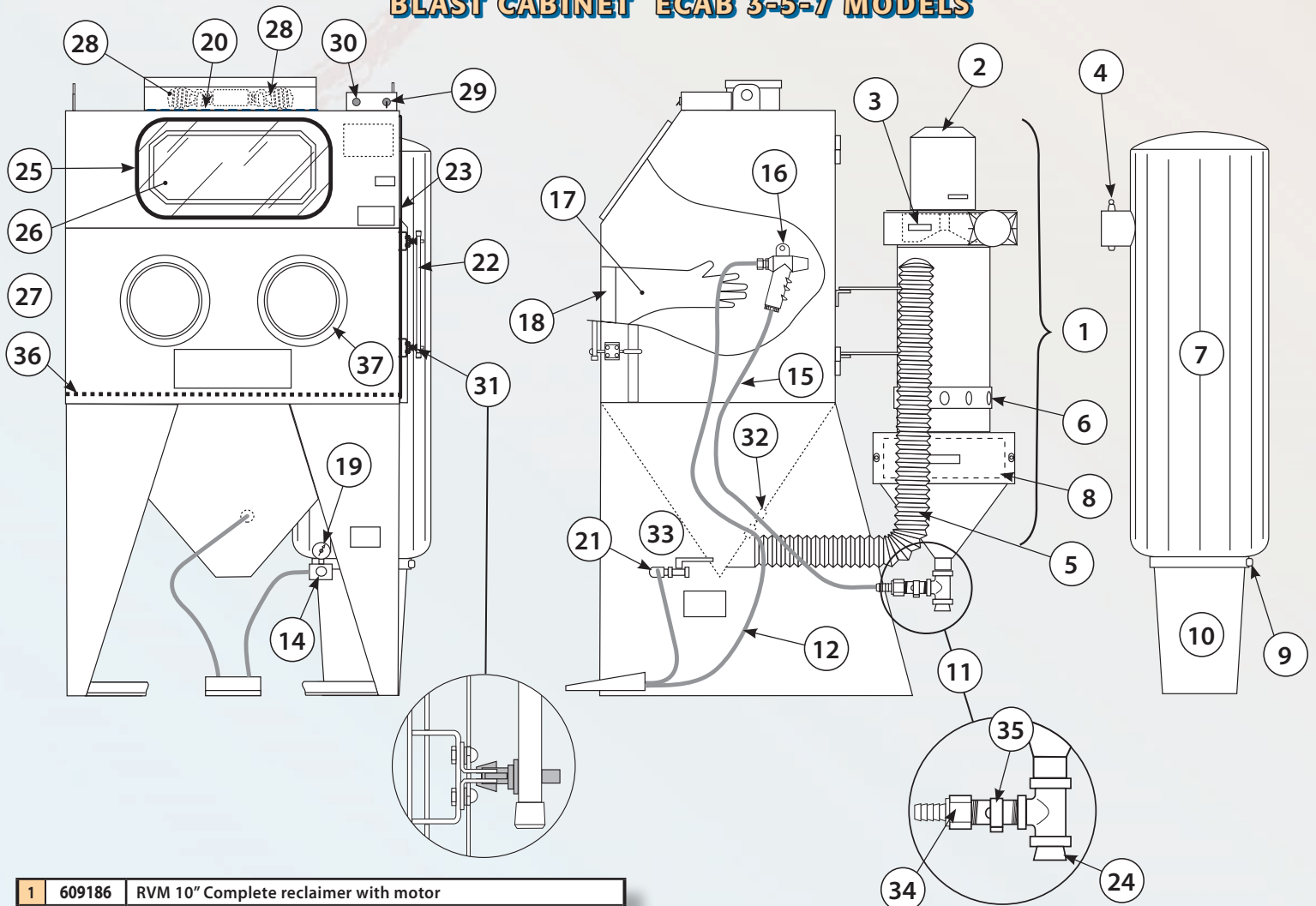
GUN G15



G15 BLAST GUN

1	610100	G15-CN1-4, complete blast gun w/ceramic nozzle 1/4"
	610101	G15-CN1-5, complete blast gun w/ceramic nozzle 5/16" (standard)
	610102	G15-TN1-4, complete blast gun w/tungsten carbide nozzle 1/4"
	610103	G15-TN1-5, complete blast gun w/tungsten carbide nozzle 5/16"
2	607039	NA-G15 nozzle adaptor
3	605000	CN1-4, 1/4" Ceramic nozzle
	605001	Buse céramique CN1-5 5/16" (standard)
	605002	Buse au carbure de tungstène TN1-4 1/4"
	605003	Buse au carbure de tungstène TN1-4 5/16"
4	610148	Suction head ass'y including # 2 - 3 - 7 - 8 - 10 - 13
5	605415	BC1-3 3/16" Boron carbide nozzle
	605416	BC1-4 1/4" Boron carbide nozzle
	605417	BC1-5 5/16" Boron carbide nozzle
	605359	DC1-3 3/16" Tungsten carbide nozzle
6	607043	3/4" thread, male nozzle adaptor
7	610111	G-15 Suction head
8	NPN	Hexagonal screw 1/4" - 20 x 1/4"
9	618100	G15 "O" ring
10	610112	G15 3/32" air jet for 3/16" nozzle
	610113	G15 1/8" air jet for 1/4" nozzle
	610114	G15 5/32" air jet for 5/16" nozzle (standard)
	610110	G15 Gun body
	910104	Repair Kit
12	618218	G15 rubber protector
13	632761	3/8" MPT x 1/2" stem brass hose barb
14	610106	G15-BC1-3, complete blast gun w/boron carbide nozzle 3/16"
	610107	G15-BC1-4, complete blast gun w/boron carbide nozzle 1/4"
	610108	G15-BC1-5, complete blast gun w/boron carbide nozzle 5/16"

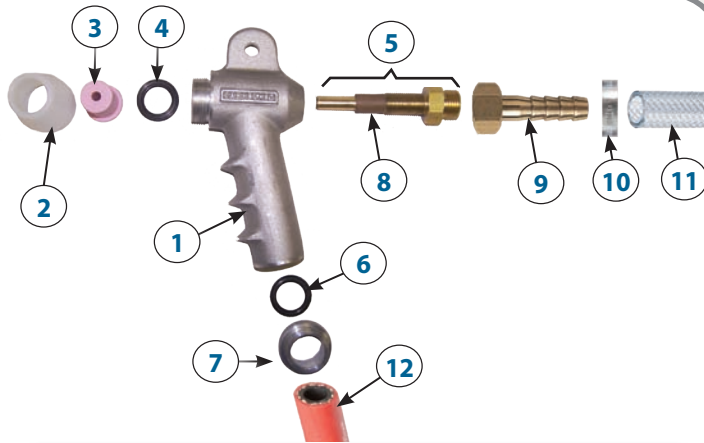
BLAST CABINET ECAB 3-5-7 MODELS



1	609186	RVM 10" Complete reclaimer with motor
2	616311	Electric motor ½ hp 120V / 1ph / 60 Hz / 3450 RPM
3	610525	½ hp impeller
4	624117	T Clamp #64 (4")
5	606161	Suction hose 3 1 / 2 " ± (sold per foot)
6	618334	SBR rubber 1/8" X 2" wide
7	601315	DB-13 Dust bag
8	618318	Rubber foam ½" x ¼" 37.5 long
9	624137	T Clamp T-188 11 1/4" (sold per unit)
10	601310	23 L white plastic dust pail
11	608010	Complete AR-¾" regulator (voir figure 3)
12	606104	½" ± PVC compressed air hose (sold per foot)
13	610270	2 way pneumatic pedal
	608604	Pedal valve
14	608022	Pressure regulator
15	606148	Multi-purpose abrasive conveying hose ½" ± (sold per foot)
16	610120	G-5 CN2-5 complete blast gun std w/5/16 nozzle orifice (see p. 7)
17	603212	E3 nylon sleeve gloves, 8" ID x 30" long (sold in pairs only)
18	624128	T-Clamp T-128 8" (sold per unit)
19	611022	¼" pressure gauge
	610202	4 ½" x 18" protective glass for halogen flood lights
20	613029	Protective acetate for halogen flood lights
21	608102	½" female ball valve for compressed air inlet

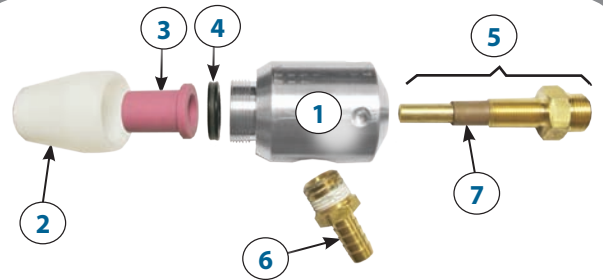
22	610288	CANABLAST® standard door lock
23	618321	¼" x 1" rubber door gasket (sold per foot)
24	618226	Rubber plug
25	610207	Window's rubber gasket
26	610205	14" X 22" laminated safety window
27	613026	RPW 26 self-adhesive protective acetate
28	617115	32W Enersaver spiral bulb cabinet light (Fluocompact)
29	617014	On/Off switch
	616934	AGC 2 amp. fuse 250 Volts
30	616907	Fuse holder
31	910223	Toggle stem
32	618126	Grommet
33	618127	Grommet
34	632960	PL adaptor ¾" FPT x ½" B
35	608011	AR ¾" Clip
	610455	ECAB 3 - 26" x 36" expanded steel floor
36	610457	ECAB 5 - 28" x 44" expanded steel floor
	610459	ECAB 7 - 36" x 48" expanded steel floor
37	610229	8" Ø glove flange

G5 BLAST GUN FOR SUCTION CABINETS



1	610119	G-5 blast gun body only
2	607037	NA-G5 / SH5 adaptor
3	605005	CN2-5, standard $\frac{5}{16}$ " $\pm$ ceramic nozzle for G5-SH5
4	618017	NW-2 rubber washer
5	610117	Complete G5 / SH5 standard $\frac{5}{32}$ " $\pm$ air jet
6	618110	G5 "O" ring
7	607038	G5 / SH5 hose adaptor
8	618219	Rubber protector
9	632771	$\frac{1}{2}$ " brass female swivel hose barb
10	624015	$\frac{3}{4}$ " "O" clamp
11	606104	$\frac{1}{2}$ " PCV compressed air hose (sold per foot)
12	606148	$\frac{1}{2}$ " multi purpose abrasive conveying hose (sold per foot)

SH-5 GUN



1	610134	SH-5 blast gun body only
2	607037	NA-G5 / SH5 adaptor
3	605005	CN2-5, standard $\frac{5}{16}$ " $\pm$ ceramic nozzle
4	618017	NW-2 rubber washer
5	610117	Complete G5 / SH5 standard $\frac{5}{32}$ " $\pm$ air jet
6	632760	$\frac{1}{2}$ " stem brass hose barb
7	618219	Rubber protector

PROPER AIR JET/NOZZLE COMBINATIONS

Complete blast guns (pre-assembled*)			NOZZLES			Air jet (Complete)	Orifices $\pm$
G5	SH-5	Nozzles	Type	Orifice	Code		
610121	610135	Ceramic	CN2-4	1/4"	605004	610116	1/8"
610120	610136	Ceramic (Standard)	CN2-5	5/16"	605005	610117	5/32"
610166	610144	Ceramic	CN2-6	3/8"	605015	610109	3/16"
610122	610137	Ceramic	CN2-7	7/16"	605006	610118	7/32"
610123	610138	Tungsten	TN2-4	1/4"	605007	610116	1/8"
610124	610139	Tungsten	TN2-5	5/16"	605008	610117	5/32"
610167	610145	Tungsten	TN2-6	3/8"	605018	610109	3/16"
610125	610140	Tungsten	TN2-7	7/16"	605009	610118	7/32"
610126	610141	Boron carbide	BN2-4	1/4"	605010	610116	1/8"
610127	610142	Boron carbide	BN2-5	5/16"	605011	610117	5/32"
610168	610146	Boron carbide	BN2-6	3/8"	605021	610109	3/16"
610128	610143	Boron carbide	BN2-7	7/16"	605012	610118	7/32"

*Parts 1 to 8 included in pre-assembled gun.

NOZZLES FOR BLAST CABINET – SUCTION

		MODEL	ORIFICE	LENGTH	DESCRIPTION
 CN1-	PART NB	CERAMIC			FLANGED END NOZZLE, STRAIGHT ORIFICE FOR G-15 GUNS
	605000	CN1-4	1/4" Ø	1-1/4"	
	605001	CN1-5	5/16" Ø		
 TN1-	PART NB	TUNGSTEN CARBIDE			
	605002	TN1-4	1/4" Ø	1-1/4"	
	605003	TN1-5	5/16" Ø		

		MODEL	ORIFICE	LENGTH	DESCRIPTION
 BC1-	PART NB	BORON CARBIDE			THREADED NOZZLE 3/4" – 14 N.P.S., STRAIGHT ORIFICE,USE WITH FITTING NH- 1/2" ONLY (#607057)
	605415	BC1-3	3/16" Ø	1-3/4"	
	605416	BC1-4	1/4" Ø		
	605417	BC1-5	3/16" Ø		

		MODEL	ORIFICE	LENGTH	DESCRIPTION
 CN2-	PART NB	CERAMIC			FLANGED END NOZZLE, STRAIGHT ORIFICE FOR G-5 AND SH-5 GUNS
	605004	CN2-4	1/4" Ø	1-1/4"	
	605005	CN2-5	5/16" Ø		
	605015	CN2-6	3/8" Ø		
	605006	CN2-7	7/16" Ø		
 TN2-	PART NB	TUNGSTEN CARBIDE			
	605007	TN2-4	1/4" Ø	1-1/4"	
	605008	TN2-5	5/16" Ø		
	605018	TN2-6	3/8" Ø		
	605009	TN2-7	7/16" Ø		
 BN2-	PART NB	BORON CARBIDE			
	605010	BN2-4	1/4" Ø	1-1/4"	
	605011	BN2-5	5/16" Ø		
	605021	BN2-6	3/8" Ø		
	605012	BN2-7	7/16" Ø		

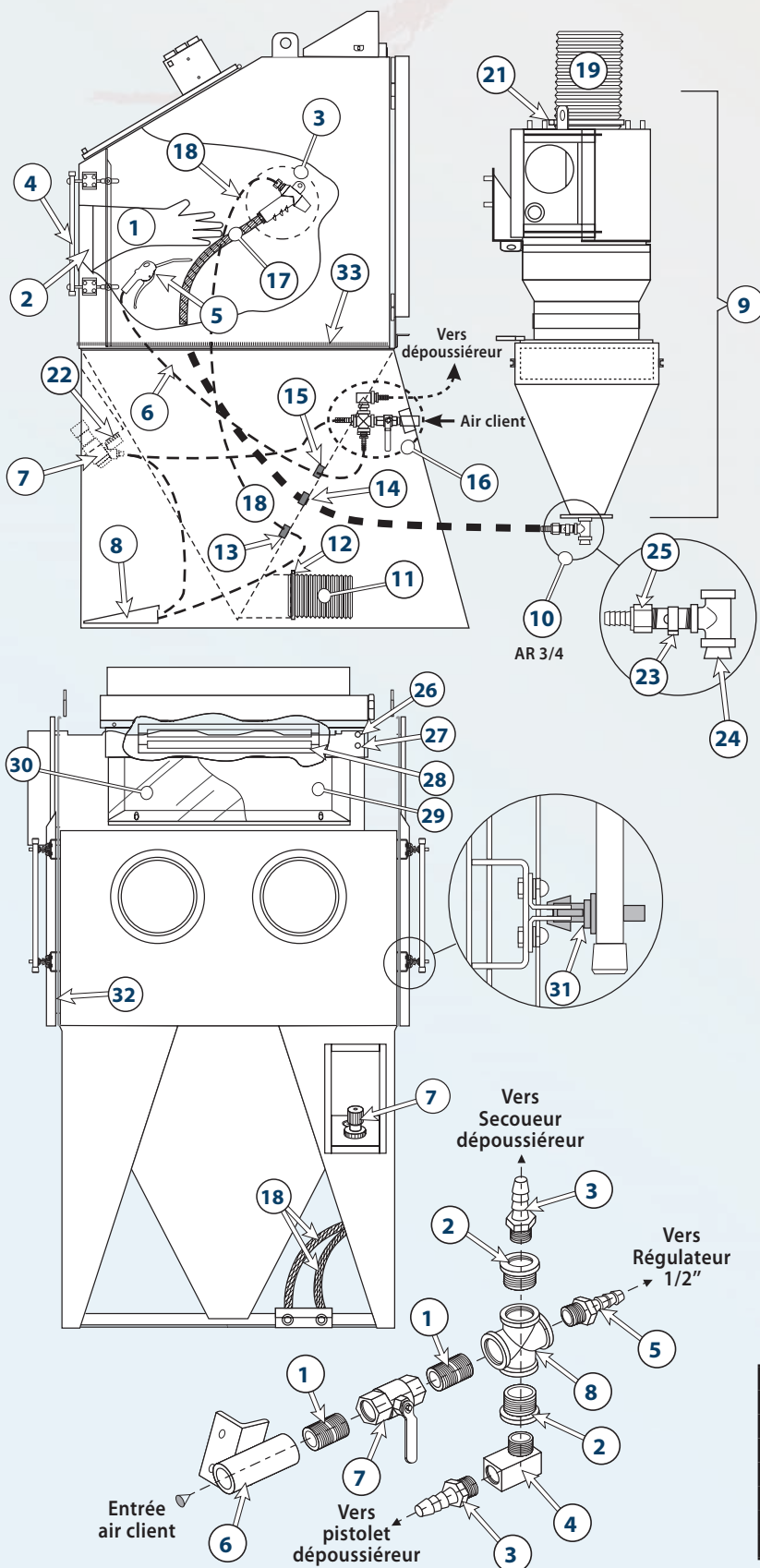
NOZZLES FOR BLAST CABINET – PRESSURE

		MODEL	ORIFICE	LENGTH	DESCRIPTION
 DC2-F	PART NB	TUNGSTEN CARBIDE			CONICAL TYPE NOZZLE, STRAIGHT ORIFICE. USE WITH FITTINGS NC- ½", NA-1 AND NA-3 (NOT WITH RCM-12)
	605302	DC2-F2	1/8" Ø	1-5/8"	
	605303	DC2-F3	3/16" Ø		
	605304	DC2-F4	1/4" Ø		
 BN2-F	PART NB	BORON CARBIDE			
	605308	BN2-F2	1/8" Ø	1-5/8"	
	605309	BN2-F3	3/16" Ø		
	605310	BN2-F4	1/4" Ø		

