

MAIN EXPORT COUNTRIES:



The company under the name **JSC "Precizika Metrology"** began work after the change of name of the Lithuanian - American Joint Venture "Brown & Sharpe - Precizika". The company has a proud history of old traditions in the leadership of design and production of metrological equipment. Its workforce has been involved for over fifty years in the supply of measuring technology and systems to automate factories as well as in the development of optical scale manufacturing technology.

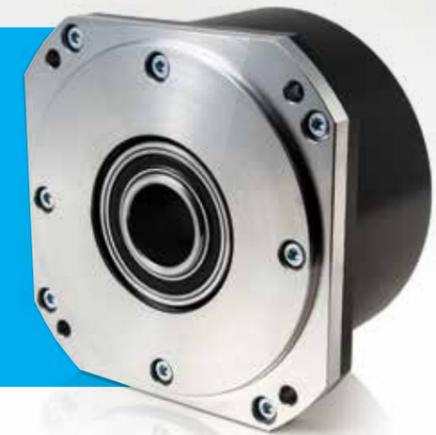
In 2000, the production process was certified to fully meeting the requirements of EN ISO 9002:1994, in 2003 – EN ISO 9001:2000.

The company's goal is to consistently supply high quality products and services to meet customer demands on a timely basis. The company's main products are linear and angular glass scale gratings, and the linear and rotary displacement measuring systems.

JSC "Precizika Metrology" represents worldwide known companies and suppliers of measuring equipment, CNC centers, executes installation and services of them, trains the users, and executes upgrading of used CMM and manual cutting machine-tools.

A90H

PHOTOELECTRIC ANGLE ENCODER



The semi-precision photoelectric rotary encoder A90H is used to measure angular position of the key machine components, industrial robots, comparators, rotary tables and to establish an informational link with DCC, NC or Digital Readout Units. It provides information about the value and direction of motion. The encoder is used in automatic control, on-line gauging, process monitoring systems, etc. Three versions of output signals are available:

- A90H-A - sinusoidal signals, with amplitude approx. 11 μ App;
- A90H-AV - sinusoidal signals, with amplitude approx. 1 Vpp;
- A90H-F - square-wave signals (TTL) with integrated subdividing electronics for interpolation x1, x2, x5, x10, x20, x25, x50 and 100.

The modification with distance-coded reference marks is available for version A90H-AV.



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A90H

RECOMMENDED APPLICATIONS

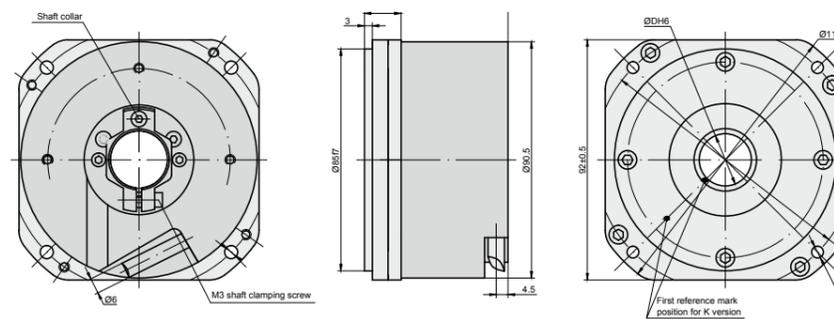


MECHANICAL DATA

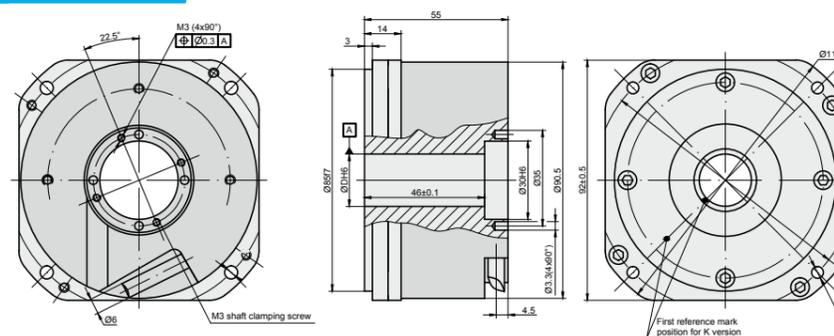
Line number on disc (z)	18000
Number of output pulses per revolution for A90H-F	18000; 36000; 90000; 180000; 360000; 450000; 900000; 1800000
Reference signal: - standard (S) - distance-coded (K)	one per shaft revolution 36 per shaft revolution
Permissible mech. speed	≤ 3000 rp
Max. operating speed (depends on number of output pulses)	600 to 1000 rpm
Accuracy grades	±5.0 arc. sec; ±7.5 arc. sec
Starting torque at 20°C	≤ 0.08 Nm

Permissible shaft run out: - axial - radial	0.02 mm ±0.02 mm
Rotor moment of inertia	< 0.6 × 10 ⁻⁴ kgm ²
Protection (IEC 529)	IP64
Maximum weight without cable	1.2 kg
Operating temperature	0...+70 °C
Storage temperature	-30...+85 °C
Maximum humidity (non condensing)	98 %
Permissible vibration (55 to 2000 Hz)	≤ 100 m/s ²
Permissible shock (5 ms)	≤ 300 m/s ²