		MODEL	ORIFICE	LENGTH	DESCRIPTION
 DC1-	PART NB	TUNGSTEN CARBIDE			THREADED NOZZLE ¾" – 14 N.P.S., STRAIGHT ORIFICE, USE WITH FITTING NH- ½" ONLY
	605358	DC1-2	1/8" Ø	1-3/4"	
	605359	DC1-3	3/16" Ø		
	605360	DC1-4	1/4" Ø		
	605361	DC1-5	5/16" Ø		
 BC1-	PART NB	BORON CARBIDE			
	605414	BC1-2	1/4" Ø	1-3/4"	
	605415	BC1-3	3/16" Ø		
	605416	BC1-4	1/4" Ø		
	605417	BC1-5	3/16" Ø		

		MODEL	ORIFICE	LENGTH	DESCRIPTION
 DOUBLE VENTURI NOZZLE	PART NB	SILICON CARBIDE			THREADED NOZZLE 1-¼" N.P.S., 1" Ø ENTRY VENTURI ORIFICE, USE WITH NCV, ALL NH-EXCEPT NH- ½"
	905464	SVC-4	5/16" Ø	6"	
	905465	SVC-5	3/8" Ø	6-3/4"	
	905466	SVC-6	7/16" Ø	8"	
	905467	SVC-7	1/2" Ø	9-1/4"	
	905468	SVC-8	1/2" Ø	9-1/4"	

INDUSTRIAL CABINET "M" SERIES - SUCTION

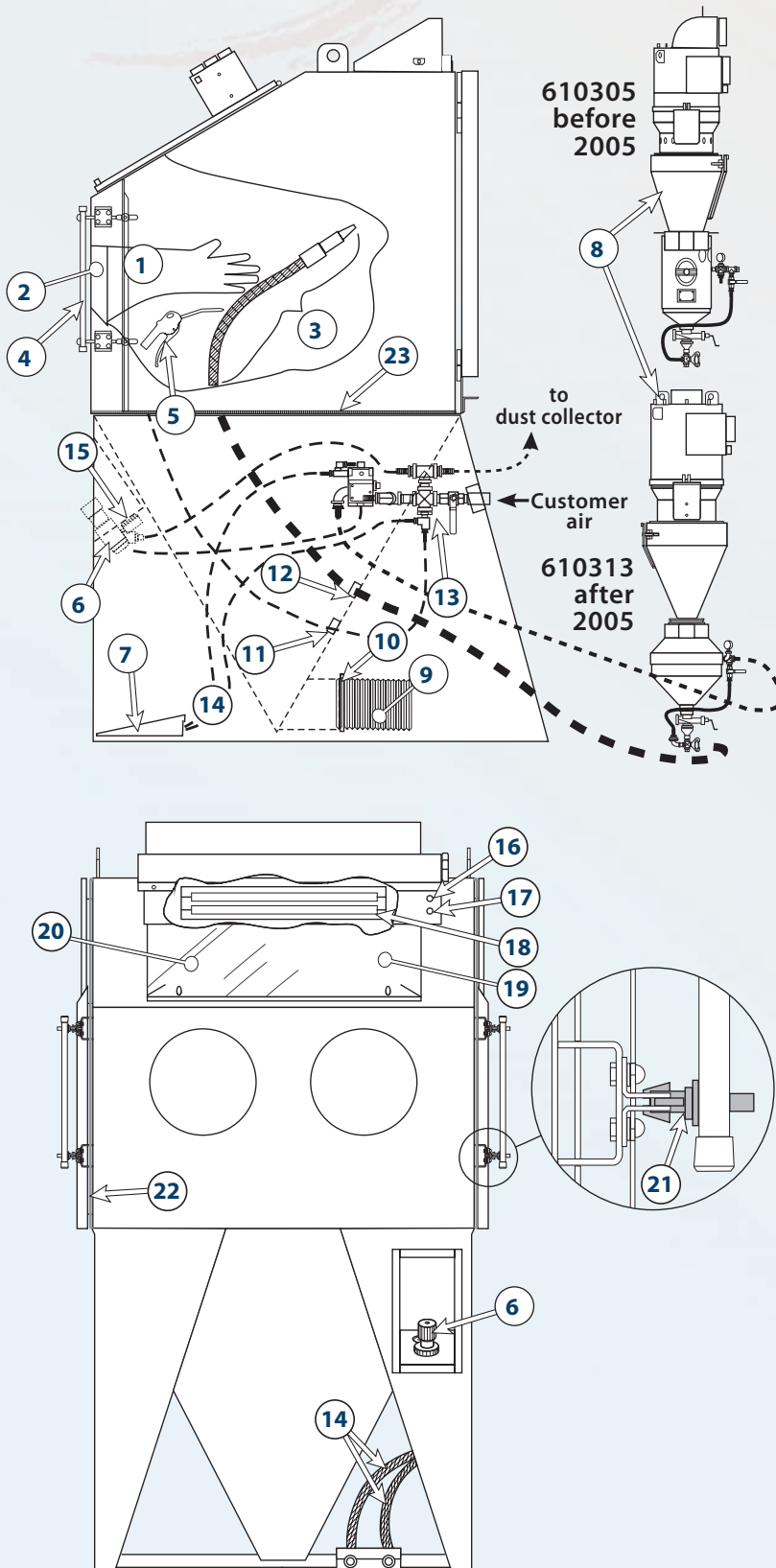


1	603212	Gloves with nylon sleeves, 8" ID Ø x 30" long
	603205	Gloves with leather sleeves
2	624128	8" Ø Glove clamp
3	610120	G5 CN2-5 complete sand blast gun (see p. 7)
4	610288	Standard door handle
5	610275	Dust blow-off gun
6	606147	M.P. 1/4" dust gun hose (sold per foot)
7	608022	1/2" pressure regulator
8	610270	Suction foot pedal
	608604	Suction foot pedal valve
9		Complete recycler (see p. 15)
10	608010	AR 3/4 abrasive regulator
	606120	Reclaimer hose 5" - 600 CFM
11		Reclaimer hose 5" - 900 CFM
	606123	Reclaimer hose 6" - 1200 CFM
		Reclaimer hose 6" - 1800 CFM
12	624121	5" Clamp
	624124	6" Clamp
13	618126	Grommet for air hose 1/2"
14	618127	Grommet for abrasive hose 1/2"
15	618133	Grommet for dust gun hose 1/4"
16	666211	Pneumatic suction manifold
17	606148	Multi Purpose 1/2" abrasive hose
18	606104	Air hose 1/2"
	606169	6" - 600 CFM Suction hose
	606171	7" - 900 CFM Suction hose
	606173	8" - 1200 CFM - 1800 CFM Suction hose
20	618305	1/2" x 1" Drawer seal (sold per foot)
	624124	6" Clamp
21	624127	7" Clamp
	624128	8" Clamp
22	611022	1/4" pressure gauge
23	608011	AR 3/4" Clip
24	618226	Drain plug
25	632960	PL adaptor 3/4" FPT x 1/2"
26	616933	AGC fuse 1A-250 V
	616907	Fuse holder
27	617014	On/Off switch
28	617141	24" Neon light (cabinet less than 48")
	617145	48" Neon light fixture (cabinet more than 48")
	610212	23 3/4" x 18 3/4" laminated safety glass (cabinet less than 48")
29	610211	17" x 48" laminated safety glass (cabinet more than 48")
	618318	Joint de fenêtre 1/2" x 1/4" (vendu au pied)
30	613038	RPW 50 - 23 3/4" x 18 3/4" acetate glass protector
	613035	RPW 1748 acetate glass protector (cabinet more than 48")
31	910223	Toggle stem
32	618321	Door rubber gasket type P
	610453	28" x 44" expanded steel floor
	610458	36" x 36" expanded steel floor
	610459	36" x 48" expanded steel floor
	610462	42" x 48" expanded steel floor
	610463	48" x 48" expanded steel floor
	610469	48" x 60" expanded steel floor
33	610465	60" x 60" expanded steel floor

SUCTION MANIFOLD

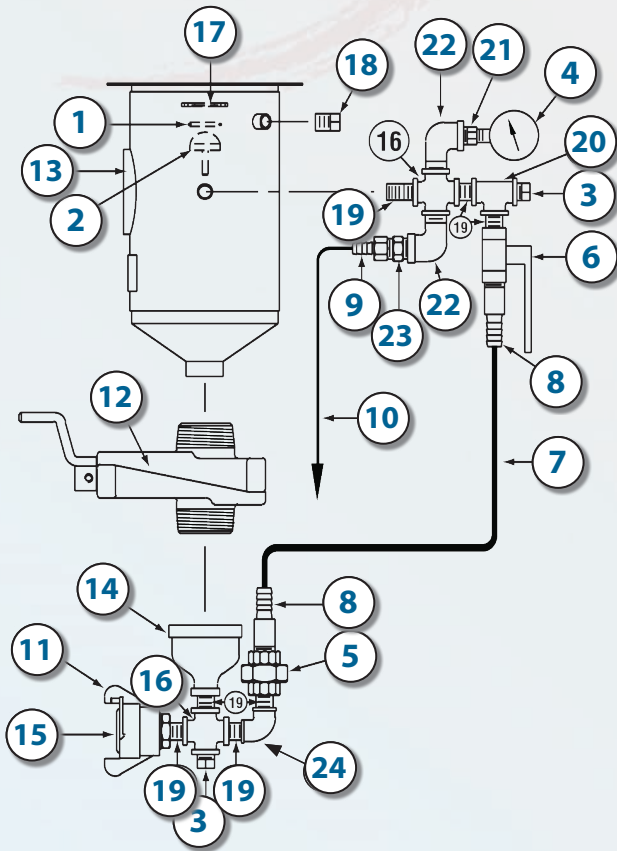
1	630301	Mamelon 1/2" NPT
2	632745	Réduit 1/2" NPT x 1/4" NPT
3	632270	Adaptateur 1/4" NPT
4	630328	Coude M-F 1/4" NPT
5	632760	Adaptateur 1/2" NPT
6	630390	Bague d'entrée 1/2" NPT
7	630341	Vanne à bille 1/2" NPT
8	630327	Croix 1/2"

INDUSTRIAL CABINET "M" SERIES – PRESSURE



1	603212	Gloves with nylon sleeves E3 8" I.D. x 3" long
	603205	Gloves with leather sleeves E3 8" I.D. x 3" long
2	624128	8" Ø Glove clamp
3		Hose, couplings and nozzles (see page 12)
4	610288	Standard door handle
5	610275	Dust blow-off gun
6	608022	½" pressure regulator
7	610315	Complete foot pedal-pressure
	608606	Reclaimer hose 5" – 600 CFM
8		Complete recycler (see p. 14)
	606120	Reclaimer hose 5" – 600 CFM
		Reclaimer hose 5" – 900 CFM
9	606123	Reclaimer hose 6" – 1200 CFM
		Reclaimer hose 6" – 1800 CFM
10	624121	5" Clamp
	624124	6" Clamp
11	618130	Rubber grommet for abrasive hose ½" SBH ½"
12	618133	Rubber grommet for dust gun ¼"
13	666214	Pressure manifold (see page 13)
14	606104	Air hose ½"
15	611022	¼" pressure gauge
16	616933	AGC fuse 1A - 250 V
	616907	Fuse holder
17	617014	On/Off switch
18	617150	24" Neon light (cabinet less than 48")
	617145	48" Neon light fixture (cabinet more than 48")
	610212	23 ¾" x 18 ¾" laminated safety glass (cabinet less than 48")
19	610211	17" x 48" laminated safety glass (cabinet more than 48")
	618318	Door seal (sold by foot)
20	613038	RPW 50 – 23 ¾" x 18 ¾" acetate glass protector
	613035	RPW 1748 acetate glass protector (cabinet more than 48")
21	910223	Toggle stem
22	618321	Door rubber gasket type P
	610453	28" x 44" expanded steel floor
	610458	36" x 36" expanded steel floor
	610459	36" x 48" expanded steel floor
23	610462	42" x 48" expanded steel floor
	610463	48" x 48" expanded steel floor
	610469	48" x 60" expanded steel floor
	610465	60" x 60" expanded steel floor

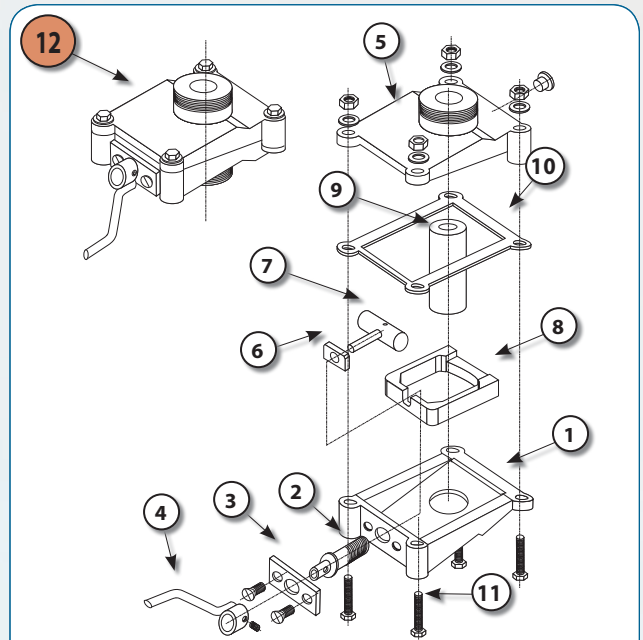
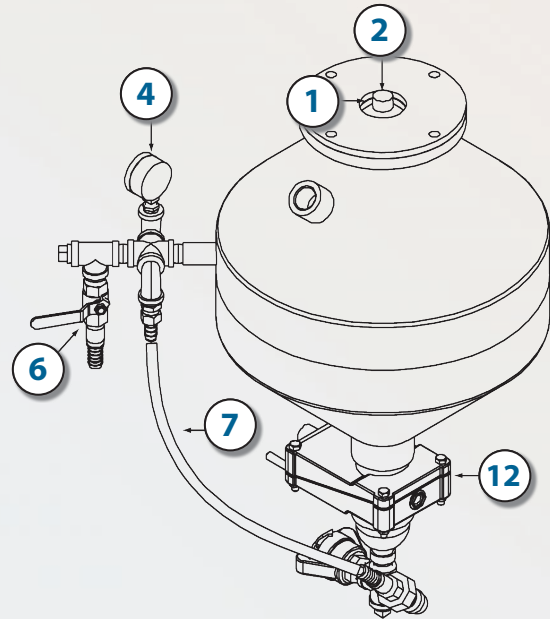
PRESSURE VESSEL M101P - 610305



PRESSURE VESSEL M101P

1	618205	"O" Ring
2	610040	Plunger
3	630361	1/2" male plug
4	611022	1/4" pressure gauge
5	630367	1/2" Union
6	608102	1/2" ball valve
7	606001	1/2" SBH hose (sold by foot)
8	630372	1/2" galvanized adaptor
9	632771	1/2" brass swivel adaptor
10	606148	1/2" multi-purpose hose (sold by foot)
11	607077	CFA 1/2" tank coupling
12	608043	AR-7 abrasive regulator
13	618209	Access door gasket
14	631163	Reducer PA 2" x 1/2"
15	618001	Rubber washer QCW-1
16	630327	1/2" cross
17	610047	Top flange
18	630361	Plug 1/2" N.P.T. (before jan. 2001)
	630671	Plug 1" N.P.T. (after janv. 2001)
19	630301	1/2" nipple
20	630328	1/2" T fitting
21	630351	Hexagon reducer 1/2" x 1/4"
22	630341	90° 1/2" brass elbow
23	632706	Hexagonal nipple PL 1/2"
24	630340	90° FF PA elbow

PRESSURE VESSEL M101P - 610313

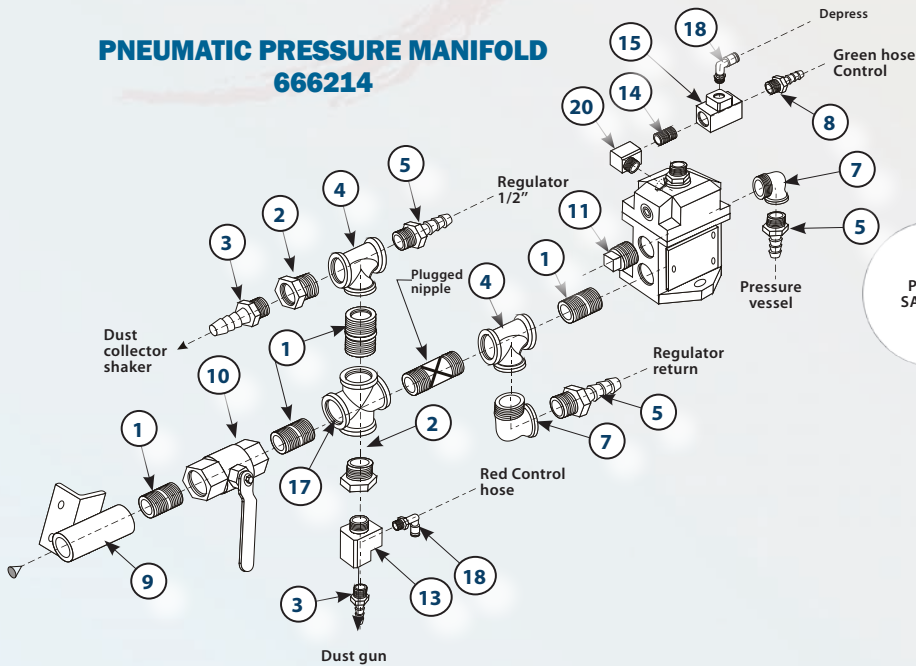


ABRASIVE REGULATOR AR-7

1	608047	Lower housing
2	608039	Regulating screw
3	608091	Retaining plate
4	608093	Handle
5	608046	Upper housing
6	608040	Regulating plate
7	608036	Regulating roller
8	608037	Pinch roller
9	618228	Regulation rubber tube
10	618231	Gasket
11	608096	Bolt kit (sold by kit)

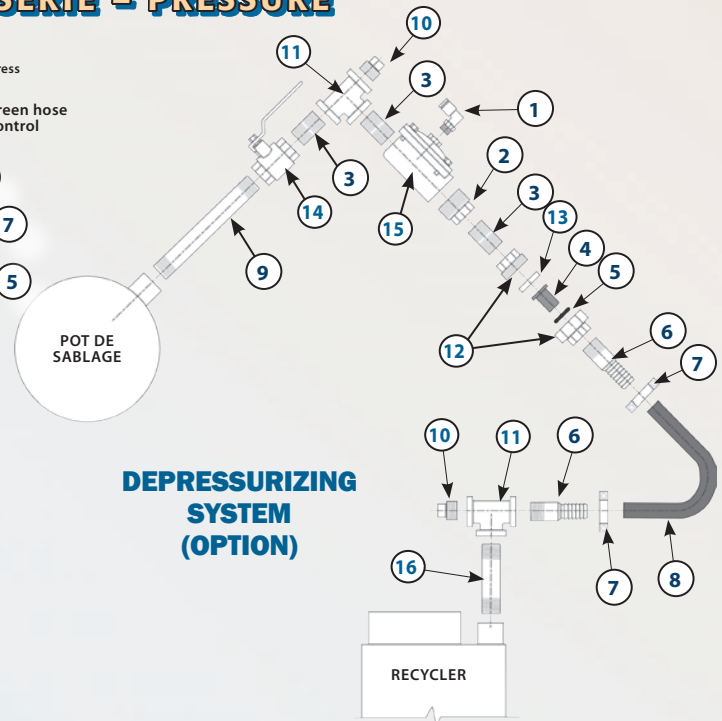
INDUSTRIAL CABINET "M" SERIE - PRESSURE

PNEUMATIC PRESSURE MANIFOLD 666214



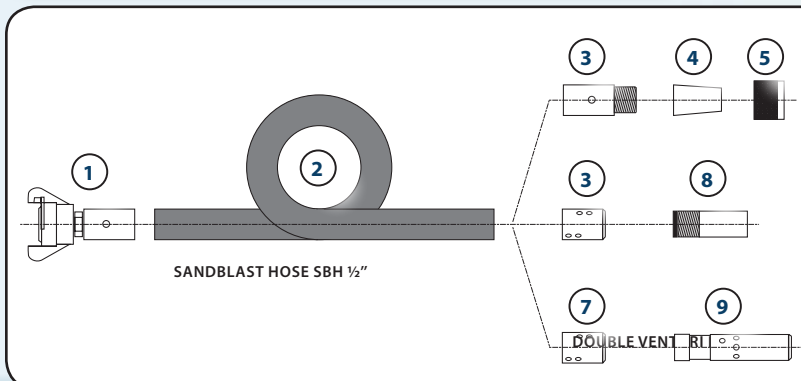
1	630301	Close nipple 1/2" NPT
2	632745	Bushing 1/2" NPT x 1/4" NPT
3	632270	Hose barb 1/4" NPT x 1/4" hose
4	630328	Tee M-F 1/4" NPT
5	632760	Hose barb 1/2" NPT x 1/2" hose
6	630317	Plug nipple 1/2" NPT x 2" lg
7	630341	Street elbow MF 1/2" NPT
8	632273	Hose barb 1/8" NPT x 1/4" hose
9	610390	Manifold inlet
10	608102	Ball Valve
11	630361	1/2" male plug
12	608519	Pilot Valve
13	632226	Street Tee PL 1/4"
14	632002	1/8" hex. nipple
15	632018	Street Tee PL 1/8"
16	632281	Adaptateur PL 1/8"
17	630327	Cross fitting 1/2"
18	324561	Raccord push-in 90° 1/8" NPT 1/4" TU
19	632279	Adaptateur PL 1/4"
20	632026	90° PL Elbow MF 1/8"

DEPRESSURIZING SYSTEM (OPTION)



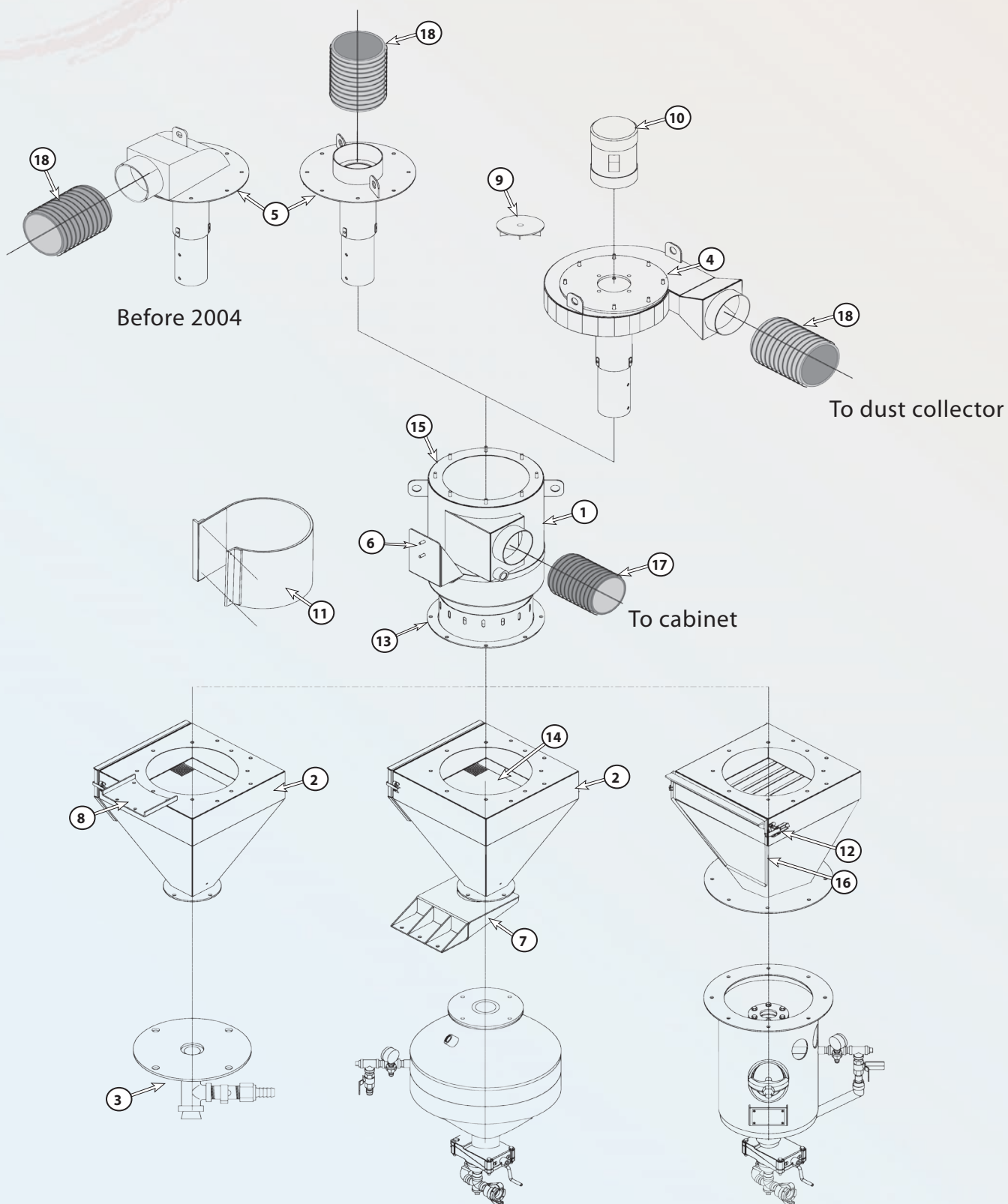
1	324560	Push-in coupling 90 1/4" KQLO7-355
2	630860	1 1/4" M x 1" F PA bushing
3	630624	1" ced. 80 PA nipple
4	605011	BN2-5 5/16 nozzle
5	618110	G5 O-Ring
6	630690	1" adaptor
7	607087	Hose Clamp double bolt 1 1/4"
8	606005	SBH 1" Sand blast hose (sold per foot)
9	630605	1" x 7" lg. PA nipple
10	630671	1" male plug
11	630630	1" PA Tee
12	630680	1" PA union
13	610070	Spacer
14	608104	1" ball valve
15	608611	1" NPT depress. valve
15	608612	Diaphragm for 608611
16	630605	1" x 3" lg. PA nipple

SANDBLAST HOSE : CABINET



1	607012	CQA 1/2" coupling
2	606001	SBH 1/2" hose (sold per foot)
3	607059	NC3-N3 1/2" x 1" NPT
4	605303	DC2F3 standard nozzle
5	607040	NA-1 Adaptor 1" NPT
6	607057	NH 1/2" Adaptor 3/4" NPS
7	607056	NH 1/2" Adaptor 1 1/4" NPS
8	Voir p. 8	Threaded nozzle 3/4" NPS
9	Voir p. 8	Double venturi nozzle 1 1/4" NPS

RECYCLER SUCTION - PRESSURE



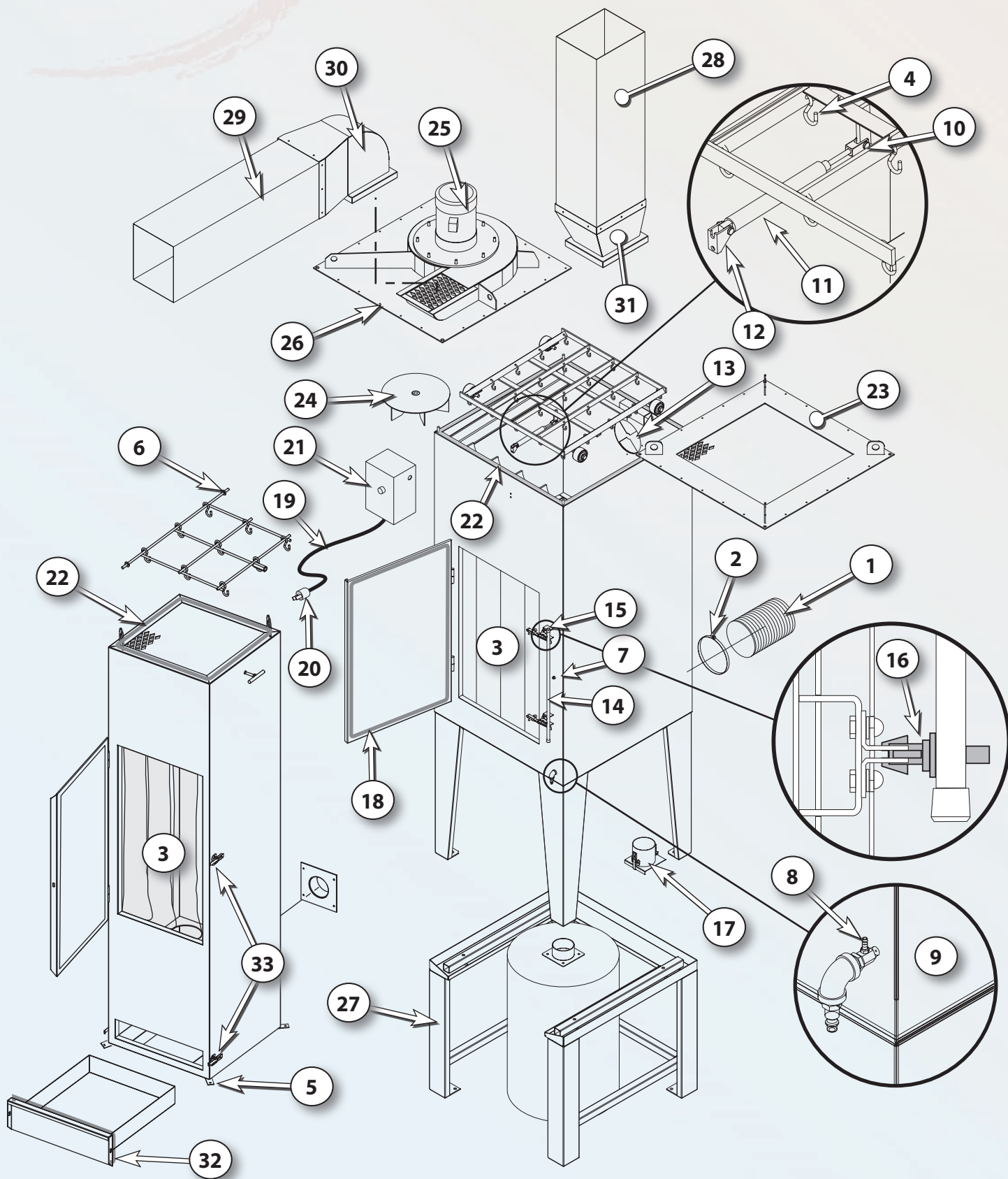
RECYCLER ASSEMBLY

	1	2	3	4	5	6	7	8	9
Complete recycleur	Casing	Hopper	Suction Hopper Adaptor	Impeller Case	Outlet Case	Casing Support	Pressure Hopper Support	Suction Hopper Support	Impeller
609188 RVM 13"	609230	609286	609287	609202	--	609180	--	609178	610526
609242 RVB 13"	609230	609286	609287	--	609212	609180	--	609178	610526
609189 RPM 13"	609230	609286	--	609202	--	609180	609197	--	610526
609242 RPB 13"	609230	609286	--	--	609212	609180	609197	--	610526
609190 RVM 16"	609231	609286	609287	609203	--	609180	--	609178	610527
609244 RVB 16"	609231	609286	609287	--	609213	609181	--	609178	610527
609191 RPM 16"	609231	609286	--	609203	--	609181	609197	--	610527
609245 RPB 16"	609231	609286	--	--	609213	609181	609197	--	610527
609192 RVM 24"	609232	609286	609287	609204	--	609181	--	609174	610528
609246 RVB 24"	609232	609286	609287	--	609214	609182	--	609174	610528
609193 RPM 24"	609232	609286	--	609204	--	609182	--	--	610528
609247 RPB 24"	609232	609286	--	--	609214	609182	--	--	610528

RECYCLER ASSEMBLY

	10	11	12	13	14	15	16	17	18
Complete Recycler	Motor	Exterior Wear Pad	Door latch	Rubber Band	Screening Grill	Auto-adhesive Rubber (sold per foot)	Auto-adhesive Foam (sold per foot)	Abrasive Carry Hose (sold per foot)	Suction Hose (sold per foot)
609188 RVM 13"	1 hp 616313	609283	610269	618334 41"	633024 1.33 p.c.	618318	618305	606120	606169
609242 RVB 13"	--	609283	610269	618334 41"	633024 1.33 p.c.	618318	618305	606120	606169
609189 RPM 13"	1 hp 616313	609283	610269	618334 41"	633024 1.33 p.c.	618318	618305	606120	606169
609243 RPB 13"	--	609283	610269	618334 41"	633024 1.33 p.c.	618318	618305	606120	606169
609190 RVM 16"	2 hp 616324	609284	610269	618334 52"	633024 1.33 p.c.	618318	618305	606123	606171
609244 RVB 16"	--	609284	610269	618334 52"	633024 1.33 p.c.	618318	618305	606123	606171
609191 RPM 16"	2 hp 616324	609284	610269	618334 52"	633024 1.33 p.c.	618318	618305	606123	606171
609245 RPB 16"	--	609284	610269	618334 52"	633024 1.33 p.c.	618318	618305	606123	606171
609192 RVM 24"	3 hp 616332	609285	610269	618334 76"	633024 1.33 p.c.	618318	618305	606124	606173
609246 RVB 24"	--	609285	610269	618334 76"	633024 1.33 p.c.	618318	618305	606124	606173
609193 RPM 24"	3 hp 616332	609285	610269	618334 76"	633024 1.33 p.c.	618318	618305	606124	606173
609247 RPB 24"	--	609285	610269	618334 76"	633024 1.33 p.c.	618318	618305	606124	606173