MOUNTING TYPE P (CLAMP)



MOUNTING TYPE H (SCREW)



øD, mm
20
22

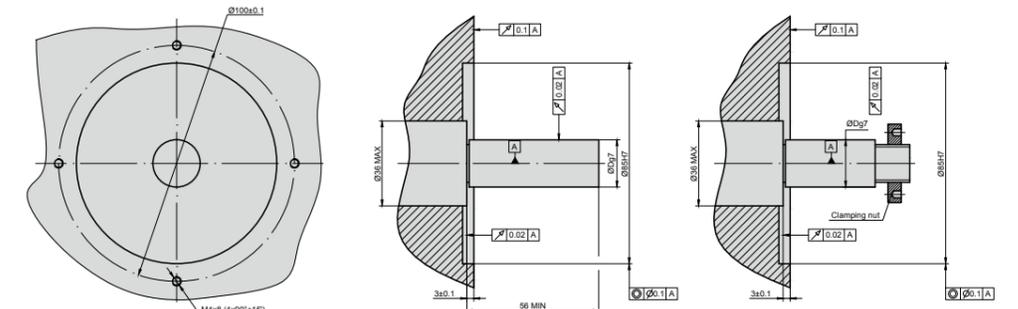
ELECTRICAL DATA

VERSION	A90H-A ~ 11 μApp	A90H-AV ~ 1 Vpp	A90H-F □ TTL
Supply voltage (U _s)	+5 V ± 5%	+5 V ± 5%	+5 V ± 5%;
Max. supply current (without load)	100 mA	120 mA	150 mA
Light source	LED	LED	LED
Incremental signals	Two sinusoidal I ₁ and I ₂ Amplitude at 1 kΩ load: - I ₁ = 7...16 μA - I ₂ = 7...16 μA	Differential sine +A/-A and +B/-B Amplitude at 120 Ω load: - A = 0.6...1.2 V - B = 0.6...1.2 V	Differential square-wave U1/̄U1 and U2/̄U2. Signal levels at 20 mA load current: - low (logic "0") ≤ 0.5 V - high (logic "1") ≥ 2.4 V
Reference signal	One quasi-triangular I ₀ peak per revolution. Signal magnitude at 1 kΩ load: - I ₀ = 2...8 μA (usable component)	One quasi-triangular +R and its complementary -R per revolution. Signals magnitude at 120 Ω load - R = 0.2...0.8 V (usable component)	One differential square-wave U0/̄U0 per revolution. Signal levels at 20 mA load current: - low (logic "0") < 0.5 V - high (logic "1") > 2.4 V
Maximum operating frequency	(-3 dB) ≥ 160 kHz	(-3 dB) ≥ 180 kHz	160-2500 kHz (depends on interpolation factor)
Direction of signals	I ₂ lags I ₁ for clockwise rotation (viewed from encoder mounting side)	+B lags +A for clockwise rotation (viewed from encoder mounting side)	U2 lags U1 with clockwise rotation (viewed from encoder mounting side)
Maximum rise and fall time	-	-	< 0.2 μs
Standard cable length	1 m, without connector	1 m, without connector	1 m, without connector
Maximum cable length	5 m	25 m	25 m
Output signals			

Note:

- Maximum working rotation speed (with proper encoder counting) is limited by maximum operating frequency and maximum mechanical rotation speed.
- If cable extension is used, power supply conductor cross-section should not be smaller than 0.5 mm².

MOUNTING REQUIREMENTS



ACCESSORIES

CONNECTORS FOR CABLE	B12 12-pin round connector	C9 12-pin round connector	C12 12-pin round connector	D9 9-pin flat connector	D15 15-pin flat connector	RS10 10-pin round connector	ONC 10-pin round connector
DIGITAL READOUT DEVICES	CS3000				CS5500		
EXTERNAL INTERPOLATOR	NK						

ORDER FORM

A90H - XX - XXXXX - XX - X - X - XX - XXX							
OUTPUT SIGNAL VERSION:	PULSE NUMBER PER REVOLUTION:	DIAMETER OF SHAFT HOLE:	REFERENCE SIGNAL:	MOUNTING TYPE:	ACCURACY GRADE:	CABLE LENGTH:	CONNECTOR TYPE:
A AV F	18000 ... 1800000	20 - 20mm 22 - 22mm	S - one per revolution K - 36 per revolution, distance-coded	P - clamp H - screw	50 - ±5.0 arc.sec. 75 - ± 7.5 arc.sec.	AR01 - 1m AR02 - 2m AR03 - 3m	W - without connector B12 - round, 12 pins C9 - round, 9 pins C12 - round, 12 pins D9 - flat, 9 pins D15 - flat, 15 pins RS10 - round, 10 pins ONC - round, 10 pins
ORDER EXAMPLE:	1) A90H-A-18000-20-K-P-50-AR01/W						