DUST COLLECTOR SERIE DG - DGM



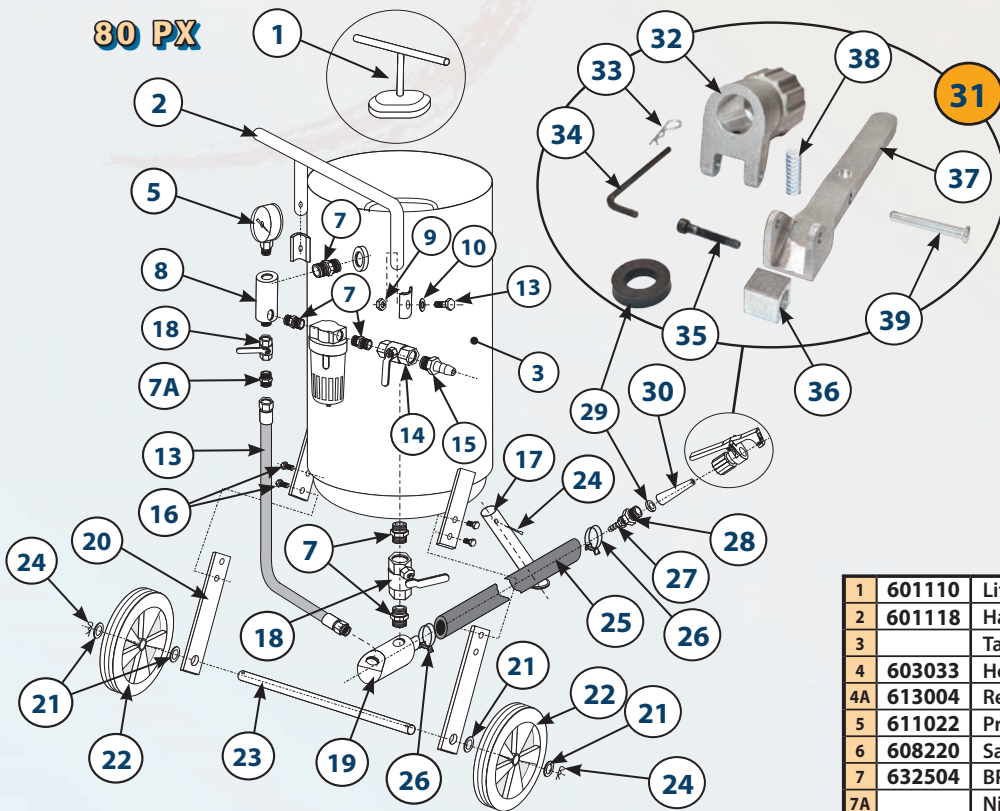
DUST COLLECTOR / SPARE PARTS

		MODELS												MODELS											
			DC 50	DC 100	DCM 100	DC 160	DCM 160	DC 200	DC 230	DCM 230	DC 330	DCM 330				DC 50	DC 100	DCM 100	DC 160	DCM 160	DC 200	DC 230	DCM 230	DC 330	DCM 330
#	Part Nb	DESCRIPTION	APPLICATION										#	Part Nb	DESCRIPTION	APPLICATION									
1	606167	Suction hose 4" (sold per foot)	X										24	601480	Plate							X		X	
	606168	Suction hose 5" (sold per foot)		X	X									610526	Impeller 1 hp			X							
	606169	Suction hose 6" (sold per foot)		X	X									610527	Impeller 2 hp				X						
	606171	Suction hose 7" (sold per foot)				X	X							610528	Impeller 3 hp							X			
	606173	Suction hose 8" (sold per foot)							X	X				610529	Impeller 5 hp										X
	606177	Suction hose 10" (sold per foot)										X		X	616313	Motor 1 hp 120V STD - 600 CFM			X						
2	624117	4" clamp	X										25	616324	Motor 2 hp 575V STD - 900 CFM										
	624121	5" clamp'												616332	Motor 3 hp 575V STD - 1200 CFM							X			
	624124	6" clamp		X	X									616340	Motor 5 hp 575V STD - 1800 CFM									X	
	624127	7" clamp				X	X						26	601342	Motor plate (1 hp)			X							
	624128	8" clamp							X	X				601343	Motor plate (2 hp)				X						
	624137	10" clamp									X	X		601482	Motor plate (3 hp)							X			
3	601316	Dust bag DB-6	9	16	16	25	25	30	36	36			27	601483	Motor plate (5 hp)										X
	601308	Dust bag DB-9									36	36		601486	Barrel option DC/DCM 100 - 15 gals		X	X							
4	601309	"S" hook	X	X	X	X	X	X	X	X	X			601487	Barrel option DC/DCM 160 - 30 gals			X	X						
5	612427	Level leg	X											601488	Barrel option DC/DCM 160 - 15 gals			X	X						
6	619006	DC50 wheel	X											601489	Barrel option DC/230 330 - 15 gals						X	X	X	X	
7	608508	Shaking button		X	X	X	X	X	X	X	X	X		601490	Barrel option DC/230 330 - 30 gals						X	X	X	X	
8	608408	Flow regulator		X	X	X	X	X	X	X	X	X		601492	Barrel option DC/DCM 160 - 45 gals				X	X					
9	608409	Adaptor		X	X	X	X	X	X	X	X	X	901449	Barrel option DC200 - 30 gals					X						
10	608406	Hinge Axle		X	X	X	X	X	X	X	X	X	28	601423	Vertical muffler 600 CFM			X							
11	608405	Actuation cylinder		X	X	X	X	X	X	X	X	X		601424	Vertical muffler 900 CFM				X						
12	608407	Hinge plate		X	X	X	X	X	X	X	X	X		601425	Vertical muffler 1200 CFM							X			
13	610280	Adjustable air trap	X	X	X	X	X	X	X	X	X	X		601426	Vertical muffler 1800 CFM										X
14	610287	Door handle		X	X	X	X	X	X	X	X	X	29	601434	Horizontal muffler 6000 CFM			X							
15	610223	Toggle lock		X	X	X	X	X	X	X	X	X		601435	Horizontal muffler 900 CFM				X						
16	910223	Toggle stem		X	X	X	X	X	X	X	X	X		601436	Horizontal muffler 1200 CFM							X			
17	601378	"Z" Cleaning Trap		X	X	X	X	X	X	X	X	X		601437	Horizontal muffler . 1800 CFM										X
18	618306	Auto-adhesive foam (sold per foot)	X	X	X	X	X	X	X	X	X	X		30	601402	Horizontal muffler adaptor 600 CFM			X						
19	616575	Electric cable (sold per foot)			X		X			X		X	601403		Horizontal muffler adaptor 900 CFM				X						
20	616406	Electrical plug			X		X			X		X	601404		Horizontal muffler adaptor 1200 CFM							X			
21	617063	Electrical box					X			X		X	601405		Horizontal muffler adaptor 1800 CFM										X
	617066	2 hp overload protector					X						601416	Vertical muffler adaptor 600 CFM			X								
	617068	3 hp overload protector								X			601417	Vertical muffler adaptor 900 CFM				X							
	617067	5 hp overload protector										X	601418	Vertical muffler adaptor 1200 CFM							X				
22	618318	Auto-adhesive rubber (sold per foot)	X	X	X	X	X	X	X	X	X	X	601419	Vertical muffler adaptor 1800 CFM										X	
23	601340	Plate		X									32	618305	Rubber foam ½" x 1"	X									
	601341	Plate				X							33	610269	Toggle stem	X									

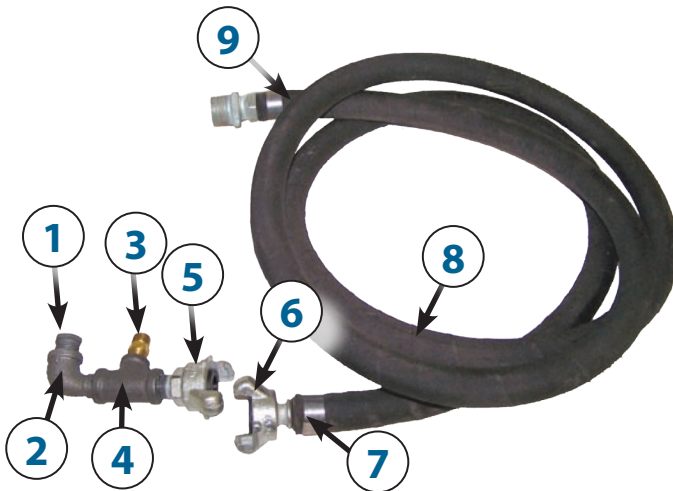
PORTABLE

SANDBLASTERS





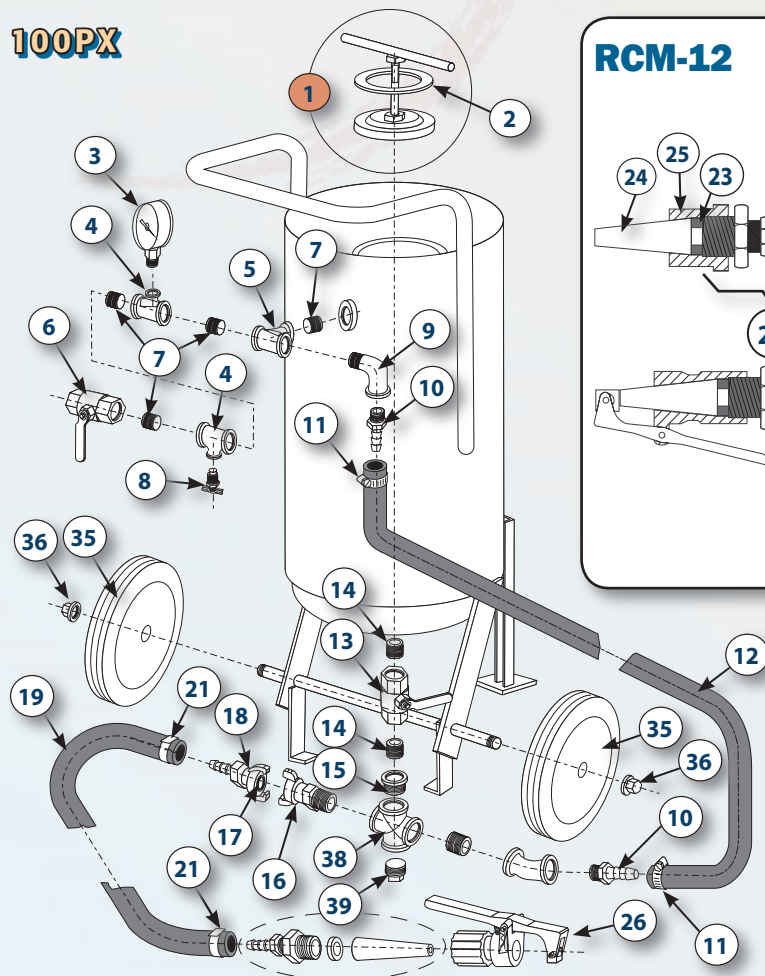
HOSE AND TOUGH FITTING ASSEMBLY # 601116



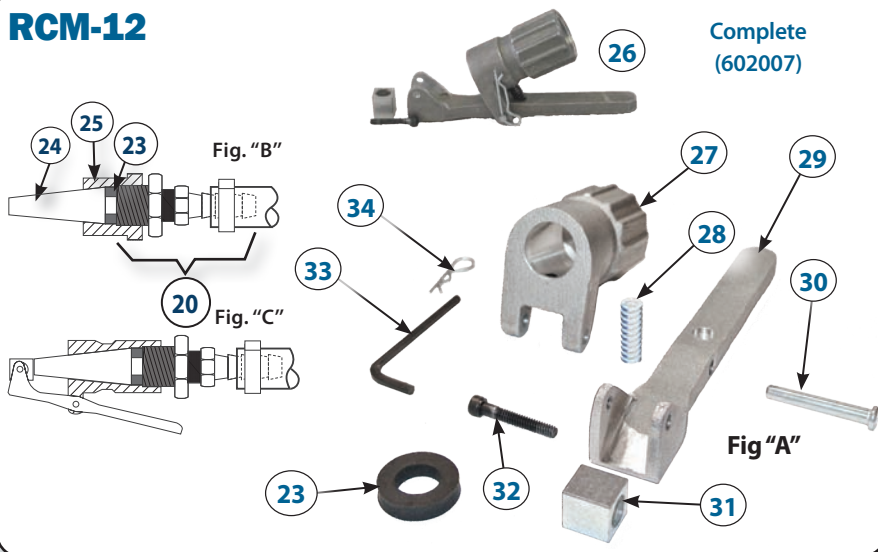
1	630350	Fitting 1/2" x 3/8"
2	630341	1/2" elbow fitting
3	632504	3/8" brass nipple
4	630329	"T" fitting 1/2" x 1/2" x 3/8"
5	607070	TC 1/2" tank coupling
6	607002	QC 1/2" coupling
7	624205	Clamp
8	606001	SBH 1/2" sandblast hose (sold to foot)
	606011	Complete sandblast hose assembly (6-7-8-9)
9	607050	NC 1/2" coupling

1	601110	Lift plug complete
2	601118	Handlebar
3		Tank
4	603033	Hood BH3
4A	613004	Replacement lens 4" x 6" BH3
5	611022	Pressure gauge
6	608220	Safety valve
7	632504	BP Hex. Nipple 3/8"
7A		Nipple connector
8	601120	Intake manifold
9		Hex Nut (M6)
10		Washer
11		Head screw
12	601119	Water trap filter
13		Air hose
14	608005	Brass air supply valve 3/8"
15		Male-female connector
16		Screw (M8x10)
17		Foot
18	608005	Steel sand metering valve 3/8"
19	601111	Sand outlet pipe
20		Axle foot
21		Washer
22	601121	Wheel
23	601117	Axle
24		Cotter pin
25	601112	Sand hose 3/8"
26	601113	Clamp
27	601114	Intake connector 3/8"
28	630401	Galvanized bushing 1 3/8"
29	618015	Washer NW-0
30	605031	Ceramic nozzle CN3-2 1/8"
31	602007	RCM-12 complete (include 32 à 39)
32	602121	Body
33	602125	Pin RCM-12
34	602132	Allen key
35	602127	Allen screw
36	602126	Block
37	602123	Handle
38	602122	Spring
39	602124	Axle
40	603035	Hood BH5
	613008	Visor BH5 5" x 10 1/4"

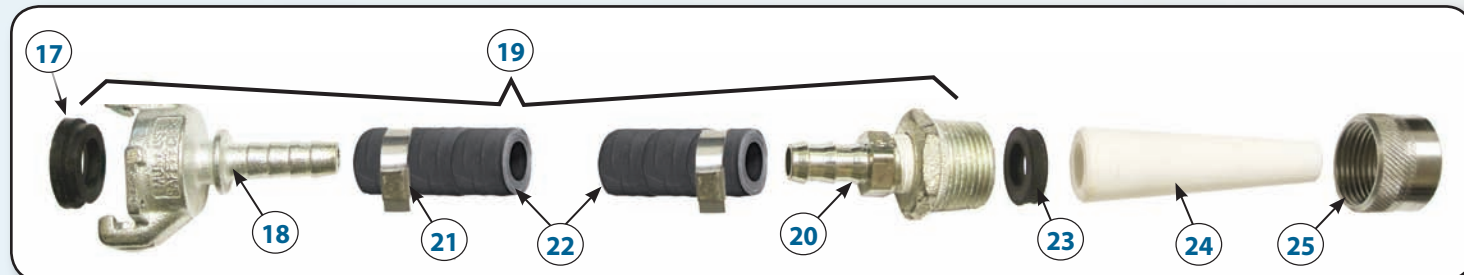
100PX



RCM-12



SBH 1/2" I.D.



1	612103	Lift plug (100-PX) complete
2	618203	Gasket (100-PX)
3	611022	Air pressure gauge
4	630331	Fitting PN
5	630328	Fitting PN-"T" 1/2"
6	608102	1/2" ball valve
7	630301	Close nipple 1/2"
8	608230	Exhaust drain (100-PX)
9	630341	Elbow PN 90° x 1/2"
10	608011	Brass hose barb 1/2"
11	624106	Clamp T-16
12	606082	Side hose/Clamp (100-PX)
13	608005	Abrasive regulator AR 3/8"
14	630201	Close nipple PN 3/8"
15	630350	Hex. bushing PN 3/8" x 1/2"

16	607070	TC - 1/2" tank coupling
17	618000	Washer QCW-O
18	607002	Quick hose coupling QC - 1/2"
19	606011	10' SBH - 1/2" with QC-NC
20	607050	Nozzle coupling NC - 1/2"
21	624205	Clamp
22	606001	SBH-1/2" bulk, per foot (min. order 10')
23	618015	Washer NW-O
24	605031	Ceramic nozzle CN3-2 1/8"
25	607044	Nozzle adaptor NA-1"
26	602007	RCM-12 complete (include 27 to 34)
27	602121	Body
28	602122	Spring
29	602123	Handle
30	602124	Axle

31	602126	Block
32	602127	Allen screw
33	602132	Allen key
34	602125	Pin
35	619002	Plastic wheel 8"
36	619070	Wheel hub cap
37	630346	Elbow PN 45° x 1/2"
38	630327	Cross fitting 1/2"
39	630361	1/2" male plug
40	603035	Hood BH5
40	603008	Visor RPW-5 (10 1/4" x 5")
40	603033	Hood BH-3
41	613004	Visor RPW-3 (5" x 6")

STANDARD

OPTIONAL

SANDBLASTING HOSE SBH

	606001	SBH- 1/2" D.I. 1/2" D.E. 1 3/16"
	606003	SBH- 3/4" D.I. 3/4" D.E. 1 1/2"
	606004	SBH-1 1/4" D.I. 1 1/4" D.E. "whip" 1 7/8"
	606005	SBH-1" D.I. 1" D.E. 1 31/32"
	606006	SBH-1 1/4" D.I. 1 1/4" D.E. 2 5/32"
	606007	SBH-1 1/2" D.I. 1 1/2" D.E. 2 3/8"
	606008	SBH-2" D.I. 2" D.E. 2 7/8"

WASHERS

Nozzle washer NW

	618016	NW-1 D.I. 1" - D.E. 1 1/2" - EP. 1/4" for 1 1/4" threaded nozzle NPS
	618015	NW-0 D.I. 5/8" - D.E. 1 1/8" - EP. 1/8" for ceramic nozzle type CN3- conical

Coupling washers QCW

	618001	QCW-1 D.I. 1 1/4" - D.E. 1 7/8" - EP. 7/16" for couplings QC, CQA- 1/2", NCV, NCVX, CFA- 1/2", TC-1 1/4" et TC-2
	618000	QCW-0 for coupling QC 1/2"
	618005	QCN for nylon coupling

HOSE AND COUPLING ASSEMBLIES

 SANDBLAST HOSE SBH 1 1/2"  NH 1 1/2"  QC 1 1/2"	606021	12 1/2" SBH- 3/4" / QC- 3/4" & QC- 3/4"
	606022	12 1/2" SBH- 3/4" / QC- 3/4" & NH- 3/4"
	606024	25' SBH- 3/4" / QC- 3/4" & QC- 3/4"
	606023	25' SBH- 3/4" / QC- 3/4" & NH- 3/4"
 SANDBLAST HOSE 1 1/4"  NH 1 1/4"  QC 1 1/4"	606025	50' SBH- 3/4" / QC- 3/4" & QC- 3/4"
	606026	50' SBH- 3/4" / QC- 3/4" & NH- 3/4"
	606030	12 1/2" SBH-1" / QC-1" & QC-1"
	606029	12 1/2" SBH-1" / QC-1" & NH-1"
 SANDBLAST HOSE 1"  NH 1"  QC 1"	606036	25' SBH-1" / QC-1" & QC-1"
	606031	25' SBH-1" / QC-1" & NH-1"
	606037	50' SBH-1" / QC-1" & QC-1"
	606032	50' SBH-1" / QC-1" & NH-1"
 SANDBLAST HOSE 3/4"  NH 3/4"  QC 3/4"	606042	50' SBH-1 1/4" / QC-1 1/4" & QC-1 1/4"
	606040	50' SBH-1 1/4" / QC-1 1/4" & NH-1 1/4"
	606052	50' SBH-1 1/2" / QC-1 1/2" & QC-1 1/2"
	606050	50' SBH-1 1/2" / QC-1 1/2" & NH-1 1/2"
	606045	25' SBH-1 1/4" Whip QC-1" & QC-1"
	606046	25' SBH-1 1/4" Whip QC-1" & NH-1"
	606047	50' SBH-1 1/4" Whip QC-1" & QC-1"
	606048	50' SBH-1 1/4" Whip QC-1" & NH-1"
	606049	12.5' SBH-1 1/4" Whip QC-1" & QC-1"

NOZZLE COUPLINGS

Nozzle coupling NH-

	607056	NH- 1/2" for 1 1/4" threaded nozzle NPS on SBH- 1/2" hose
	607057	NH- 1/2" for 3/4" threaded nozzle - 14 NPS (DCI-, BCI-) on hose SBH-1/2"

Nozzle coupling NA-, NC-

	607042	NA-3 for 1 1/4" NPS to adapt ceramic nozzle type CN3- on NH-nozzle coupling
	607044	NA-1 Adaptator 1" NPT for conical nozzle CN3 - DC2F - BN2F
	607059	NC3-N3 1 1/2" x 1" NPT for conical nozzle CN3 DC2F - BN2F

NOTE: The following nozzle coupling are 1 1/4" NPS

	607051	NH- 3/4 for SBH- 3/4" D.I. x 1 1/2" D.E.
	607052	NH-1" for SBH1" D.I. x 1 31/32" D.E.
	607053	NH-1 1/4" for SBH-1 1/4" D.I. x 2 5/32" D.E.
	607054	NH-1 1/2" for SBH-1 1/2" D.I. x 2 3/8" D.E.

Nylon nozzle couplings

	607018	1" Nylon nozzle coupling
	607019	1 1/4" Nylon nozzle coupling
	607020	3/4" Nylon nozzle coupling

NC-NCV Nozzle coupling

	607075	NCV coupling for 1 1/4" threaded nozzle NPS
	607045	NCVX coupling for nozzle DCVX - series only

HOSES COUPLINGS

ALUMINIUM

	607012	CQA- 1/2" for SHB- 1/2" D.I. x 1 13/16" D.E.
	607003	QC- 3/4" for SBH- 3/4" D.I. x 1 1/2" D.E.
	607005	QC-1" for SBH-1" D.I. x 1 31/32" D.E.
	607007	QC-1 1/4" for SBH-1 1/2" D.I. x 2 5/32" D.E.
	607009	QC-1 1/2" for SBH-1 1/4" D.I. x 2 3/8" D.E.

NYLON

	607016	QC- 3/4" nylon - nyl. connect. 3/4"
	607001	Nylon Connect. 1" - QC-1
	607011	Nylon Connect. QC-1 1/4" nylon
	607021	Nylon Connect. QC-1 1/2" nylon

TANK COUPLINGS TC-

ALUMINIUM

	607075	TC-1 1/4" 1 1/4" NPT for models 340-P and 640-P
	607080	TC-2 2" NPT for use with abrasive former regulator AR-2
	607077	CFA- 1/2" 1/2" NPT for piping 1/2" MPT

NYLON

	607074	TC 1 1/4" - Nylon
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NOZZLES

CERAMIC

	Part Nb	Model	Orifice	Length	Conical type nozzle, straight orifice. Use with fittings NC- 1/2", NA-1, NA-3 and RCM-12
	605031	CN3-2	1/8" Ø	3 3/4"	
	605033	CN3-3	3/16" Ø	3 3/4"	
	605034	CN3-4	1/4" Ø	3 3/4"	
	605335	CN3-5	5/16" Ø	3 3/4"	
	605036	CN3-6	3/8" Ø	3 3/4"	

TUNGSTEN CARBIDE

DC2-F / BN2

Part Nb	Model	Orifice	Length	Conical type nozzle, straight orifice. Use with fittings NC- 1/2", NA-1 and NA-3 (not with RCM-12)
605302	DC2-F2	1/8" Ø	1 5/8"	
605303	DC2-F3	3/16" Ø	1 5/8"	
605304	DC2-F4	1/4" Ø	1 5/8"	
BORON CARBIDE				
605308	BN2-F2	1/8" Ø	1 5/8"	Conical type nozzle, straight orifice. Use with fittings NC- 1/2", NA-1, NA-3 (not with RCM-12)
605309	BN2-F3	3/16" Ø	1 5/8"	
605310	BN2-F4	1/4" Ø	1 5/8"	

NOZZLES (CONT'D)

TUNGSTEN CARBIDE

DC1 / BC1

Part Nb	Model	Orifice	Length
605358	DC1-2	1/8" Ø	1 3/4"
605359	DC1-3	3/16" Ø	1 3/4"
605360	DC1-4	1/4" Ø	1 3/4"
605361	DC1-5	5/16" Ø	1 3/4"

Threaded nozzle 3/4" – 14 N.P.S., straight orifice,
use with fitting NH - 1/2" only

BORON CARBIDE

605414	BC1-2	1/8" Ø	1 3/4"
605415	BC1-3	3/16" Ø	1 3/4"
605416	BC1-4	1/4" Ø	1 3/4"
605417	BC1-5	5/16" Ø	1 3/4"

Threaded nozzle 3/4" – 14 N.P.S., straight orifice,
use with fitting NH - 1/2" only

TUNGSTEN CARBIDE

	Part Nb	Model	Orifice	Length	Threaded nozzle 1 1/4" – 14 N.P.S., straight orifice, use with NCV, all NH- except NH - 1/2"
	605313	DC3-3	3/16" Ø	3"	
	605314	DC3-4	1/4" Ø	3"	
	605315	DC3-5	5/16" Ø	3"	
	605316	DC3-6	3/8" Ø	3"	

TUNGSTEN CARBIDE



DCV-



BCV-

Part Nb	Model	Orifice	Length
605203	DCV-3	3/16" Ø	4 1/4"
605204	DCV-4	1/4" Ø	5 1/4"
605205	DCV-5	5/16" Ø	6"
605206	DCV-6	3/8" Ø	6 3/4"
605207	DCV-7	7/16" Ø	8"
605208	DCV-8	1/2" Ø	9 1/4"

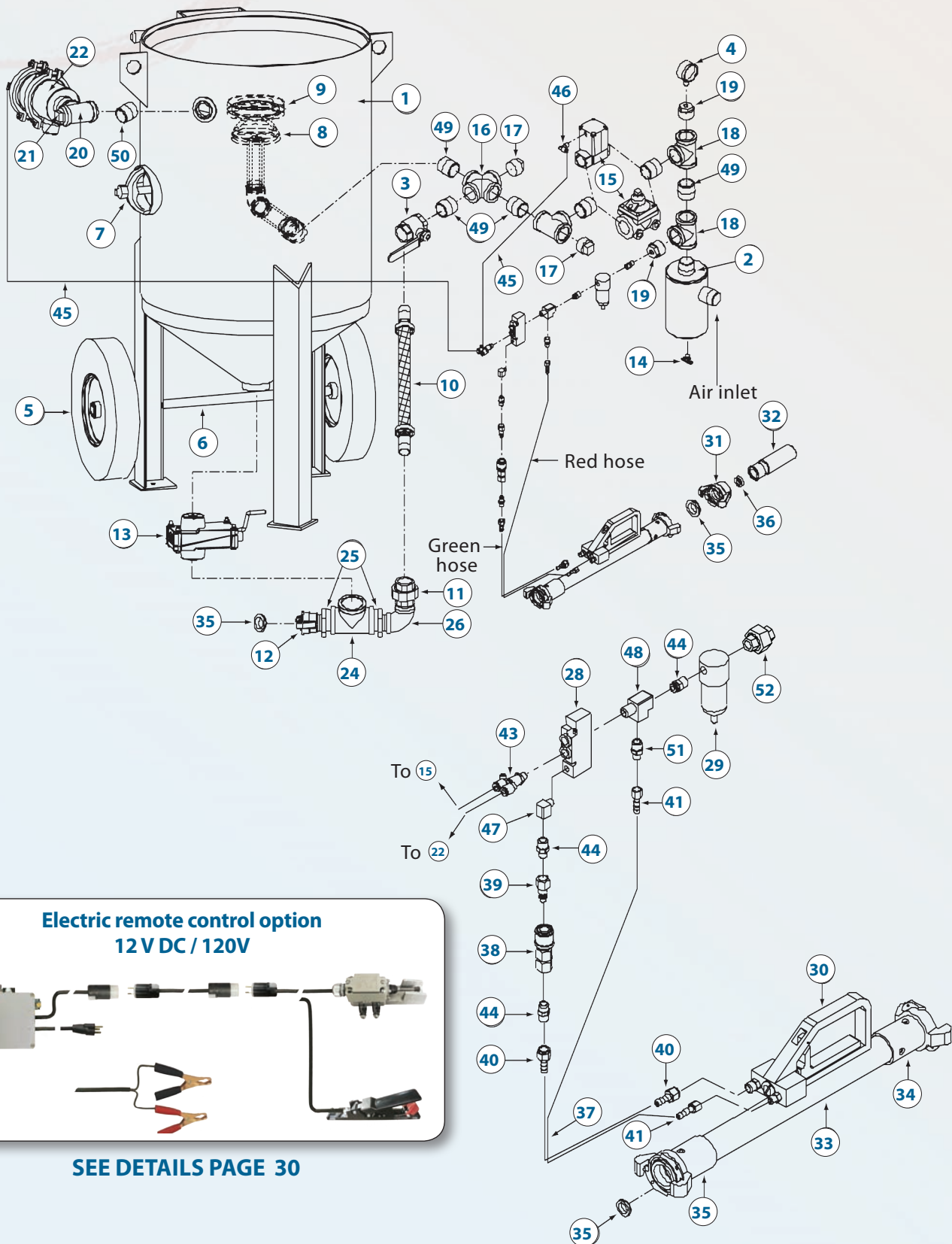
TUNGSTEN CARBIDE

	Part Nb	Model	Orifice	Length	Hi-production flanged end nozzle, venturi orifice, 1 1/4" Ø entry, use with NCVX only
	605252	DCVX-5	5/16" Ø	6"	
	605253	DCVX-6	3/8" Ø	6 3/4"	
	605254	DCVX-7	7/16" Ø	8"	
	605255	DCVX-8	1/2" Ø	9 1/4"	

SILICON CARBIDE

	Part Nb	Model	Orifice	Length	Threaded nozzle 1 1/4" N.P.S., 1" Ø entry venturi orifice, use with NCV, all NH- except NH - 1/2"
	905464	SCV-4	1/4" Ø	6"	
	905465	SCV-5	5/16" Ø	6 3/4"	
	905466	SCV-6	3/8" Ø	8"	
	905467	SCV-7	7/16" Ø	9 1/4"	
	905468	SCV-8	1/2" Ø	9 1/4"	

SANDBLASTER MODEL 340 - 640 TYPE RG66 / RG70 - EXPLODED VIEW



SANDBLASTER MODEL 340 - 640 TYPE RC66 / RC70 - PARTS LIST

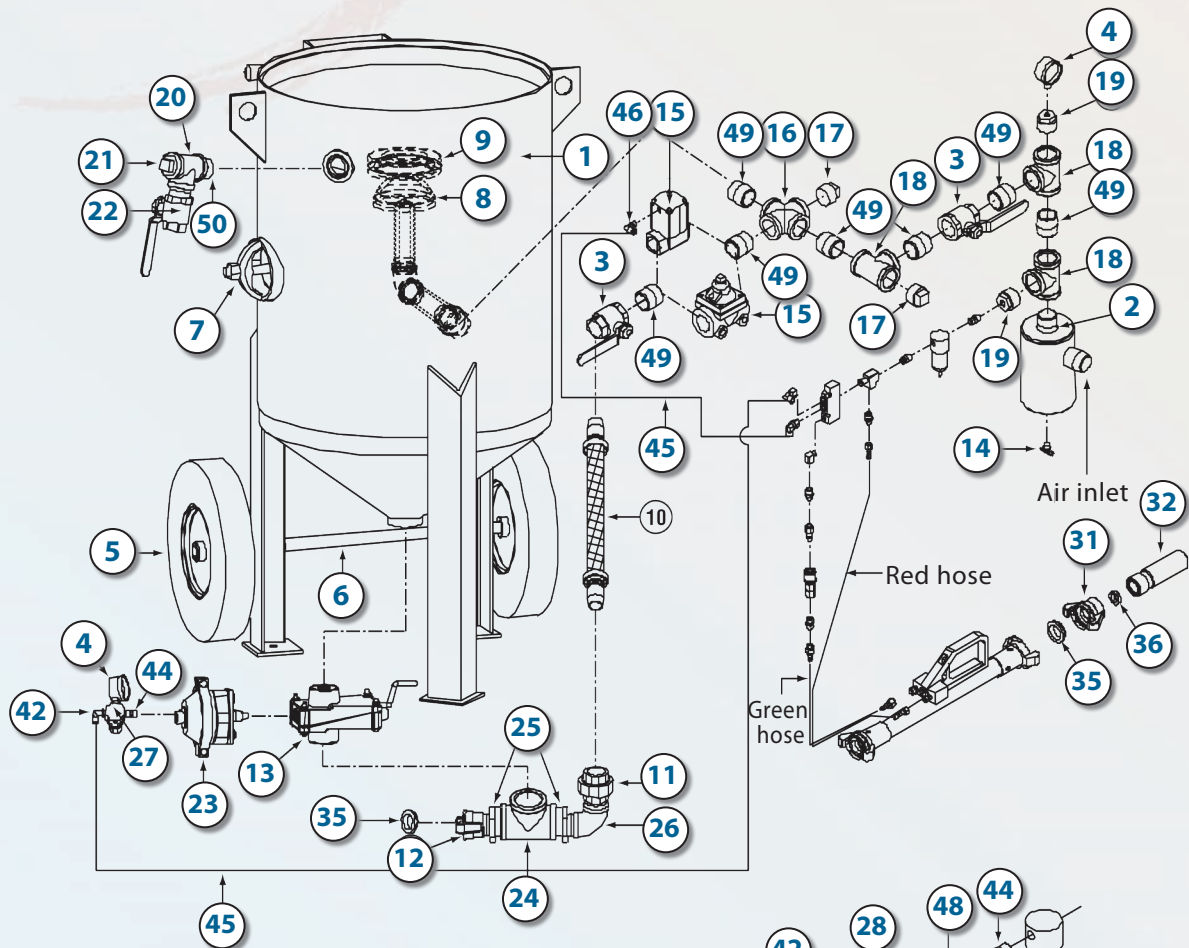
Model 340

1	612200	Pressure vessel only
2	611052	1" moisture separator
3	608104	1" ball valve
4	611022	1/4" 1 / 4 " NPT gauge
5	619013	12" Wheel
6	619090	Wheel axle
7	610056	Access door kit
	618209	Access door gasket only
8	610041	5" Plunger
9	618201	"O" Ring
10	612245	1" hose assembly
	606005	1" hose only
	630690	1" NPT adaptor
	624208	"H" clamp
11	630680	1" NPT union
12	607075	TC 1 1/4" coupling
13	608043	AR-7 abrasive regulator (page 28)
14	608230	Drain valve
15	608309	1" pneumatic valve Version RC 70-80 (page 28)
	608302	1" pneumatic valve Version RC 66-76 (page 28)
16	630629	1" cross coupling
17	630671	1" Plug
18	630630	1" T coupling
19	630653	1" x 1/4" coupling
20	630840	T 1 1/4" T coupling
21	630884	1 1/4" Plug
22	608951	Depress valve (page 28)
24	631135	T 2" T fitting
25	631152	2" to 1" reducer
26	630640	1" x 90° elbow
28	608534	Pilot valve
29	611035	Mini filter
30	608800	Pneumatic remote control handle
31	607075	1 1/4" TC nozzle adaptor
32	605204	Venturi nozzle DCV- 4- x 1/4"
	606005	1" sandblasting hose only (sold per foot) 25' min.
33	606036	1" sandblasting hose, 25' with QC-QC coupling
	606037	1" sandblasting hose, 50' with QC-QC coupling
34	607005	1" QC coupling
35	618001	QCW-1 QC coupling washer
36	618016	NW-1 nozzle washer
37	606191	30' dual hose with couplings
	606193	55' dual hose with couplings
38	607219	1/4" female quick coupling
39	607223	1/4" male quick coupling
40	632279	Green hose coupling 1/4"
41	632281	Red hose coupling 1/8"
43	324557	"Y" push-in coupling
44	632202	1/4" nipple
45	324571	Plastic tube
46	324561	Push-in 1/8" NPT x 1/4" coupling
47	632026	1/8" male/female elbow
48	632226	"T" male/female 1/4" coupling
49	630601	1" nipple
50	630801	1 1/4" nipple
51	632214	Male 1/4" x 1/8" NPT male coupling
52	631080	1/4" union

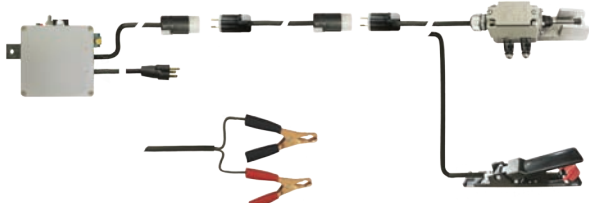
Model 640

1	612250	Pressure vessel only
2	611053	1 1/4" moisture separator
3	608105	1 1/4" ball valve
4	611022	1/4" NPT gauge
5	619015	16" Wheel
6	619091	Axle
7	610056	Access door kit
	618209	Access door gasket
8	610041	5" plunger
9	618201	"O" Ring
10	612246	1 1/4" hose assembly
	606006	1 1/4" hose only
	630885	1 1/4" NPT adaptor
	624210	"H" clamp
11	630890	1 1/4" NPT union
12	607075	TC 1 1/4" coupling
13	608043	AR-7 abrasive regulator (page 28)
14	608230	Drain valve
15	608307	1 1/4" pneumatic valve Version RC 70-80 (page 28)
	608303	1 1/4" pneumatic valve Version RC 66-76 (page 28)
16	630838	1 1/4" cross coupling
17	630884	1 1/4" plug
18	630840	1 1/4" "T" coupling
19	630864	1 1/4" x 1/4" coupling
20	630840	"T" 1 1/4" "T" coupling
21	630884	1 1/4" plug
22	608951	RC66/A6 depress complete kit (page 28)
23	608482	A6 actuator (page 28)
24	631135	2" "T" fitting
25	631151	2" to 1 1/4" reducer
26	630850	1 1/4" - 90° elbow
28	608534	Pilot valve
29	611035	Mini filter
30	608800	Pneumatic remote control handle
31	607075	1 1/4" TC nozzle adaptor
32	605205	Venturi nozzle DCV5- x 5/16"
33	606006	1 1/4" sandblasting hose only (sold per foot) 50' min.
	606042	1 1/4" sandblasting hose, 50' with QC-QC coupling
34	607007	1 1/4" QC coupling
35	618001	QCW-1 coupling washer
36	618016	NW-1 nozzle washer
37	606193	55' dual hose with couplings
38	607219	1/4" female quick coupling
39	607223	1/4" male quick coupling
40	632279	1/4" green hose coupling
41	632281	1/8" red hose coupling
42	324560	Push-in 1/4" x 90°
44	632202	1/4" nipple
45	324571	Plastic tube
46	324561	Push-in 1/8" NPT x 1/4" coupling
47	632026	1/8" 90° male/female elbow
48	632226	"T" male/female 1/4" coupling
49	630801	1 1/4" nipple
50		
51	632214	Male 1/4" x 1/8" NPT male coupling
52	632260	BP 1/4" union joint

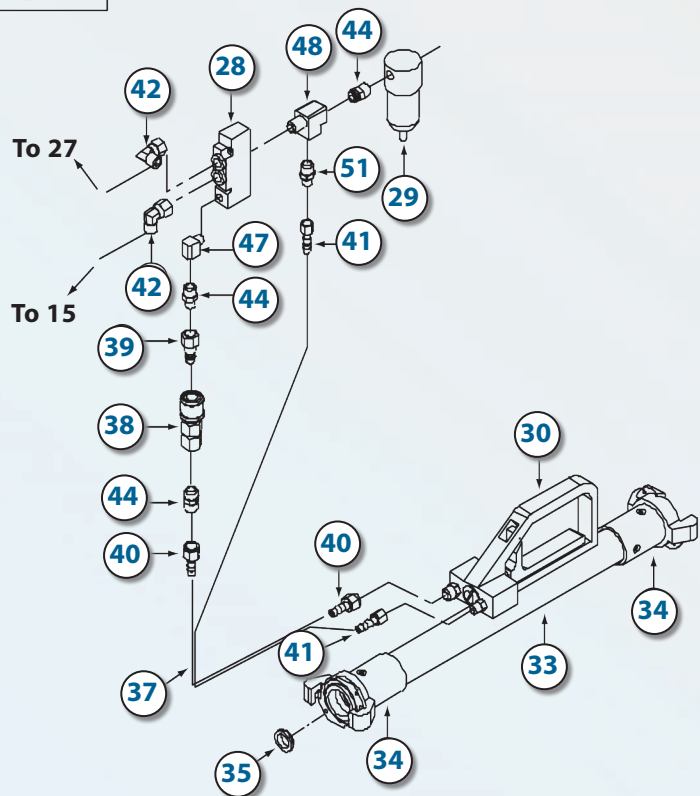
SANDBLASTER MODEL 340 - 640 TYPE RC76 / RC80 - - EXPLODED VIEW



Electric remote control option
12 V DC / 120 V



SEE DETAILS PAGE 30



SANDBLASTER MODEL 340 - 640 TYPE RC76 / RC80 - PARTS LIST

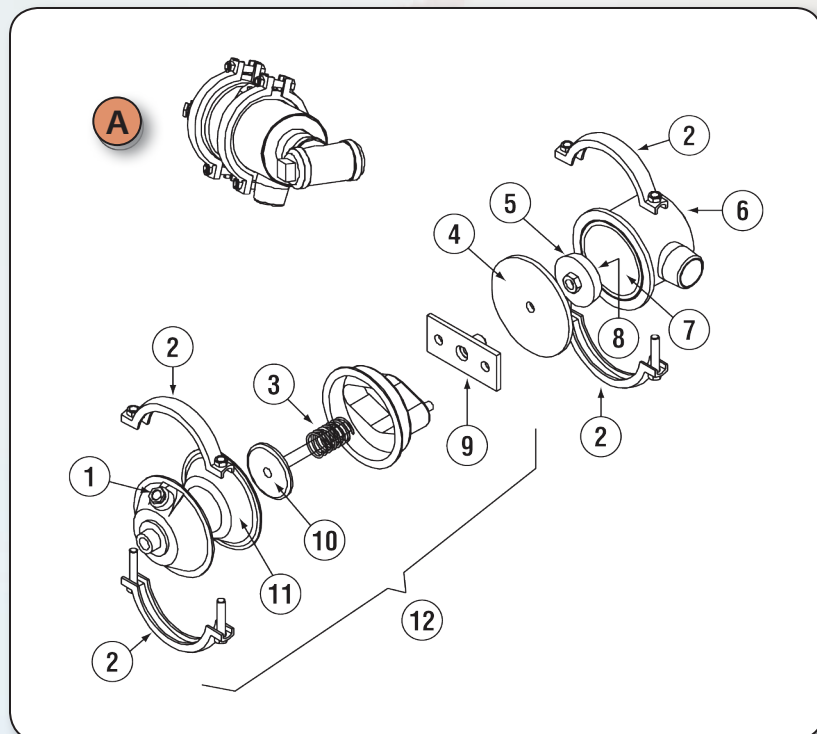
Model 340

1	612200	Pressure vessel only
2	611052	1" moisture separator
3	608104	1" ball valve
4	611022	1/4" NPT gauge
5	619013	12" wheel
6	619090	Axle
7	610056	Access door kit
	618209	Access door gasket
8	610041	5" plunger
9	618201	"O" Ring
10	612245	1" hose assembly
	606005	1" hose only
	630690	1" NPT adaptor
	624208	"H" clamp
11	630680	1" NPT union
12	607075	TC 1 1/4" coupling
13	608043	AR-7 abrasive regulator (page 28)
14	608230	Drain valve
15	608309	1" pneumatic valve Version RC 70-80 (page 28)
	608302	1" pneumatic valve Version RC 66-76 (page 28)
16	630629	1" cross coupling
17	630671	1" plug
18	630630	1" "T" coupling
19	630653	1" x 1/4" coupling
20	630840	"T" 1 1/4" "T" coupling
21	630884	1 1/4" plug
22	608105	1 1/4" ball valve
23	608482	Actuator A6 (page 28)
24	631135	"T" 2" "T" fitting
25	631152	2" to 1" reducer
26	630640	1" x 90° elbow
27	608015	Mini air regulator
28	608534	Pilot valve
29	611035	Mini filter
30	608800	Pneumatic remote control handle
31	607075	1 1/4" TC nozzle adaptor
32	605204	Venturi nozzle DCV-4- x 1/4"
33	606005	1" sandblasting hose only (sold per foot) 25' min.
	606036	1" sandblasting hose, 25' with QC-QC coupling
	606037	1" sandblasting hose, 50' with QC-QC coupling
34	607005	1" QC coupling
35	618001	QCW-1 QC coupling washer
36	618016	NW-1 nozzle washer
37	606191	30' dual hose with couplings
	606193	55' dual hose with couplings
38	607219	1/4" female quick coupling
39	607223	1/4" FPT male quick coupling
40	632279	1/4" green hose coupling
41	632281	1/8" red hose coupling
42	324560	Push-in 1/4" x 90°
44	632202	1/4" nipple
45	324571	Plastic tube
46	324561	Push-in 1/8" NPT x 1/4" coupling
47	632026	1/8" male/female elbow
48	632226	"T" male/female 1/4" coupling
49	630601	1" nipple
50	630801	1 1/4" nipple
51	632214	Male 1/4" x 1/8" NPT male coupling

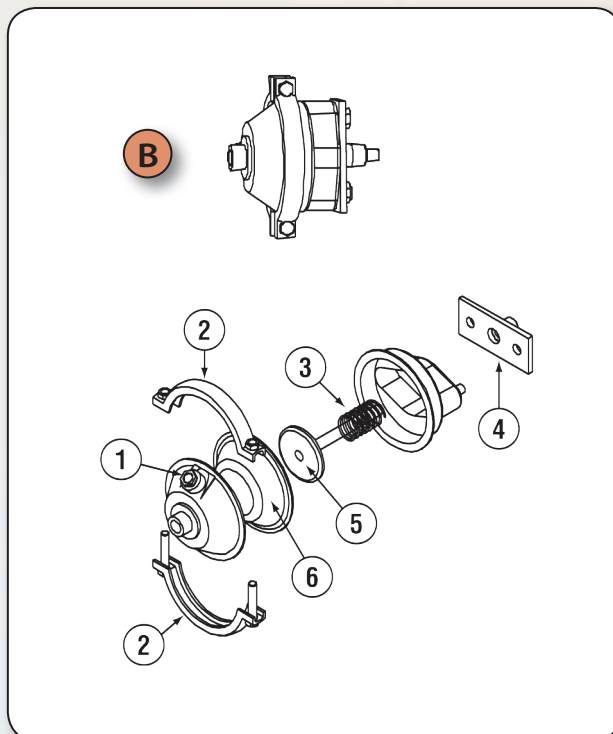
Model 640

1	612250	Pressure vessel only
2	611053	1 1/4" moisture separator
3	608105	1 1/4" ball valve
4	611022	1/4" NPT gauge
5	619015	16" wheel
6	619091	Axle
7	610056	Access door kit
	618209	Access door gasket
8	610041	5" plunger
9	618201	"O" Ring
10	612246	1 1/4" hose assembly
	606006	1 1/4" hose only
	630885	1 1/4" NPT adaptor
	624210	"H" clamp
11	630890	1 1/4" NPT union
12	607075	TC 1 1/4" coupling
13	608043	AR-7 abrasive regulator (page 28)
14	608230	Drain valve
15	608307	1 1/4" pneumatic valve Version RC 70-80 (page 28)
	608303	1 1/4" pneumatic valve Version RC 66-76 (page 28)
16	630838	1 1/4" cross coupling
17	630884	1 1/4" plug
18	630840	1 1/4" "T" coupling
19	630864	1 1/4" x 1/4" coupling
20	630840	"T" 1 1/4" coupling
21	630884	1 1/4" plug
22	608105	1 1/4" ball valve (page 28)
23	608482	A6 actuator (page 28)
24	631135	2" T fitting
25	631151	2" to 1 1/4" reducer
26	630850	1 1/4" @ 90° elbow
27	608015	Mini air regulator
28	608534	Pilot valve
29	611035	Mini filter
30	608800	Pneumatic remote control handle
31	607075	TC 1 1/4" nozzle adaptor
32	605205	Venturi nozzle DCV-5- x 5/16"
33	606006	1 1/4" sandblasting hose only (sold per foot) 50' min..
	606042	1 1/4" sandblasting hose, 50' with QC-QC coupling
34	607007	1 1/4" QC coupling
35	618001	QCW-1 QC coupling washer
36	618016	NW-1 nozzle washer
37	606193	55' dual hose with couplings
38	607219	1/4" female quick coupling
39	607223	1/4" male quick coupling
40	632279	1/4" green hose coupling
41	632281	1/8" red hose coupling
42	324560	Push-in 1/4" @ 90°
44	632202	1/4" nipple
45	324571	Plastic tube
46	324561	Push-in 1/8" NPT x 1/4" coupling
47	632026	1/8" male/female elbow
48	632226	"T" male/female 1/4" coupling
49	630801	1 1/4" nipple
50		
51	632214	Male 1/4" x 1/8" NPT male coupling

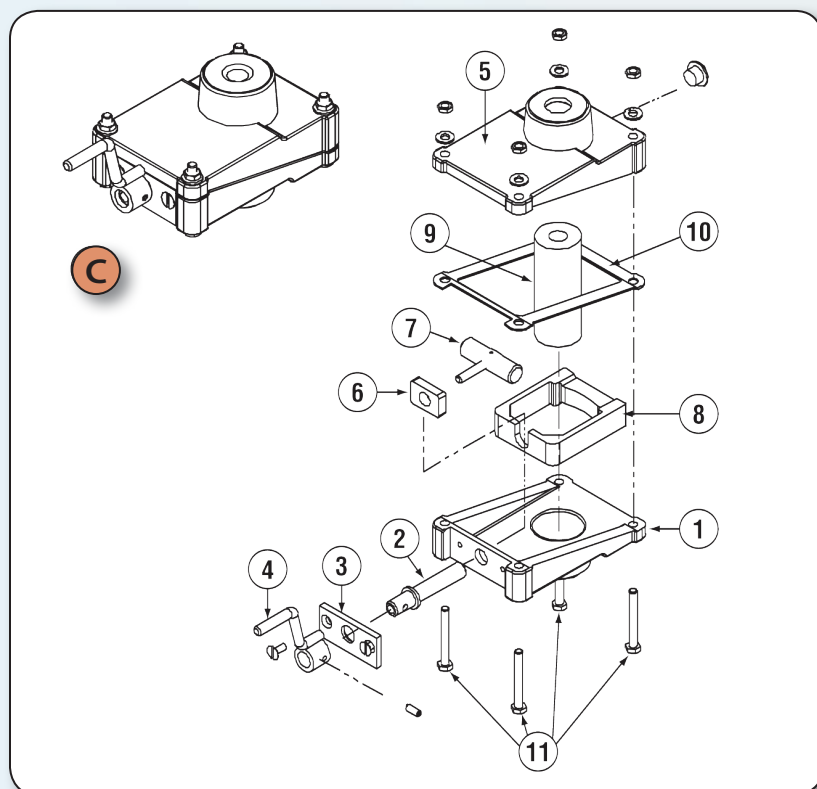
DEPRESS VALVE



A6 ACTUATOR

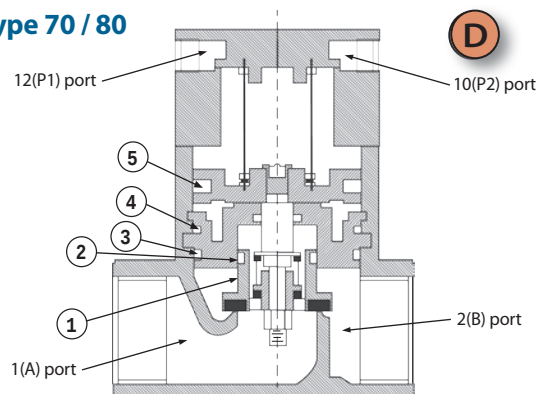


AR-7 ABRASIVE REGULATOR

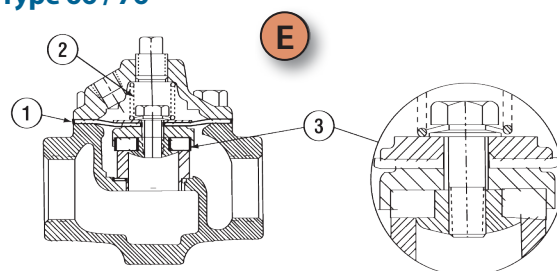


PNEUMATIC VALVES

Type 70 / 80



Type 66 / 76



DEPRESS VALVE

A	608951	Complete depressurization valve
1	324560	Push-in 1/4" @ 90°
2	608488	Retaining collar
3	608487	Spring
4	608994	Tapped cover
5	608960	Complete plug
6	608961	Welded body (#7 included)
7	618214	RC66 lining
8	618217	Rubber plug only
9	608481	Retaining plate
10	608480	Push rod
11	618216	Diaphragm
12	608482	Actuator

ACTUATOR A6

B	608482	Actuator A6 complete
1	324560	Push-in 1/4" @ 90°
2	608488	Retaining collar
3	608487	Spring
4	608481	Retaining plate
5	608480	Push rod
6	618216	Diaphragm

AR-7 ABRASIVE REGULATOR

C	608043	AR7 complete abrasive regulator
1	608047	Lower housing
2	608039	Regulating screw
3	608091	Retaining plate
4	608093	Handle
5	608046	Upper housing
6	608040	Regulating plate
7	608036	Regulation roller
8	608037	Pinch roller
9	618228	Rubber tube
10	618231	Gasket

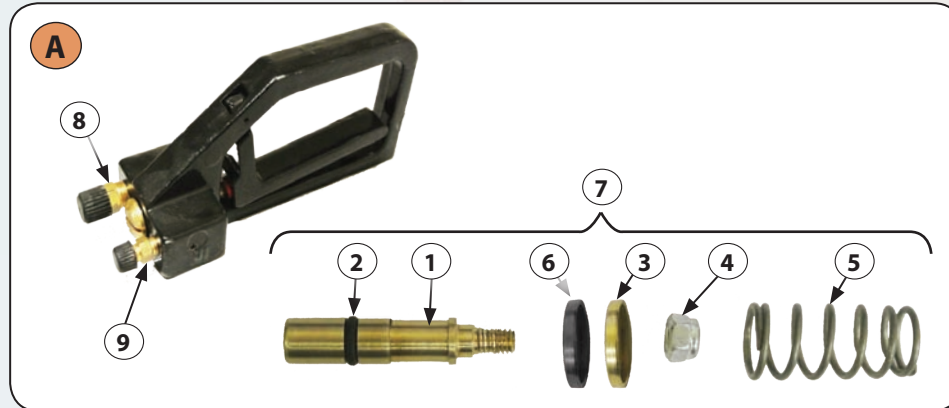
PNEUMATIC VALVES

D	608309	Valve 1"
	608307	Valve 1 1/4"
	608316	Repair kit 1" including # 1-2-3-4-5
	608317	Repair kit 1 1/4" including # 1-2-3-4-5

E	608302	Valve 1"
	608303	Valve 1 1/4"
	608322	Repair kit 1" including # 1-3
	608333	Repair kit 1 1/4" including # 1-3

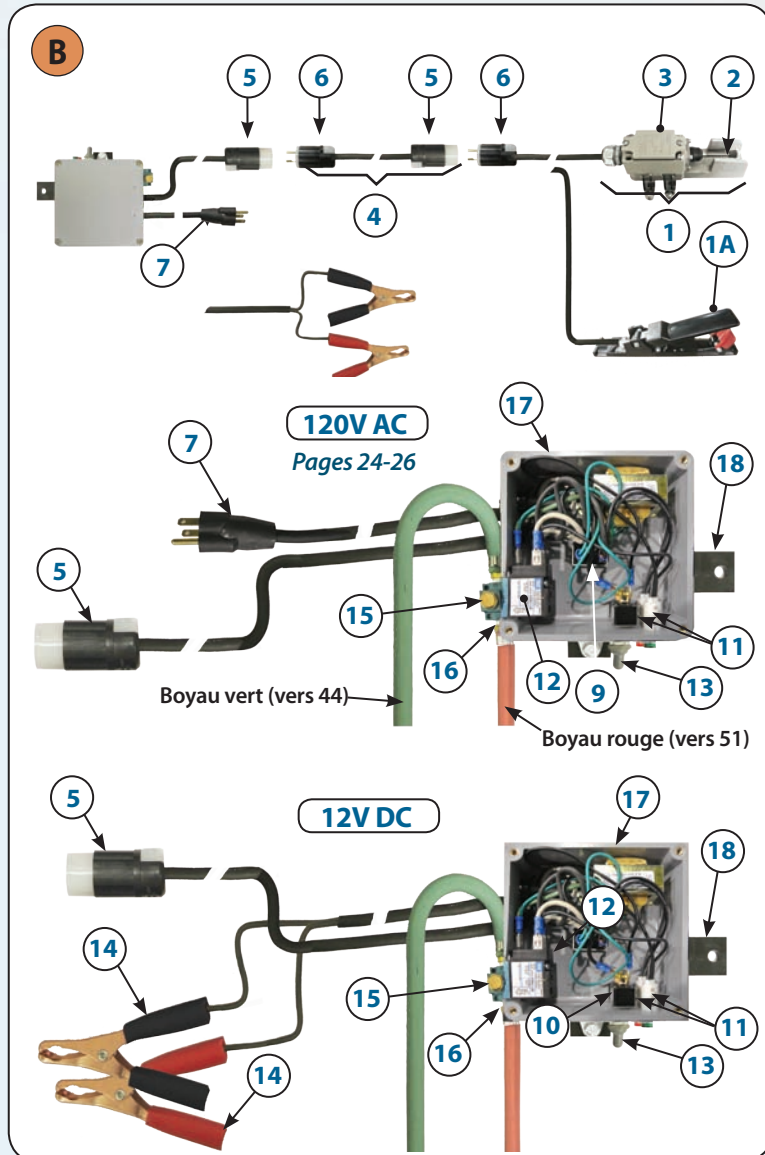
1	608322	Diaphragme only 1"
	608323	Diaphragme only 1 1/4"
2	608312	Spring HD 1"
	608313	Spring HD 1 1/4"

PNEUMATIC CONTROL HANDLE



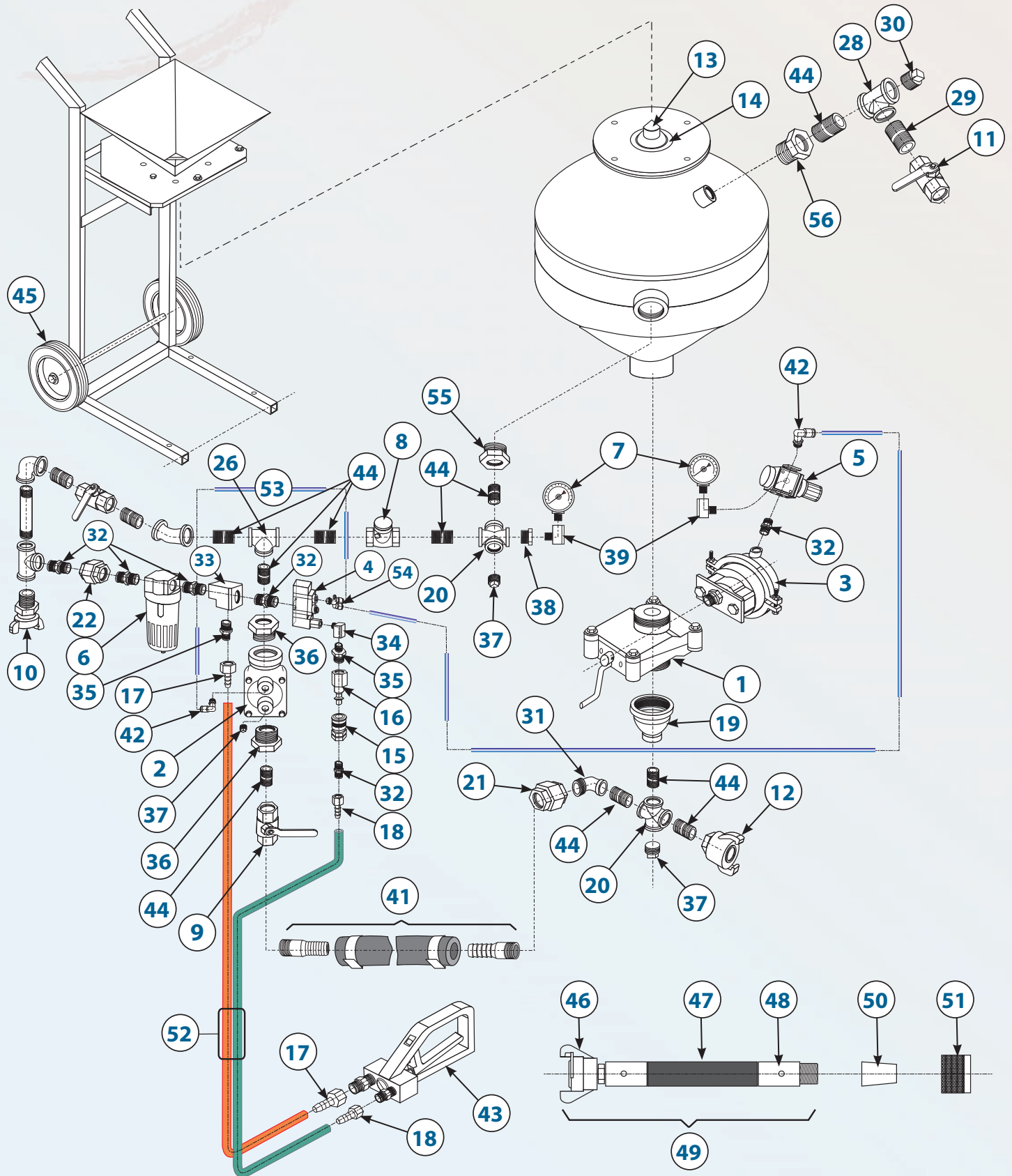
A	608800	Complete control handle
1	608806	Piston
2	608808	"O" ring
3	608810	Washer
4	608809	Nut
5	608807	Spring
6	NPN	Rubber washer
7	608804	Repair kit
8	632002	1/8" Nipple
9	632202	1/4" Nipple

ELECTRIC REMOTE CONTROL OPTION 12 VOLTS DC / 120 VOLTS



B	616068	12 V DC remote control
	616070	120 V AC remote control
1	616120	Electric control handle (Old Model)
1A	770160	Electric control handle (Actual Model)
2	616101	Control body
3	616130	Complete switch
	616519	Extension cable 30'
4	616520	Extension cable 55'
	616522	Extension cable 105'
5	616411	Electric connector
6	616410	Electric plug
7	616185	Electric plug & wire
8	617205	Transformer 120-12 Volts
9	617240	Diode
10	617014	Switch E3
	617104	Red light 12 Volts
11	617105	Green light 12 Volts
12	608565	Solenoid valve 12 Volts NC
13	617019	Switch protector E3
14	616105	12 Volt clips (pair)
15	608284	Muffler 1/8" MPT
16	632273	PL 1/4" x 1/8" MPT adaptor
17	617336	Junction box
18	616096	Control bracket

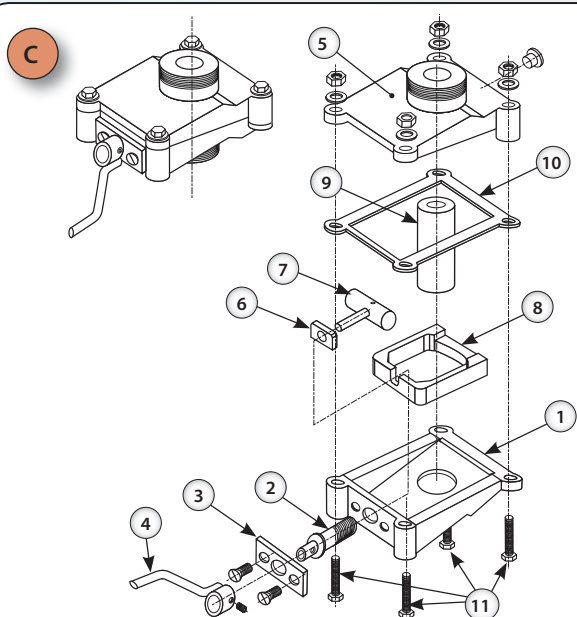
SANDBLASTER MODEL MP101-RC76



SANDBLASTER MODEL MP101-RC76

1	608043	AR-7 abrasive regulator	19	631163	Reducer PA 2" x 1/2"	38	630351	PA 1/2" x 1/4" hex bushing
2	608302	1" diaphragm valve	20	630327	PA 1/2" cross	39	632232	1/4" MF elbow
	608332	Repair kit	21	630367	1/2" union	40	630305	PA 1/2" x 3" nipple
3	608482	A6 Actuator	22	632260	PL 1/4" union	41	610325	Air hose assembly
4	608534	Pilot valve TAC3 SMC	23	630330	"T" PA 1/2" x 1/2" x 1/4"	42	324560	Push-in 1/4" @ 90 KQL07-35S
5	608015	Mini air regulator 1/4"	24	630340	PA FF 1/2" @ 90° elbow	43	608800	Control handle RC76 630301
6	611035	Mini filter 1/4"	25	630346	PA 1/2" @ 45° elbow	44	630301	PA 1/2" nipple
7	611022	1/4" pressure gauge	26	630328	"T" PA 1/2"	45	619002	Plastic wheel
8	608202	1/2" check valve	27	630605	PA 1" x 3" nipple	46	607012	CQA 1/2" quick hose coupling
9	608102	1/2" ball valve	28	630630	"T" PA 1"	47	606001	SHB 1/2" hose (sold per foot)
10	607070	TC-1/2" tank coupling	29	630601	PA 1" nipple	48	607059	NC3-N3 1/2" x 1" NPT
11	608104	1" ball valve	30	630671	PA 1" plug	49	606057	SBH 1/2" x 25' CQA 1/2" - NCN3 1/2" hose
12	607077	CFA-1/2" tank coupling	31	630341	PA 90 MF 1/2" elbow	50	605303	DC2 F3 standard nozzle
13	610040	M101 plunger	32	632202	Hex PL 1/4" 122B nipple	51	607040	NA1 nozzle adaptor 1" NPT
14	618205	"O" ring M101	33	632226	"T" PL 1/4" (street)	52	606191	Double control 30'
15	607219	1/4" female quick coupling	34	632026	1/8" MF elbow	53	324571	Plastic tube
16	607223	1/4" male quick coupling	35	632214	Hex. PL reducer 1/4" to 1/8" nipple			
17	632281	PL 1/8" B.F SW. x 1/4" ST adaptor	36	630651	Reducer PA 1" M @ 1/2" F			
18	632279	PL 1/4" PIV. (Swivel) adaptor	37	630361	1/2" male plug			

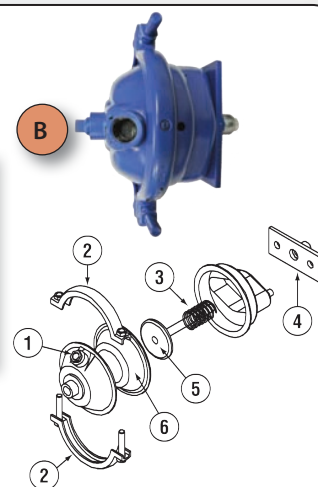
ABRASIVE REGULATOR AR-7



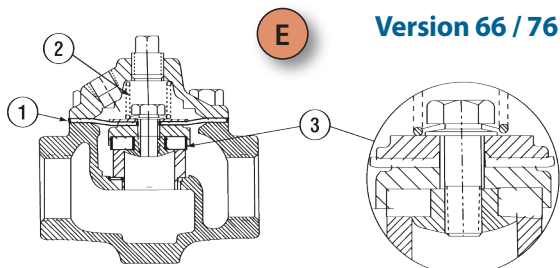
C	608043	AR-7 Abrasive regulator
1	608047	Lower housing
2	608039	Regulating screw
3	608091	Retaining plate
4	608093	Handle
5	608046	Upper housing
6	608040	Regulating plate
7	608036	Rubber tube
8	608037	Pinch roller
9	618228	Regulation tube
10	618231	Gasket
11	608096	Bolt kit

ACTUATOR A6

B	608482	Complete Actuator A6
1	324560	Push-in 1/4" @ 90°
2	608488	Retaining collar
3	608487	Spring
4	608481	Retaining plate
5	608480	Push rod
6	618216	Diaphragm



PNEUMATIC VALVE

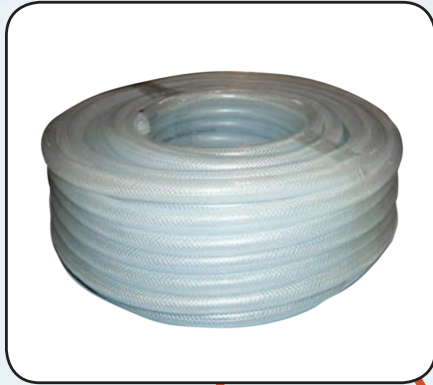


E	608302	Valve 1" (complete)
1 à 3	608332	Repair kit 1" réparation 1"
1	608322	Diaphragm only 1"
2	608312	Spring HD 1"

AIR SYSTEM

You will find various air filtration systems for supplying a hood blasting. - A set using the carbon filter and activated alumina to remove most oils and condensations, particles, odors and organic vapors questions. A set of 4-step filtration, for removal of oil, dust, odors and water, further including a carbon monoxide detector.

These two assemblies are provided with pressure regulator for supplying blasting hood. They can also be used for one of two grocers hoods blasting. - A breathing air system including pump room air model EDP-10 is also available. The pump is activated by a minute of air electric motor with a power of 3/4 hp and 10 cubic feet @ 10 lbs / pc. Excellent to provide quality breathing air to the operator.



**Hose for
high-pressure system**



**Sandblasting hood
Bullard 88VX
Requires 10 CFM**



**Hose for ambient
air pump**



**Air purifier
can supply air for
for 2 sandblast hoods**



**4-stage filtration system
w/carbon monoxide detector
portable**



Stationary



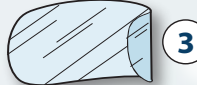
**EDP-10
Ambient air pump
Capacity 10 CFM @ 10 PSI**

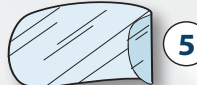
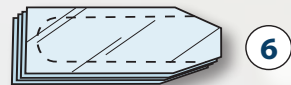
SAFETY EQUIPMENT

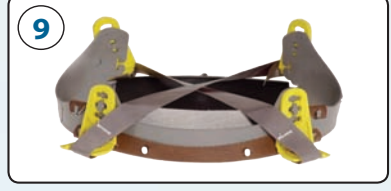












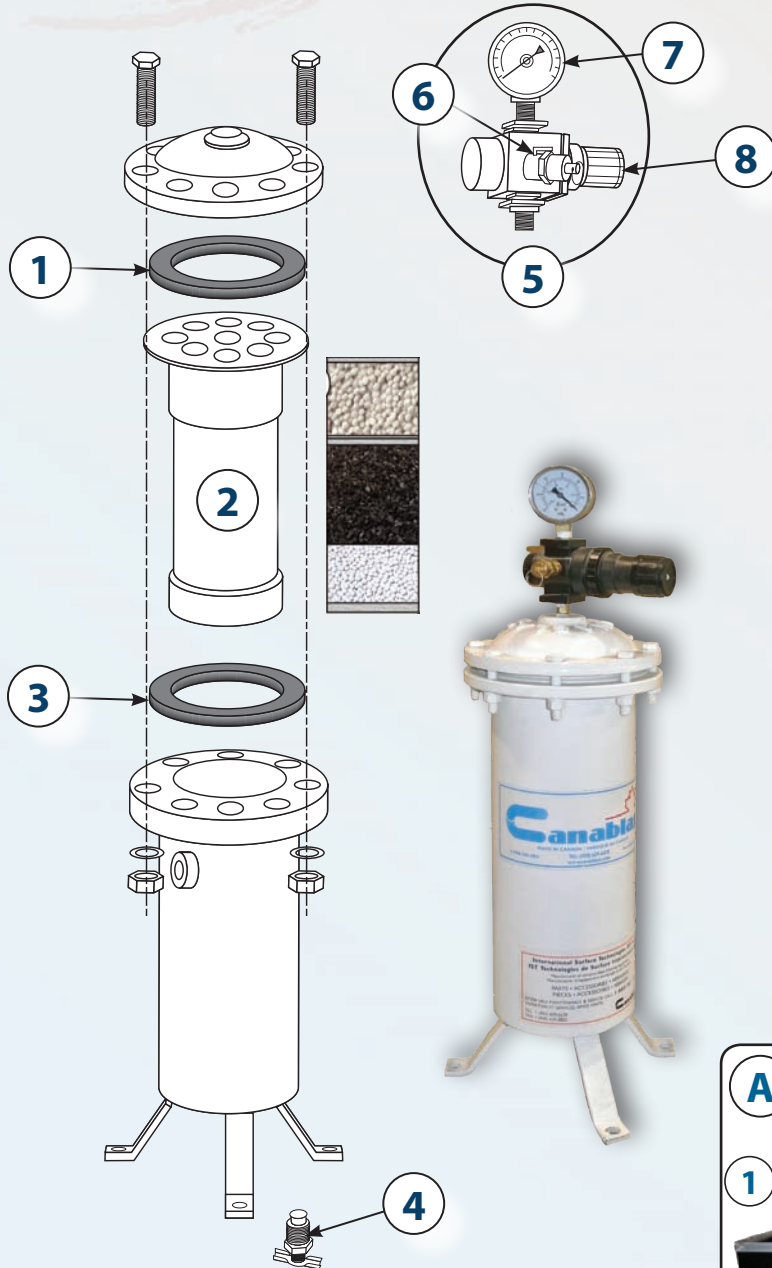





1	603070	88VX Bullard air fed hood, cape & belt
	613211	Nylon cape (standard 28" length)
2	613224	Cape length 38"
	613237	Hibernia nylon cape (38" length)
3	613009	RPW6 inner shield (oval 4½" x 12 ¾")
4	613010	RPW6 - outer shield (rectangular 5" x 14")
5	913004	RPW6 - outer shield oval (4½" x 14")
6	631234	BH8/BH6 77LC perfor. visor shield (pack of 25)
7	613205	Window gasket including seal and visor
8	613254	Outer window frame kit
9	613132	Standard headband suspension
	613134	Ratchet headband suspension
10	613139	Chin strap
11	613226	Breathing tube only
12	613232	F30 ½" belt adaptor
13	613229	Flow control valve and adaptor
14	613238	BH8/BH30 FA35 ½" belt adaptor
15	613212	Belt
16	613144	25' start hose "Canablast" w/couplings
	606145	50' start hose "Canablast" w/couplings
	606142	50' extension hose "Canablast" w/coupling
	606143	100' extension hose "Canablast" w/coupling
	603190	50' - ½" hose w. couplings for ambient air pump
	603192	100' - ½" hose w. couplings for ambient air pump
17	613155	AC1000 air cooler hose
18	613233	HC2400 adjustable h/c tube
18A	613160	Control valve and silencer
19	603033	BH3 hood
20	613004	Shield BH3 4" x 6"
21	603035	BH5 hood
22	613008	Shield BH5 5" x 10 ¼"
23	613235	Breathing tube connector 88CK
38	607219	¼" female quick connect

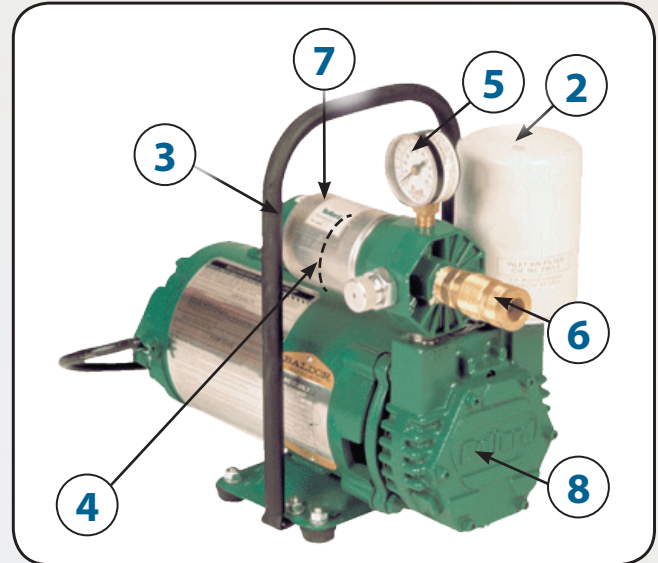
AP2-C AIR PURIFIER, EDP-10 PUMP, 4 STAGE FILTRATION KIT

AP2-C



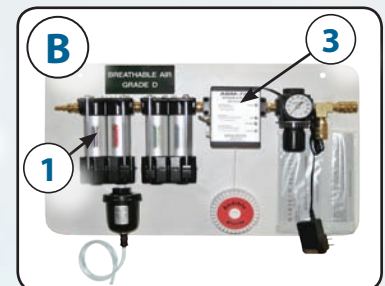
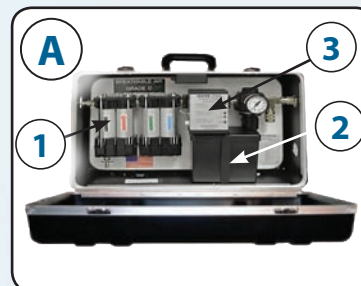
1	613301	Seal
2	603047	AP2-C replacement cartridge includes #1-3
3	613301	Seal
4	608230	1/4" MPT drain valve
5	613306	Regulation kit
6	608220	125 lbs/po ² 1/4" MPT safety valve
7	611022	1/4" MPT gauge
8	608020	1/4" FTP pressure regulator

EDP-10



1	603101	Complete EDP-10 pump
2	603152	Inlet Filter
3	603150	Outlet filter
4	613284	"O" Ring (not illustrated)
5	603156	Gauge
6	603153	Quick connect coupler
7	613281	Filter bowl
8	603175	Service kit (not illustrated)

4-STAGE FILTRATION SYSTEM



A	603116	50 cfm portable filtration kit
B	903104	50 cfm stationary filtration kit
1	603117	Replacement filter kit
2	603123	Rechargeable battery
3	603118	Carbon monoxide detector
*	603119	(not illustrated) Calibration kit

ABRASIVES

GLASS BEADS

One of the most popular abrasives used in cabinets today. Ideal for honing, polishing, peening, finishing and removing light burrs and foreign matter, such as carbon and surface residue from pistons and valves with no base metal removal or dimensional change.

Produces bright satin finish.

The applications are extensive, due to the wide range of screen sizes available.

ALUMINIUM OXIDE

Widely used as a cutting abrasive. Produces excellent "anchor" or "tooth" patterns in preparation for recoating.

Excellent for deburring, frosting glass and lettering stone. It is extremely fast cutting and can be reused many times.

Manufactured from high grade ore and is chemically inert.

Classified in various sizes for a wide selection of finishes..

METAL GRIT/SHOT

The most popular type of shot and grit is made from chilled iron. There are two kinds of granules like :

SHOT is a solid round particle causing a peening action and producing a smooth surface. Its heavy weight gives greater impact and hammering action for cleaning heavy forgings and removing heat treating scale.

GRIT is angular and like thousands of tiny chisels and cutting tools, does a fast cleaning job. Produces an ideal surface for adherence of new coatings. Often the shot and the grit will be mixed to achieve different finishes.

SHOT

GRIT

ABRASIVES (CONT'D)



PLASTIC

This relatively new dust-free abrasive is a special alloy of plastic material that has high tensile, compressive and flexural strength combined with comparatively low hardness.

Used for deflashing plastic parts and cleaning molds, dies, electronic connections and circuit boards.

It can effectively deburr machined iron castings, zinc or aluminum die castings and non-ferrous screw machine parts in addition to deflashing molded plastic parts.



JET MAG

SYNTHETIC OLIVINE PYROXENE SANDS FOR BLAST CLEANING

ADVANTAGES :

- offers excellent sanding quality and its cost/performance ratio is highly competitive. It allows either more rapid cleaning and/or reduces consumption of sand.
- Because of its chemical and mineral composition, Olimag is a non-toxic material. It thus improves the quality of the work-place for sanders and other construction site employees. Less than 1% free silica.
- Reduced dumping charge (less material to dispose of).



GMA GARNET™

GMA Garnet™ consists of totally natural almandine garnet known for its natural hardness, durability and abrasive characteristics. It is free of any heavy metals or toxic components and meets all Occupational Health & Safety requirements.

It does not contain metallic iron, which is suitable for all areas of the surface preparation of stainless steel, anti-magnetic steel, and any special alloys.

ABRASIVES - SPECIFICATIONS TABLES

LIONBLAST® ALUMINIUM OXIDE					
Code	Grit size	US Standard screen	Sieve opening		
			Inches	Millimeters	Microns
635101	18	10 - 25	.0787 - .0280	2.00 - 0.71	2000 - 710
635105	20	10 - 30	.0787 - .0234	2.00 - 0.59	2000 - 590
635104	24	14 - 40	.0555 - .0165	1.41 - 0.42	1410 - 420
635108	30	16 - 45	.0469 - .0139	1.19 - 0.35	1190 - 350
635106	36	18 - 50	.0394 - .0117	1.00 - 0.297	1000 - 297
635107	48	25 - 70	.0278 - .0083	0.71 - 0.210	710 - 210
635109	54	30 - 80	.0232 - .0070	0.59 - 0.177	590 - 177
635110	60	35 - 100	.0197 - .0059	0.50 - 0.149	500 - 149
635114	70	40 - 120	.0165 - .0049	0.42 - 0.125	420 - 125
635118	80	45 - 140	.0139 - .0041	0.35 - 0.105	350 - 105
635120	90	50 - 170	.0117 - .0035	0.297 - 0.088	297 - 88
635122	100	60 - 230	.0098 - .0025	0.250 - 0.063	250 - 63
635125	120	70 - 270	.0083 - .0021	0.210 - 0.053	210 - 53
635131	150	80 - 325	.0070 - .0017	0.177 - 0.044	177 - 44
635135	180	100 - 400	.0059 - .0015	0.149 - 0.037	149 - 37
635141	220	120 - 30 microns	.0049 - .0012	0.125 - 0.030	125 - 30
635144	240	140 - 20 microns	.0041 - .0008	0.105 - 0.020	105 - 20

Bags = 50 lbs Pallet = 40 bags

GLASS BEADS		
Code	Size	US Standard screen
635003	BT3	20 - 30
635004	BT4	30 - 40
635005	BT5	40 - 60
635006	BT6	40 - 70
635007	BT7	50 - 80
635008	BT8	60 - 120
635009	BT9	80 - 120
635010	BT10	100 - 170
635012	BT12	120 - 270
635013	BT13	170 - 325

Bags = 50 lbs Pallet = 40 bags

JET MAG		
Code	N°	USES
635202	4 à 6	Harded rust, deep cavities, boat and bridge reconditioning. Painted or rust steel, premetallization, concrete (decorative aggregates)
635203	2.5 à 4	New steel, structural steel, industrial equipment, weight machinery, trucks.
635207	2 à 3	New and painted steel light rust, trucks (nozzle 1/8")
635204	1.5 à 2.5	Cars (body shop), smooth finish, new steel (nozzle 1/8")

Bags = 55 lbs Pallet = 56 bags

GMA GARNET™		
CODE	GRIT SIZE	SIEVE OPENING (MESH)
636108	3040	30/40
636107	3060	30/60
636118	80	80
636125	120	120

Bags = 55 lbs Pallet = 40 bags

AIR CONSUMPTION - PRESSURE BLASTING SYSTEMS

Orifice	Psi/Lpc ¹	30	40	50	60	70	80	90	100 ⁰
1/8"	CFM/ PCM ²	8	10	11	13	15	17	19	20
	Lb/Hr ³	55	69	84	97	110	127	140	154
3/16"	CFM/ PCM ²	18	22	26	30	33	38	41	45
	Lb/Hr ³	130	160	170	192	220	243	268	297
1/4"	CFM/ PCM ²	34	41	47	54	61	68	74	81
	Lb/Hr ³	219	276	302	351	398	460	504	556
5/16"	CFM/ PCM ²	53	65	77	89	101	113	126	137
	Lb/Hr ³	410	495	526	601	680	756	832	910
3/8"	CFM/ PCM ²	76	91	108	126	143	161	173	196
	Lb/Hr ³	570	710	750	860	970	1080	1184	1296
7/16"	CFM/ PCM ²	100	124	147	170	194	217	240	254
	Lb/Hr ³	770	840	1008	1160	1320	1476	1630	1782
1/2"	CFM/ PCM ²	137	165	195	224	252	280	309	338
	Lb/Hr ³	1015	1230	1305	1500	1700	1890	2088	2277
5/8"	CFM/ PCM ²	212	260	308	356	404	452	504	548
	Lb/Hr ³	1325	1600	1875	2140	2422	2690	2973	3250

AIR CONSUMPTION - SUCTION BLASTING SYSTEMS

		PRESSURES (by psi / lpc¹)					
Air jet	Nozzles	40	50	60	70	80	100⁰
1/8"	1/4'	12	15	17	19	21	26
5/32"	5/16"	19	23	27	30	34	42
3/16"	3/8"	27	33	38	43	48	58
7/32"	7/16"	38	46	52	60	65	80
1/4"	1/2"	49	58	67	76	85	94

LEGEND

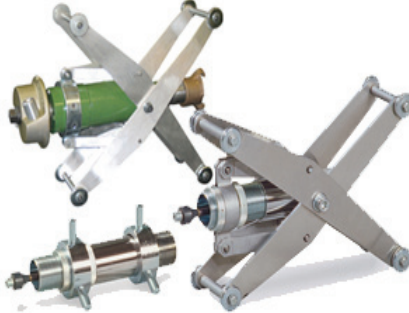
- ⁰ Optimal pressure
- ¹ LPC : nozzle pressure in pounds per square inch
- ² PCM : compressed air volume in Cubic Feet per Minute
- ³ Lb/Hr : air consumption in pounds per hour

VARIOUS ACCESSORIES



Angular Nozzle

Excellent for hard to reach places.
Increases productivity .
Saves abrasive.



Interior Tube Blasting Nozzle 4" to 12" I.D.

Spinning nozzle for interior cleaning of tubes 4" to 12" I.D. Requires 250 cfm minimum. Very effective for large tubes.



Sandblasting nozzle for tube interior 1" to 4" I.D.

Special deflector nozzle for inside blasting of tubes from 1" to 4". Circular projection of abrasive deflection by creating a circular 360° cover . Requires 85 CFM minimum.



Sandblast Light

Can be mounted directly on sandblast hose for direct lighting on surface being clean.



Water Injector Nozzle

Can be used with your sandblasting equipment.
Excellent to reduce sanding dust.



Water Adaptor for Sandblasting Nozzle

Add water to your sandblasting nozzle.
Reduces sandblasting dust.



Sandblast Suit

For sandblasting in harsh environments. Front and sleeves made of durable leather. Leather straps & buckles at wrists and ankles. Snap front with heavy duty velcro.

WARRANTY INFORMATION / TECHNICAL ASSISTANCE



**For more information, prices or technical assistance,
contact your local Canablast distributor or call / fax our
Consumer Information Numbers :**

1 800 361-1185

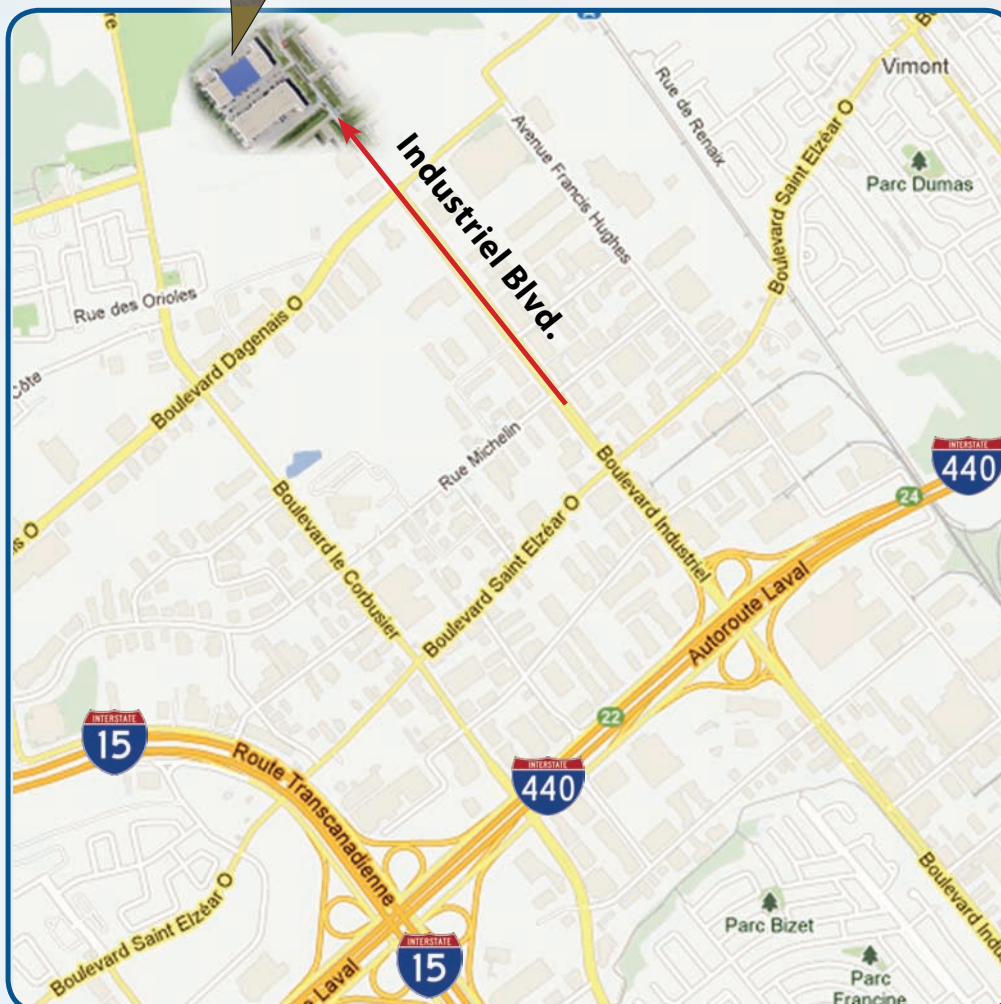
450 963-4400

Fax: 450 963-5122

Or visit us at :

www.canablast.com

OUR MAP LOCATION





Canablast would like to thank you for your recent purchase of our product line. Please complete the card below and either mail or fax it to our office so that we may start the warranty of your product and keep you up to date on the EPA regulations by fax. Again, thank you for your purchase and if you have any suggestions or comments, please feel free to contact our office.

SUGGESTIONS ABOUT THE EQUIPMENT: _____

PLEASE SEND THE COMPLETED FORM TO :

Canablast
4160 Industriel Blvd.
Laval, Qc, H7L 6H1

Who we are ?

Canablast is a leading industrial manufacturer of standard and custom engineered equipment for the surface treatment industry and the solvent recycling industry.

Our mission

Canablast is dedicated to being an innovative and trusted supplier in the conception, fabrication and distribution of surface treatment equipment and recycling equipment.

The success of our mission relies on the following core values :

Innovation

Intégrity

Quality

Markets served

The products, technologies and industry expertise of Canablast are used in a wide range of manufacturing and industrial applications, including but not limited to :

- *General Manufacturing & Construction*
- *Industrial Equipment*
- *Metal forming*
- *Aerospace and Military*
- *Shipyards*
- *Automotive & Railroads*
- *Foundry & Forge*
- *Power & Energy*
- *Steel Fabrication*

